



Thank you for including Flarespace in your van design! Please read the installation instructions before you cut the openings in the van. Our product is intended for the best fit possible. However, not all vans are created equal. Due to the tight tolerances on the glue flange, our parts and windows must be dry fit.

- BEFORE painting and installing Flarespace flares, always test fit both sides and windows if applicable!
- Do not cut opening in van until everything has been test fit and painted.
- If the parts do not fit, please take photos and contact us - DO NOT paint or install!
- Once you have successfully completed the test fit, paint parts prior to install.
- Use up ALL supplied adhesive as described in the instructions.
- Water test your work after 30 hours of curing.
- Call us if you have any questions: 970.403.5273

We put together this short video for you with important tips for a high-quality install.

<https://vimeo.com/230200595>

Password is: Flar3spac32017b

Please proceed to the test fit instructions on page 2.

## TEST FIT

### STEP 1) CHECK THE OVERALL FIT.

Make sure the glue flange touches the van surface all the way around. Line up the part with the top corner and the body line or slider door track at the bottom. Be sure to leave 1/16" gap at the top, the part cannot be pushed all the way into the radius. Do not rest flares on slider door track. There should be a small gap.

### STEP 2) LINE UP THE GAP.

There will be a small gap at the rear. This will match the top radius. Do not try and force the part into the radiused indentation. It will make the other three sides not line up.

### STEP 3) LINE UP THE FRONT LEADING EDGE.

Make sure the front leading edge lays flat against the van. Once the part is painted, do a second dry fit and run a piece of masking tape right in front of the leading edge. This vertical line will be your mark when gluing on the flares. It will allow you to have even margins all the way around. Remember, once the adhesive is on the glue flange and you set the part on the van, there is very little room to adjust.

If at the end of this test fit you find the flares to fit properly, please proceed to the installation instructions on page 3. If you have questions about the fit, please take a few pictures and email to [info@flarespace.com](mailto:info@flarespace.com) and call 970.403.5273 before proceeding with install.





## INSTALLATION INSTRUCTIONS

1. After test fitting the flares and windows in the flares, paint flares to match the van. Then test fit flares one more time.
2. Prep your work area as pictured here:



# [FLARESPACE]

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3. Remove the rear quarter panel by cutting along the factory window edge. Prime the cutline to prevent rust.



4. Clean the glue flange of the flare with isopropyl alcohol. Scuff the glue surface on the van with a scotchbrite pad and wipe the van clean with mineral spirits. Dry completely with a clean, dry, lint free cloth. Prepping the glue surface and removing any dirt or oils is crucial!

5. Apply a bead of supplied 3M adhesive to the glue flange of the part. Leave about 1/2" space to the outer edge and apply an even bead. Shape it to a triangle as shown in the video, this will reduce the need for clean-up.



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6. Install the flare by lining up the top edge of the flares and your vertical tape mark then slowly set the flare into the indentation of the rear quarter panel, making sure you are lined up with the OEM radius top and bottom, leaving 1/16" space. One person will hold the part in place while the second installer firmly presses the glue flange onto the van.



Note: do not push hard on the center of the flares but rather along the glue flange. This will ensure an even distribution of the adhesive and a secure fit.

7. If there is any excess adhesive on the flare or the van, wipe off immediately using a clean cloth soaked in mineral spirits. Mineral spirits will not harm the van paint and does a great job cleaning up any extra adhesive.



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8. Secure the part with strips of masking tape for a min of 12 hours. Tip - gaffer's tape works best!

9. Repeat steps 3 through 8 on the other side.

10. Using the remaining adhesive, seal both driver and passenger side flare from the inside. You should have a full tube left. This is best accomplished by using a piece of rubber hose to extend the tip of the caulking gun. Skipping this step can cause pin holes and water leaks!



11. Let the van sit inside at 60 degrees for a minimum of 30 hours for the adhesive to cure.

12. If applicable, once the adhesive is cured, install your windows into the flares. Make sure you install the window with drain holes at the bottom. Confirm that the butyl tape is applied correctly to the window and that it covers the entire flange. Carefully reposition the tape if there are any folds or gaps. When setting the window into the pre-cut flare opening, there should be an even reveal around the window. Do not overtighten the screws. Check the slider mechanism and window locks for functionality.



13. Water test your work! Using a garden hose (not pressure washer), spray water over the outside of and around the flare while another person inside the van checks for water leaks with a flashlight.

Please give us a call or send us an email with any questions.  
[info@flarespace.com](mailto:info@flarespace.com) / 970.403.5273



Thank you for your order with Flare Space, LLC. Our fiberglass Flares are designed to be both functional and aesthetic and are proudly manufactured in Portland, OR. At Flarespace, we love vans for the many ways they enrich our daily lives. However you choose to outfit your van, it will be about more than reaching a destination. We believe a little extra space can make all the difference in giving your imagination room to build the van of your dreams.

#### **A NOTE ABOUT SHIPPING**

Your Flares have been delivered in custom packaging to ensure safe delivery. In the event the Flares have been damaged during shipping, the customer is required to wait for inspection from the shipping company as well as to take specific pictures of the damage to the part and packaging. Flare Space, LLC will not be responsible for repair or replacement of damaged Flares if an inspection doesn't occur. Please let us know immediately if your Flares have sustained damage during their time with the shipping company. Do not have parts repaired or dispose of packaging until the claim resolution process is finished.

#### **LIMITED WARRANTY**

Flare Space, LLC warrants that its Products will be free from defects in workmanship and material, when used under regular conditions and when installed and used as directed by Flare Space, LLC, for a period of two (2) years from the date of purchase or installation, whichever first occurs. This warranty is limited to the original purchaser and shall not extend to subsequent purchasers or any additional parties. Flare Space, LLC's obligation under the warranty is limited to repair or replacement of the defective Product. Purchaser must obtain a return authorization from Flare Space, LLC prior to returning any allegedly defective Product to Flare Space, LLC.

#### **EXCLUSIONS FROM WARRANTY**

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#### **WARNINGS**

Installation of this Product may reduce visibility in the mirrors. Flare Space, LLC shall not be liable for any accidents resulting from a reduction to visibility as a result of installing this Product. This Product is only designed for and may only be installed as described by Flare Space, LLC in its installation literature for Mercedes Sprinter vans model years 2007 to 2019, Nissan NV Vans model years 2012 to 2019 and Ford Transit Vans model years 2015 to 2019. It is not safe to travel in a rear bed while underway. All passengers must be in DOT approved seats and wearing safety restraints at all times while the vehicle is in motion. The Products are not designed to have anything mounted on or to them. Any holes drilled in the Product will compromise the integrity of the Product and will void this warranty.