

## PPM-4024 **2 GALLON AIR TANK** MOUNT

## PPM-4024 2 GALLON AIR TANK MOUNT KIT

Kit Contents: (2) Tank Mount Brackets

(4) U-Bolts

(8) .25" Nuts

Advisory: There are two metal tubes located directly above the round Cross Member where the brackets attach. DO NOT attach the U-Bolts over the small metal tubes. The U-Bolts must run between the steel tubes and the round cross member.

1. Underneath the Jeep, place the U-Bolts between the wire bundle and steel tube as indicated in the following picture:





2. Place the tank mount bracket into position and firmly hand tighten all four nuts on the passenger side.

Advisory: If you have an automatic transmission the two transmission cooler hoses can easily be bent downward by hand, in order to allow clearance for the driver's side tank bracket.

- Install the driver's side bracket again threading the U-Bolts between the two metal tubes and round Cross Member. Again firmly hand tighten four nuts on the U-Bolts. (General position is indicated in the picture after step #6)
- 4. Place the tank into position. This is usually done from above. If using a lift with the suspension fully drooped out, the tank can be place from below too.
- 5. Using the fasteners supplied with your air tank, fasten the tank to the brackets.
- Position the tank to maximize clearance on the driver's side end and so the brackets are level to the ground.
- 7. With the 8 nuts firmly hand tightened on all four U-Bolts. With a 7/16" wrench, tighten the first 8 nuts. Do not over tighten the U-Bolts. Doing so can deform the shape of the tank mount brackets.



8. Install the next 8 nuts and tighten them as jam nuts.