

BOND™

ADHESION PROMOTER ADDITIVE



EXCLUSIVELY DESIGNED
TO MAXIMIZE THE
BONDING OF PAINTS
& COATINGS FOR
HARD-TO-COAT
SUBSTRATES

TECHNICAL DATA SHEET



PRODUCT DESCRIPTION

Recoating has never been easier thanks to ProCoat® BOND™ Adhesion Promoter. This powerful formula cuts through stubborn contaminants so your coatings and paints can stick. BOND™ can be used in oil-modified urethanes, waterborne urethanes, moisture-cures, epoxies, acrylic sealers, and paints.

PRODUCT FEATURES

- Eliminates Adhesion Problems
- No Peeling, Chipping, or Fish Eyes
- V.O.C. Compliant
- No Shipping Regulations
- Easy to Use, Measurement Bottles
- 0% V.O.C

PRODUCT USES

- Ideal for all waterborne coatings, solvent-based coatings, and paints
- Recommended for residential, commercial, & sport applications

PACKAGE SIZES

- 8 OUNCES
- 32 OUNCE
- 5-GALLON PAIL
- 55-GALLON DRUM

TYPICAL PROPERTIES

| | |
|--------------------------------|---|
| COLOR | Clear |
| ACTIVE CONTENT | <10% |
| MIX TIME | 5 minutes |
| FLASH POINT, CLOSED CUP, C(F) | 110 (230) |
| ODOR | Odorless |
| CLEAN UP | Water |
| VISCOSITY, CS | 3 |
| REFRACTIVE INDEX | 1.428 |
| SPECIFIC GRAVITY @ 25°C (77°F) | 107 |
| TYPICAL PURITY, %, BY GC | 98.5 |
| PACK SIZE | Case of 12 |
| SHELF LIFE | 1 year from date of production (unopened) |
| STORAGE/TRANSPORT | Keep from freezing or exceeding 100°F during storage/transport Waste & empty containers should be handled in accordance with local regulations |

MIXING INSTRUCTIONS

Loosen measuring chamber cap and squeeze bottle until desired amount is in chamber. Remove cap & pour slowly into coating.

MIX WELL. Let product sit for 5 minutes. Use 2 ounces of BOND™ for every one gallon of product.



2 ounces
BOND



1 gallon
COATING

FOR TECHNICAL ADVICE CONTACT (800) 962-0344



APPLICATION PROCEDURES

T-Bar Application

- Shake container well and mix 2 ounces of BOND™ adhesion promoter into coating product.
- Shake coating vigorously for 30-45 seconds and let sit 10-15 minutes before applying.
- Pour a 6" to 8" wide line of finish along the starting wall.
- Following the grain of the wood, draw a clean, pre-dampened applicator forward.
- Following the grain of the wood, move the finish toward the opposite wall.
- Hold the applicator at a snowplow angle to maintain a wet edge at all times.
- Maintain at least 3" wide wet edge at all times to ensure proper coverage rate.
- To prevent lapping and dry marks, use recommended coverage 450-500 square foot per gallon.
- Do not spread too thin.
- When cutting in floor, never work more than five feet ahead of the person applying the finish.
- For smoothest results, before applying final coat, buff with conditioning pad.
- Always vacuum and tack thoroughly with a slightly water-dampened mop or cloth after abrading.

Roller Application

- Shake container vigorously for 30-45 seconds and let sit 10-15 minutes before applying.
- The use of 3/8 or 1/4 microfiber rollers are suggested.
- The applicator should evaluate each application and use the appropriate roller material and size determined by the porosity of the substrate being coated.

Recoating

Floor must be free of wax, polish, and oily residue. Use ProCoat® Clean & Prep™ System to ensure proper adhesion. If the recoating process is not followed and floor compatibility not determined, adhesion failure can occur.

Intercoat Abrasion

It is unnecessary to abrade between ProCoat® Waterborne sealer & finish coats unless more than 24 hours has passed since the previous coat was applied. For smoothest results, abrade between each coat as necessary using 180-240 grit abrasives.

PREVENTION & RESPONSE

Wash hands thoroughly. Wear protective gloves and clothing. Use eye and face protection. In case of eye contact, flush immediately with water for several minutes. Seek medical attention if irritation occurs. If on skin, wash thoroughly with soap and water.

RECOMMENDED SYSTEMS | WOOD

Newly Sanded Floors

Add 2 ounces of Bond™ to 1 gallon of Splashdown™ Wood Sealer and apply 1 coat. Proceed with 2-3 coats of AquaPro™, H2Oil®, Paragon™, or Titan™.

Coating over Stains

Allow stain to dry per manufacturer's directions or longer depending on atmospheric conditions. A test area is recommended to ensure compatibility with stain.

Recoating Existing Surfaces

Abrade with appropriate screen or conditioning pad. Apply 1 coat of Splashdown™ with Bond™. Coat with AquaPro™ as final coat. Compatibility must be determined by applicator.

MAINTENANCE CARE

Vacuum and mop the floor regularly with ProCare® Citrus Floor Cleaner. This cleaner leaves no film or sticky residue and is safe around kids and pets. Detailed maintenance instructions are available at www.procoatinc.com.



SCAN TO SHOP PROCARE®
CITRUS FLOOR CLEANER

available at
amazon

WARRANTY

If ProCoat® products are proved defective, the user's exclusive remedy will be at ProCoat's® option to replace the defective ProCoat® products or to refund the purchase price for the defective quantity. Except for the replacement or refund remedies, ProCoat® is not liable for direct damages or liable for indirect, incidental or consequential damages, regardless of the legal theory asserted, including negligence and strict liability.

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PRO COAT
Hardwood Floor Coatings and Specialty Products