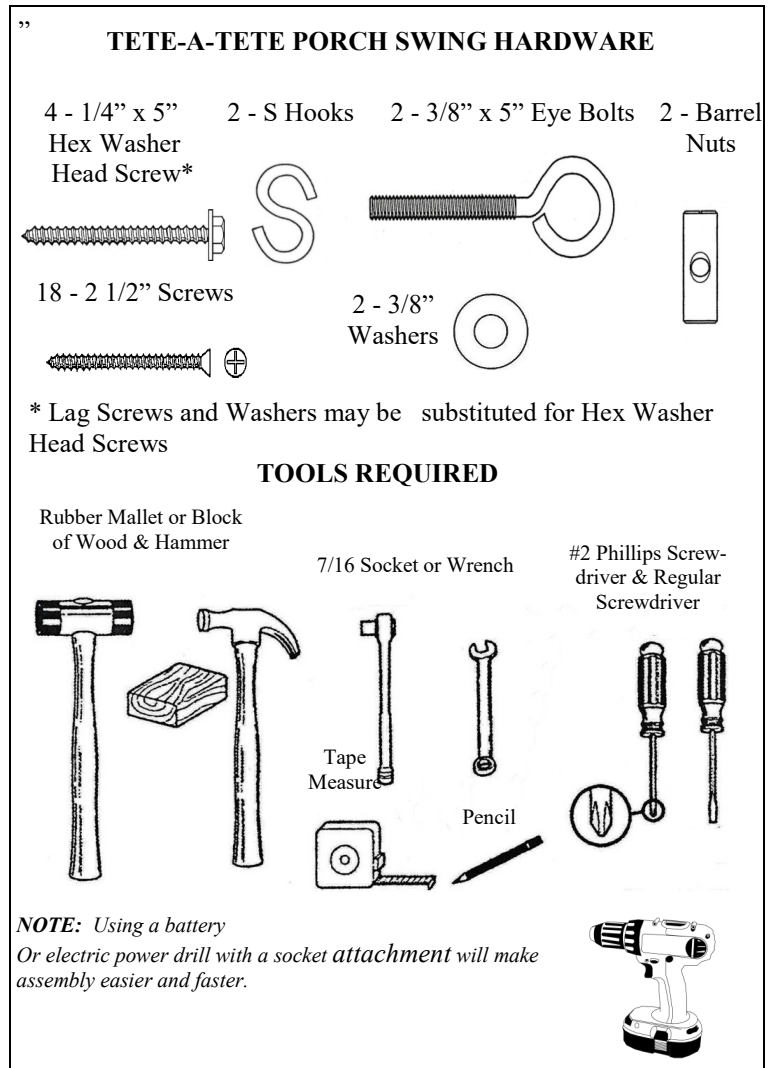
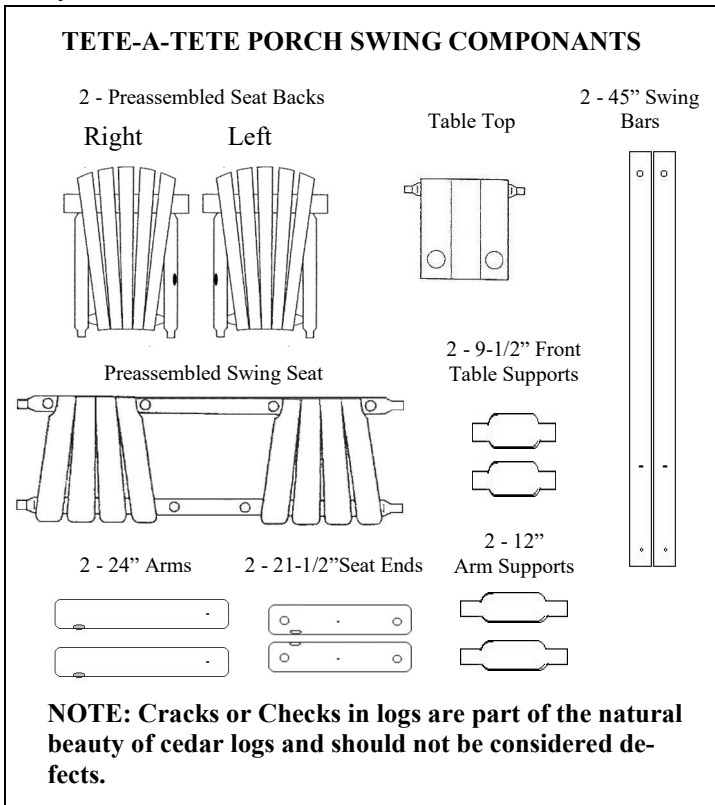


Please check contents before assembly. If any items are missing or damaged, **do not take the unit back to the store.** Call 1-800-427-5136 for customer service and we will save you time by correcting any problems directly for you.



• **Read all instructions before starting.**

Helpful Tips:

- To start hex washer head screws, hammer into wood about 1/2" then use wrench or socket to tighten.
- Do not completely tighten any screws until the unit is fully assembled and setting on a level surface.
- If you have hardware left over after completing your unit, it most likely has been assembled incorrectly, and may not be safe to use. Please call Customer Service at 1-800-427-5136, for assistance.
- A battery operated or electric drill will make assembly faster and easier.
- Use a good quality penetrating oil or wood deck sealer with a UV inhibitor & an anti-fungal. (Make sure product is intended for outdoor use.)
- If staining or finishing before assembling, tape off all dowel ends. (Finishes will cause the dowels to swell, making assembly difficult)
- **Check all nuts and bolts for tightness before and during each usage season.**

STEP 1 Install seat ends onto seat. Align holes in seat end with dowels on seat. Repeat on other side. Secure with screws perpendicular to dowel. **IMPORTANT:** The single hole should be placed toward the front of the seat. (See right). Figure 1. Secure with screws.

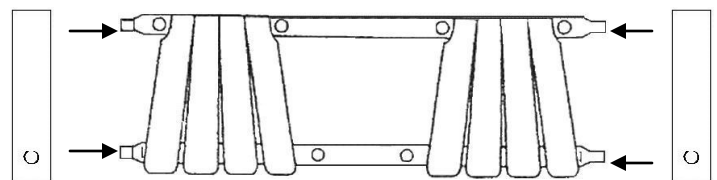


Figure 1

Please Note: After you have installed the seat ends onto the seat secure with (4) 2 1/2" screws.

STEP 2 Lay assembled seat on a clean flat surface. Making sure the large holes in the uprights of the assembled back are facing inward. Insert the doweled end of the uprights of one of the assembled seat backs into the holes on the back seat rail. (*Adjust uprights in or out as needed to align properly. See figure below*). DO NOT tap on seat back with hammer. To keep the SEAT RAIL from splitting, lay the back on the ground and drive the seat on by hitting on the bottom of the seat assembly. As shown in figure 2b. Insert table supports into the holes on the front seat rail of the assembled seat. Insert the doweled end of the rear table support into the hole in the upright of the assembled back. Align the hole in the upright of the remaining assembled back with the doweled end of the rear table support and assemble as you did the first assembled back. Align holes in the table top with the doweled ends of

Figure 2a

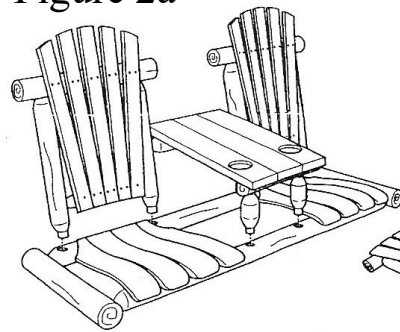
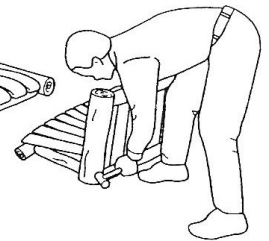
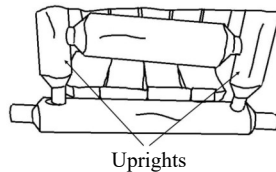


Figure 2b

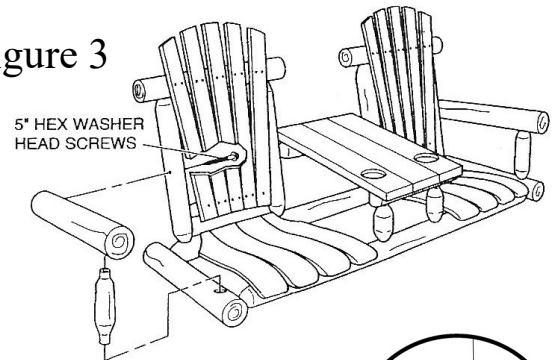


Tap uprights in or out until dowel drops into hole.



STEP 3 As shown in figure 3, insert 12" arm support into hole in arm, then into hole in the top of the seat end. Drive the dowels in as far as possible.

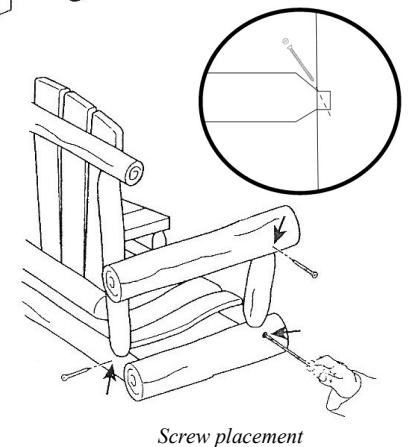
Figure 3



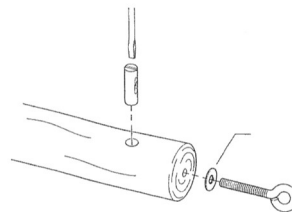
Fasten arm to frame **from the back** by tightening the preinstalled lag screw into the pilot hole in the arm with a 7/16" wrench. Repeat the process for the other arm.

STEP 4 Secure all **dowel joints that you have assembled** in place with screws perpendicular to the doweled end as shown in figure 4.

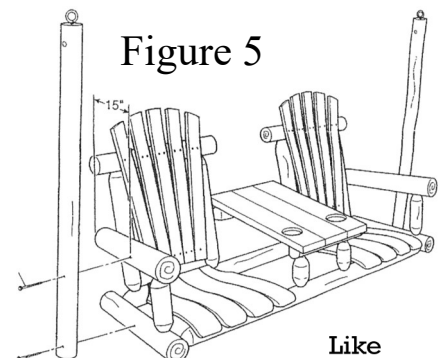
Figure 4



STEP 5 Put barrel nut into side drilled hole in end of swing bar. Position barrel nut with screwdriver and screw in 5" eyebolt with 3/8" washer as shown in figure at right. **TIGHTEN DOWN SECURELY!** Repeat process for other swing bar.



STEP 6 Pre-measure and mark the arms for swing bars. Mark from the back of the arms, 15" with pencil, as illustrated in figure 5. Fasten swing bars to side of unit as shown. (This gives a suggested pitch of the seat. You may change the pitch by altering the location of the lag screw in the arm.) With hammer tap a 5" lag screw through the bottom hole in swing bar and into pilot hole on seat end. Tap a 5" lag screw through the upper hole in the swing bar and into the arm about 1/2" deep at the place marked in pencil on the arm. Tighten down lag screws.



If you have hardware left over after completing your unit it most likely has been assembled incorrectly and may not be safe to use. Please call customer service at 1-800-427-5136, for assistance.

Check all nuts and bolts for tightness before and during each usage season.

Lakeland Mills recommends:
WeatherSeal Premium Oil-Based Exterior Wood Stain & Sealant

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