





A5 M40 engraving parameter table




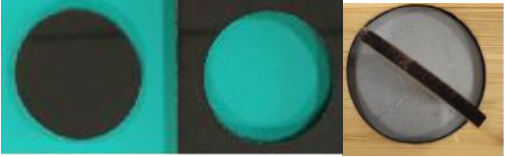



Material	Engraving					Case illustration
	Quality	Speed	S-Max	Whether to black out	perform multiple passes	
Basswood	10	3000	550	NO	1	
Hardwood	8	3000	500	NO	1	
Bamboo	8	3000	800	NO	1	
Acrylic	8	3000	500	NO	1	

Kraft Paper	8	3000	200	NO	1	
Mirrors	8	3000	400	NO	1	
Leather	8	3000	200	NO	1	
denim	8	3000	200	NO	1	
Stainless Steel	15	100	1000	NO	1	

A5 M40 cutting parameter table

Material	Cutting				
	Thickness	Speed	S-Max	perform multiple passes	Case illustration

Basswood	2.5mm	100	1000	1	
		340	1000	2	
		440	1000	3	
Hardwood	5.5mm	60	1000	1	
		120	1000	2	
		180	1000	3	
Bamboo	1.5mm	320	1000	1	
		560	1000	2	

		820	1000	3	 
Acrylic	2.8mm	80	1000	1	
		200	1000	2	
		300	1000	3	
Kraft Paper	0.2mm	2000	1000	1	 
		3500	1000	2	