

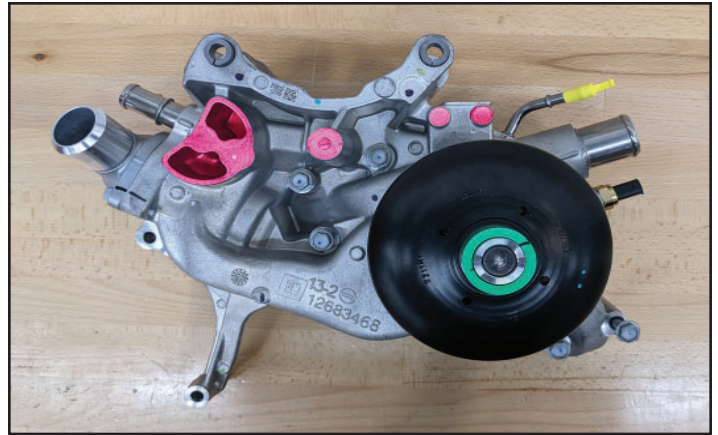
MAGNUSON

SUPERCHARGERS

2019+ GM Magnum Truck Water Pump Swap Addendum

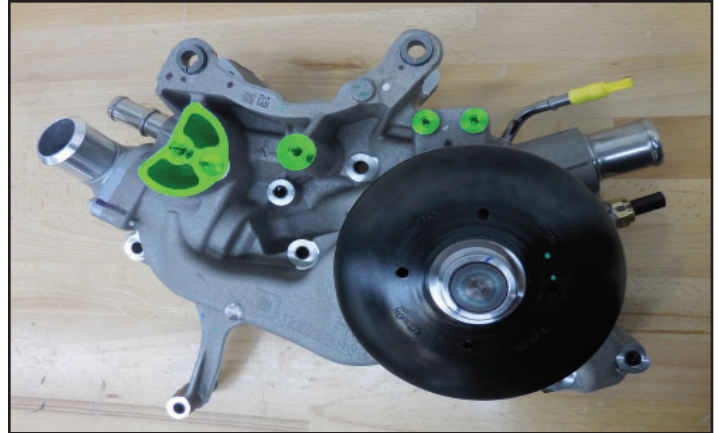
The following instructions may be necessary to install your Magnum Truck Supercharger depending on your water pump.

1. If your water pump does not have threaded holes on the surfaces highlighted in red in this image you will have to follow these instructions.



2. You will need to purchase the following items:

- 6.6L Gas Engine Water Pump Assembly (shown here): GM#12699899
- A/C Belt with Tool (shown in the next step): GM#12658178



3. Follow the instructions included with the A/C Belt Kit to remove the belt. The old belt will be cut out, and the new belt will be installed with the tool shown in the center of this image once the water pump has been swapped over.



(Continued on other side)

4. Follow the instructions in a GM service manual to install the water pump. Disconnect the upper radiator hose followed by the radiator fan. Loosen the AC compressor, but leave the refrigerant lines connected. This will allow you to move the AC compressor out of the way while swapping out the water pump.
Torque all bolts to GM specifications.



5. Continue with the supercharger installation once you have installed the new water pump and the new A/C belt.

