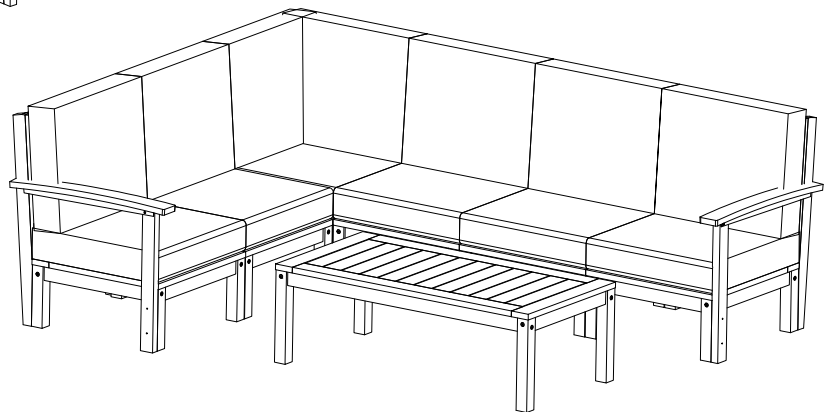
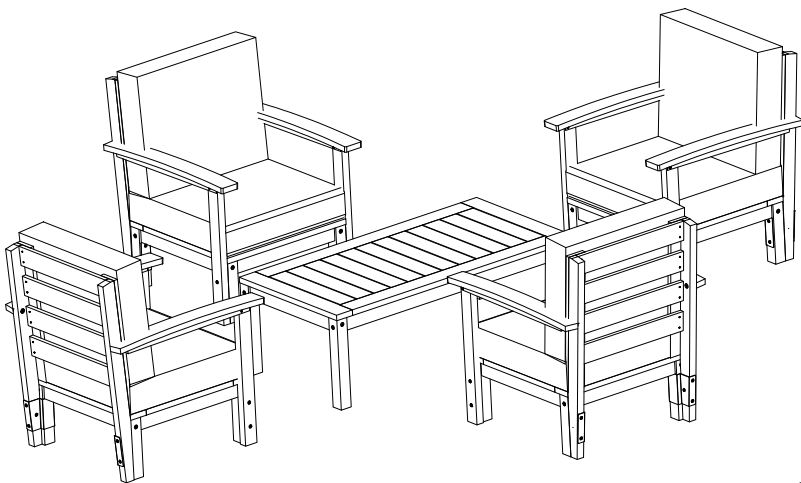
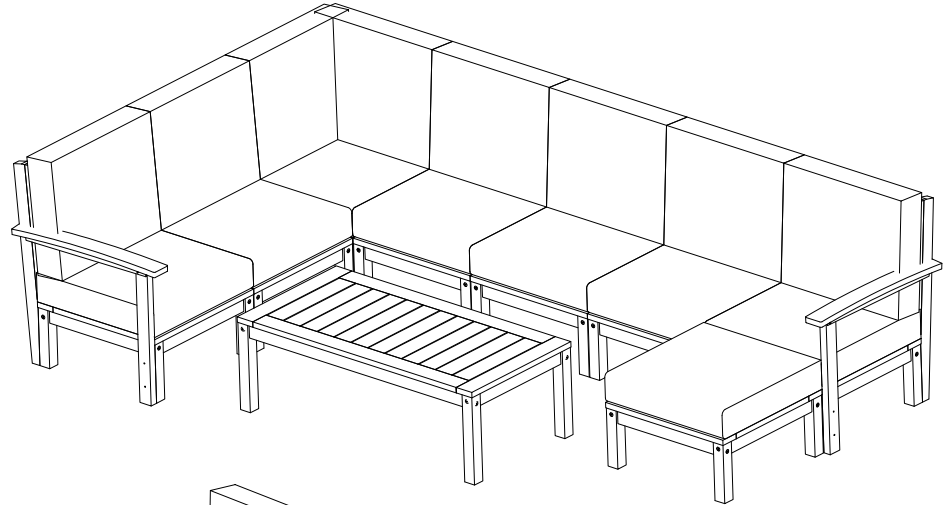


Bespoke Collection

Deep Seating

Assembly Guide

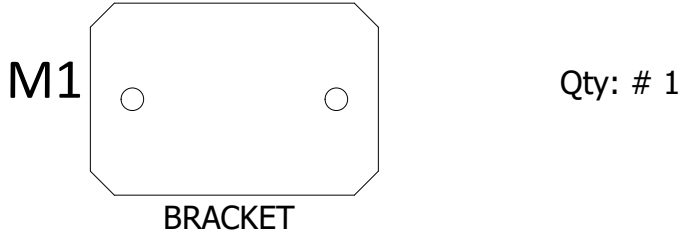
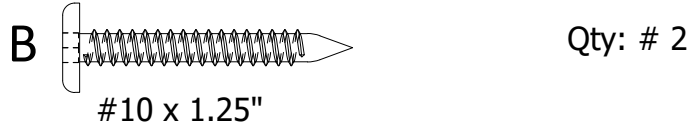
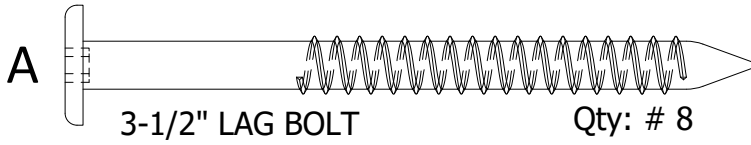


IMPORTANT!

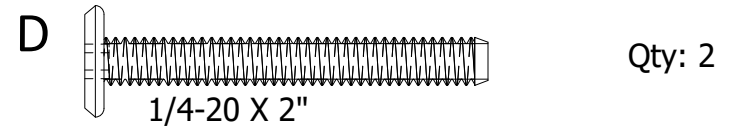
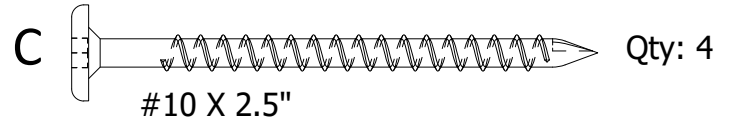
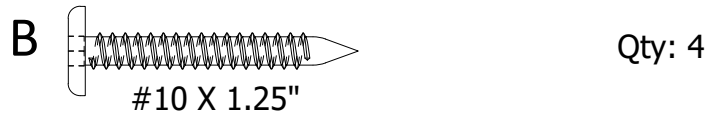
DO NOT fully tighten the bolts until all bolts are started.
Once all bolts are inserted, go back & tighten all the bolts.

NOTE: Basic assembly with use of power drill required.

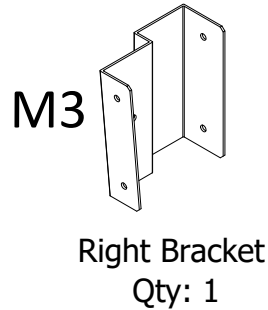
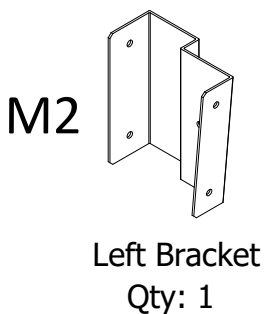
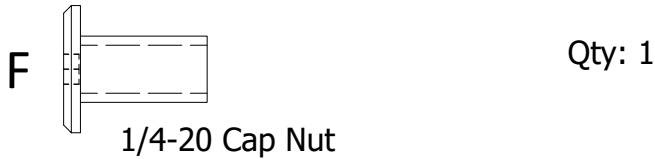
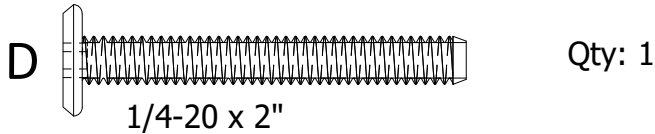
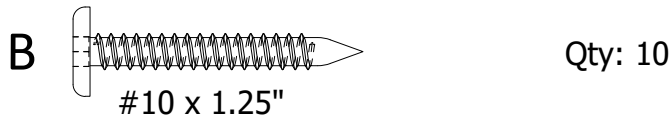
HARDWARE INCLUDED - SEAT



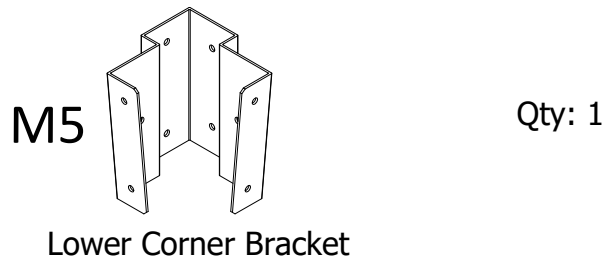
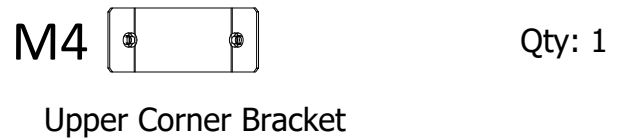
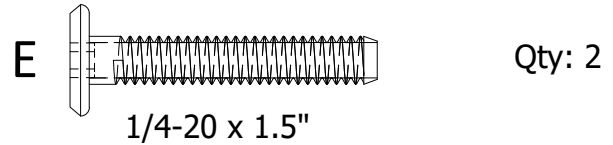
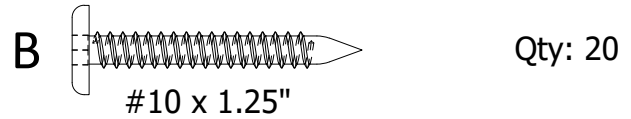
HARDWARE INCLUDED - ARMS



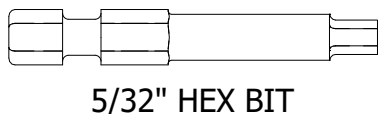
HARDWARE INCLUDED - BACK



HARDWARE INCLUDED - CORNER



TOOLS INCLUDED



CUSTOMER SUPPLIED TOOLS

Cordless screwdriver/drill for the hex Bit

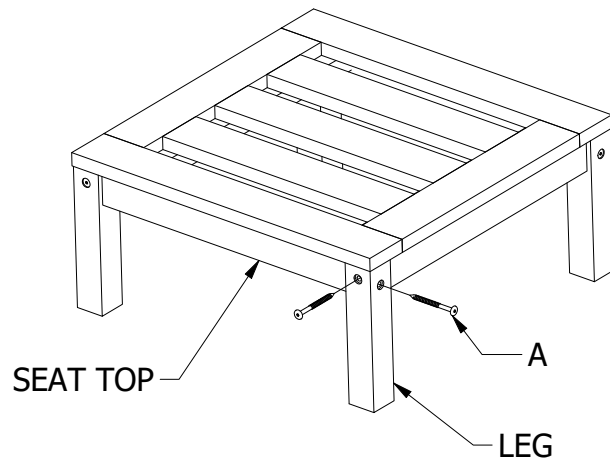
Your new Highwood Deep Seating set requires multiple assembly steps. These steps are outlined below. It is important to follow these steps in order as you proceed through this assembly guide to ensure a smooth assembly process.

1. Unpack pallet(s) and organize boxes in stacks. There is a white label on each box denoting the box's contents (e.g. back, arms, seat, etc.).
2. Assemble all seat bases.
3. Connect all backs to their respective seat bases.
4. Connect arms to seat/back where desired.
5. Connect seats together to build a couch or sectional.

Seat Base / Ottoman Assembly

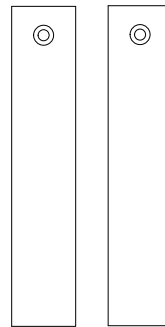
1) Attach leg to seat base using (2) A bolts. Holding each leg in place and drilling a 3/16" pilot hole, 1-1/2" deep in the seat base will assist in driving the bolts.

2) Repeat for remaining (3) legs.

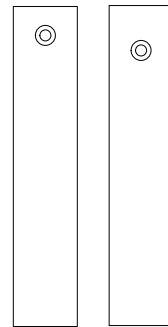


Note: Each leg has an upper and lower hole. Orient legs to ensure bolts are aligned horizontally on each side of the seat. See illustration to the right.

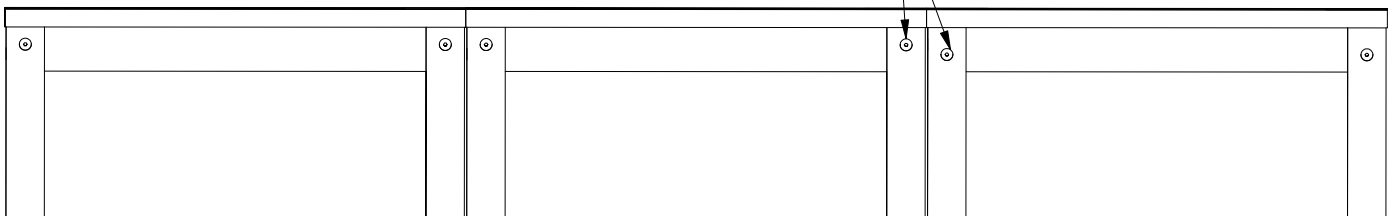
CORRECT



INCORRECT



Note elevation of bolts across multiple seat bases. When assembling multiple seat bases, ensure legs are orientated consistently to prevent misalignment of bolts as shown below.



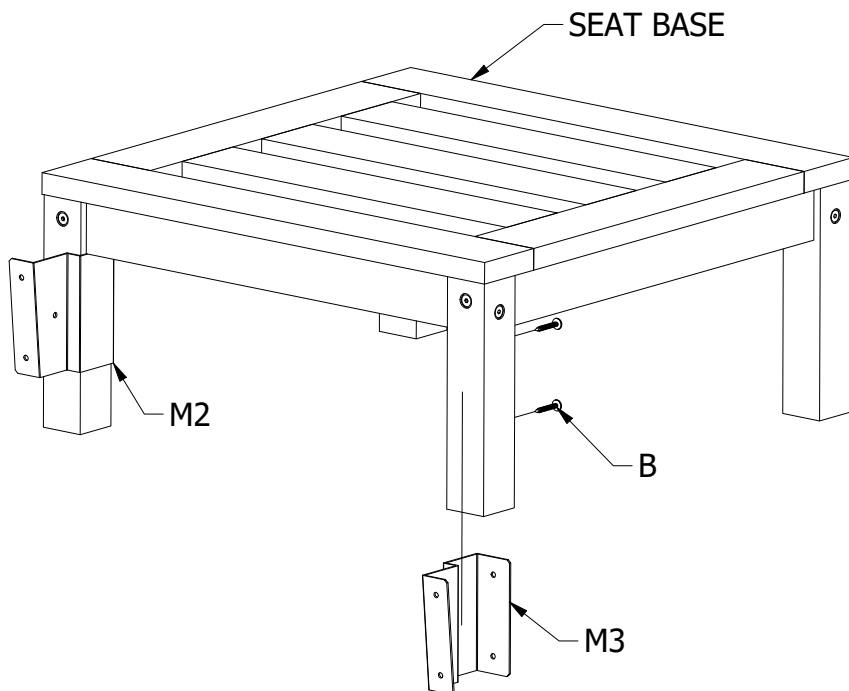
Adding a Back to a Seat Base

If the set you are constructing consists of a corner configuration such as a sectional, place (1) seat base and (2) backs aside. These will be used on page 8 of this guide.

1) Attach the left (M2) and right (M3) metal brackets to the back legs of the seat base as shown using (2) B screws in each bracket.

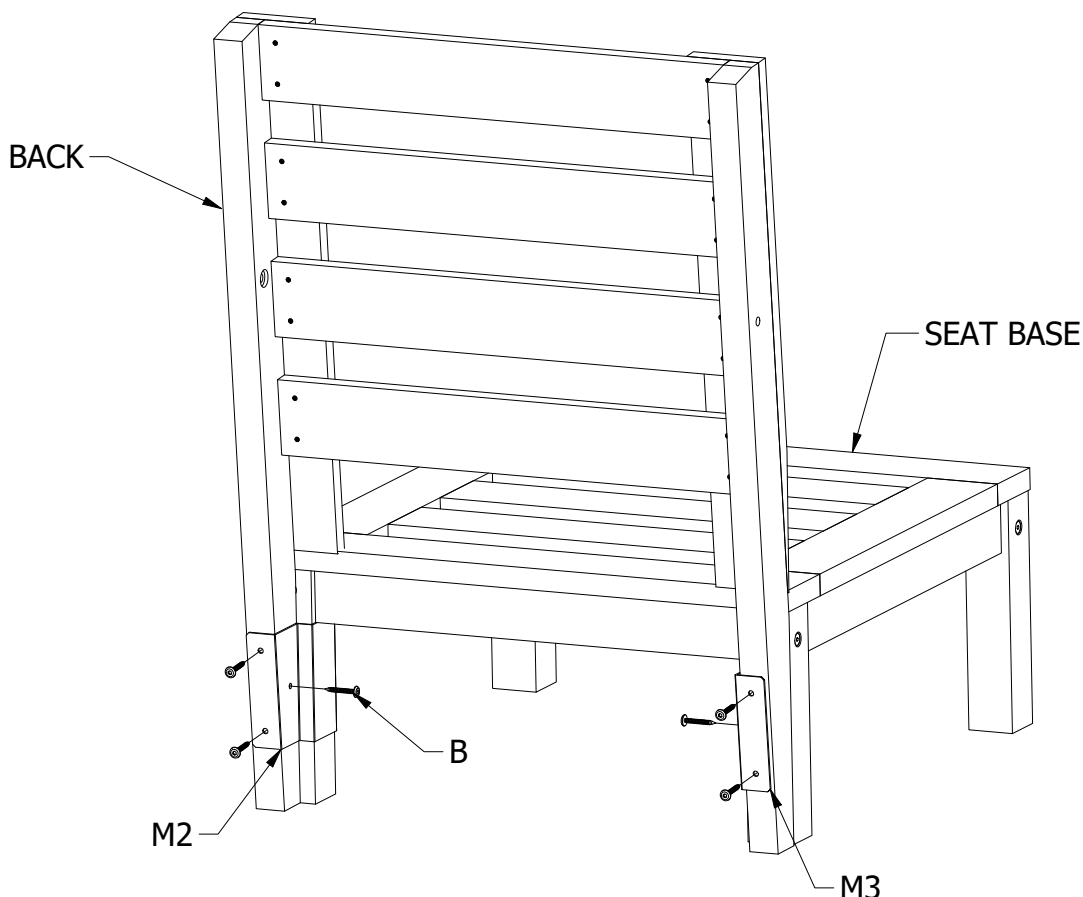
Drilling 1/8" pilot holes first will assist in driving the screws. To do so, hold each bracket in place and mark each screw location on the seat base. Remove the bracket and drill a 1" deep hole at each location.

IMPORTANT: Note location of brackets and direction of seat slats in the image to the right. This will ensure a consistent appearance across multiple seats.

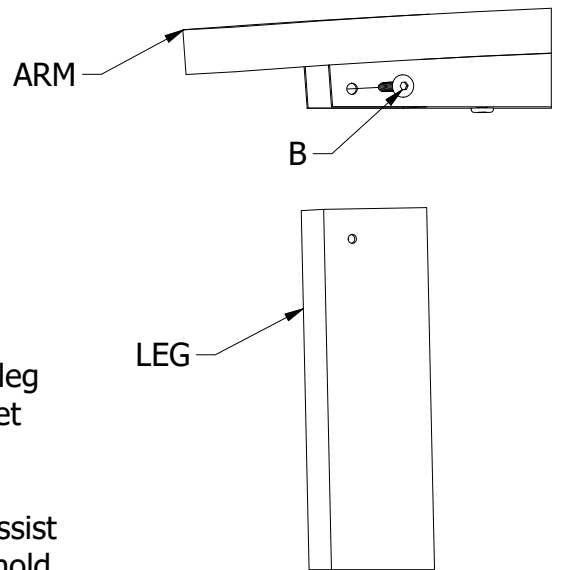
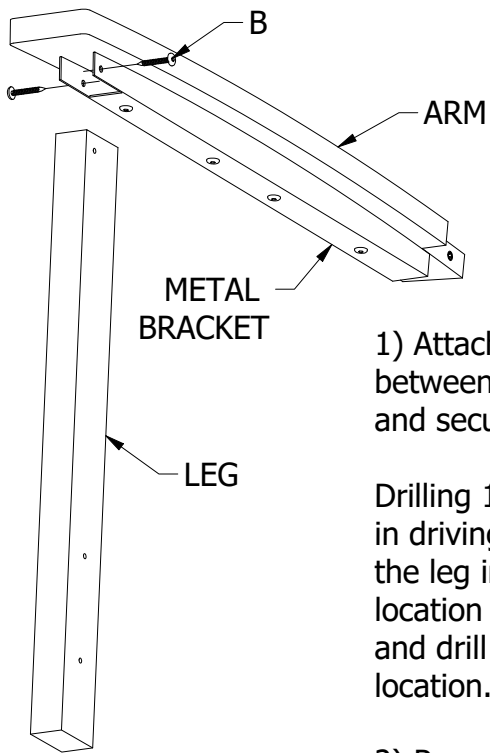


2) Attach the back to the brackets on the seat base using (3) B screws on each side.

Drilling 1/8" pilot holes first will assist in driving the screws.



Adding Arms to a Seat



1) Attach leg to arm by inserting leg between fins on metal arm bracket and secure using (2) B screws.

Drilling 1/8" pilot holes first will assist in driving the screws. To do so, hold the leg in place and mark each screw location on the leg. Remove the leg and drill a 1/2" deep hole at each location.

When positioning the leg, align the pilot hole in the leg with the hole in the bracket.

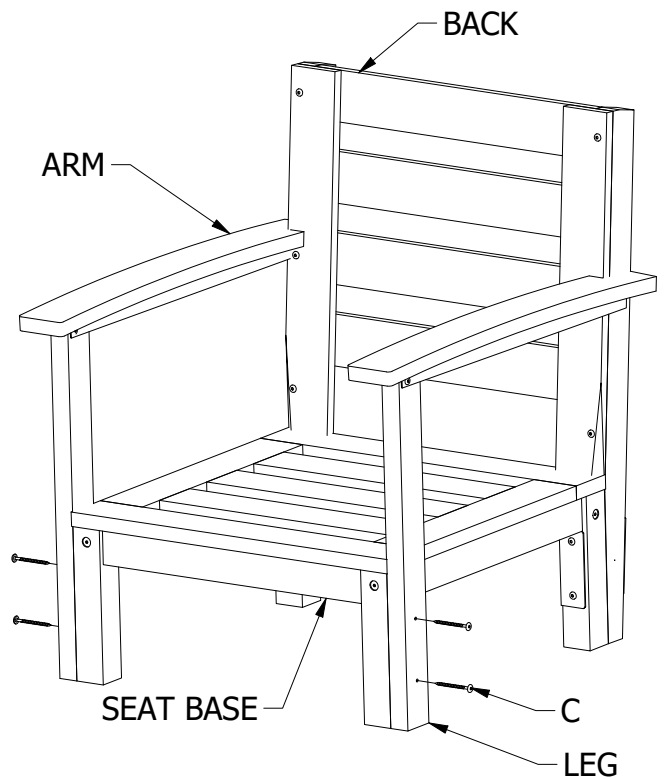
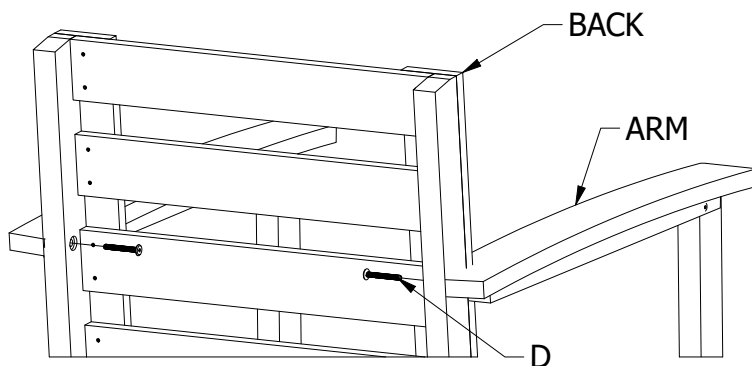
2) Repeat for other arm/leg assembly.

3) Attach arm/leg to back using (1) D bolt.

4) Align arm/leg with front of seat base as shown. Secure using (2) C screws.

Drilling 1/8" pilot holes first will assist in driving the screws.

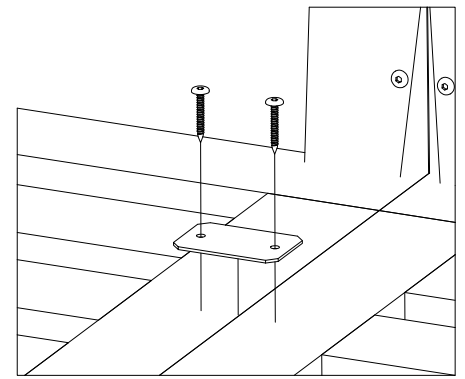
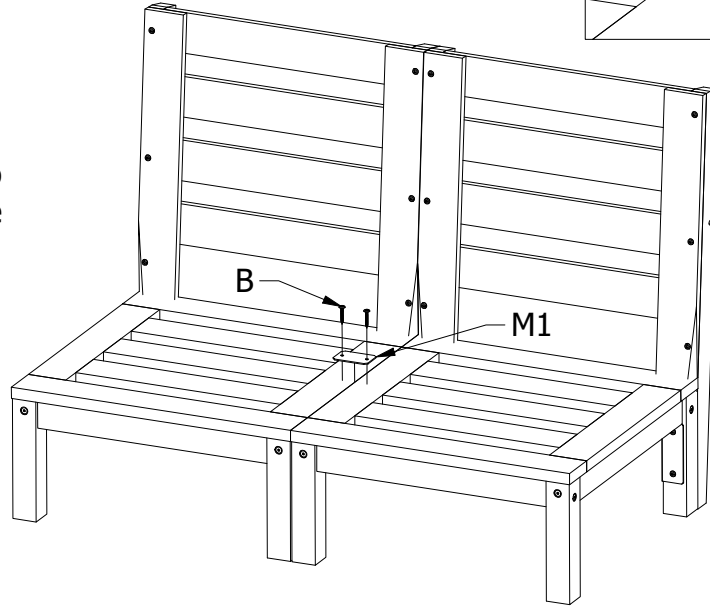
5) Repeat on other side.



Connecting Two Seats

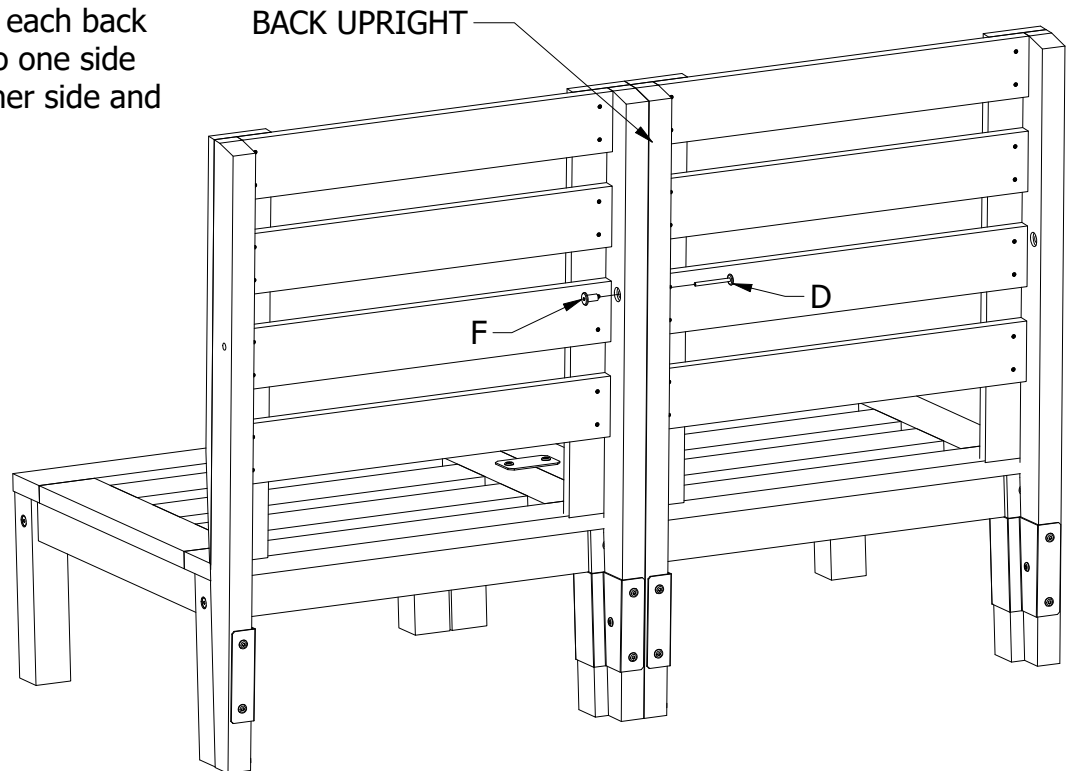
2) To create a sectional or couch, connect each seat base together using (1) M1 bracket and (2) B screws as shown. The bracket should overlap both seat bases. Locate the M1 bracket at the midpoint of the seat base.

Drilling 1/8" pilot holes first will assist in driving the screws. To do so, hold the bracket in place and mark each screw location on the seat base. Remove the bracket and drill a 1" deep hole at each location.



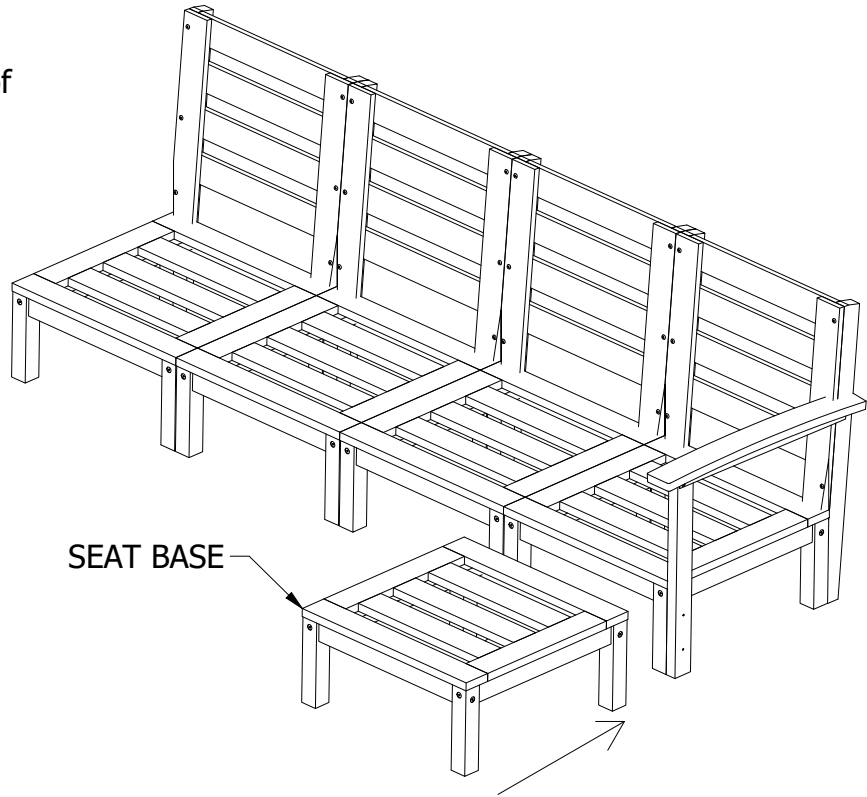
DETAIL VIEW

3) Align each Back as shown. Locate the hole drilled mid-way up each back upright. Insert a D bolt into one side and a F cap nut into the other side and tighten.



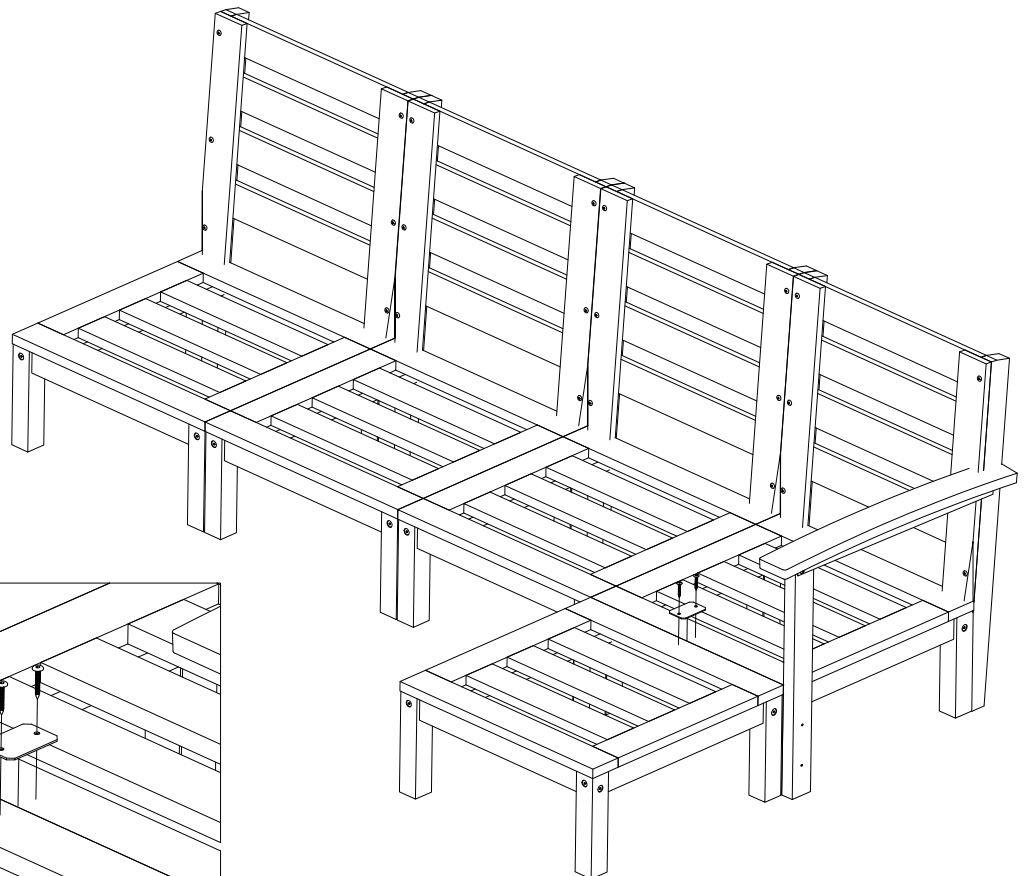
Connecting an Ottoman

1) To create an ottoman, align one seat base with the the front of another and slide together until they meet.

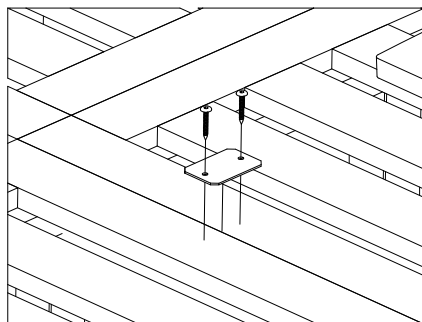


2) Connect the ottoman to the seat base using (1) M1 bracket and (2) B screws as shown. The bracket should overlap both seat bases. Locate the M1 bracket at the midpoint of the seat base.

Drilling 1/8" pilot holes first will assist in driving the screws. To do so, hold the bracket in place and mark each screw location on the seat base. Remove the bracket and drill a 1" deep hole at each location.



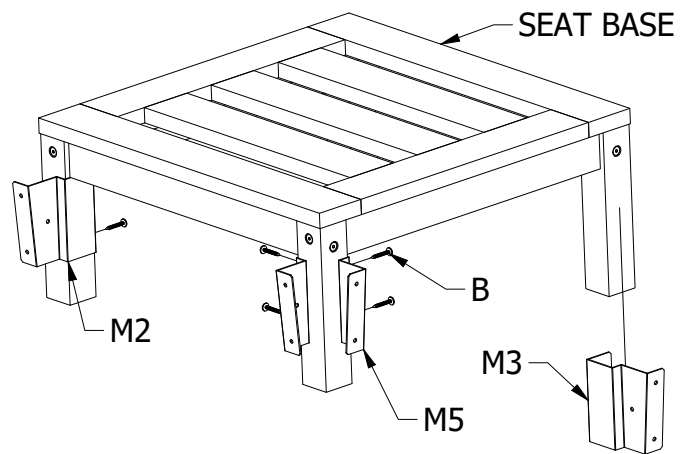
DETAIL VIEW



Building a Corner

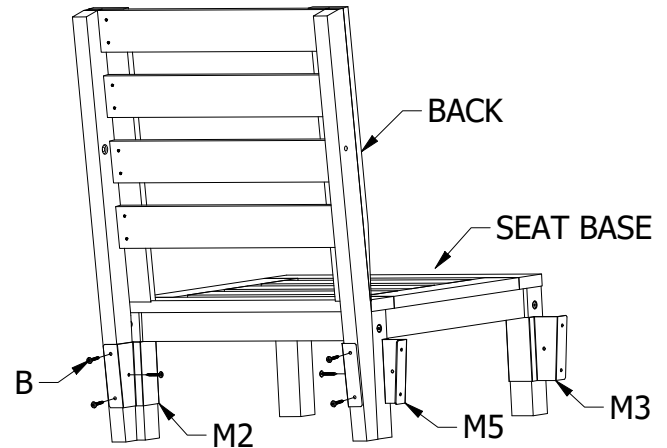
1) Attach the left (M2), right (M3), and corner (M5) metal brackets to the legs of the seat base as shown using (2) B screws in each left and right bracket, and (4) B screws in the corner bracket.

Drilling 1/8" pilot holes first will assist in driving the screws. To do so, hold each bracket in place and mark each screw location on the seat base. Remove the bracket and drill a 1" deep hole at each location.



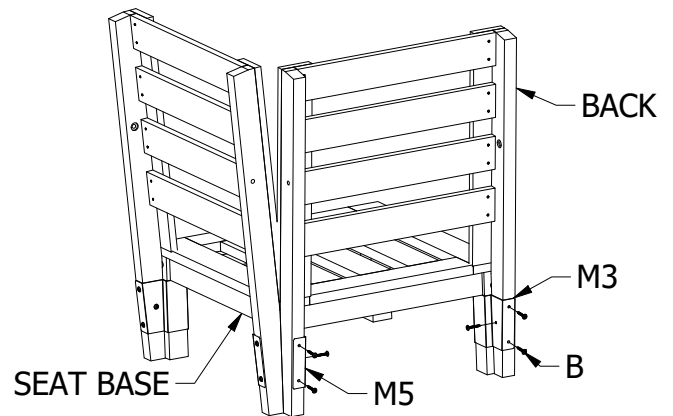
2) Attach one back assembly to brackets M2 and M5 on the seat base using (3) B screws on each side.

Drilling 1/8" pilot holes first will assist in driving the screws.



3) Attach the second back assembly to brackets M5 and M3 on the seat base using (3) B screws on each side.

Drilling 1/8" pilot holes first will assist in driving the screws.



4) To attach two backs together in a corner, align each back as shown. Locate the hole drilled mid-way up each back upright. Place bracket M4 as shown and secure using (2) E bolts.

