MATERIAL SAFETY DATA SHEET

MSDS_INK Version no.:01

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Intended use	:	Pigment ink for heat transfer PET film
Company information	:	VELOX SPSI
Company information	:	SPSI, 9825 85th Avenue, Maple Grove, MN 55369 800-876-7774
Emergency Information	:	Chemical Emergency CALL INFOTRAC 1-800-535-5053

2. COMPOSITION/INFORMATION ON INGREDIENTS

General chemical description:

Inkjet ink

Base substances of preparation:

components	CAS#	Weight %
Colorant	proprietary	3.0-10.0
Ethylene glycol	107-21-1	10.0-20.0
Diethylene glycol	111-46-6	5.0-15.0
Glycerin	56-81-5	5.0-15.0
Resin	proprietary	15.0-30.0
Water	7732-18-5	balance

Declaration of the preparation:

The inkjet ink preparation isn't classified as dangerous and it contains no hazardous material.

3. HAZARDS IDENTIFICATION

HMIS CODES	: H F R P 1 0 0 C						
INHALATION HEALTH RIS	INHALATION HEALTH RISKS AND SYMPTOMS OF EXPOSURE						
INHALATION	: None reported or known to exist for the product unless listed here.						
SKIN AND EYE CONTACT	HEALTH RISKS AND SYMPTOMS OF EXPOSURE						
EYE/SKIN	: May cause irritation.						
INGESTION HEALTH RISH	(S AND SYMPTOMS OF EXPOSURE						
INGESTION	: May cause gastrointestinal irritation, vomiting, nausea and						
INGESTION	diarrhea.						
HEALTH HAZARDS (ACUTE AND CHRONIC)							
ACUTE	: Moderate eye and skin irritation.						
CHRONIC	None known or determined for the product.						

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4. FIRST AID MEASURE

SWALLOWED	:	Do not Induce vomiting and call a doctor		
SKIN CONTACT	: Wash contaminated areas with soap and water			
EYE CONTACT	: Flush eyes thoroughly with water. Seek medical irritation persists.			
INHALED	:	Remove from the area of exposure		

5. FIRE FIGHTING MEASURES

		T
FLASH POINT AND METHOD	:	>93℃
FLAMMABLE LIMITS IN AIR	:	NA
FIRE FIGHTING MEDIA	:	Dry Chemical foam, CO ₂ , Water
		spray (fog)
FIRE FIGHTING EQUIPMENT		Wear full bunker including self
		contain breathing apparatus to
		avoid exposure to smoke and
		vapors
UNUSUAL FIRE AND EXPLOSION HAZARDS		NA

6. ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Absorb in paper or other absorbent and place into closed containers.
Flush area with plenty of water

7. HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING				
STORAGE CONDITION : 5°C-40°C, RH 40-85%				
SPECIAL SENSITIVITY	:	Heat, light, moisture		
PRECAUTIONS	:	Keep container closed.	Store away from traffic.	

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION	1:	Not necessary
VENTILATION	:	Mechanical ventilation is acceptable.
PROTECTIVE GLOVES	:	Rubber
EYE PROTECTION	:	Goggles or safety glasses with side shields
OTHER PROTECTIVE CLOTHING	:	Impervious clothing where skin contact is
OR EQUIPMENT		unavoidable; eyewash station.
WORK/HYGIENIC PRACTICES	:	Avoid contamination of food, drink etc.
		No smoking when handling.

9. PHYSICAL AND CHEMICAL PROPERTIES

BOILING POINT	:	> 200 DEG F
SPECIFIC GRAVITY (H ₂ O=1)	:	> 1
RELATIVE VAPOR DENSITY (Air=1)	:	> 1
RELATIVE EVAPORATION RATE (BUTYL ACETATE =1)	:	> 1
PHYSICAL STATE	:	Liquid
ODOR	:	Mild
SOLUBILITY IN WATER	:	Complete

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10. REACTIVITY

STABILITY		Stable
CONDITIONS TO AVOID	:	None known
INCOMPATIBILITY(Materials to Avoid)	5	Oxidizing materials and strong acids.
HAZARDOUS DECOMPOSITION OR	2	Ovides of Carbon and nitragen
BYPRODUCTS		Oxides of Carbon and nitrogen
HAZARDOUS POLYMERIZATION		None

11. TOXICOLOGICAL INFORMATION

No information available

12. ECOLOGICAL INFORMATION

No information available

13. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD	:	Dispose of in accordance with all local, state or
		federal regulations.

14. TRANSPORTATION INFORMATION

Not a regulated article under RID/ADR, IMDG and ICAO/IATA

15. REGULATORY INFORMATION

IN.						
36.00	Product not tested. But is considered to be of relatively low toxicity.					
8	This product meets the requirements of the Toxic Substances Control Act.					
303	Product not listed. SARA listed ingredients at or above De Minim is reporting levels are noted in paragraph 2, if any.					
3	If discarded in its purchased form, this product would not be a federal hazardous waste either by listing or by characteristic. States, however, often have stricter criteria. Users should check with their state regulatory agencies for current hazardous waste criteria. Under RCRA it is the responsibility of the product user to determine at the time of disposal whether a material containing the product or derived from the product should be classified as a hazardous waste (40CFR261 20-24).					
	Product isn't classified as dangerous.					
	This product meets the requirements of RoHs					
	This product meets the requirements of the REACH .It does not contain SVHC and substances listed in the appendix XVII.					
	2					

16. OTHER INFORMATION

All information appearing herein is based upon data obtained from the manufacturer and/or recognized technical sources. This information is believed to be correct, but does not purport to be all inclusive and shall be used only as a guide. We do not make any warranty, express or implied, as to the accuracy or completeness of this information. It is the user's responsibility to determine the suitability of this information for the adoption of necessary safety precautions and/or compliance with federal, state, and local laws and regulations.

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