



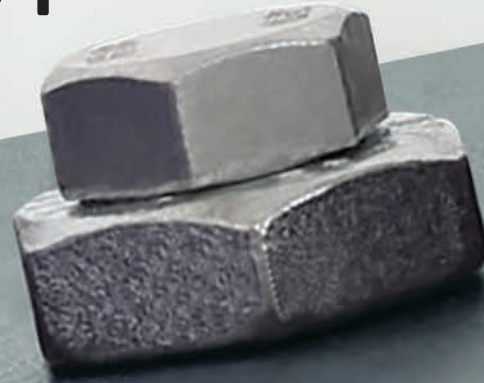
# STRUCTURAL STEEL CONNECTIONS MADE EASY

|SERIOUS|

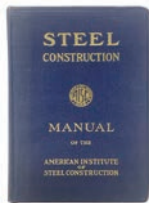
|APPROVED|

|FIXINGS|

|EASY|



## BOXBOLT the system



**BoxBolt** is designed with a sleeve that expands on the inside of the connection creating a strong geometrical interlock. It works everywhere, can be used with rectangular, square and even circular hollow sections and features a hexagon head design to aid installation with a standard spanner. When installation time needs to be kept at an absolute minimum, **BoxBolt** can be installed using the BoxSok installation tool.

**BoxBolt** is available in three finishes: Zinc Plated, Hot Dip Galvanised and Stainless Steel.

These finishes combined with three available lengths and multiple head styles make **BoxBolt** the most flexible solution suiting almost any environment and application.

**BoxBolt** is ETA assessed, is approved for use by Lloyds Register (LR) and ICC-ES rated. Thanks to all these approvals **BoxBolt** complies with the latest steel constructions codes worldwide providing the designer and the user with total confidence and peace of mind.

**BoxBolt** is also listed as a solution for connecting Hollow Steel Sections as referenced in the AISC manual.

## BOXBOLT advantages



Best approved performance



Lowest labor cost



Easy to use



All section shapes



approved and certified loads



Aesthetic finish

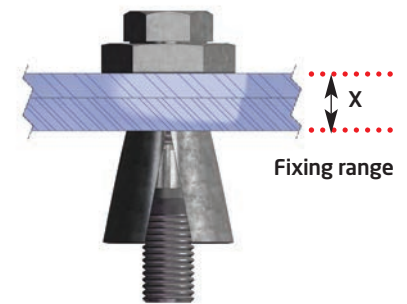
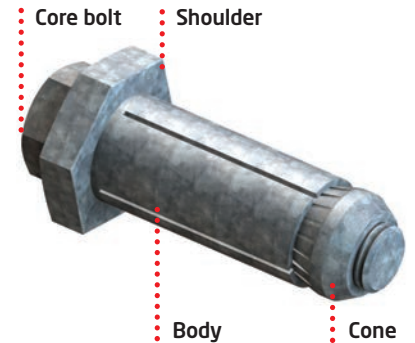


Ideal for combined loads



Different corrosion resistant options

## BOXBOLT technical information



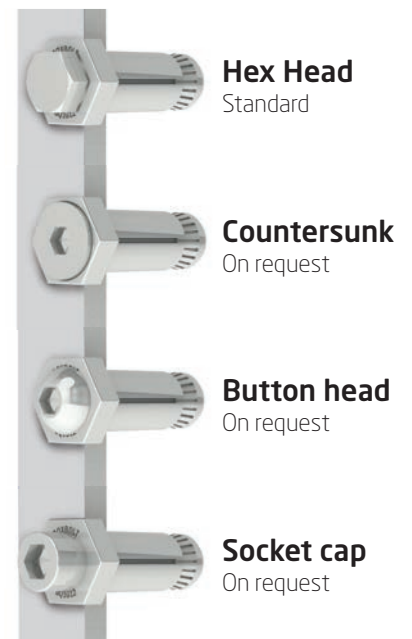
### MATERIALS

Mild steel to BS EN 10083 Grade 1.1151  
Stainless steel to BS EN 10088 Grade 1.4401

### FINISHES

Zinc plated to BS EN 12329: Class Fe//Zn8//A  
Hot Dip Spun Galvanised to BS EN ISO 1461

## BOXBOLT head styles





## BOXBOLT range

ZINC CLEAR

GAL

316 SS



Part No.	Part No.	Part No.	Description	Set screw length mm	Clearance mm	fixing range mm	T <sub>inst</sub> (Nm)	Qty
<b>BXB-BQ1Z06</b>			BoxBolt M6-SIZE 1 ETA HSS Cavity Bolt	45	11	5/29	13	100
<b>BXB-BQ1Z08</b>	<b>BXB-BQ1G08</b>	<b>BXB-BQ1S08</b>	BoxBolt M8-SIZE 1 ETA HSS Cavity Bolt	50	14	5/26	25	50
<b>BXB-BQ2Z08</b>	<b>BXB-BQ2G08</b>	<b>BXB-BQ2S08</b>	BoxBolt M8-SIZE 2 ETA HSS Cavity Bolt	70	14	18/46	25	50
<b>BXB-BQ3Z08</b>	<b>BXB-BQ3G08</b>	<b>BXB-BQ3S08</b>	BoxBolt M8-SIZE 3 ETA HSS Cavity Bolt	90	14	30/66	25	40
<b>BXB-BQ1Z10</b>	<b>BXB-BQ1G10</b>	<b>BXB-BQ1S10</b>	BoxBolt M10-SIZE 1 ETA HSS Cavity Bolt	50	18	5/23	45	25
<b>BXB-BQ2Z10</b>	<b>BXB-BQ2G10</b>	<b>BXB-BQ2S10</b>	BoxBolt M10-SIZE 2 ETA HSS Cavity Bolt	70	18	18/43	45	25
<b>BXB-BQ3Z10</b>	<b>BXB-BQ3G10</b>	<b>BXB-BQ3S10</b>	BoxBolt M10-SIZE 3 ETA HSS Cavity Bolt	90	18	35/63	45	25
<b>BXB-BQ1Z12</b>	<b>BXB-BQ1G12</b>	<b>BXB-BQ1S12</b>	BoxBolt M12-SIZE 1 ETA HSS Cavity Bolt	55	20	5/25	80	25
<b>BXB-BQ2Z12</b>	<b>BXB-BQ2G12</b>	<b>BXB-BQ2S12</b>	BoxBolt M12-SIZE 2 ETA HSS Cavity Bolt	80	20	20/50	80	20
<b>BXB-BQ3Z12</b>	<b>BXB-BQ3G12</b>	<b>BXB-BQ3S12</b>	BoxBolt M12-SIZE 3 ETA HSS Cavity Bolt	100	20	40/70	80	20
<b>BXB-BQ1Z16</b>	<b>BXB-BQ1G16</b>	<b>BXB-BQ1S16</b>	BoxBolt M16-SIZE 1 ETA HSS Cavity Bolt	75	26	5/35	190	10
<b>BXB-BQ2Z16</b>	<b>BXB-BQ2G16</b>	<b>BXB-BQ2S16</b>	BoxBolt M16-SIZE 2 ETA HSS Cavity Bolt	100	26	30/60	190	10
<b>BXB-BQ3Z16</b>	<b>BXB-BQ3G16</b>	<b>BXB-BQ3S16</b>	BoxBolt M16-SIZE 3 ETA HSS Cavity Bolt	120	26	55/80	190	10
<b>BXB-BQ1Z20</b>	<b>BXB-BQ1G20</b>	<b>BXB-BQ1S20</b>	BoxBolt M20-SIZE 1 ETA HSS Cavity Bolt	100	33	8/42	300	5
<b>BXB-BQ2Z20</b>	<b>BXB-BQ2G20</b>	<b>BXB-BQ2S20</b>	BoxBolt M20-SIZE 2 ETA HSS Cavity Bolt	120	33	35/72	300	5
<b>BXB-BQ3Z20</b>	<b>BXB-BQ3G20</b>	<b>BXB-BQ3S20</b>	BoxBolt M20-SIZE 3 ETA HSS Cavity Bolt	150	33	65/102	300	5

## Limit State Design Performance Data BOXBOLT

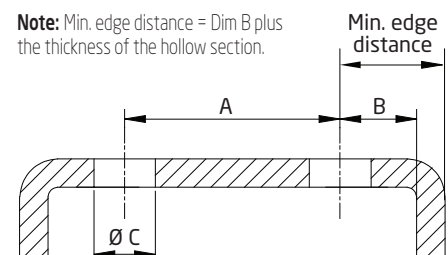
Description & Part Number			Dimensional / Installation Information									Design Capacities			
BoxBolt	Product code (* = finish)	Size	Set screw length (mm)	Fixing range (dim x)		Across Flats of collar (mm)	Collar thickness (mm)	Dim A (mm)	Dim B (mm)	Hole size (mm)	Torque (Nm)	Galvanized (* = G) Zinc Plated (* = Z)		Stainless Steel (* = S)	
				Min	Max							Tension (kN)	Shear (kN)	Tension (kN)	Shear (kN)
<b>M06</b>	BXB-BQ1*06	1	45	4	24	17	5	30	11	11 +1.0,-0.25	13	11.0	15.0	10.2	14.1
<b>M08</b>	BXB-BQ1*08	1	50	5	26	22	6	35	13	14 +1.0,-0.25	25	18.9	26.6	18.5	25.3
	BXB-BQ2*08	2	70	18	46	22	6	35	13	14 +1.0,-0.25	25	18.9	26.6	18.5	25.3
	BXB-BQ3*08	3	90	30	66	22	6	35	13	14 +1.0,-0.25	25	18.9	26.6	18.5	25.3
<b>M10</b>	BXB-BQ1*10	1	50	5	23	24	7	40	15	18 +1.0,-0.25	45	33.4	46.8	29.2	45.7
	BXB-BQ2*10	2	70	18	43	24	7	40	15	18 +1.0,-0.25	45	33.4	46.8	29.2	45.7
	BXB-BQ3*10	3	90	35	63	24	7	40	15	18 +1.0,-0.25	45	33.4	46.8	29.2	45.7
<b>M12</b>	BXB-BQ1*12	1	55	5	25	26	8	50	18	20 +1.0,-0.25	80	43.0	61.0	42.5	57.9
	BXB-BQ2*12	2	80	20	50	26	8	50	18	20 +1.0,-0.25	80	43.0	61.0	42.5	57.9
	BXB-BQ3*12	3	100	40	70	26	8	50	18	20 +1.0,-0.25	80	43.0	61.0	42.5	57.9
<b>M16</b>	BXB-BQ1*16	1	75	5	35	36	9	55	20	26 +2.0,-0.25	190	76.8	111.4	79.1	105.3
	BXB-BQ2*16	2	100	30	60	36	9	55	20	26 +2.0,-0.25	190	76.8	111.4	79.1	105.3
	BXB-BQ3*16	3	120	55	80	36	9	55	20	26 +2.0,-0.25	190	76.8	111.4	79.1	105.3
<b>M20</b>	BXB-BQ1*20	1	100	8	42	46	11	70	25	33 +2.0,-0.25	300	134.4	183.9	123.5	176.2
	BXB-BQ2*20	2	120	35	72	46	11	70	25	33 +2.0,-0.25	300	134.4	183.9	123.5	176.2
	BXB-BQ3*20	3	150	65	102	46	11	70	25	33 +2.0,-0.25	300	134.4	183.9	123.5	176.2

**Note:** 1) The above loads are Design Capacities based on independent testing conducted in accordance with EAD 330001-00-0602 and referenced in ETA 15/0768. Design Capacities may be used in design according to AS 4100. Design Capacities above incorporate a Capacity Factor ( $\phi$ ) for Strength Limit States of 0.8 in accordance with table 3.4 of AS 4100 for Bolted Connections.  
 2) For combined loading applications (Tension & Shear) BOXBOLT must comply with the requirements highlighted in AS 4100 section 9.3.2.3 (Bolts subject to combined shear and tension).  
 3) The strength of the material BOXBOLT is connecting into should be checked for structural capacity by a suitability qualified structural engineer responsible for the application.  
 \* = fill the code with Z for zinc plated finish, G for Hot Dip Galvanized, and S for Stainless Steel A4

## BOXBOLT diameter and positioning of holes

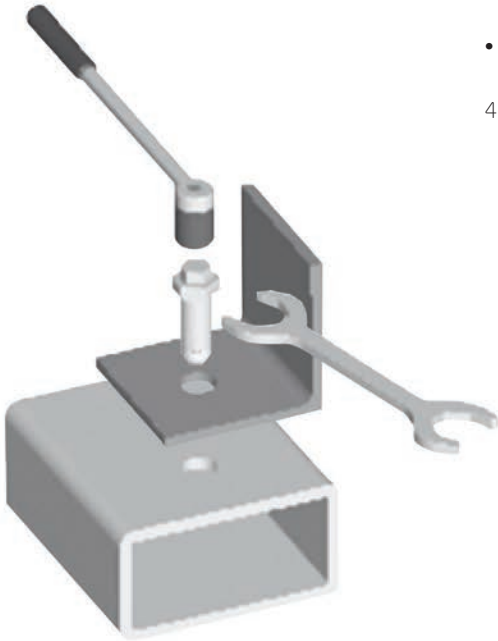
Dia	Dim A	Dim B	Dim C	Tolerance
<b>M06</b>	30	11	11	+1.00 -0.25
<b>M08</b>	35	13	14	+1.00 -0.25
<b>M10</b>	40	15	18	+1.00 -0.25
<b>M12</b>	50	18	20	+1.00 -0.25
<b>M16</b>	55	20	26	+2.00 -0.25
<b>M20</b>	70	25	33	+2.00 -0.25

**Note:** Min. edge distance = Dim B plus the thickness of the hollow section.

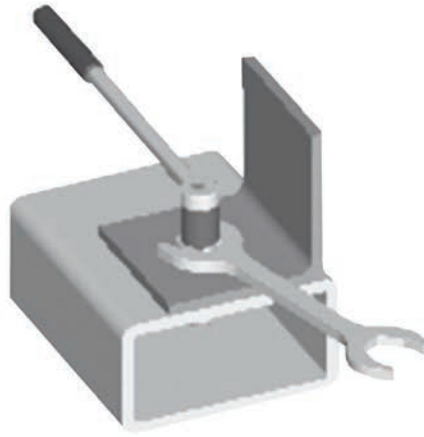


## BOXBOLT installation

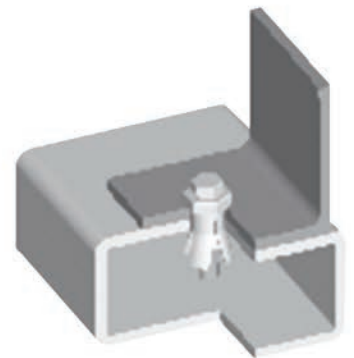
- 1 Drill the sections to be fixed, ensuring that the holes required have the correct diameter and spacing. (See Dim C overleaf).
- 2 De-burr the holes.



- 3 Position the sections flush against each other, ensuring:
  - The two sections are lined up and are flush without any gap. If necessary, use a clamp to hold the two sections and prevent a gap forming
  - the holes are aligned, using a mandrel if necessary
- 4 Advice: Use of the special BoxSok™ tool is recommended for installation. If you are using this tool, go to the section below.



- 5 Position the Bolts in the holes. Check the collar is resting flat on the section with no gap.
- 6 Hold the collar in position using a suitable open-ended wrench, then tighten the bolt to the torque specified.
- 7 Remove the tool and check the tightening torque on the bolt. If necessary, correct the tightening torque. (Always use the manufacturers recommended torque on the reverse of this page, column headed "Torque" in the technical table.)



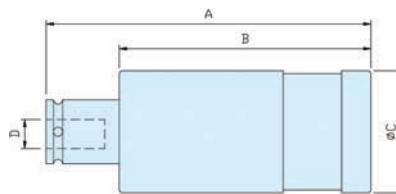
## BOXBOLT BoxSok

The **BoxSok** Installation Tool is a unique rapid assembly tool designed to simplify and speed up BoxBolt installation. Allows to expand the cavity bolt with no need of any additional tool, and in one single installation step. and in one single step. **BoxSok** is available to suit all BoxBolt BOLT diameters.

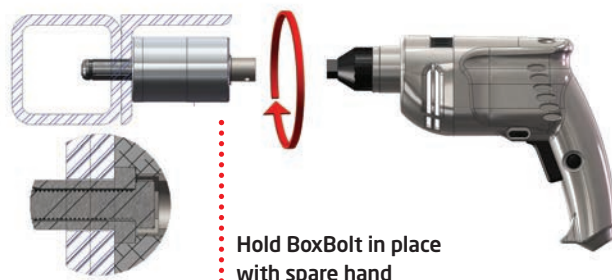
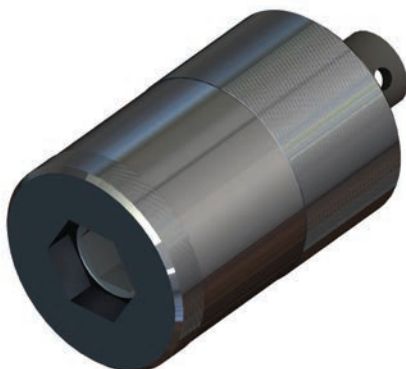
Fit the **BoxSok** onto the BoxBolt, so that the **BoxSok** is resting on the section. If

necessary, adjust the **BoxSok** so that it fits properly on the BoxBolt.

Hold the **BoxSok** straight and tighten the bolt using the BoxSok



Dia BOXCOK	Dim A (mm)	Dim B (mm)	Dim c (mm)	Drive D (in)
<b>M06</b>	111.5	85.0	30.0	1/4"
<b>M08</b>	112.0	85.5	34.0	3/8"
<b>M10</b>	113.0	86.5	38.0	3/8"
<b>M12</b>	114.0	87.5	42.0	3/8"
<b>M16</b>	114.5	88.0	50.0	1/2"
<b>M20</b>	115.5	89.0	59.0	1/2"



OR



Hold BoxBolt in place with spare hand





## BOXBOLT applications



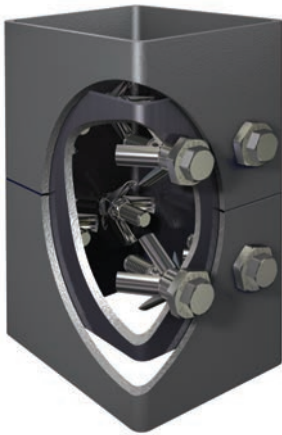
Two hollow sections at 90 degrees using an end plate



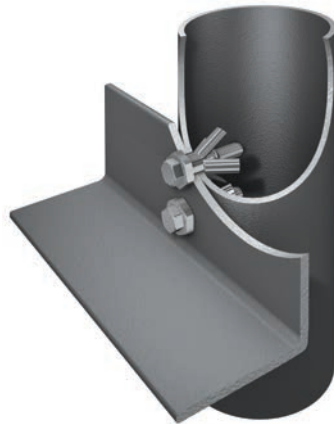
Hollow section below an I-Beam at 90 degrees using a combination of BOXBOLT and BEAMCLAMP fixings



Two hollow sections at 90 degrees using angle brackets



Hollow section sleeve connection creating an aesthetic joint from the outside



Angle to vertical hollow section post



Rigging point to outside of hollow section



Side fixing of handrail base to hollow section



Top fixing of handrail base to hollow section



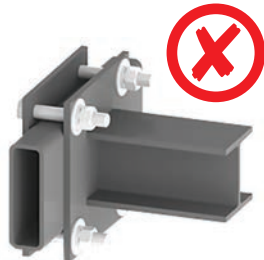
Glazing bracket to hollow section

## BOXBOLT vs other fixing methods



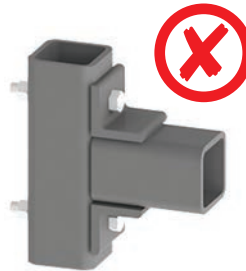
### Drilling & Tapping

- Drill pilot holes
- Tap holes
- Connect bolts
- Tighten bolts to torque
- Weak connection



### Strapping

- Place plate and bolts around one side
- Place plate on other side and align bolts
- Connect nuts and washers
- Tighten equally to avoid twisting



### Thru bolting

- Drill clearance holes
- Drill clearance holes other side
- Connect bolts through aligned holes
- Tighten bolts to torque



### Welding

- Prepare surfaces to weld
- Position welding equipment
- Perform weld
- Leave to cool (under supervision)
- Perform proof test on the weld



- Drill clearance holes
- Insert BoxBolts
- Tighten BoxBolts to torque

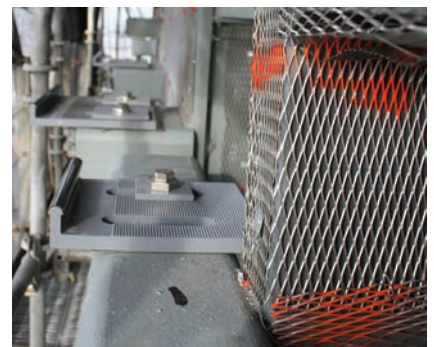
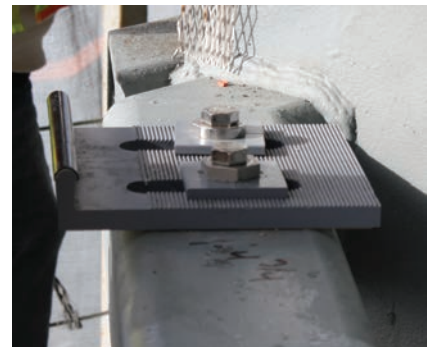




## BOXBOLT references



**Mercedes-Benz Stadium - Atlanta**  
MOVING ROOF HSS SECTIONS



**Three World Trade Center - NY**  
FACADE - BRACKETS TO THE STEEL STRUCTURE





A KEE SAFETY PRODUCT

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