

xFUME® extraction torches order overview

xFUME® PRO and xFUME® COMPACT

xFUME® fume extraction torches MIG/MAG

	xFUME® PRO 24	xFUME® PRO 36	xFUME® PRO 501	xFUME® COMPACT 25
4.00 m	612.0127.1	614.0262.1	634.0207.1	604.0144.1
5.00 m	612.0128.1	614.0263.1	634.0208.1	604.0145.1

Wear parts

	xFUME® PRO 24	xFUME® PRO 36	xFUME® PRO 501	xFUME® COMPACT 25
Gas nozzle	145.0880.5	145.0903.5	145.0903.5	145.0900.5
Spatter protector	146.0091.5	146.0093.5	146.0093.5	-
Contact tip	140.0245	140.0445.10	140.0445.10	140.D457.10
Tip adaptor	142.0308.5	142.0306.5	142.0306.5	142.0001
Liner 2.0x4.5x440	124.0031	124.0031	-	124.0031
Liner 2.0x4.5x450	-	-	124.0112	-
Liner 2.0x4.5x540	124.0035	124.0035	-	124.0035
Liner 2.0x4.5x550	-	-	124.0113	-

Spare parts

	xFUME® PRO 24	xFUME® PRO 36	xFUME® PRO 501	xFUME® COMPACT 25
Torch neck	614.0267.1	614.0267.1	634.0210.1	604.0140.1
Torch neck w. outer cover	614.0264.1	614.0264.1	634.0209.1	-
Extraction nozzle	600.0148.1	600.0147.1	600.0147.1	600.0145.1
Centering star cpl.	614.0253.1	614.0253.1	614.0253.1	604.0142.1
Crabb ring	-	-	-	604.0143.1
Handle	180.0207.1	180.0207.1	180.0207.1	180.0206.1
Lever trigger short	185.0135.1	185.0135.1	185.0135.1	185.0135.1
Slider additional air cpl.	-	-	-	400.1928.1



xFUME® PRO & xFUME® COMPACT in action



xFUME® extraction torches order overview

xFUME® TIG

xFUME® fume extraction torch TIG

Due to the highly differing types of connections on the machine side we cannot list order numbers for complete torches. For order numbers, please contact your local sales representative.



Spare parts

	xFUME® TIG 150	xFUME® TIG 260W
Torch body	776.5008.1	777.5001.1

Wear parts

	xFUME® TIG 150	xFUME® TIG 260W
Back cap	771.0051	771.0051
Back cap short	776.0053	776.0053
Insulating ring	776.5007.5	776.5007.5
Electrode holder ø 1.0 mm	776.0061	776.0061
Electrode holder ø 1.6 mm	776.0062	776.0062
Electrode holder ø 2.0 mm	776.0067	776.0067
Electrode holder ø 2.4 mm	776.0063	776.0063
Electrode holder ø 3.2 mm	776.0064	776.0064
Gas diffusor ø 1.0 mm	776.0171	776.0171
Gas diffusor ø 1.6 mm	776.0172	776.0172
Gas diffusor ø 2.0 mm	776.0177	776.0177
Gas diffusor ø 2.4 mm	776.0173	776.0173
Gas diffusor ø 3.2 mm	776.0174	776.0174
Extraction nozzle short DN 8.0	776.5003.10	776.5003.10
Extraction nozzle short DN 9.5	776.5004.10	776.5004.10
Extraction nozzle short DN 12.0	776.5005.10	776.5005.10
Extraction nozzle long DN 8.0	776.5001.10	776.5001.10
Extraction nozzle long DN 9.5	776.5002.10	776.5002.10
Extraction nozzle long DN 12.0	776.5006.10	776.5006.10

xFUME® TIG in action



Climate neutral
Print product
ClimatePartner.com/10347-1812-1001



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