

## ASSEMBLY INSTRUCTIONS FOR 1600 SERIES ARBOR W/DECK

TOOLS NEEDED	PARTS LIST	HARDWARE (Kit #19)
Ratchet	Side panels (2)	2-1/2" Screws (16)
7/16" Socket	Arch/flat top w/braces (2)	3" Screws (24)
Screwgun	2x4x47-1/2" Rafters	1/4x4" Lag screws (8)
Hammer	Deck (1)	1/4x2" Lag screws (8)
		Ground stakes (4)
		Sq. drive bit (1)

- Step 1 Lay out and identify all parts and pieces.
- Step 2 Set deck at desired location. Place side panels in pocket holes in deck. End of post with offset belongs on top. Make sure side panels are turned the right way with predrilled holes on post for arch/flat top braces are face to face.
- Step 3 Place arch/flat top w/braces on offset post and fasten braces to post with (2) 1/4X4" lag screws in each brace. Repeat other side.
- Step 4 Now fasten arch/flat top to post with (4) 2-1/2" screws at each post at predrilled holes. Also now fasten posts to deck with (2) 3" screws at each post at predrilled holes.
- Step 5 Place 2X4X47-1/2" rafters on arch/flat top at mark on top of X and fasten with (1) 3" screw at each end at predrilled holes.  
NOTE: If you have purchased the optional swing you need to place the rafters with swing hangers second one in from each end.
- Step 6 Your arbor needs to be fastened to the ground. Pound ground stakes in at desired location and fasten to post with (1) or (2) 1/4X2" lag screws at each post.

