







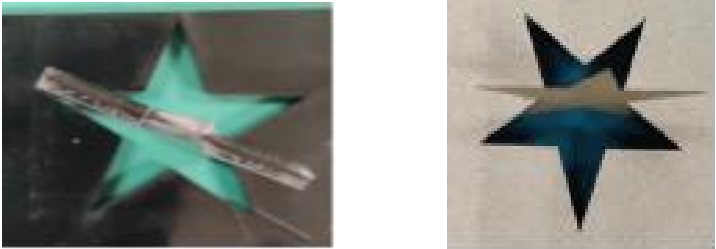
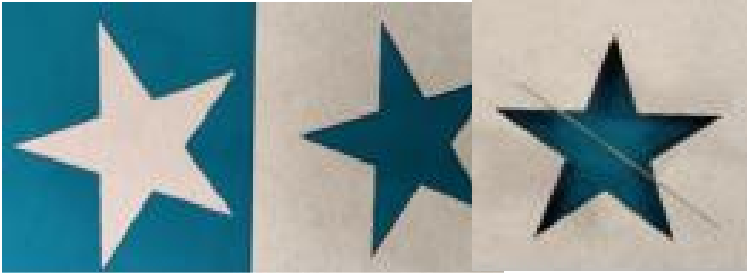






P9 M40 engraving parameter table

Material	Engraving						Case illustration
	Line Interval	Speed	Max-Power	Image Mode	Whether to black out	Number of passes	
Basswood	0.1	5000	60%	Threshold	NO	1	
Hardwood	0.1	3000	70%	Jarvis	NO	1	
Bamboo	0.1	3000	60%	Threshold	NO	1	
Acrylic	0.1	3000	70%	Threshold	NO	1	

Kraft Paper	0.1	3000	20%	Jarvis	NO	1	
Mirrors	0.1	3000	60%	Threshold	NO	1	
Leather	0.1	3000	20%	Threshold	NO	1	
denim	0.1	3000	25%	Threshold	NO	1	
Stainless Steel	0.067	400	100%	Threshold	NO	1	

P9 M40 cutting parameter table

Material	Cutting				
	Thickness	Speed	S-Max	Number of passes	Case illustration
Basswood	2.5mm	250	100%	1	
		450	100%	2	
		650	100%	3	
Hardwood	5.5mm	90	100%	1	
		160	100%	2	

		240	100%	5	
Bamboo	2mm	300	100%	1	
		500	100%	2	
		700	100%	3	
Acrylic	2.8mm	110	100%	1	

		210	100%	2	
		300	100%	3	
Kraft Paper	0.2mm	3000	100%	1	
		5500	100%	2	
		7000	100%	3	