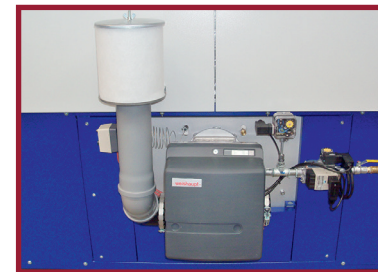
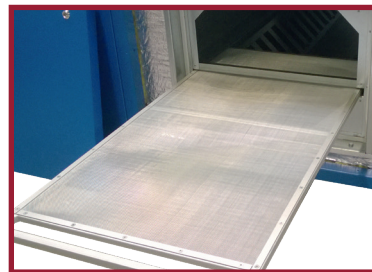


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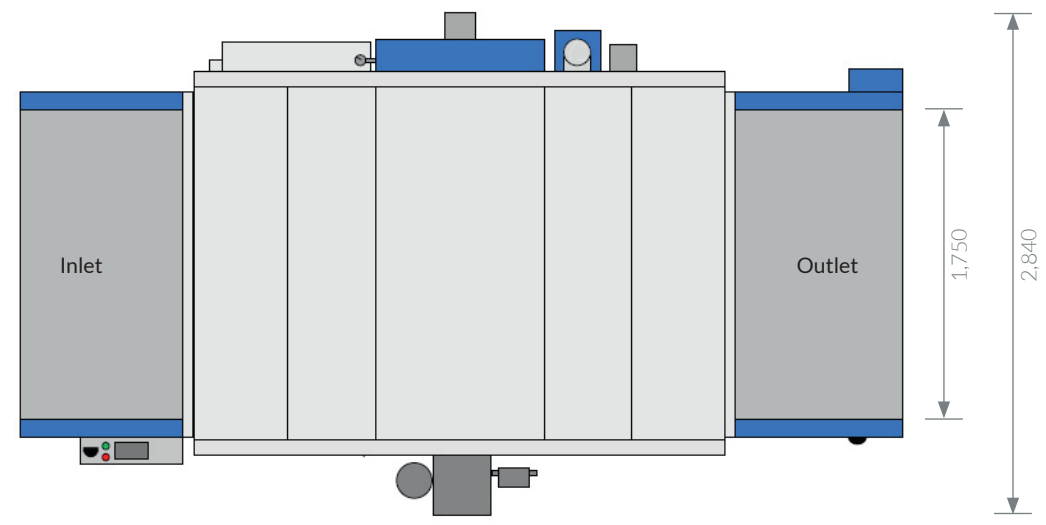
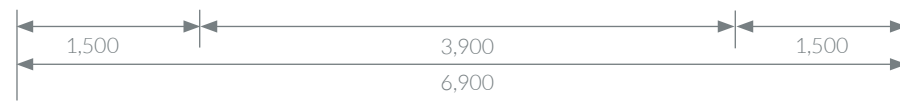
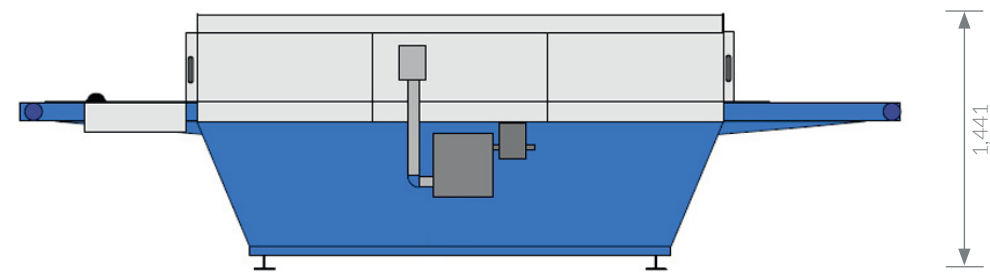
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The illustrations shows the version with gas operation. All dimensions in mm.



Fast, but gentle drying with high air volume ensures optimum process reliability!

Application example 1

Plastisol print on cotton bags

Application example 2

Water based colors on cotton bags

Application example 3

Digital print on sweater

Capacity

1,100 pieces/hour on 2 tracks

570 pieces/hour on 2 tracks

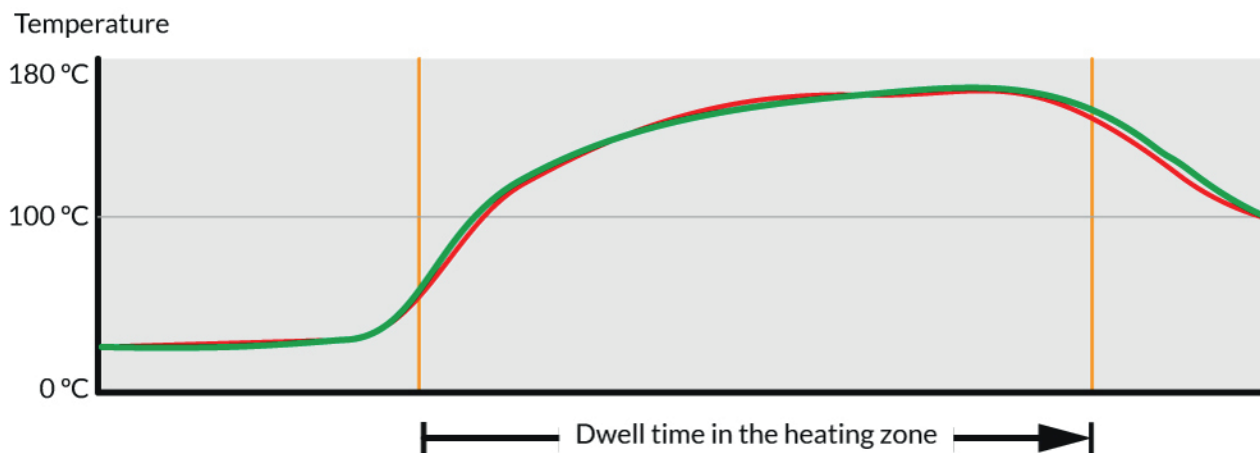
160 pieces/hour on 2 tracks

Dwell time in the heating zone

52 seconds, 180 °C hot air (without infrared)

100 seconds, 170 °C hot air (without infrared)

360 seconds, 170 °C hot air (without infrared)



Exemplary schema

Sensor red = right bag, Sensor green = left bag



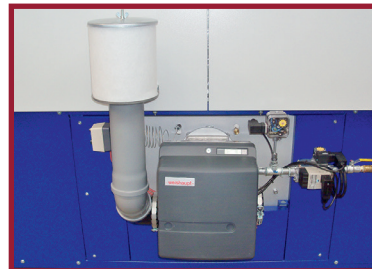
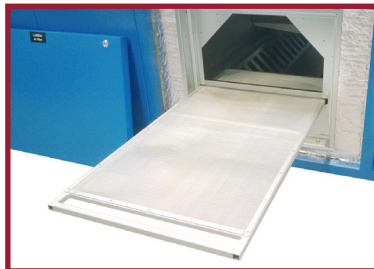
Belt width:	1,750 mm
Transport height:	950 +/- 25 mm
Tunnel height:	The nozzle distance to the conveyor belt is 100 mm
Transport:	Transport on fiberglass-coated glass fibre belt, mesh size 4 x 4 mm, kevlar spiral fastener, stainless steel closing wire, belt control via control bar in the dryer inlet
Dwell time in the heating zone:	Stepless adjustable from 40 sec. - 6 min. for screen printing applications Stepless adjustable from 2 min. - 20 min. for digital printing applications
Heating:	<u>Electrical version:</u> Heating with electrical resistance heaters in the circulating air shaft, hot air temperature 50 °C up to 180 °C <u>Gas version:</u> Heating with Weishaupt type WG 10 N/1-D gas burner, max. 100 kW, hot air temperature 130 °C up to 180 °C



Configuration

Inlet:	1,500 mm
Heating zone:	3,900 mm
Outlet:	1,500 mm
Total length:	6,900 mm

- Filter:** Recirculation system with lint filter made of stainless steel, easily accessible from the outside
- Control:** Operation via Raspberry PI with comfortable touch panel. Easy access to the dryer via remote control. Stepless of belt speed regulation and control of hot air temperature. Control of the recirculation air volume with frequency converter via touch panel.
- Operating safety and responsibility:** Easily accessible emergency stop buttons on the in- and outlet. Temperature monitoring with safety temperature limiter prevents damage due to overheating. Display of the operating status by signal light.
- Exhaust:** Exhaust air extraction on the back with differential pressure sensor
- Maintenance:** Access to the dryer interior via side cover, removable protective cover, filter accessible from the outside
- General:** The average temperature on the outside surface is 25 °C at 20 °C room temperature. Maximum 50 °C. Total acoustic emission approx. 74 dB (A)

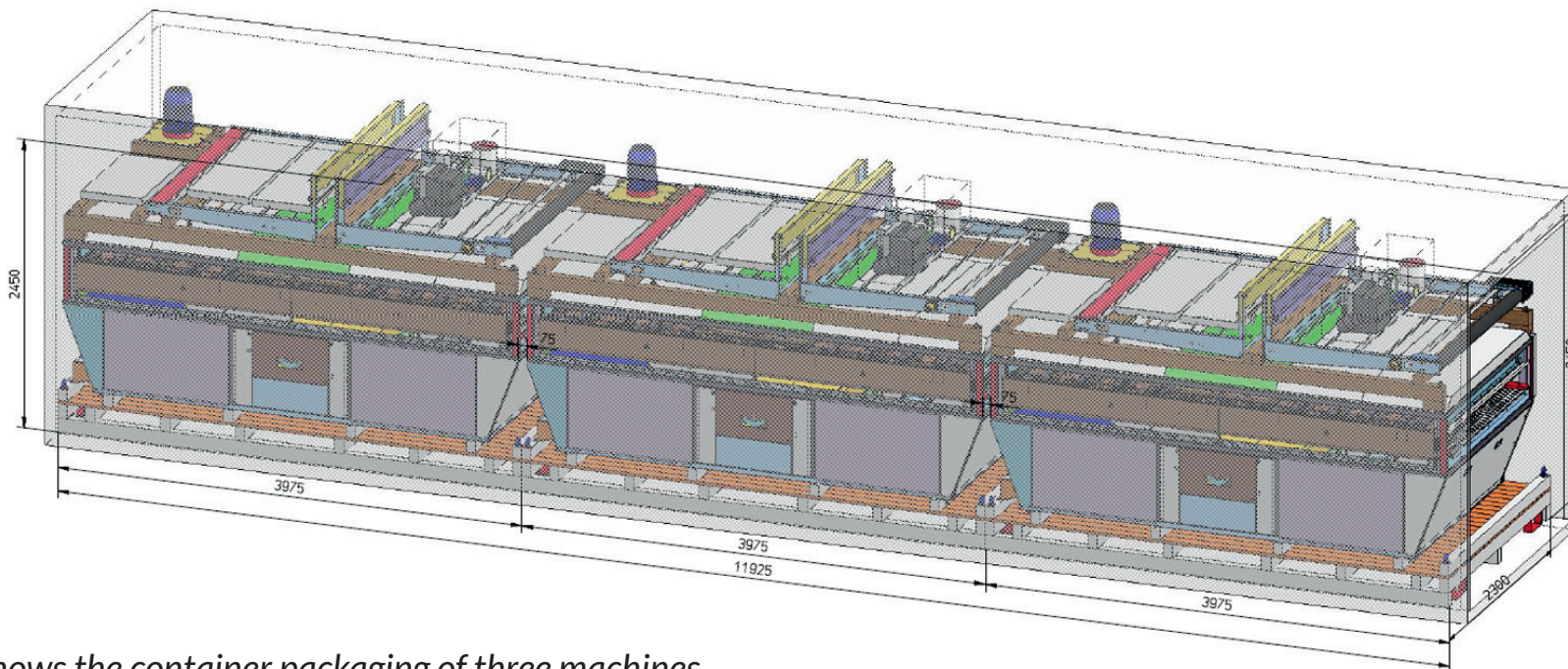


Dimensions (length x width x height) per machine

**Transport via
container shipping**
3,946 mm x 2,300 mm x 2,440 mm

Weight per machine

2,000 kg



The picture shows the container packaging of three machines.

Electrically heated

Nominal energy consumption during normal operation (depending on the environmental conditions), without infrared operation

38 kW/h

Power connection

68 kW / 100 A

Gas heated

Nominal energy consumption during normal operation (depending on the environmental conditions), without infrared operation

5 m³/h

Power connection

8 kW / 12 A

All information are approximate and depends on the actual production and ambient conditions.

