

Installation Instructions:*(Part # SB76889)**2007-2012 Jeep JK**XRC Armor Rock Slider Kit*

NOTE: Carefully read entire instructions thoroughly before attempting to install this part.

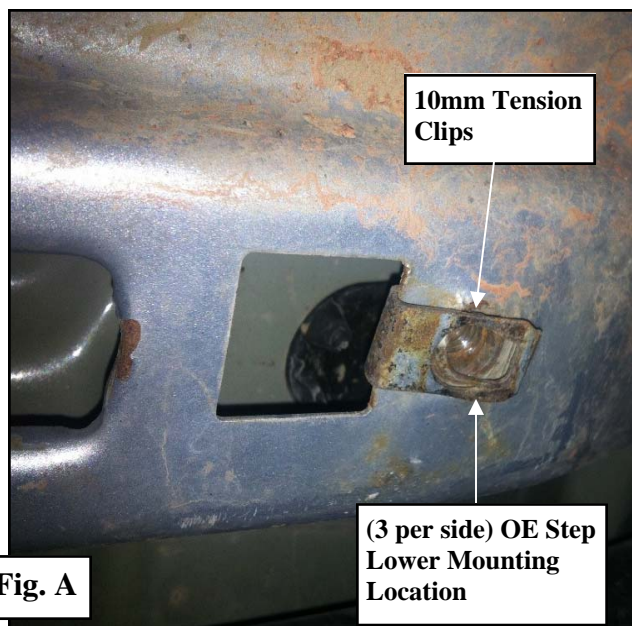
Parts Included	Qty
93-7930 JK XRC Rock Slider: Drvr	1
93-7939 JK XRC Rock Slider: Pass	1
90-4432 XRC Transfer Punch	1
90-6778 Hardware Pack: Nutcert	1
3/8" Nutcert: (2 Not Used)	14
90-6774 Hardware Pack: Nutcert Installation	1
96-5951 Nutcert Tool	1
3/8" Star Washer	1
3/8" X 2" Socket Head Bolt	1
3/8" Gr. 8 Flat Washer	1

Parts Included	Qty
3/8" Gr. 8 Nut: Un-plated	1
90-6883 Hardware Pack: Rock Slider	1
3/8" X 4 1/2" SS Flat Head Bolt Black	12
90-6885 Hardware Pack: Rock Slider	1
8mm-1.25 X 25mm Hex Bolt	2
8mm Hardened Flat Washer	2
10mm-1.25 X 25mm Hex Bolt	4
10mm Hardened Flat Washer	4
10mm Tension Clip	4
90-4473 Weather Stripping: Rock Slider	2

INSTALLATION:

Step 1: Place the vehicle on a flat, level surface and engage the parking brake.

Step 2: Unbolt and remove the **OE** side steps from the vehicle. (Fig. A) *NOTE: If your vehicle did not come equipped with factory side steps, install the supplied 10mm clips in the front and mid lower mounting locations.*

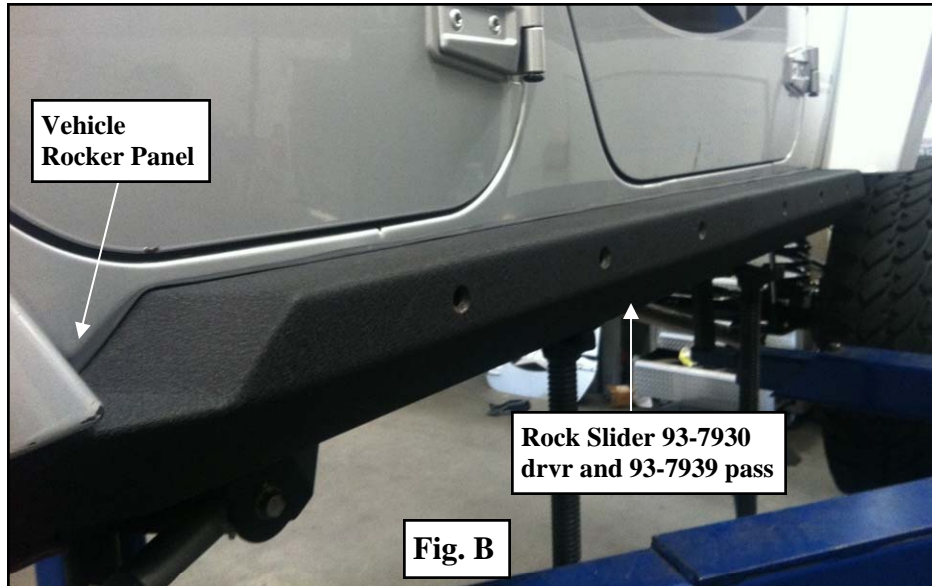
**Fig. A**

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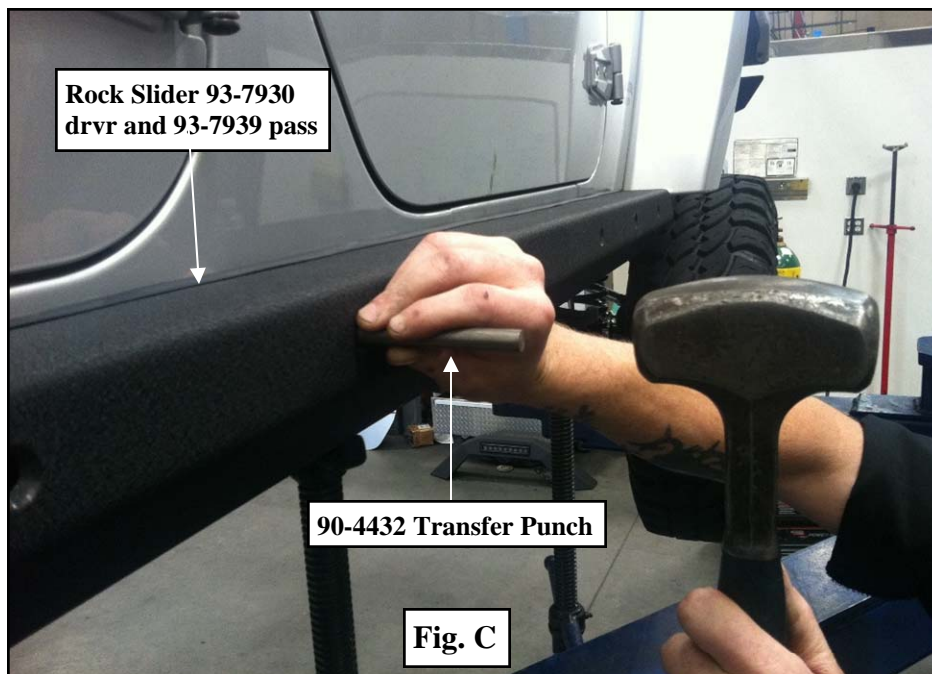
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Step 3: Starting with the driver side, test fit the rock slider (**93-7930 Drvr** and **93-7939 Pass**) by aligning the (**3 per side**) lower mounting holes with the **OE** lower mounting holes in the rocker panel. Be sure the slider is pressed right up against the rocker panel and temporarily secure it in place using the supplied **10mm X 25mm** bolts and washers in the front and mid lower holes and the **8mm X 25mm** bolt washer in the rear lower hole. (Fig. B)

NOTE: Jacks or similar tools can be used to hold the slider in place.



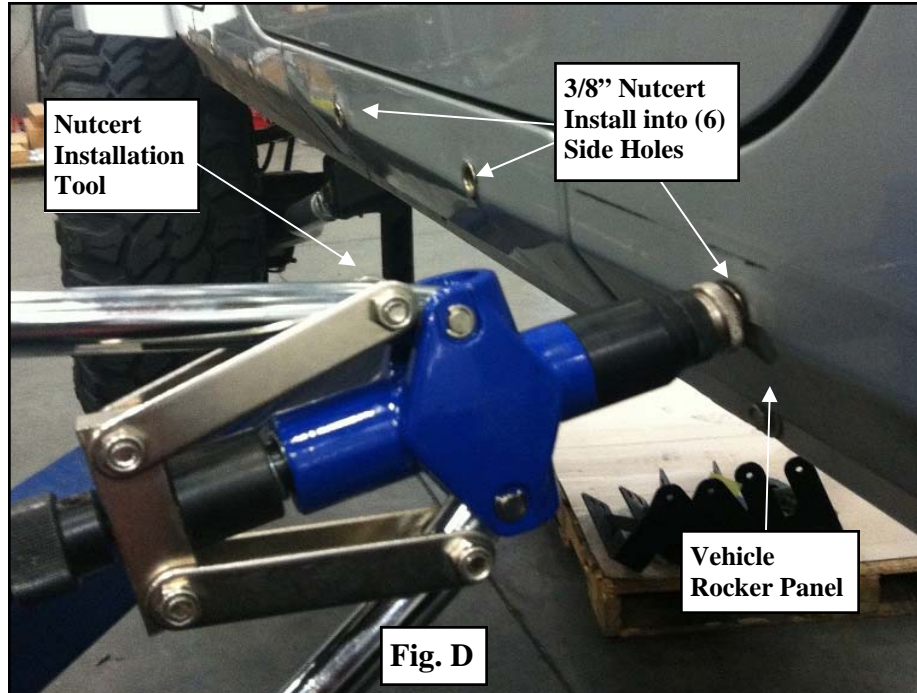
Step 4: With the slider located on the vehicle, center punch the (**6 per side**) side mounting hole locations using the supplied transfer punch (**90-4432**). (Fig. C)



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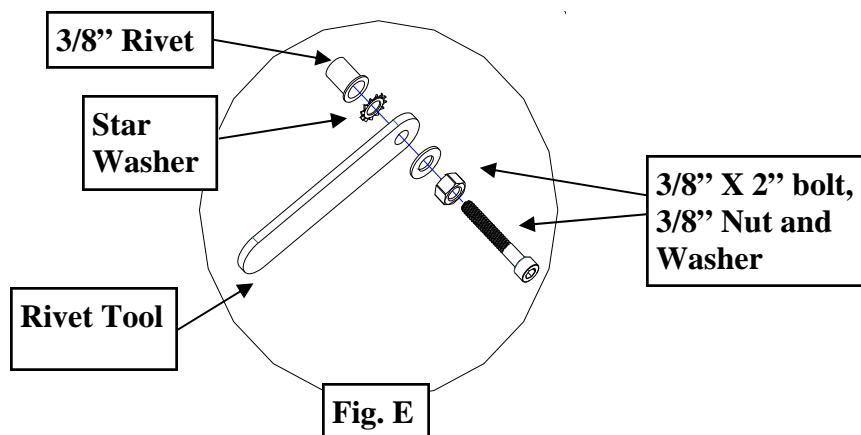
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Step 5: Remove the rock slider and drill out the (6 per side) previously marked holes to .530”.



Step 6: Install the (6 per side) supplied 3/8” nutcerts into the previously drilled .530” holes in the rocker panel. (Fig. D)

NOTE: *If you do not have a professional nutcert installation tool, use the 2 1/2” X 3/8” socket head bolt, 3/8” nut and washer. Install the nutcert into the 1/2” hole on the vehicle. Thread the nut up as far on the 3/8” bolt as it will go and then follow that with the washer. Thread the bolt, nut, washer, nutcert tool (96-5951) and star washer assembly into the nutcert. (Fig. D) While holding the 3/8” bolt with an Allen wrench, tighten the nut and washer down against the nutcert. Use the nutcert tool and star washer to keep the nutcert body from spinning while tightening the 3/8” bolt. Once the nutcert is properly installed into the vehicle remove the 3/8” bolt, nut, washer, nutcert tool (96-5951) and star washer. (Fig. E)*



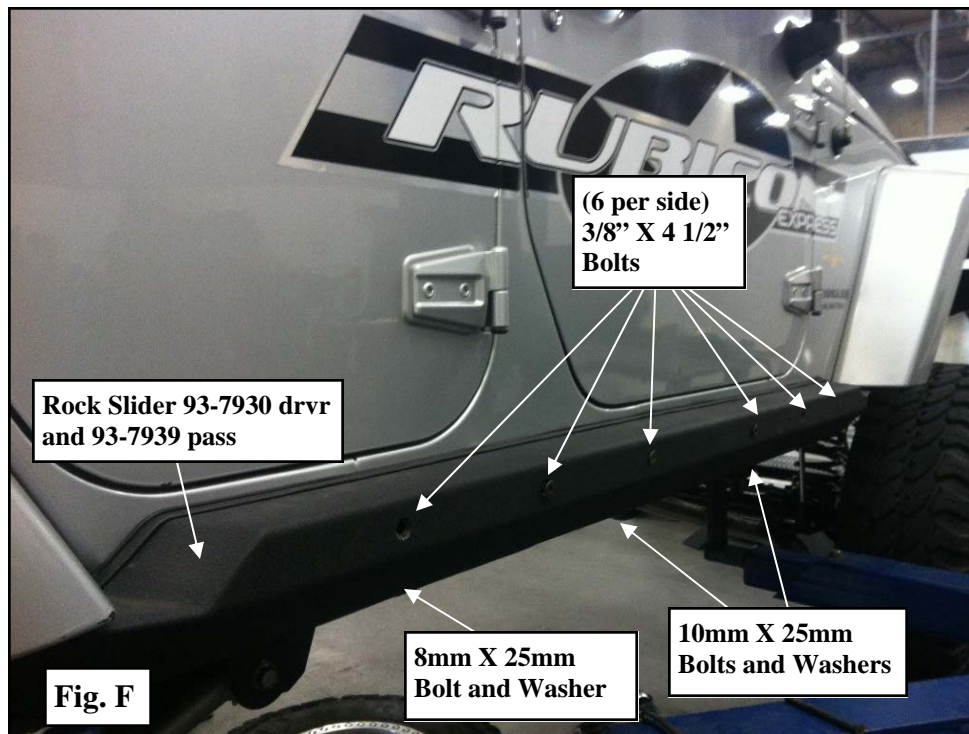
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Step 7: Install the supplied weather stripping (90-4473) to the upper edge of the rock slider (93-7930 Drvr and 93-7939 Pass). This will provide a weatherproof seal to the body of the vehicle.

Step 8: Raise the rock slider (93-7930 Drvr and 93-7939 Pass) back into place and secure it to the rocker panel nutserts using the (6 per side) supplied 3/8" x 4 1/2" black socket cap bolts in the side mounting holes. Reinstall the 10mm X 25mm bolts and washers in the front and mid lower holes and the 8mm X 25mm bolt washer in the rear lower hole. (Fig. F)

NOTE: *Be sure to start the bolts by hand to avoid cross-threading them.*



Step 9: Repeat steps 1 through 8 on the passenger side of the vehicle.

Step 10: Torque the newly installed rock slider hardware according to the chart on page 5.

Step 11: Installation is now complete.

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Use this only as a guide for hardware without a called out torque specification in the instruction manual.

Bolt Torque and ID						
Decimal System			Metric System			
All Torques in Ft. Lbs. Maximums						
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9
5/16	15	20	M6	5	9	12
3/8	30	45	M8	18	23	27
7/16	45	60	M10	32	45	50
1/2	65	90	M12	55	75	90
9/16	95	130	M14	85	120	145
5/8	135	175	M16	130	165	210
3/4	185	280	M18	170	240	290

1/2-13x1.75 I ICS
Grade 5 Grade 8
(No. of Marks + 2)

M12-1.25x50 I ICS
P 10.9

G = Grade (Bolt Strength)
D = Nominal Diameter (Inches)
T = Thread Count (Threads per Inch)
L = Length (Inches)
X = Description (Hex Head Cap Screw)

P = Property Class (Bolt Strength)
D = Nominal Diameter (Millimeters)
T = Thread Pitch (Thread Width, mm)
L = Length (Millimeters)
X = Description (Hex Head Cap Screw)

Product cleaning and maintenance instructions

Stainless Steel Finish – Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used to clean the finish. **Dual state powder coat finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish, you may wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish. **Textured coated finishes** should be cleaned with a mild soap on a damp sponge. Do not apply polish or was that requires to be removed by means of buffing. This type of wax is commonly used at car wash facilities. **Chrome Finish** – Mild soap, window or glass cleaner may be used to clean the finish. In order to protect the finish you should wax your product on a regular basis with pure carnauba automotive wax. Do not use any types of soap, polish or was that contains abrasive that could damage the finish.

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Limited Warranties

Smittybilt's products are covered under the following limited warranties only. Note that the duration of the limited warranty differs according to the material and finish of the product purchased. Subject to the duration and conditions of the limited warranty stated below, Smittybilt warrants to the original retail purchaser that its products are free from defects in material and workmanship. All other warranties and representations express or implied, are hereby disclaimed, including fitness for merchantability and buyer's intended use or purpose. All parts are sold "AS IS" except for the limited warranties granted herein. Buyer assumes all risks as to the selection, suitability and performance of all goods and products selected. This limited warranty does not cover damage or impairment in any part due to misuse, improper installation, accident or contact with on-road or off-road hazards, product modification, improper or inadequate cleaning and/or maintenance. Smittybilt is not responsible for items damaged during shipping. This warranty is not transferable from the original buyer. For the original Buyer to be eligible for the limited warranty coverage, the Buyer must provide proof of purchase. Smittybilt strongly recommends returning the warranty registration card.

Customer's remedy hereunder shall be limited only to repair or replacement (at Smittybilt's option) of any defective part (s) returned to Smittybilt at customer's expense. The determination of whether or not a returned part is defective or subject to coverage under the limited warranties stated herein shall be made at Smittybilt's sole discretion.

Duration of Limited Warranty

Limited Lifetime Warranty on Stainless Steel Products -

Smittybilt stainless steel products carry the foregoing limited repair or replacement warranty against workmanship and defects in the material so long as the original purchaser retains the original stainless steel parts.

Limited Five (5) Year / 50,000 Mile Pro-Rata Warranty (whichever occurs first) on Dual-Stage Powder Coating Products -

Smittybilt dual-stage powder coated products carry the foregoing limited repair or replacement warranty for a period of (5) years or 50,000 miles (whichever occurs first) from date of purchase against workmanship and defects in the material, provided that any claim submitted after (2.5) years from date of purchase shall, if accepted, be satisfied by Smittybilt offering customer a credit on the purchase of a replacement product equal to fifty percent (50%) of customer's initial purchase price.

Limited Three (3) Year / 36,000 Mile Pro-Rata Warranty (whichever occurs first) on Chrome Products-

Smittybilt chrome products finished carry the foregoing limited repair or replacement warranty for a period of three (3) years or 36,000 miles against workmanship and defects in the material (whichever occurs first) from the date of purchase.

To assure product quality, Smittybilt reserves the right to change product design, material, specification and finishes without prior notice to customers. This limited warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply as to you. Also, some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Smittybilt reserves the right to discontinue product lines and substitute products, or provide other remedies than those listed in this limited warranty for those discontinued products.

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