OWNER'S

MANUAL

MODEL NO.
18201520130US

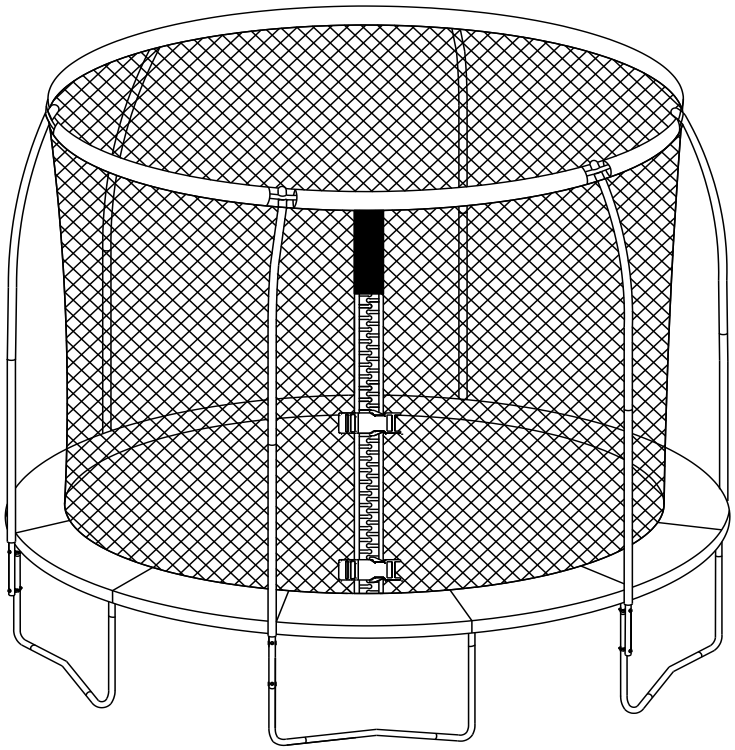
- **Assembly**
- **Adjustments**
- **Parts**
- **Warranty**

CAUTION

You must read and understand this owner's manual before operating unit.

TRAINOR SPORTS

13 FOOT ROUND TRAMPOLINE WITH ENCLOSURE AND FLASH LITEZONE



DANGER

- DO NOT attempt somersaults or flips. Paralysis or death can result if you land on your head or neck!
- No more than one person on the trampoline at a time. Multiple users increase the risk of injury.
- Use trampoline only with mature, knowledgeable supervision.

WARNING

- **These instructions are important to minimize chances of injury. Please read each of them thoroughly before you assemble and use this trampoline. Retain this manual for future reference.**
- Maximum weight of the user shall NOT exceed 220lbs/100kg for this product.

⚠ DANGER

NO SOMERSAULTS OR FLIPS – PARALYSIS OR DEATH can result if you land on your head or neck!

No more than ONE user at a time (maximum weight - 220 lbs/100 kg).

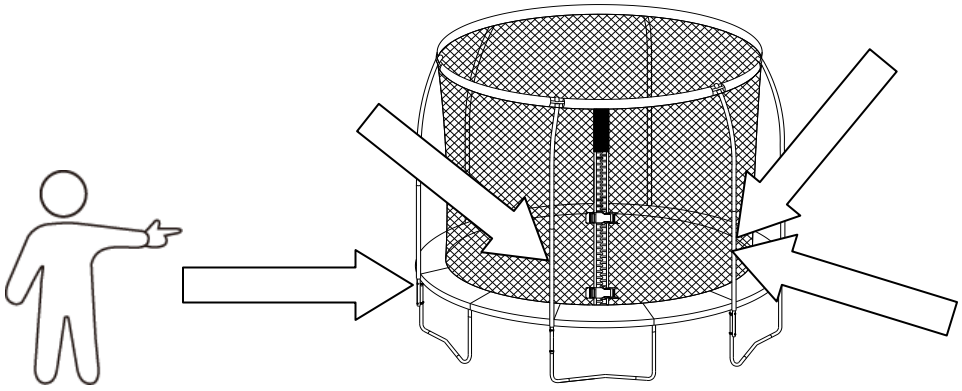
Do not use if in a cast or have previous leg, arm, head, neck or back injury.

Do not allow children less than six (6) years of age to use.

Remove all hard or sharp objects including jewelry, eyeglasses, sunglasses or hairclips before jumping.

Do not use without the consent of your physician, if pregnant.

Daily Pre-Inspection:
>Inspect legs for proper attachment or cracks
>Inspect netting for tears and sagging
>Inspect for loose or damaged springs
>Inspect mat for tears or worn stitching
>Inspect frame for sagging or cracks

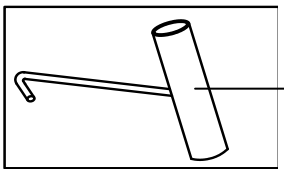


Inspect prior to use – check that the legs are properly attached and stable on the ground; no loose springs; mat and enclosure net are in proper place and in good condition with no tears.

Dyaco Canada Inc. 2015

Trampoline Mat Assembly

To assemble the trampoline mat, you will only need the Spring Loading Tool (# 9) provided with this product.



SPRING LOADING TOOL (# 9)

Step 6 – Mat Placement

Place the Trampoline Mat (# 1) flat on the ground inside the assembled frame with the warning labels facing up as shown in FIGURE 6. Line up the warning labels with any of the trampoline legs and make sure the warning labels are facing up. This will make the installation process easier.

Select a starting point on the frame and let it be called point “ONE” (chose a point that is located above a leg frame and in front of a warning label).

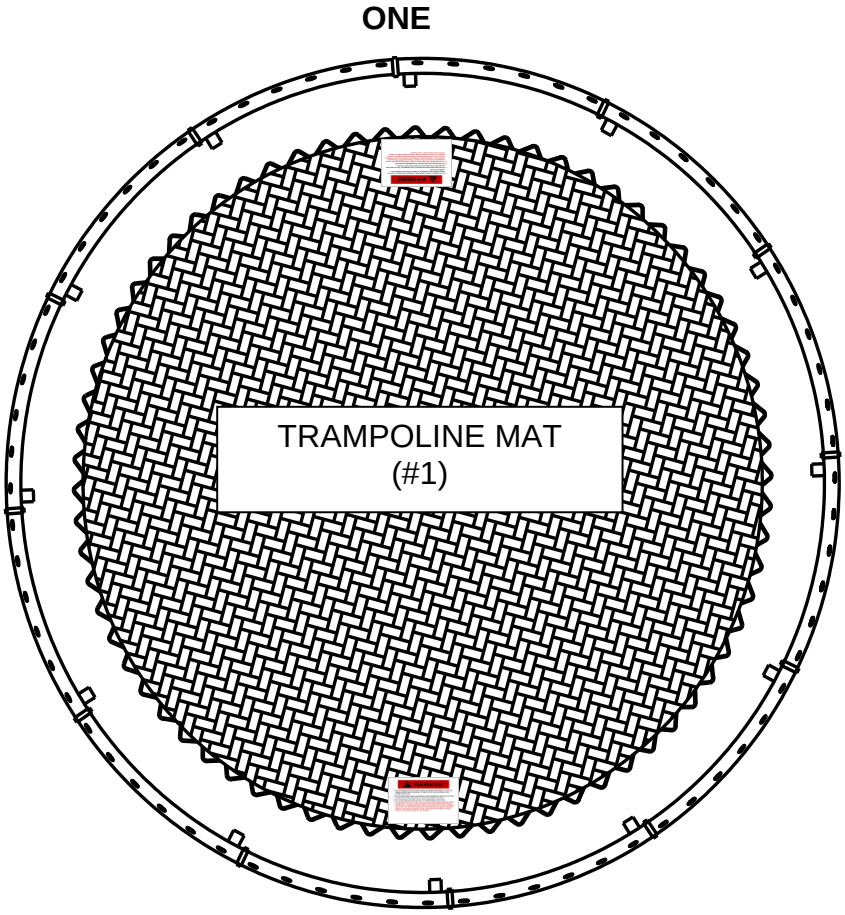


FIGURE 6

Step 7 – Spring Assembly

WARNING

When attaching the springs, do not place your hands, arms, legs or any other body part close to the connector points (i.e. joints connecting the steel tubes). The connector points can become pinch points as the trampoline springs tighten up. Wear heavy duty working gloves to protect your hands from injuries during installation by the springs and protective goggles to avoid injuries to the eyes. Be steady when installing the springs as it can rebound and fly off if you inadvertently let go when not hooked properly. Make sure no children are playing nearby when installing the trampoline.

Starting at point “One”, hook one end of the Spring (# 7) into the Triangle-Ring on the Mat (# 1). Holding the Spring Loading Tool (# 9) underhand, pull the other end of the Spring and lock it into the hole on the frame as shown in FIGURE 7.

Hint: Tap on the Spring (# 7) with the handle of the Spring Loading Tool to make sure it is securely latched into the hole.

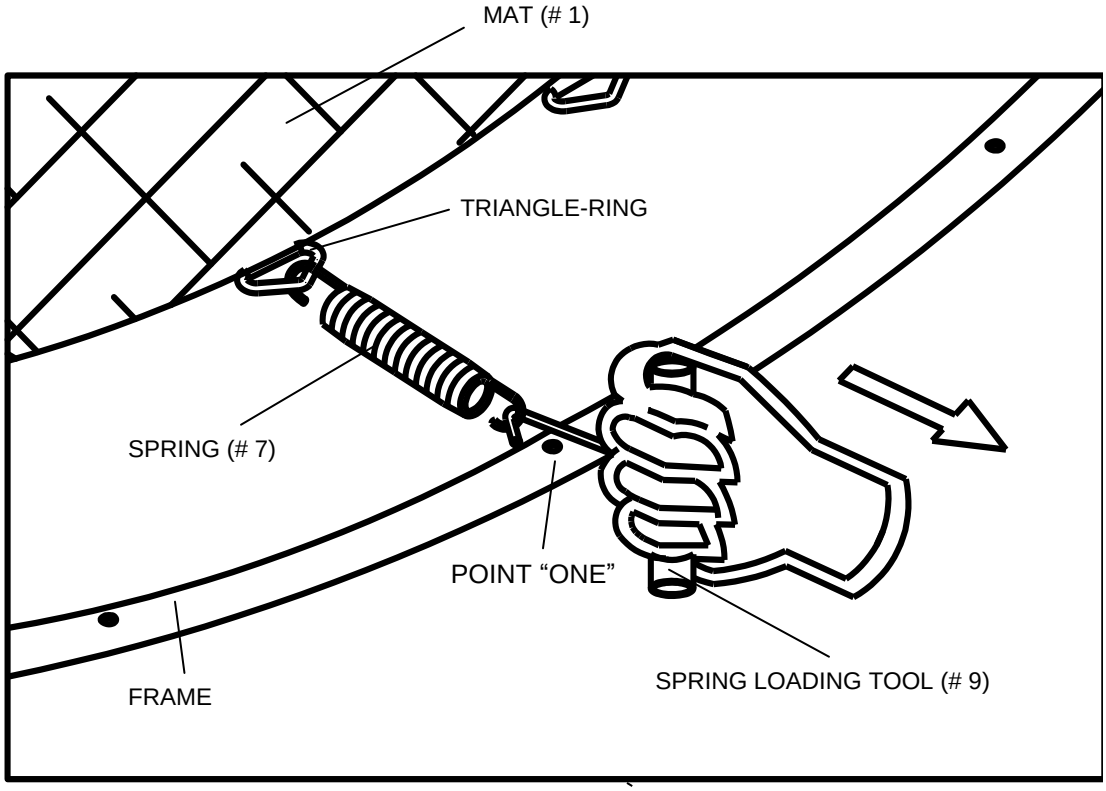


FIGURE 7

Step 8 – Spring Assembly

After you have secured the spring at point “One”, count to hole 37 on the opposite side of the Mat and attach a spring in the same manner as the previous step. For even distribution of spring tension and ease of assembly, the springs must always be installed on opposite sides of the mat in an alternating manner, i.e. One, then 37, followed by 19 and 55 as shown in FIGURE 8.

Hint: The number of triangle-rings sewn onto the Mat is equal to the number of holes on the frame. If you notice that you have miscounted a hole or triangle-ring, remove and reinstall the springs as necessary while maintaining an even distribution of tension as explained above.

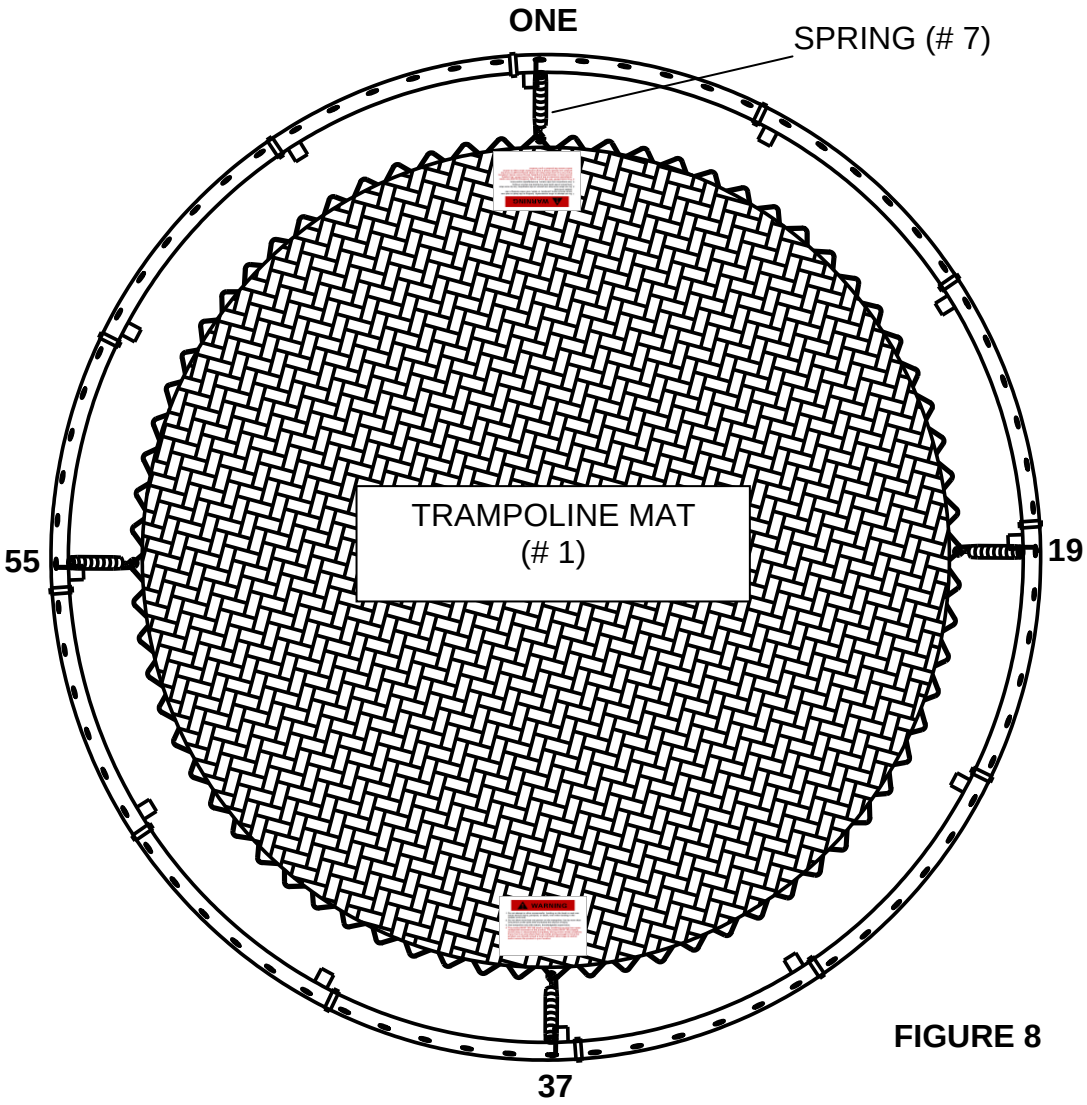


FIGURE 8

Step 9 – Spring Assembly

Attach a spring at every 6th hole interval. For even distribution of tension and ease of assembly, the springs must be placed on opposite sides of the mat in an alternating manner, i.e. 7 then 43, 25 then 61, etc. In addition to the previously installed springs, you should now have springs at 7, 13, 25, 31, 43, 49, 61 and 67 as shown in FIGURE 9.

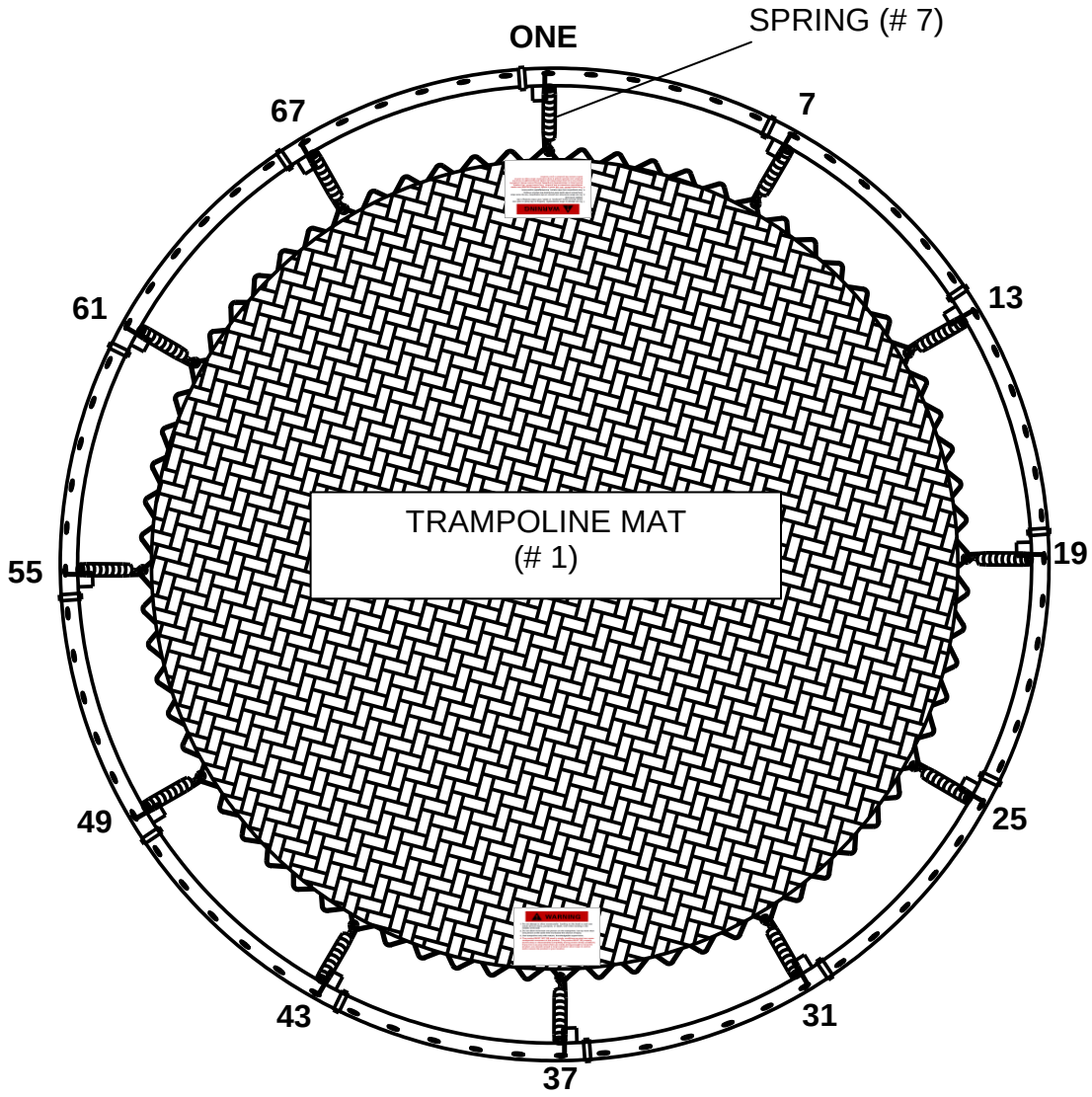


FIGURE 9

Step 10

Continue to attach the remaining 60 springs in the same manner as the previous step, i.e. the springs must be placed on opposite sides of the mat in an alternating manner to ensure even distribution of tension.

Attach Trampoline Safety Instruction Placard (# 8) to the trampoline frame using the strap provided. Make sure the strap is looped around the frame to ensure that it does not slide off the trampoline.

The completed trampoline should look as shown in FIGURE 10.

IMPORTANT: Once all the springs are properly installed, you must go back to Step 5 and now tighten all the screws on the Leg Supports.

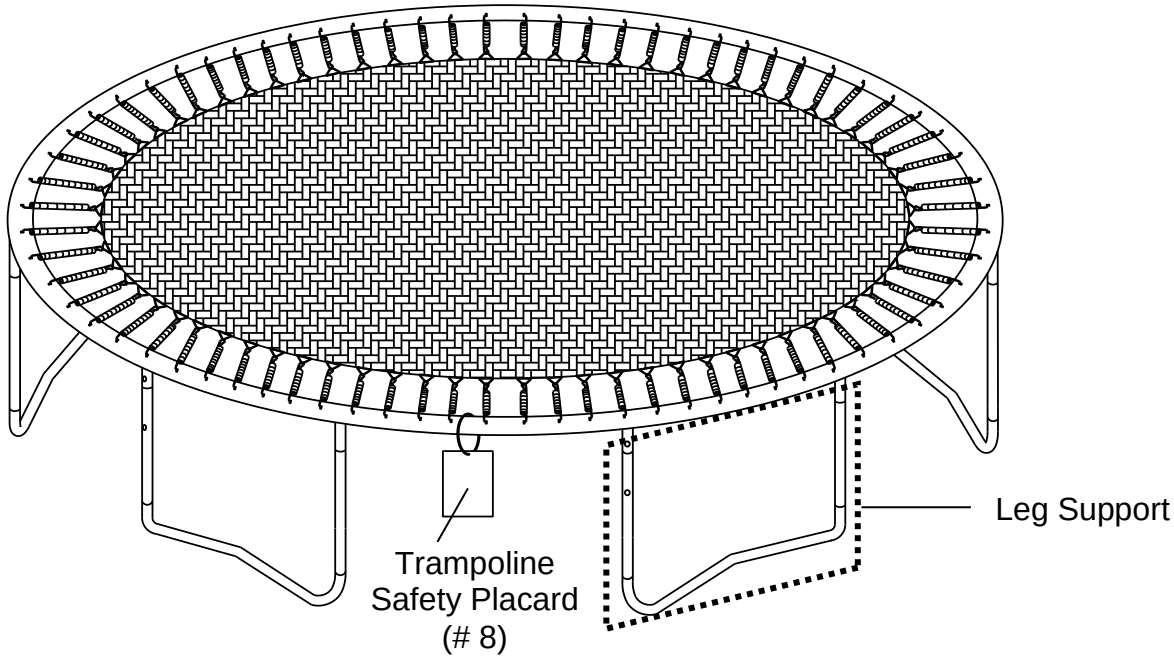


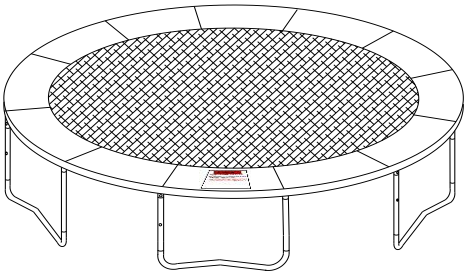
FIGURE 10

Frame Pad Assembly

WARNING

Never use the trampoline without the Frame Pad, the Frame Pad reduces the risk of getting injured by hitting the metal frame or springs. Inspect the Frame Pad before each and every use to ensure all exposed metal parts are fully covered by the Frame Pad!

Note: Please make sure the warning label on the Frame Pad is positioned between a Leg Support as shown below. This is to ensure that the label is located in front of the enclosure entrance, as a safety precaution.



STEP 11

Lay the Frame Pad (# 2) over the trampoline so that the springs and steel frame are fully covered. Next, line up the elastic straps to the leg sockets and wrap the elastic straps BEHIND the leg sockets. First, tie a knot and then a one-sided bow as shown in FIGURE 11. Repeat this step for all of the outer straps.

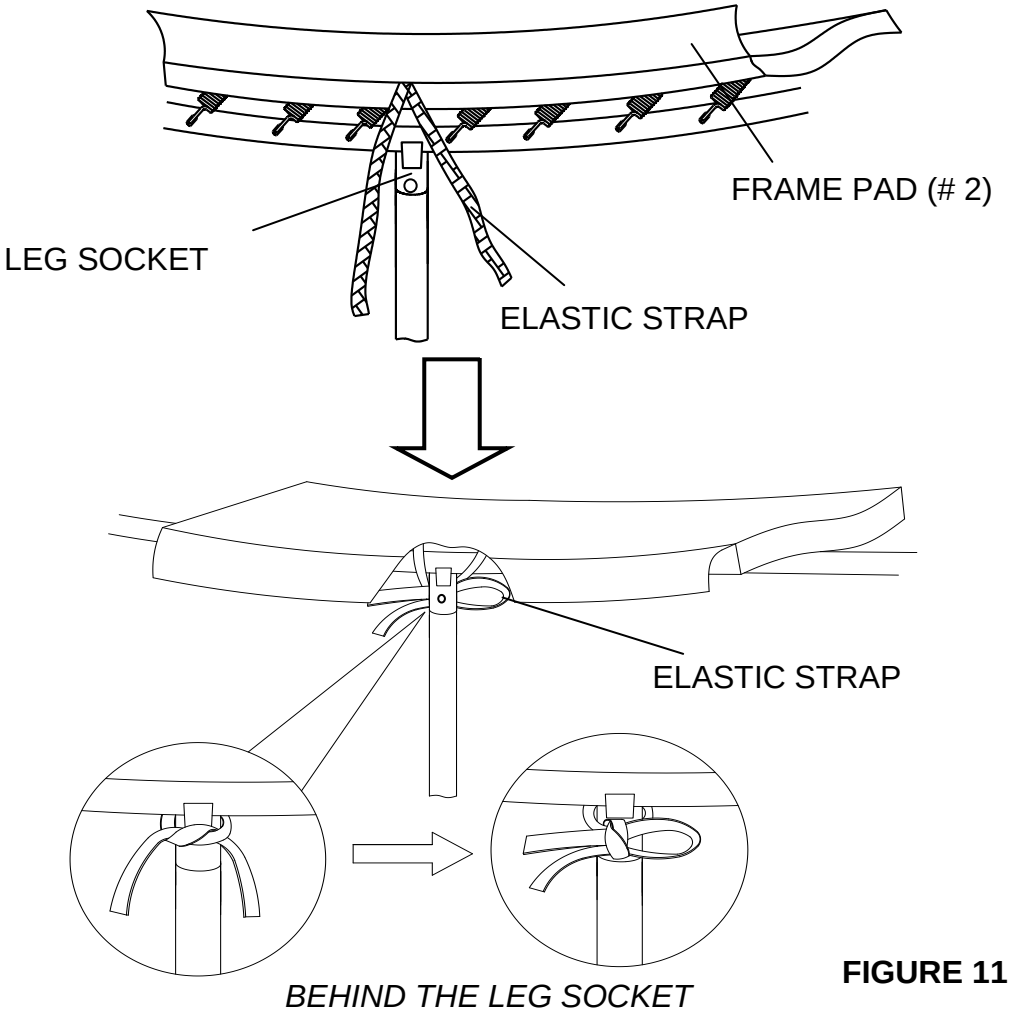


FIGURE 11

STEP 12
Finally, wrap and tie the inner elastic straps around the Triangle-Ring as shown in FIGURE 12. Repeat this step for all of the inner straps.

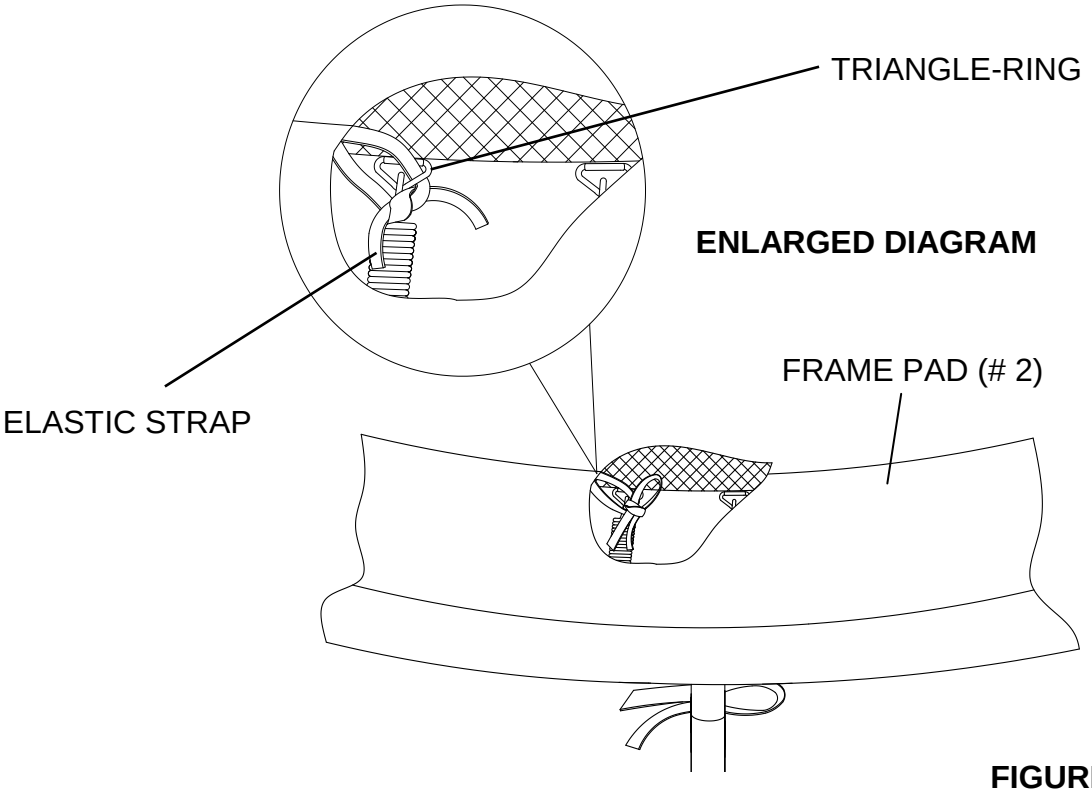


FIGURE 12

WARNING

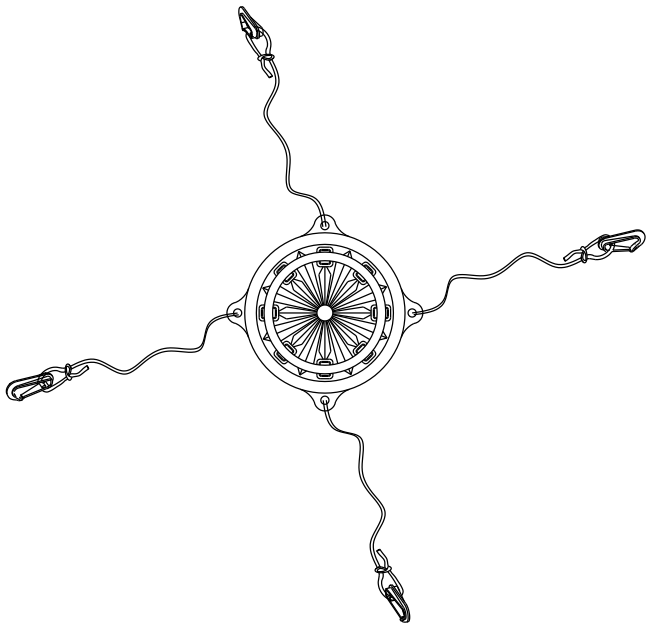
- Make sure that the knots and bows are tight for all elastic straps.
- Make sure the Frame Pad is securely attached to the frame and completely covers the frame and all of the springs before using this trampoline. Do not use the trampoline if even one spring or triangle-ring is damaged or missing.
- Perform a complete inspection of the trampoline to make sure all parts are assembled and attached properly.
- Read this entire manual and make sure all jumpers completely understand all of the safety rules printed in the manual and on the various warning signs. Instruct all jumpers on the basic bounces described in the manual.

WARNING

Do not attempt to disassemble any frame components until all of the springs and the trampoline mat have been removed. Wear heavy duty working gloves to protect your hands from injuries during installation by the springs and protective goggles to avoid injuries to the eyes

Flash Litezone Assembly

The Flash Litezone is a trampoline accessory which is installed underneath the trampoline mat. It flashes a bright light on every bounce to help guide the user to the center of the mat.



DANGER Protective gloves should be used during assembly to avoid injuries during installation and protective goggles should be worn to avoid injuries to the eyes.

Ensure that no one is jumping on the trampoline while the Flash Litezone is being installed as this will increase the chances of injury sustained by the installer.

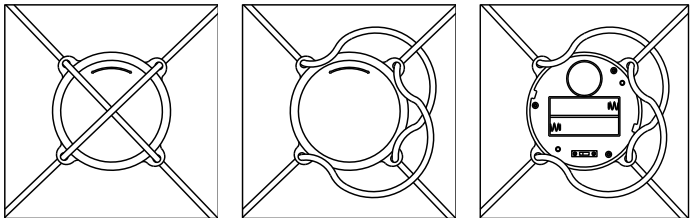
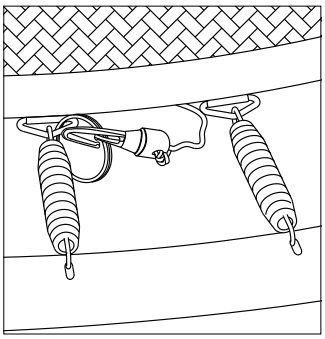
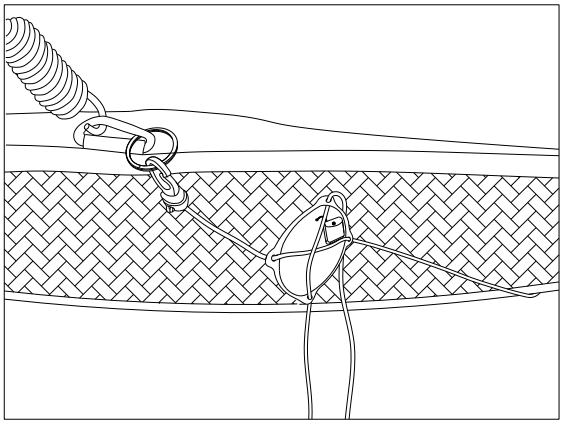
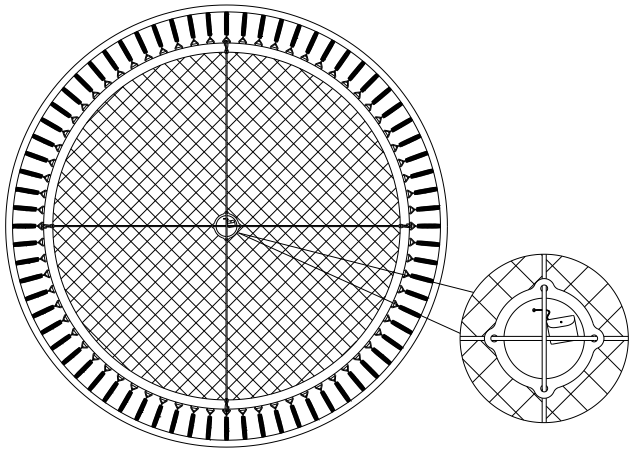
WARNING! The bungee cord can snap back with force when not handled with care and can cause serious injuries. When attaching the bungee cord to the trampoline, you must hold the cord tightly and not let go until the hook is fastened securely onto the ring.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:
-Reorient or relocate the receiving antenna
-Increase the separation between the equipment and receiver
-Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
-Consult the dealer or an experienced radio/TV technician for help
Caution: changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

⚠ DANGER Protective gloves should be used during assembly to avoid injuries during installation and protective goggles should be worn to avoid injuries to the eyes.

Ensure that no one is jumping on the trampoline while the Flash Litezone is being installed as this will increase the chances of injury sustained by the installer.

WARNING! The bungee cord can snap back with force when not handled with care and can cause serious injuries. When attaching the bungee cord to the trampoline, you must hold the cord tightly and not let go until the hook is fastened securely onto the ring.

	**Step A** Unscrew the battery lid and install two AA (1.5V) batteries (batteries not included) and screw the battery lid back in place.
	**Step B** Attach one of the four hooks of the Flash Litezone into one of the four Round Rings which can be found attached to a Triangle Ring on the trampoline mat. **Note:** Please ensure that the Flash Litezone is installed to the *underside* of the trampoline mat with the battery cover facing the ground.
	**Step C** Connect another hook in the same manner onto the triangle-ring on the opposite side of the trampoline mat.
	**Step D** Repeat until all four hooks are secured as shown to the left. Note: You may need to adjust the length of the elastic cord on the Flash Litezone to ensure that it hangs close to the center of the trampoline mat. **IMPORTANT: Please remember to remove and store the Flash Litezone in a dry place when not in use. Remember to switch off after each use to preserve battery life.**

Trampoline Enclosure Assembly

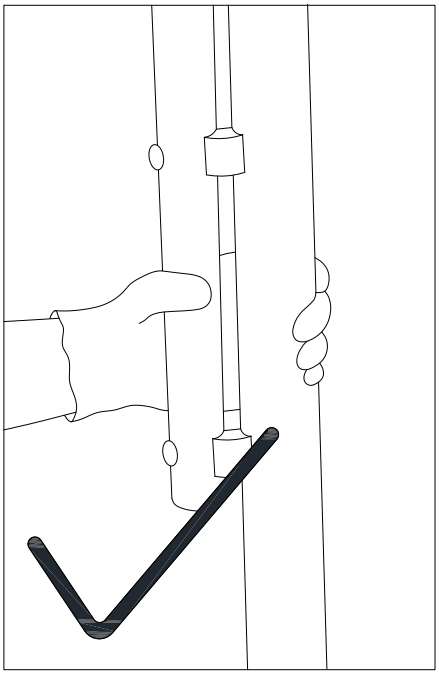
WARNING

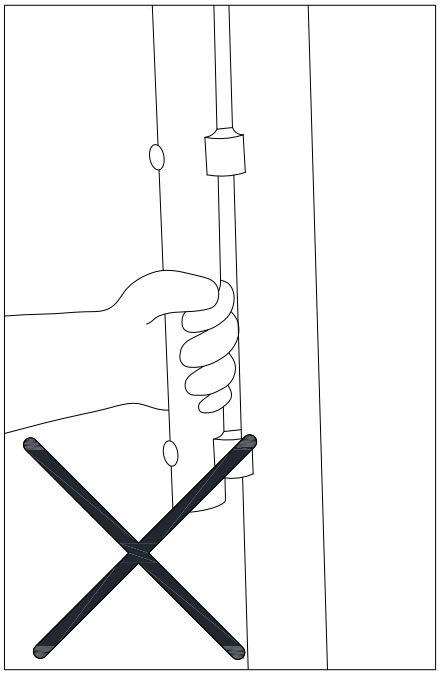
BEFORE YOU BEGIN:

- This trampoline must only be used when the enclosure netting is properly assembled. The trampoline netting must be checked thoroughly before each use to ensure there are no tears or damages. Please carefully read all the Important Safety Instructions contained in this manual and all warnings on the product before use.
- Review all steps before assembly and read all precautions before using the trampoline. At least two adults are required to assemble this trampoline enclosure. Protective gloves must be used during assembly to avoid injuries during installation and goggles must be worn to avoid injuries to the eyes.

WARNING

DO NOT PLACE HANDS BETWEEN THE POLES DURING ASSEMBLY. MAKE SURE TO WEAR PROTECTIVE GLOVES TO AVOID INJURIES DURING ASSEMBLY.





Step 13 – Assemble the Enclosure Poles

First, attach End Cap (# O) to the Lower Frame Tube with Foam (# B) – the side with the larger opening.

Next, place the Lower Frame Tube with Foam (# B) next to the Leg Support (i.e. the side with 2 holes) and secure them together using Bolt (# F), Gap Spacer (# E), Arc Washer (# J), Large Spring Lock Washer (# G) and Cap Nut (# H) in the order shown in FIGURE 13.

Repeat this step for all the frame tubes.

IMPORTANT:

- The smaller arc of the Gap Spacer (# E) must face the Lower Frame Tube with Foam (# B).
- All three holes on the Lower Frame Tube with Foam (# B) are facing outward. The two holes not covered by the foam tube are used for attachment to the Leg Frame. The other hole located at the top (which may be covered by the foam) is used for connection to the Upper Frame Tube with Foam (# A) at a later step.
- There may be some deformation of the foam on the enclosure tubes due to compression during transport. This is normal and the shape of the foam should recover naturally over time.

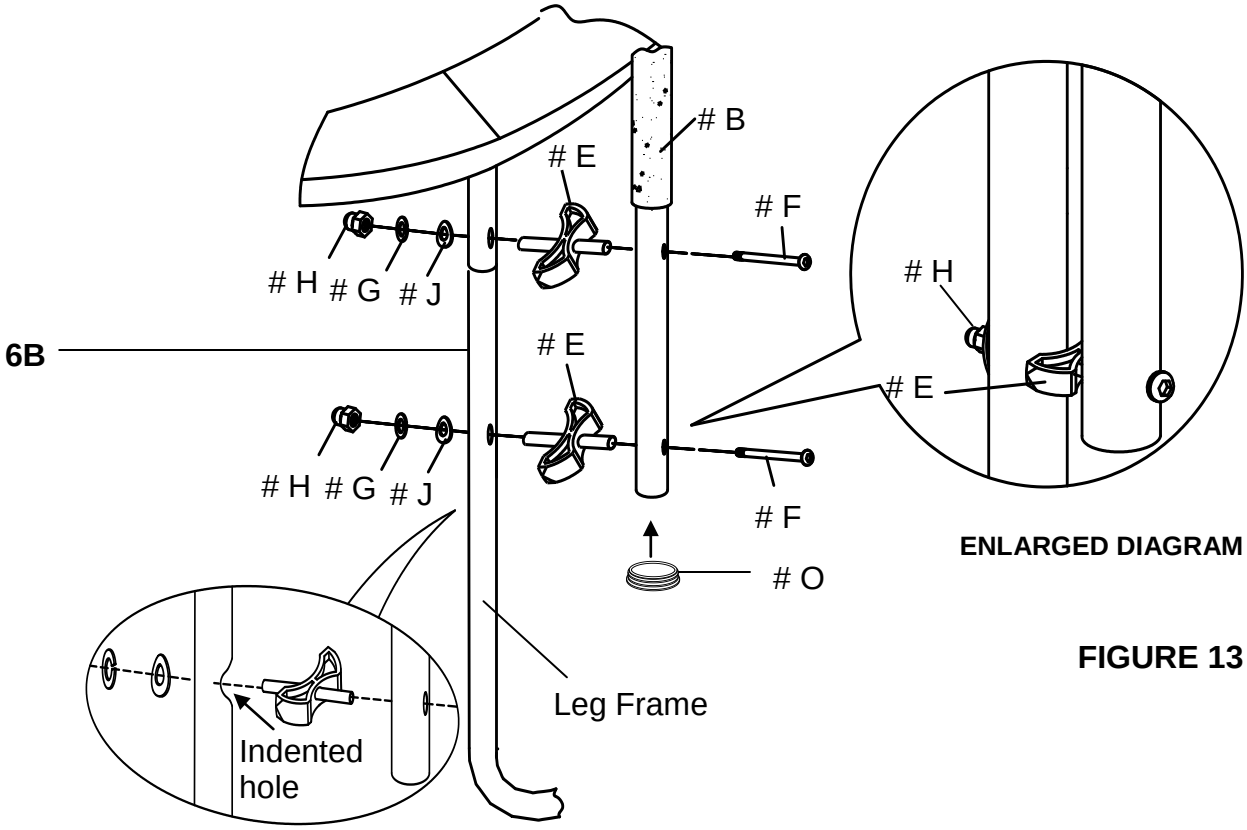


FIGURE 13

Step 14 – Assemble the Enclosure Top Frame

There are 12 Cable Wires (# C) needed to form the enclosure top frame. Separate them into 2 groups of 6. Connect 6 pieces together using Wrench (# D) as shown in FIGURE 14. Repeat in the same manner for the other set of 6 Cable Wires.

WARNING

Please ensure that the Cable Wires are securely fastened together using the Wrench. Failing to do so may increase the chance of injury due to the enclosure frame snapping apart during assembly or trampoline use.

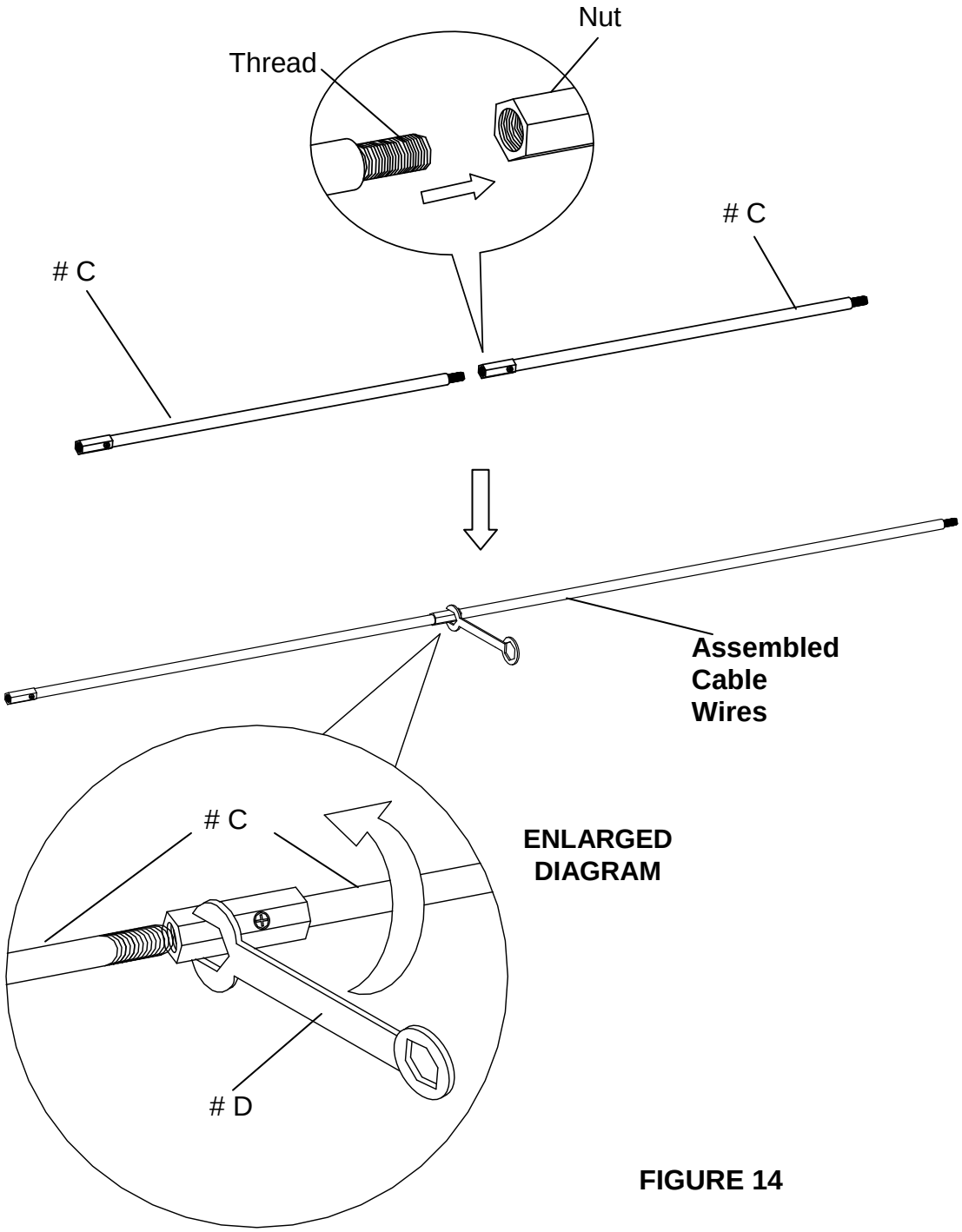


FIGURE 14

Step 15 – Assemble the Enclosure Top Frame

Insert the two groups of Cable Wires assembled in the previous step into the sleeves of the Enclosure Netting (# M) as shown in FIGURE 15.

ENLARGED DIAGRAM

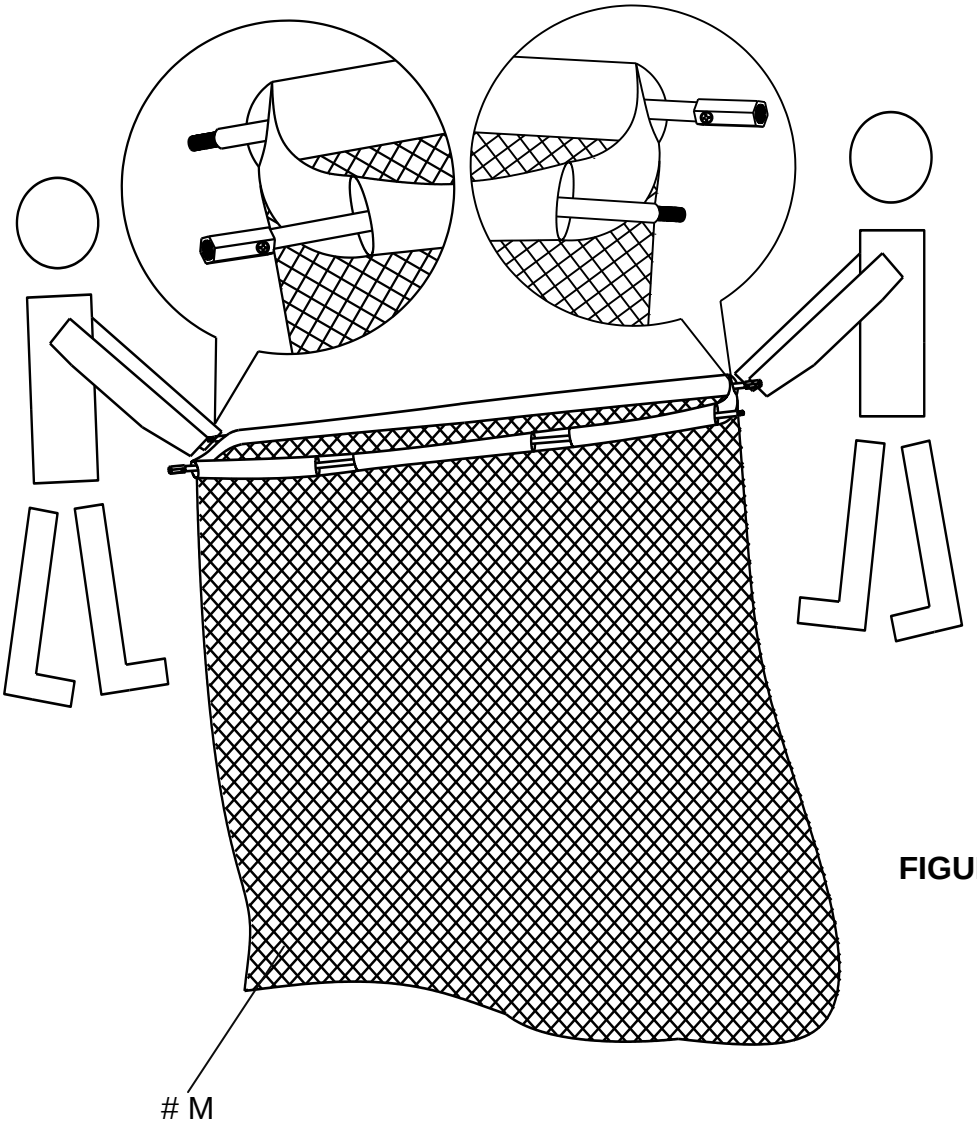


FIGURE 15

Step 16– Assemble the Enclosure Top Frame

WARNING

Three adults are needed for this step. Please ensure the assembled Cable Wires are held firmly during assembly to avoid them flexing back and causing injury.

With two people firmly holding the wire ends, push the ends of the assembled Cable Wires inward to form a circle. Connect the two ends of the Cable Wires and securely tighten using the Wrench (# D) as shown in FIGURE 16. This should be done by the third person while the other two people are firmly holding the ends of the wires in place.

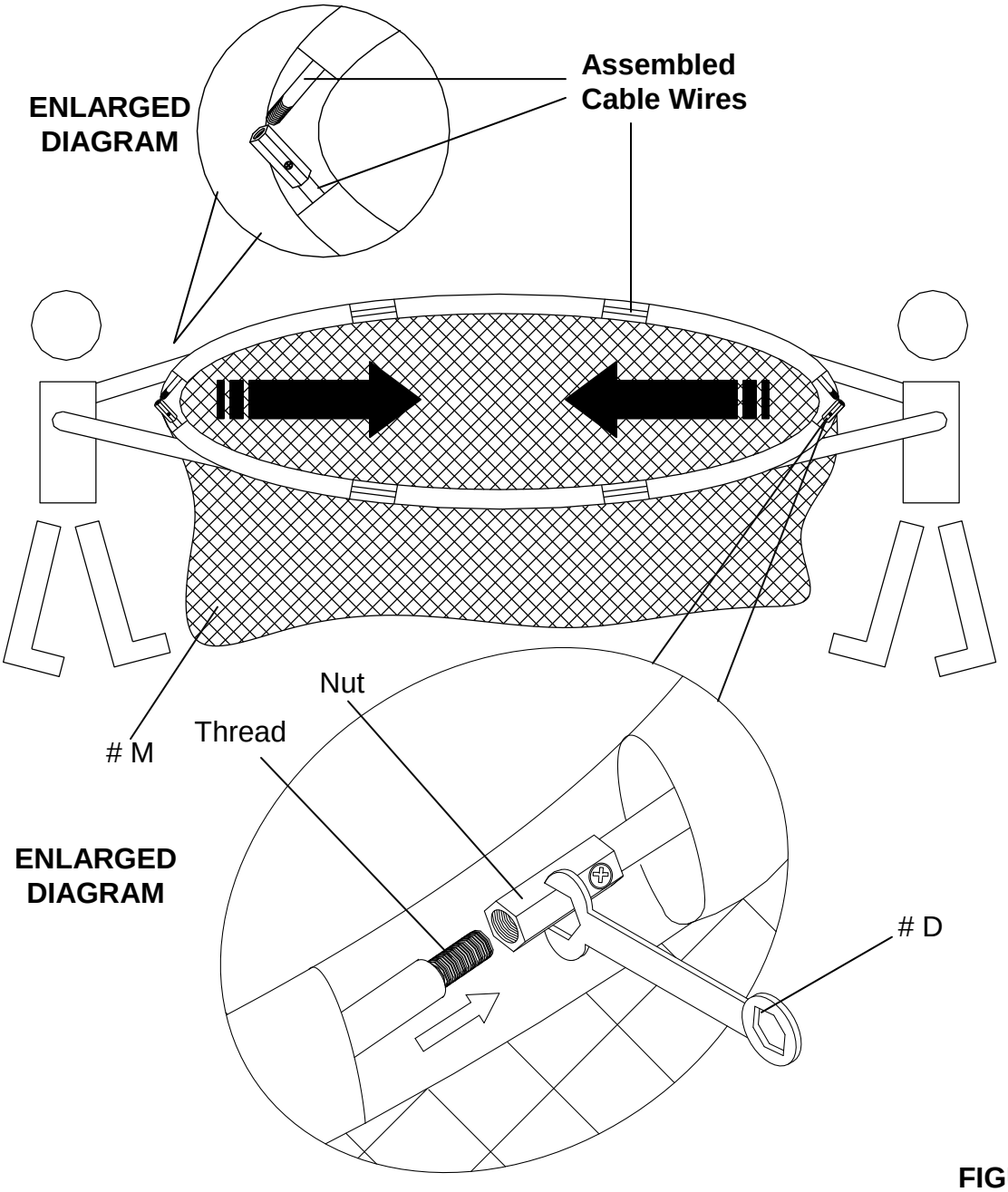


FIGURE 16

Step 17 – Attach Enclosure End Cap

First, attach Plastic Cap (# P) to Upper Frame Tube with Foam (# A) – the curved end, and secure using Self-Locking Screw (# I) and Allen Wrench (# K), and then attach the assembled Plastic Cap (# P) and Upper Frame Tube with Foam (# A) to the Cable Wire as shown in FIGURE 17. Repeat same manner for all of the plastic caps and frame tubes.

Note: Make sure that the Cable Wire hooks into the slot securely.

ENLARGED DIAGRAM

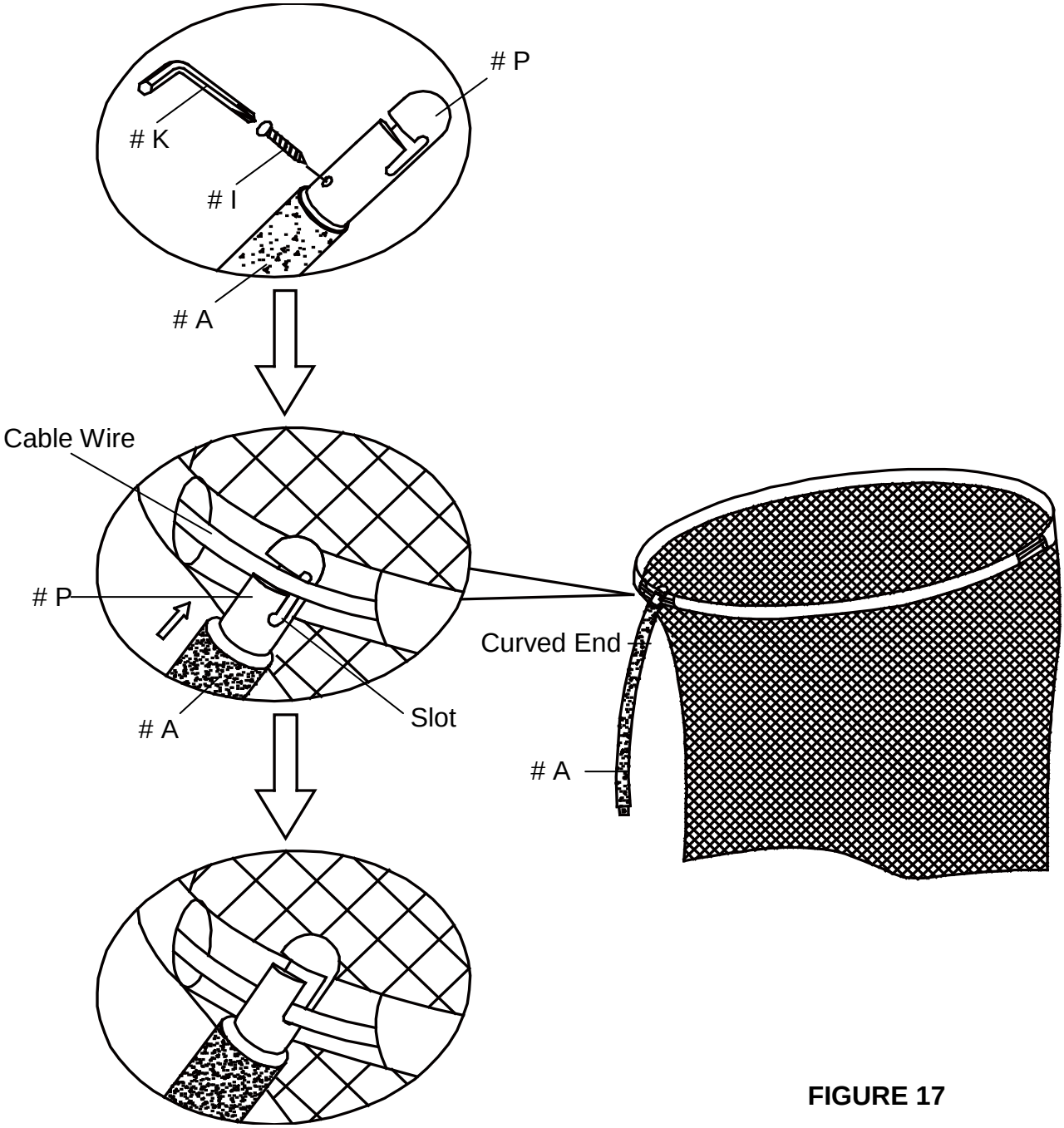


FIGURE 17

Step 18 – Connect the Enclosure Upper Frame to the Lower Frame

Connect the assembled Upper Frame Tube with Foam (# A) to the Lower Frame Tube with Foam (# B), and then secure by inserting Self-Locking Screw (# I) and tightening using Allen Wrench (# K) as shown in FIGURE 18.

NOTE:

- You may need to push aside the foam on the Upper Frame Tube with Foam (# A) and Lower Frame Tube with Foam (# B) in order to locate the holes to fit the screw.
- Please make sure that the enclosure is assembled so that the entrance of the enclosure is aligned with the warning label on the frame padding.

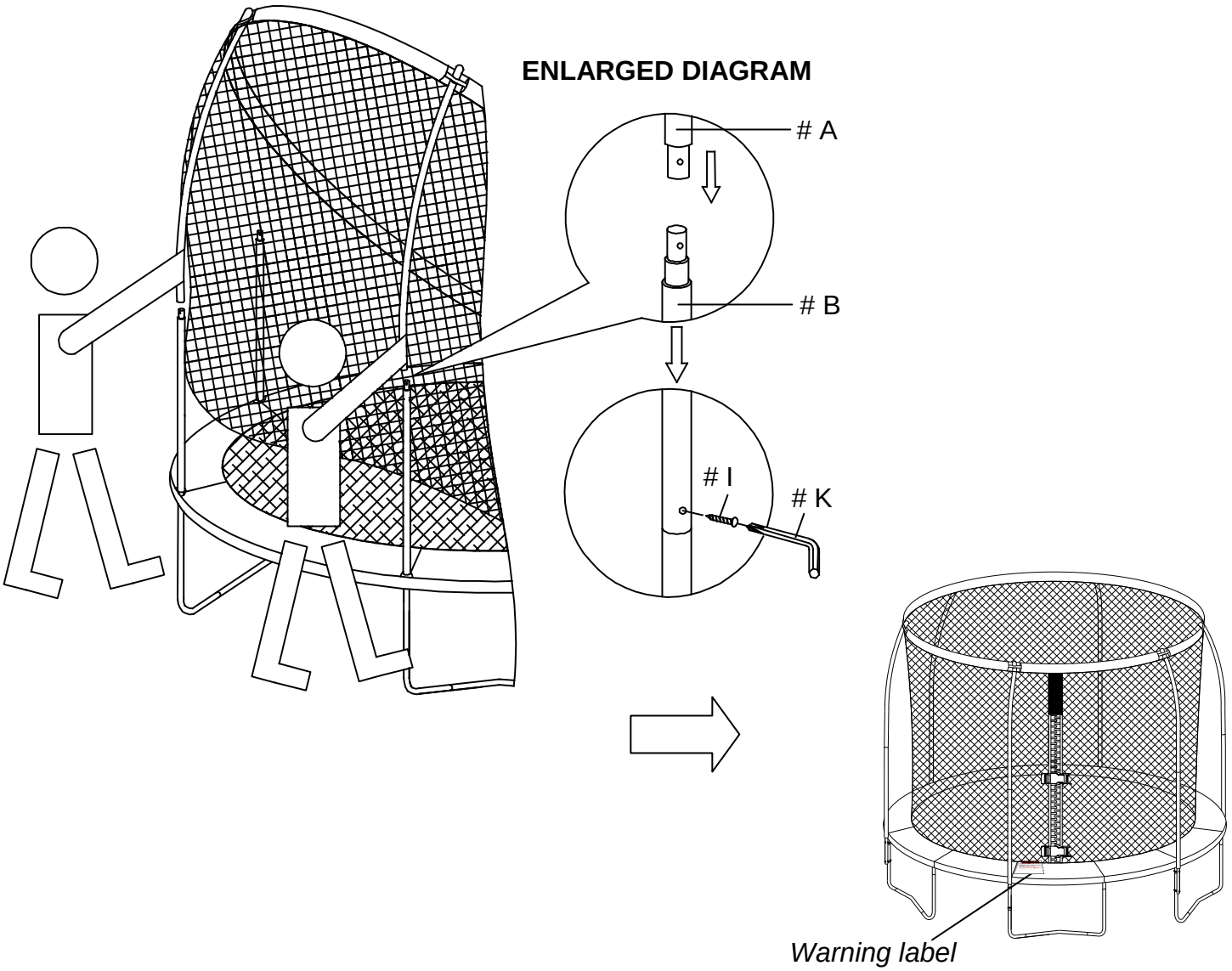


FIGURE 18

Step 19 Tie the Enclosure to the Mat

Secure the trampoline netting to the trampoline frame using the Cords (# L). Lift up the frame pad and tie one end of the cord to any one of the Triangle-Rings on the trampoline mat as shown in FIGURE 19

Loop the other end of the cord through the next hole on the mat and then the adjacent triangle-ring. Continue in the same manner until the end of the cord is reached and tie it to a triangle-ring. Repeat the same process for all the cords provided until the enclosure netting is fully secured to the trampoline mat.

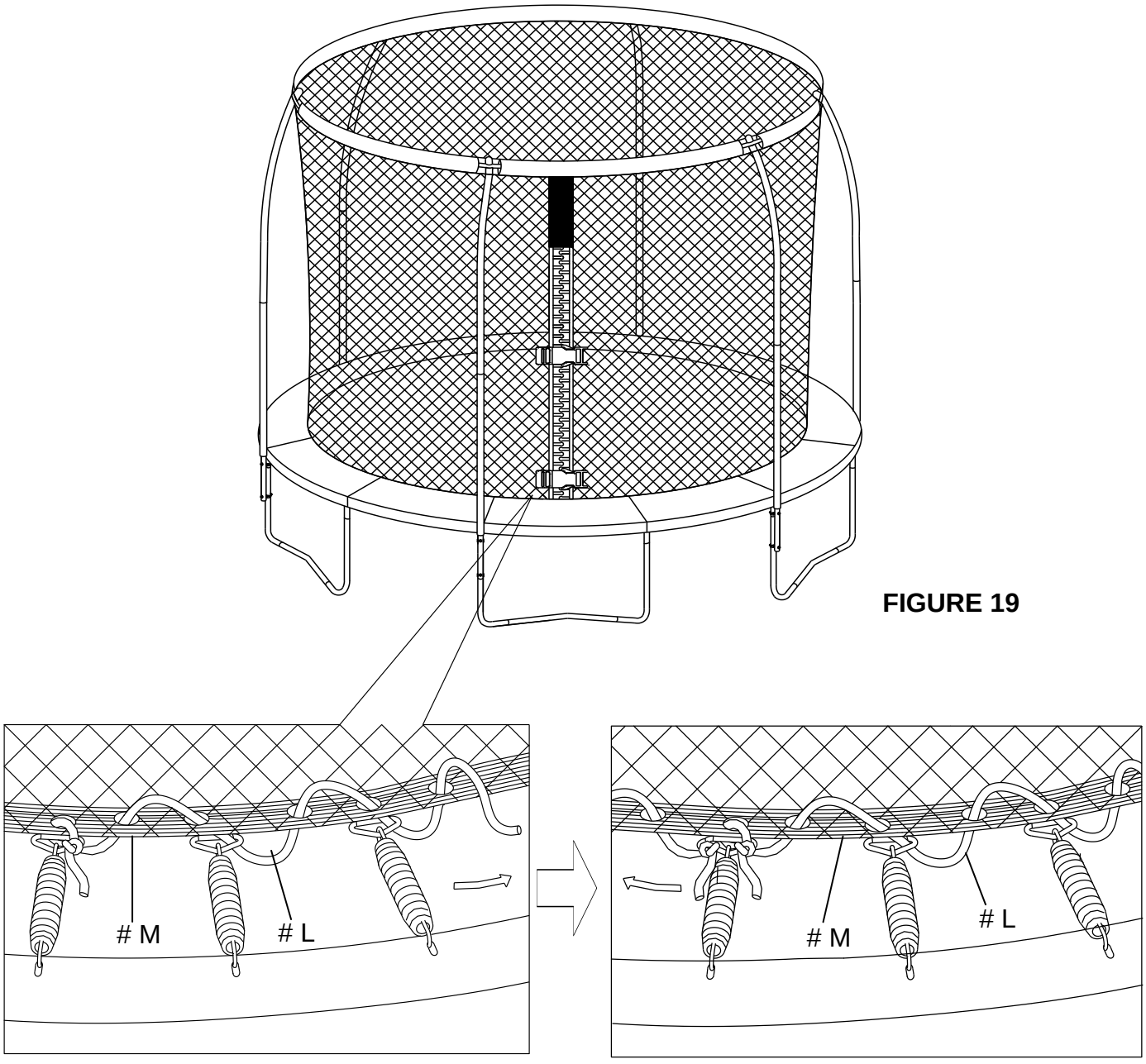


FIGURE 19

Step 20– Closing the Enclosure

Close the zipper of Enclosure Netting (# M) and attach the two buckles sewn on the enclosure as shown in FIGURE 20.

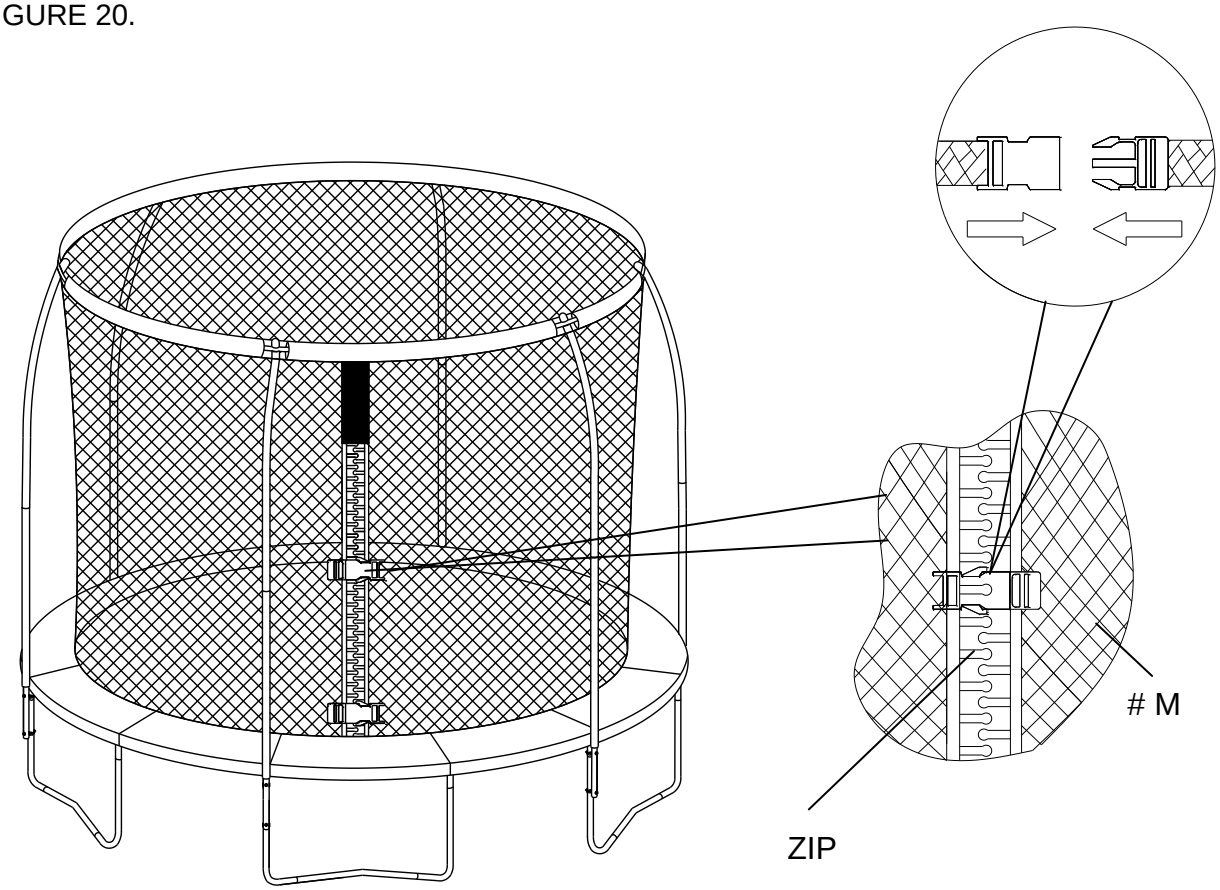
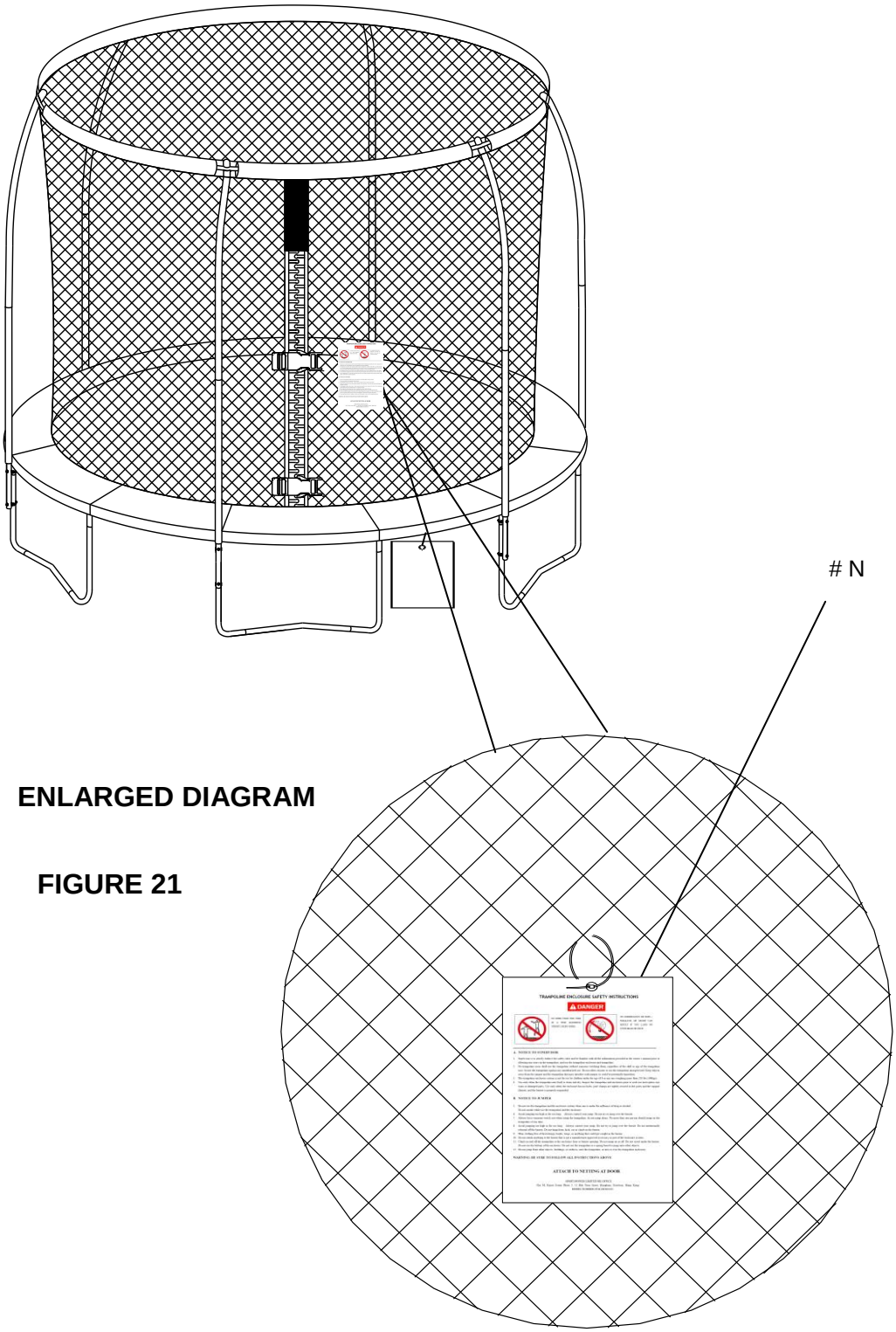


FIGURE 20

Step 21– Hanging the Safety Placard

Now, using the strap provided, attach Trampoline Enclosure Safety Instruction Placard (# N) to the netting near the door as shown in FIGURE 21.



ENLARGED DIAGRAM

FIGURE 21

IMPORTANT

Once you have finished the assembly of the trampoline, go back over all of the nuts and bolts and properly tighten all of them before using.

Read this entire manual and make sure all jumpers completely understand all of the safety rules printed in the manual and on the various warning signs. Instruct all jumpers in the basic bounces described in the manual.
CARE AND MAINTENANCE AND USE INSTRUCTIONS MUST BE READ CAREFULLY BEFORE USING THE TRAMPOLINE. ADULT SUPERVISION IS REQUIRED AT ALL TIMES

Disassembly of the Trampoline and Enclosure

If you need to disassemble the trampoline, please follow the assembly instructions in reverse and take special care to retain all parts. Retain the original packaging for transport purposes.

Moving the Trampoline and Enclosure

To move the trampoline, it is recommended for the trampoline to be disassembled and then reassembled in the new location. However, if you need to move the trampoline a short distance for any reason, you must use duct tape or heavy industry tape to tape all leg joints together. To move the trampoline requires two or more people to lift the trampoline from contact with the ground. Do not drag the trampoline along the ground. The trampoline must be kept steady and horizontal to the ground during the move. Failure to follow these instructions may result in the leg support coming loose which may cause serious injury or death.

WARNING

DO NOT USE THE TRAMPOLINE WHEN THE ENCLOSURE IS REMOVED.

Care and Maintenance

Failure to follow these instructions to ensure proper operational condition of your trampoline may lead to serious injury or death.

WARNING

- The springs, trampoline legs and enclosure netting must be inspected prior to every use. The legs should be locked securely into place, all the springs attached to the frame and there should be no tears in the enclosure netting. If any part becomes damaged or worn, please stop using the trampoline immediately until this part is replaced with authorized parts.
- If you see any signs of stretched or damaged springs, do not use the trampoline until replacement springs are properly installed. Please contact our customer service representatives to order original replacement parts.
- Please do not use unauthorized parts to assemble the trampoline. This may damage the integrity of the product and can cause injuries during use.
- To move the trampoline, it is recommended for the trampoline to be disassembled and then reassembled in the new location. However, if you need to move the trampoline a short distance for any reason, you must use duct tape or heavy industry tape to tape all leg joints together. To move the trampoline requires two or more people to lift the trampoline from contact with the ground. Do not drag the trampoline along the ground. The trampoline must be kept steady and horizontal to the ground during the move. Failure to follow these instructions may result in the leg support coming loose which may cause serious injury or death.
- The trampoline and enclosure must be stored away during harsh weather conditions including extreme wind, heat and freezing temperatures.
- Always properly store away the trampoline and enclosure when not in use and secure from any unauthorized use.
- Inspect the trampoline before each use and replace any worn, defective or missing parts. The following conditions could represent potential hazards:
    - Missing, improperly positioned or unsecured enclosure support system, frame padding and pole caps
    - Punctures, frays, tears or holes in the trampoline mat or enclosure support system or frame padding
    - Deterioration in the stitching or fabric of the mat, enclosure netting or frame padding
    - Ruptured or loose springs
    - Bent or broken support system (frame)
    - Sagging trampoline mat and/or sagging enclosure netting
    - Sharp protrusions on the support (frame) or suspension system
- If you live in area with high salt and moisture content in the air, we strongly recommend that you paint the trampoline frame and springs with a rust resistant clear coat paint to add protection to the steel components

Proper Use Instructions

Read and understand the use instructions in this manual prior to using this product. Failure to do so can result in serious injury or death.

Responsibilities of the user

The key here is to stay in control of your jumps. DO NOT move onto more complicated, more difficult maneuvers until you have mastered the basic, fundamental bounce. Read, understand, and practice all precautions and warnings prior to using the trampoline. A controlled jump is when you land and take off from the same location. For additional tips and instructions, contact a certified trampoline instructor.

Supervisor's or owner's role in preventing injuries

It is the responsibility of the supervisor(s) of the trampoline users to provide knowledgeable and mature supervision. They need to know and enforce all the rules and warnings set forth in this manual in order to minimize the likelihood of accidents and injuries and to inform users of these rules. During the periods of time when supervision is unavailable or inadequate, the trampoline should be disassembled and stored in a secure place to prevent unauthorized use. The supervisor is also responsible to ensure that the safety placard is placed on the trampoline and that the jumpers are informed of these warnings and instructions.

All jumpers need to be supervised, regardless of skill level or age.

- DO NOT attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis or death, even when landing in the middle of the mat.
- Do not allow more than one person on the trampoline. Use by more than one person at the same time can result in serious injuries.
- Trampolines over 20 inches (51 cm) tall should not be used by children under six (6) years of age.
- Wear clothing free of drawstrings, hooks, loops or anything that could get caught while using the trampoline/enclosure and result in entanglement or strangulation, or both.
- Climb on and off the trampoline. It is a dangerous practice to jump from the trampoline to the floor or ground when dismounting, or to jump onto the trampoline when mounting. Do not use the trampoline as a springboard to other objects.
- Keep enclosure tightly fastened to the trampoline in accordance with the manufacturer's instructions. Failure to properly assemble and maintain a tight, secure trampoline/enclosure boundary may result in serious injury, strangulation or death.
- Completely close the opening of the enclosure before jumping. Close the opening of the enclosure after using the trampoline.
- Do not use the trampoline while under the influence of alcohol or drugs.
- Do not attempt to jump over the enclosure barrier.
- Do not intentionally rebound off the enclosure barrier.

Read and understand the use instructions in this manual prior to using this product. Failure to do so can result in serious injury or death.

WARNING

- Read all instructions before using the trampoline. Warnings and instructions for the care, maintenance and use of this trampoline are included to promote proper and enjoyable use of this equipment.
- Inspect the trampoline before each use. Make sure the frame padding, enclosure and the enclosure support (frame) padding is correctly and securely positioned. Replace any worn, defective or missing parts before using.
- Use trampoline only with mature, knowledgeable supervision.
- Check for loose cords and gaps. Users may become entangled in or strangled by loose cords or in gaps between trampoline and enclosure.
- Use trampoline only when the surface of the mat is dry. Wind or air movement should be calm to gentle. The trampoline must not be used in gusty or severe winds.
- Keep objects away which could interfere with the jumper. Maintain a clear area under, above, and around the trampoline.
- Do not attempt to crawl under the barrier.
- Do not hang from, kick, cut or climb on the barrier.
- Do not attach anything to the barrier that is not a manufacturer-approved accessory or part of the enclosure system.
- Enter and exit the enclosure only at the enclosure door.
- Learn fundamental bounces and body positions thoroughly before trying more advanced skills. A variety of trampoline activities can be carried out by performing the basic fundamentals in various series and combinations, performing one fundamental after another, with or without feet bounces between them.
- Stop bounce by flexing knees as feet come into contact with the trampoline mat. Learn this skill before attempting others.
- Avoid bouncing too high. Stay low until bounce control and repeated landing in the center of the trampoline can be accomplished. Control is more important than height while keeping the head erect, focus eyes on the trampoline toward the perimeter. This will help control the bounce.
- Avoid bouncing when tired. Keep turns short.
- Limit the time of continuous usage. Make regular stops. Do not jump when tired.
- Properly secure the trampoline when not in use. Protect it against unauthorized use. If a trampoline ladder is used, the supervisor should remove it from the trampoline when leaving the area to prevent unsupervised access by children under six (6) years of age.
- For information concerning skill training, contact a certified trampoline instructor.
- For additional information concerning the trampoline equipment, contact the manufacturer.

Learning the fundamental trampoline skills

The following lessons are suggested for you to learn basic steps and bounces. Before using the trampoline, you should read and understand all warnings. A complete discussion and demonstration of body mechanics and trampoline guidelines should occur between the supervisor and student as well. The bounces are diagrammed on the following page.

Lesson 1

A. Mounting and Dismounting – Demonstration of proper techniques
B. The Basic Bounce – Demonstration and practice
C. Braking (Check the Bounce – Demonstration) and practice. Learn to brake on command
D. Hands and Knees Bounce – Demonstration and practice. Stress should be on four-point landing and alignment

Lesson 2

A. Review and practice of techniques learned in Lesson 1
B. Knee Bounce – Demonstration and practice. Learn the basic down to knee and back up before trying half twist to left and right
C. Seat Bounce – Demonstration and practice. Learn basic seat bounce then add a knee bounce, hands and knees repeat

Lesson 3

A. Review and practice skills and techniques learned in previous lessons
B. Front Drop – To avoid mat burns and teach the front bounce position, all students should be requested to assume the prone position (face down on the ground) while the instructor checks for faulty positions that could cause injury
C. Start with a Hands and Knees bounce and then extend body into prone position and on the mat and return to feet
D. Practice Routine – Hands and Knees Bounce, Front Bounce, return to feet, Seat Bounce, return to feet, Seat Bounce, return to feet

Lesson 4

A. Review and practice skills and techniques learned in previous lessons
B. Half – Turn
    i. Start from front drop position and as you make contact with mat, push off with arms in either the right or left direction and turn head and shoulders in same direction
    ii. During turn, be sure to keep back parallel to mat and head up
    iii. After completing turn, land in the Front Drop position

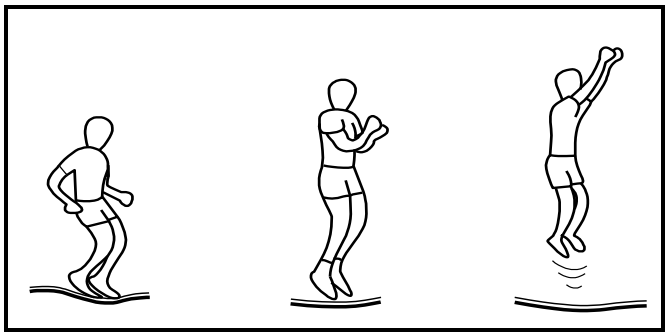
After completing this lesson, the student now has a basic foundation of trampoline bounces. Jumpers should be encouraged to try and develop their own routines with the emphasis on control and form.

A game that can be played in order to encourage students to try developing routines is “BOUNCE”. In this game, players count off from 1 to X. Player one starts with a maneuver. Player two has to do Player one’s maneuver and add on another. Each player must do the routine properly in the correct sequence. The first person to miss receives the letter “B”. This continues until someone spells out the word “BOUNCE”. The last remaining contestant is deemed the winner! Even when playing this game, it is important to perform your routines under control and not try difficult or highly skilled bounces that you have not yet mastered.

A certified trampoline instructor should be contacted to further develop your trampoline skills.

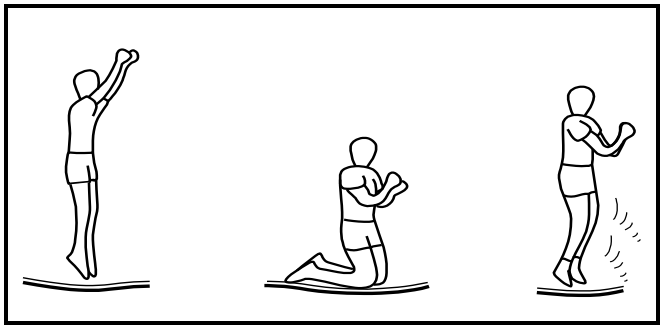
BASIC TRAMPOLINE BOUNCES

THE BASIC BOUNCE



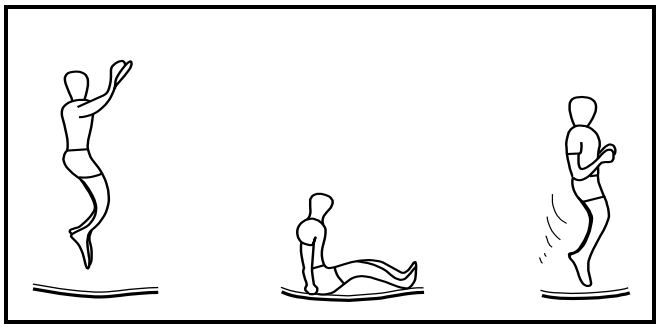
1. Start from the standing position, with your feet having shoulder width apart and with head up and eyes on mat
2. Swing arms forward and up in a circular motion
3. Bring feet together while in mid-air and point toes downwards.
4. Keep the feet shoulder width apart when landing on mat

THE KNEE BOUNCE



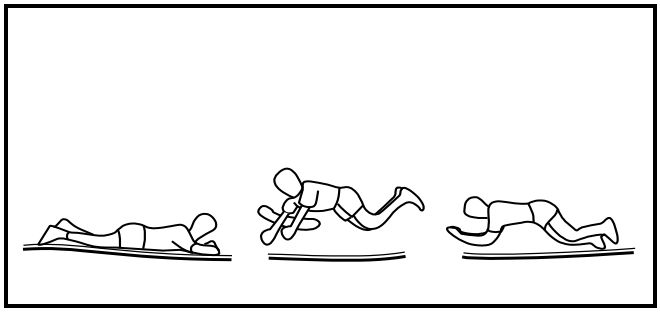
1. Start with the basic bounce and keep it low
2. Land on knees while keeping your back straight and body erect while using your arms to maintain balance
3. Bounce back to basic bounce position by swinging arms up

THE SEAT BOUNCE



1. Land in a flat sitting position
2. Place hands on mat besides hips, but do not lock your elbow
3. Return to erect position by pushing with hands

THE 180 DEGREE BOUNCE



1. Start with the Front Bounce position
2. Push off with left or right hands and arms (depending on which way you wish to turn)
3. Maintain head and shoulders in the same direction while keeping your back parallel to the mat and your head up
4. Land in the Prone position and return to standing position

Product Warranty

Dyaco Canada Inc. warrants this unit, to the original purchaser, to be free from defects in material and workmanship for the period of time listed below. Warranty time begins at the time of purchase. Normal wear and user's abuse are not covered in the warranty. Weather damage and other such acts of nature are not covered by the Manufacturer's warranty. Commercial use and/or transfer of ownership voids the warranty.

Trampoline

Frame	10 Years
Mat Fabric	5 Years
Mat Stitching	2 Years
Springs	1 Year
Frame Pad	1 Year

Enclosure

Net Support poles	10 years
Metal hardware	1 year
Pole pads	6 months
Other components	90 days

For warranty service contact our Customer Service Dept.:
1-888-707-1880 (toll free)
Monday-Friday
8:30 A.M. to 5:00 P.M.
Eastern Standard Time

LIABILITY

While every attempt is made to embody the highest degree of safety in all equipment we cannot, however, guarantee freedom from injury. The user assumes all risk of injury due to use. All merchandise is sold on this condition, that no representative of the Company can waive or change. This equipment is intended for residential use only. This equipment is not to be used in places of public assembly such as schools, nurseries, day care centre, churches and parks. Dyaco Canada Inc. cannot assume any liability for such use. Any commercial, institutional or public use of this equipment will void the warranty.

PLEASE NOTE: ANY REPAIRS OR REPLACEMENTS MUST BE MADE USING AUTHORIZED ORIGINAL MANUFACTURER PARTS IN ORDER FOR THIS WARRANTY TO BE VALID.

DO NOT RETURN PRODUCT TO THE STORE. PLEASE CONTACT OUR CUSTOMER SERVICE FOR PARTS OR ASSEMBLY INSTRUCTIONS. STORES ARE NOT EQUIPPED TO PROVIDE CUSTOMER SERVICE FOR THIS PRODUCT.

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