JK WRANGLER FLAT FLARES FITTING INSTRUCTIONS

Tools You Will Need

- 10mm socket & spanner
- 9mm drill bit
- Phillips head screwdriver
- Wire cutting/crimping tool
- Hole punch or similar
- Nutsert/expandle tool
- Hammer

FRONT FLARES

- 1. Using a hole punch and hammer, knock the factory rivet clips out from their mounts.
- 2. Remove all body clips in the inner guard.
- 3. Disconnect the indicator holder.
- 4. Pull flare off, remove the splash guard and inner support guard.
- 5. Line up the new flare with factory holes on the JK, and using the nuts, bolts and washers provided attach the flare finger tight to vehicle.
- 6. Trim the inner support of the factory flare to a dimension of 30cm long. Inner support as per picture should resemble a rectangle.



- 7. Factory indicator holder to be removed from support.
- 8. You MAY need to use a 10mm washer to space the inner support guard to flare once installed.
- 9. Neatly place the rubber piping between the flare and the body and tighten the bolts accordingly.
- 10. Attach the indicator wires using the connectors provided.
 - White on black.
 - Black on white.
- 11. Hold factory splash guard into wheel well and mark where it needs to be trimmed following the line of the body
- 12. Once cut, clip back into factory holes.

REAR FLARES

- 1. Using a hole punch and hammer, remove all factory rivet clips from inner flare splash guard.
- 2. There are 5 clips holding the rear flare on, remove the flare by pulling up and out
- 3. Once removed, there are 9 holes along the wheel arch, drill each hole out with your 9mm drill bit.
- 4. With a nutsert tool, insert the nutserts into the drilled holes.
- 5. Line up the flat flare and tighten the bolts up finger tight with the bolts and washers provided.
- 6. Place the rubber piping between the flare and body and tighten evenly.

NOTE: Over tightening of bolts may cause flare distortion.

7. Replace the factory inner guard to wheel well, mark along the body and trim, you will be able to clip back into factory location.