





Use a flat screwdriver to loosen the Handle Pins.

Remove the pins and Handle to reveal the Nylon Bushes.





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Remove and replace the Piston Pin if necessary.

Remove the Piston O-rings and fit the new o-rings into position (#1 into the large slot and #2 in the bottom slot).



Remove the Group Head Gasket, water screen and Group Head O-ring.

Install the new replacement seals into the original locations.

*Ensure the water screen is sitting and aligned in the recess.

