

# INVISICOAT®

WATERBORNE WOOD FINISH



EXCLUSIVELY DESIGNED  
TO MIMIC THE LOOK  
AND FEEL OF RAW,  
NATURAL WOOD.



## TECHNICAL DATA SHEET

### PRODUCT DESCRIPTION

ProCoat® INVISICOAT® is exclusively designed to mimic the look and feel of natural wood without sacrificing protection! This two-component finish is an aliphatic polyurethane dispersion with self-matting technology. It creates a hard, yet flexible film that exhibits high optical transparency. With INVISICOAT®, you can enjoy long-lasting protection with an aesthetically pleasing finish.

### PRODUCT FEATURES

- Two-Component
- True Natural Wood Appearance
- Very Easy Application
- Self Sealing; No Primer Required
- Excellent Scratch Resistance
- Superior Flow & Leveling
- Exceptional Performance
- Excellent Sandability

### PRODUCT USES

- Ideal for wood, parquet, and cork flooring
- Use on newly sanded domestic & exotic woods
- Residential and commercial applications
- Sand & Finish Applications

### TYPICAL PROPERTIES

FINISH TYPE	Self-Matting Hard Aliphatic Polyurethane Dispersion
COLOR	Clear, White (wet)
SOLIDS CONTENT	34% +/- 2%
VOC	<100 g/l
WEIGHT/GALLON	8.60 lbs/gal
COF	0.52 SCOF
KOENIG HARDNESS	89
TABER CS17 1000G@1000C	20 mg loss
FLASH POINT	>200°F (93°C)
ODOR	Mild, Non-Offensive
CLEAN UP	Water
COVERAGE RATE	400-500 sq ft/gal
APPLICATION	Microfiber Roller, T-Bar
PACK SIZE	3 x 1 Gallon (36 boxes/pallet)
SHELF LIFE	12 months from date of production (unopened)
SHEEN (60°)	Ultra Matte (4)
STORAGE/TRANSPORT	<b>Keep from freezing.</b> Store and transport between 50°F - 90°F
DISPOSAL	Waste & empty containers should be handled in accordance with local regulations
DRYING TIME, UNTIL	Ready for sanding/recoating: 2-4 hours* Light Use: 24 hours* Fully Cured: 5 days* * = under normal climate conditions, 65°F - 80°F /40-60% RH

FOR TECHNICAL ADVICE CONTACT (800) 962-0344



## APPLICATION PROCEDURES

Sand and prepare wood surface following NFWA guidelines.

Always prepare a small test area to determine compatibility.

**Shake INVISICOAT® (Part A) well prior to adding PROCOAT® ISO HARDENER™ (Part B). Mix 1-part hardener to 10-parts INVISICOAT®.**

**Do not thin or add water. One 12.8 oz. bottle of hardener will activate 1 gallon of finish. Shake mixture vigorously for 30-45 seconds and let sit for 10-15 minutes before applying. POT LIFE: 2 HOURS ONCE MIXED**

### Roller Application

- The use of 3/8 microfiber rollers are suggested.
- Apply evenly at recommended coverage rate. Avoid streaking, puddles, and lap marks. Do not spread too thin.
- The applicator should evaluate each application and use the appropriate roller material and size determined by the porosity of the substrate being coated.

### T-Bar Application

- Pour a 6" to 8" wide line of finish along the starting wall.
- Following the grain of the wood, draw a clean, pre-dampened applicator forward.
- Following the grain of the wood, move the finish toward the opposite wall.
- Hold the applicator at a snowplow angle to maintain a wet edge at all times.
- Maintain at least 3" wide wet edge at all times to ensure proper coverage rate.
- To prevent lapping and dry marks, use recommended coverage of 400-500 square foot per gallon.
- Do not spread too thin.
- When cutting in floor, never work more than five feet ahead of the person applying the finish.
- For smoothest results, before applying final coat, buff with conditioning pad.
- Always vacuum and tack thoroughly with a slightly water-dampened mop or cloth after abrading.

### Recoating

Floor must be free of wax, polish, and oily residue. Use ProCoat® Clean & Prep™ System to ensure proper adhesion. If the recoating process is not followed and floor compatibility not determined, adhesion failure can occur.

### Intercoat Abrasion

It is unnecessary to abrade between ProCoat® Waterborne sealer & finish coats unless more than 24 hours has passed since the previous coat was applied. For smoothest results, abrade between each coat as necessary using 180-240 grit abrasives.

## PREVENTION & RESPONSE

Wash hands thoroughly. Wear protective gloves and clothing. Use eye and face protection. In case of eye contact, flush immediately with water for several minutes. Seek medical attention if irritation occurs. If on skin, wash thoroughly with soap and water.

## RECOMMENDED SYSTEMS | WOOD

### Newly Sanded Floors

Apply 2-3 coats of ProCoat® INVISICOAT®. If applying 3 coats, allow first two coats to dry overnight. Abrade, vacuum, and tack surface prior to 3rd coat. **Sheen Option:** Apply 2 coats of ProCoat® INVISICOAT® and allow overnight dry. Abrade, vacuum, and tack surface well. Apply 1 coat of ProCoat® Aqua-Pro™ using desired sheen.

### Coating over Stains

Allow stain to dry per manufacturer's directions or longer depending on atmospheric conditions. A test area is recommended to ensure compatibility with stain.

## MAINTENANCE CARE

Vacuum and mop the floor regularly with ProCare® Citrus Floor Cleaner. This cleaner leaves no film or sticky residue and is safe around kids and pets. Detailed maintenance instructions are available at [www.procoatinc.com](http://www.procoatinc.com).



SCAN TO SHOP PROCARE®  
CITRUS FLOOR CLEANER

available at  
**amazon**

## WARRANTY

If ProCoat® products are proved defective, the user's exclusive remedy will be at ProCoat's® option to replace the defective ProCoat® products or to refund the purchase price for the defective quantity. Except for the replacement or refund remedies, ProCoat® is not liable for direct damages or liable for indirect, incidental or consequential damages, regardless of the legal theory asserted, including negligence and strict liability.

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Email: [info1@procoatinc.com](mailto:info1@procoatinc.com)  
Web: [procoatinc.com](http://procoatinc.com)



Address: 100 Commerce Park Drive  
Cabot, Arkansas 72023

**PROCOAT**  
Hardwood Floor Coatings and Specialty Products