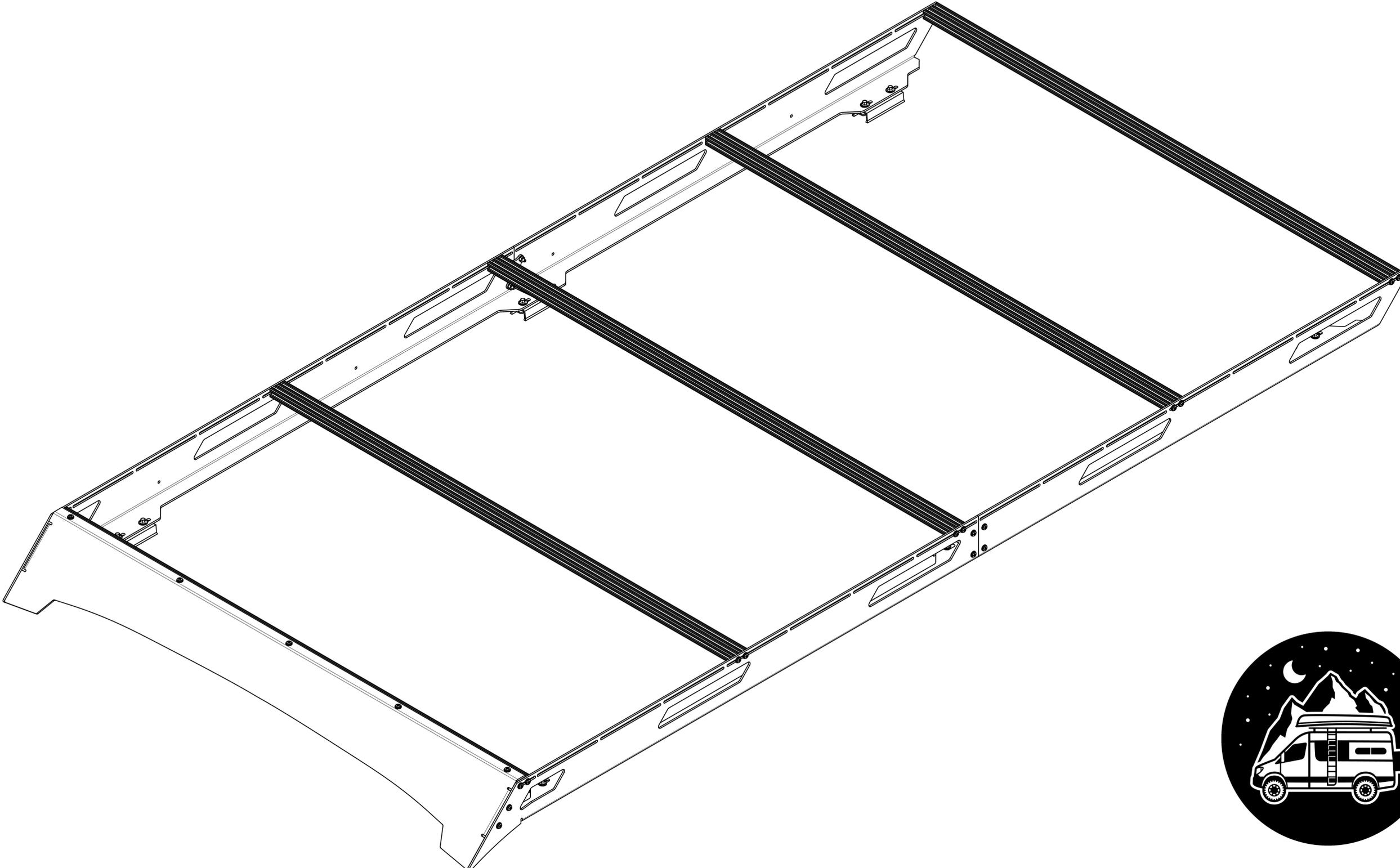
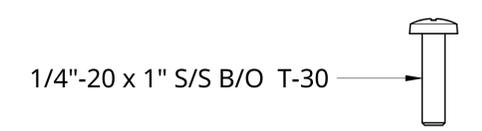
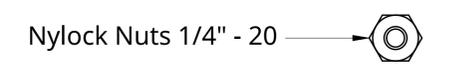
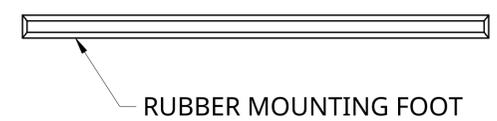
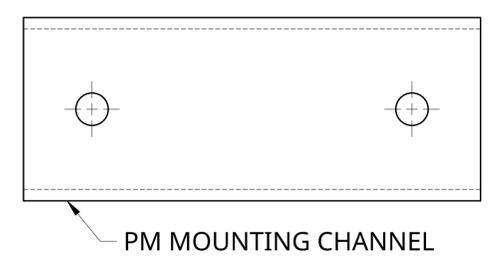
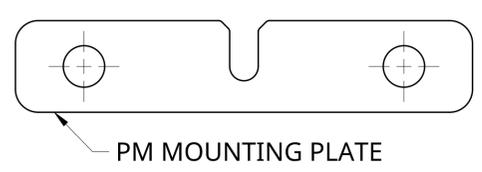
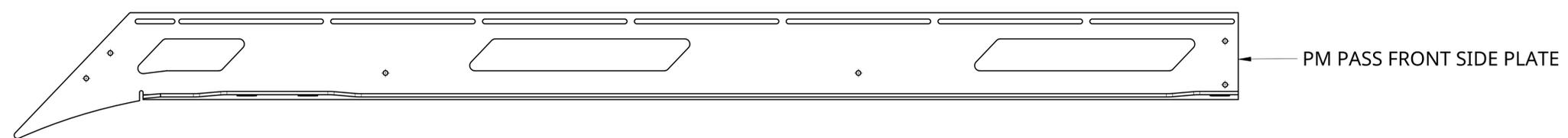
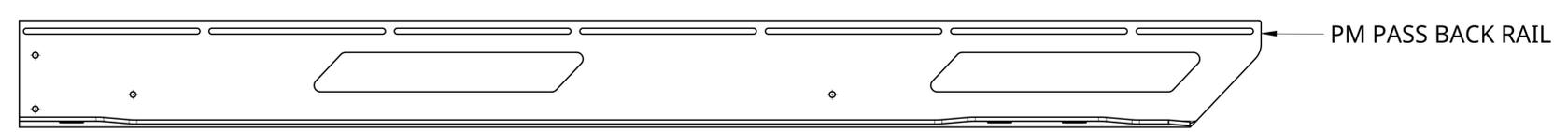
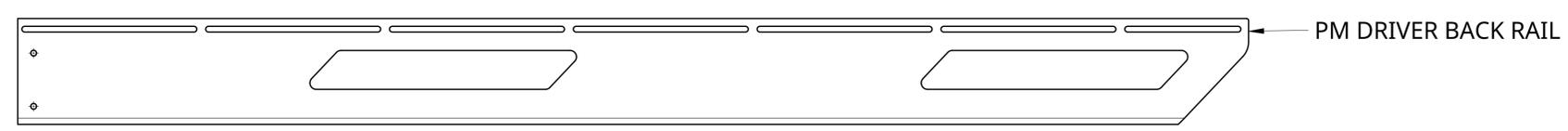
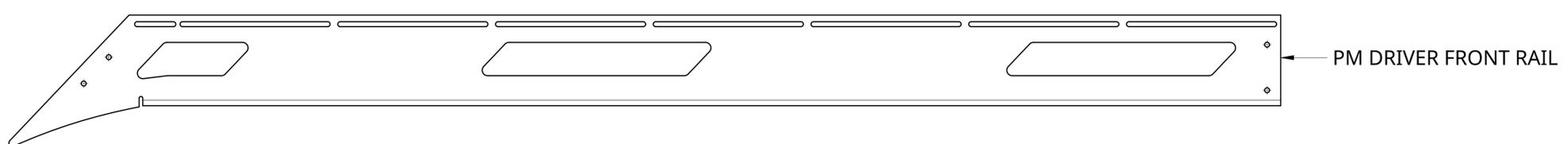
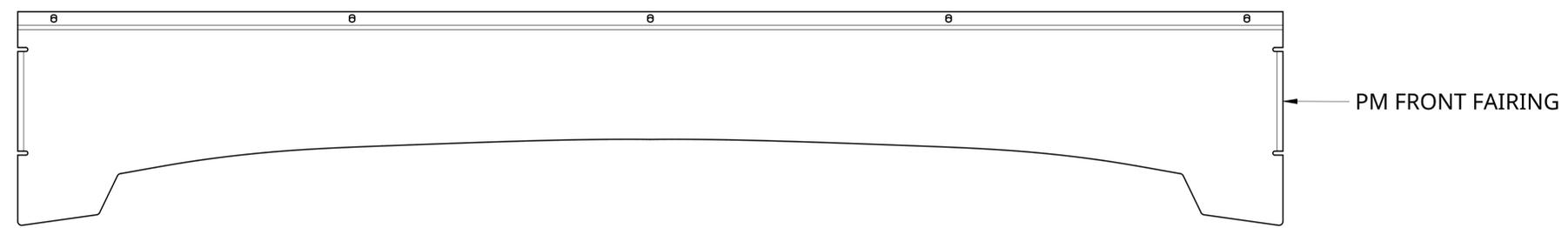
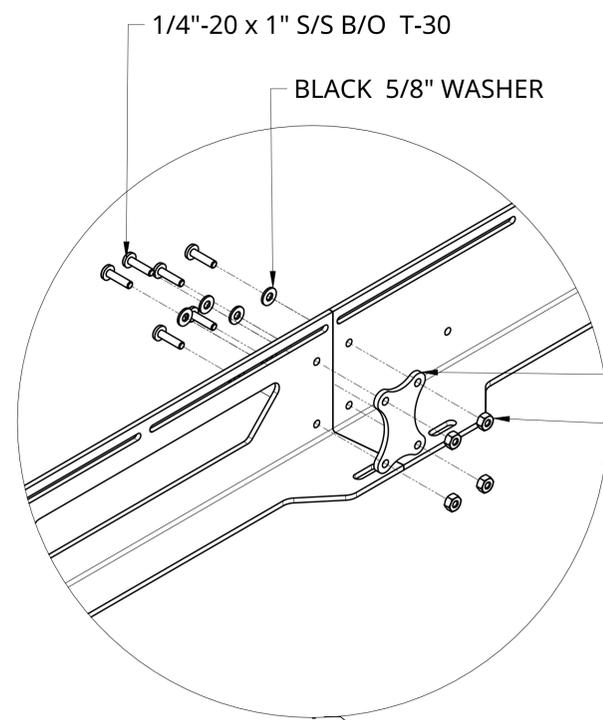


*PROMASTER RACK INSTALL*



| Item | Quantity | Description                   |
|------|----------|-------------------------------|
| 1    | 5        | PM 8020 CROSS BARS            |
| 2    | 1        | PM FRONT FAIRING              |
| 3    | 1        | PM DRIVER FRONT RAIL          |
| 4    | 1        | PM DRIVER BACK RAIL           |
| 5    | 2        | RAIL JOINING PLATE            |
| 6    | 1        | PM PASS BACK RAIL             |
| 7    | 1        | PM PASS FRONT SIDE PLATE      |
| 8    | 6        | PM MOUNTING PLATE             |
| 9    | 6        | PM MOUNTING CHANNEL           |
| 10   | 12       | RUBBER MOUNTING FOOT          |
| 11   | 12       | HEX SS M8-25mm                |
| 12   | 12       | 5/16" S/S FENDER WASHER       |
| 13   | 37       | BLACK 5/8" WASHER             |
| 14   | 32       | 1/4"-20 x 1" S/S B/O T-30     |
| 15   | 12       | Nylock Nuts 1/4" - 20         |
| 16   | 5        | 1/4"-20 S/S B/O T-NUT         |
| 17   | 5        | 1/4" - 20 X 1/2" S/S B/O T-30 |

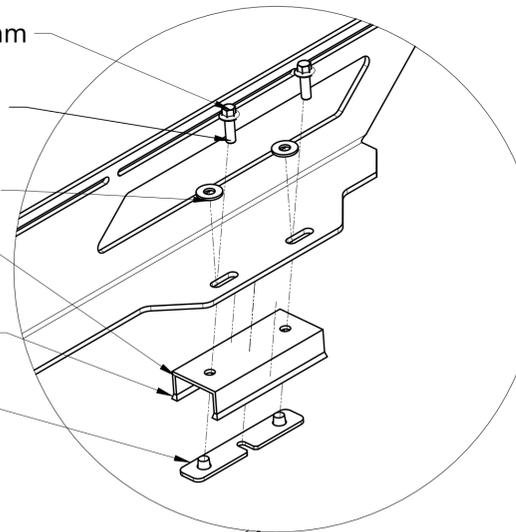




## STEP #1 ASSEMBLE SIDES

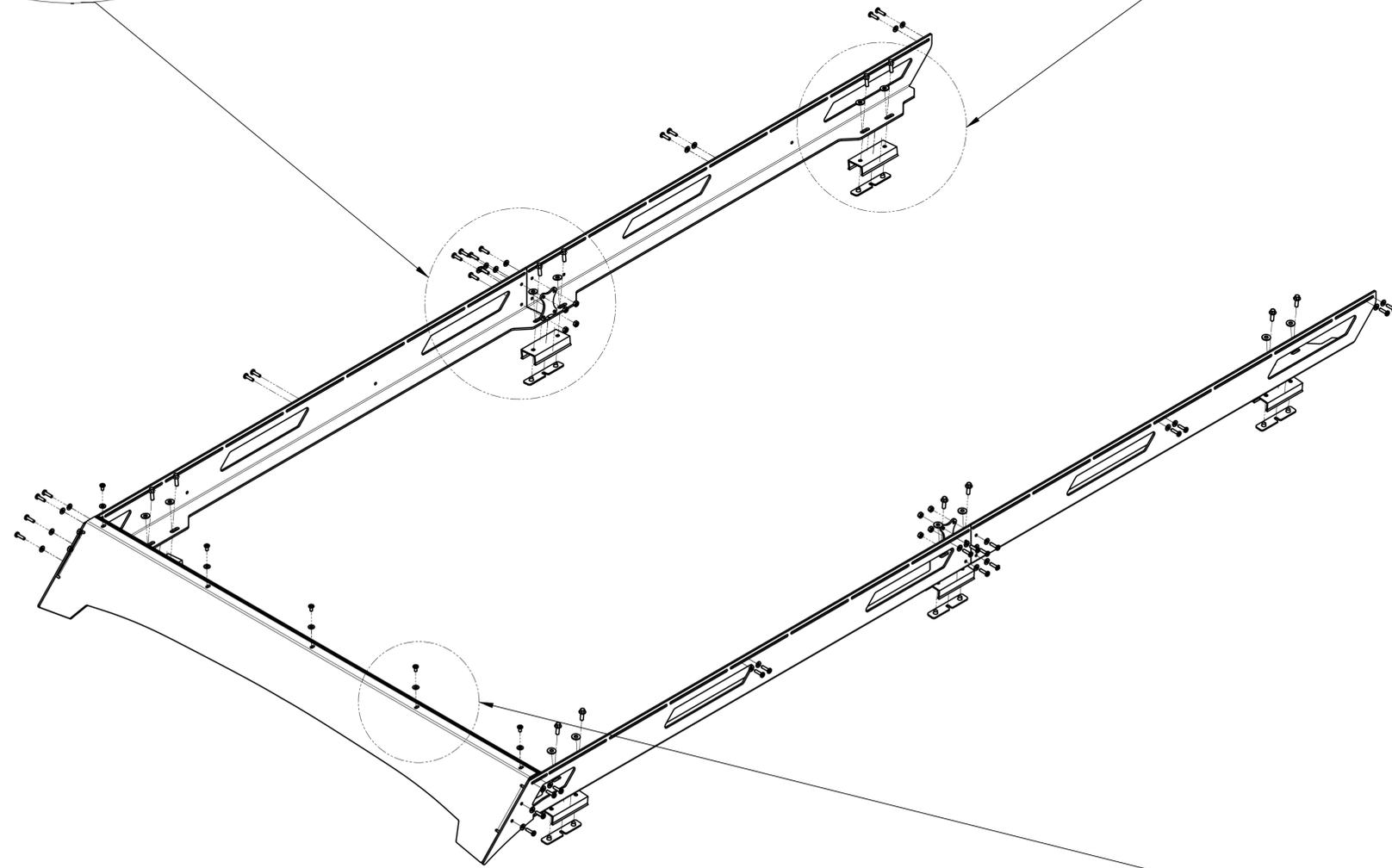
**APPLY LOCK TIGHT TO BOLTS  
BEFORE TIGHTENING**

- HEX SS M8-25mm
- 5/16" S/S FENDER WASHER
- PM MOUNTING CHANNEL
- RUBBER MOUNTING FOOT
- PM MOUNTING PLATE



## STEP #2 MOUNT SIDES

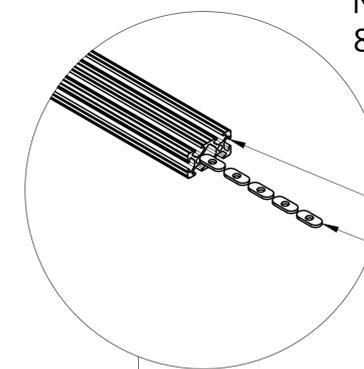
- Slide Mounting Plate over stock Promaster T-Lug with Rivnuts facing up
- Line up Mounting Channel over mounting plate
- Repeat the above steps on all 6 mounting points
- Set the side plates on top of the mounting channel and hand tighten the bolts



## STEP #3 PRE ASSEMBLE FAIRING

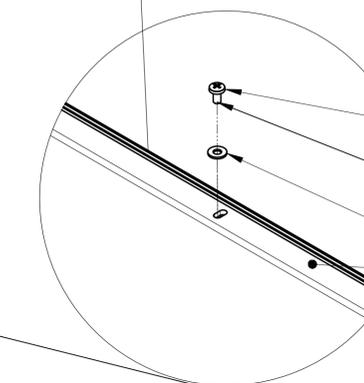
NOTE: IT IS MUCH EASIER TO ASSEMBLE 8020 WITH FAIRING ON THE GROUND

PART A: SLIDE T-NUTS INTO 8020



- 8020
- 1/4"-20 S/S B/O T-NUT

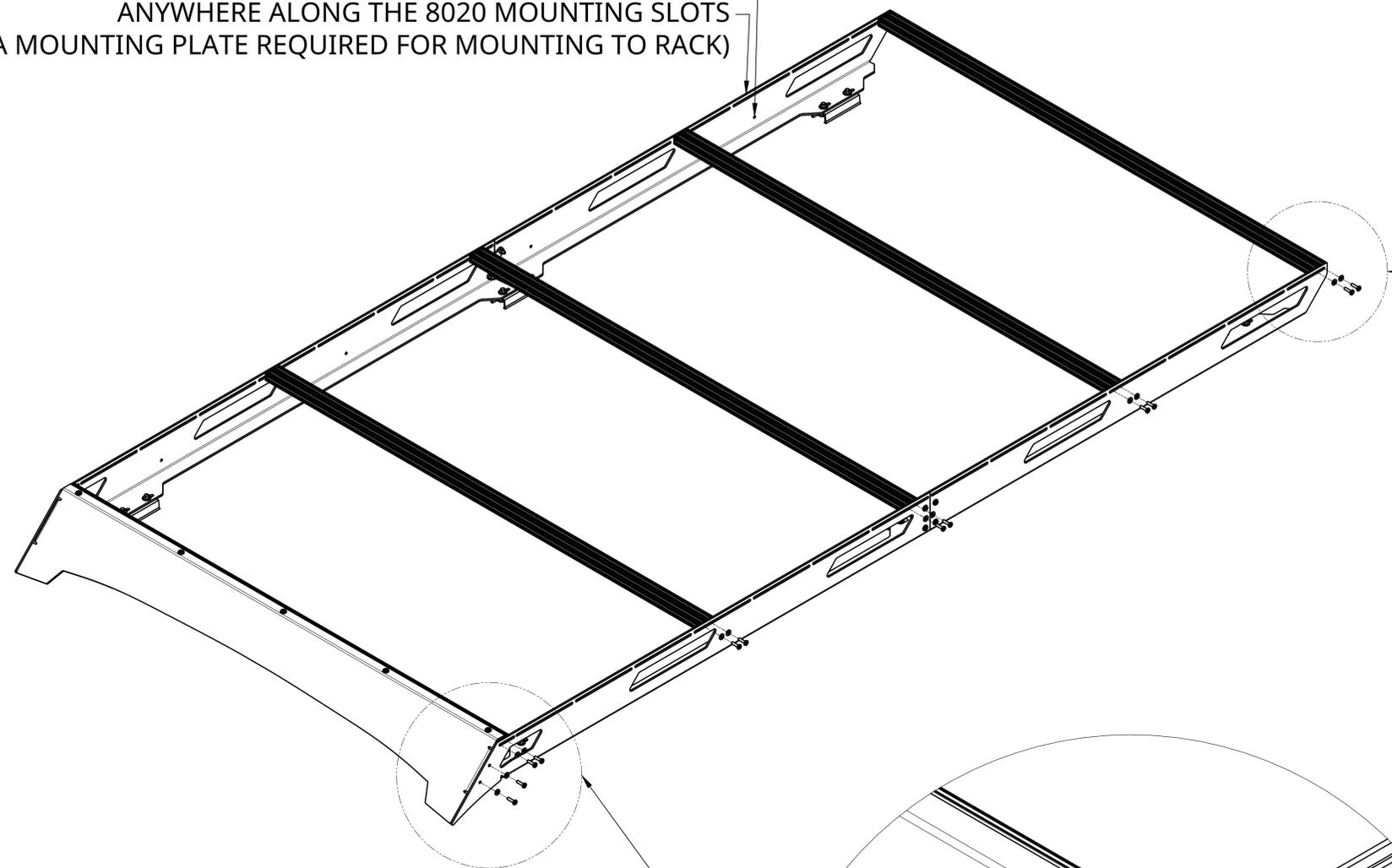
PART B: ATTACH 8020 TO FAIRING  
-Line up T-Nuts with slots in the Fairing



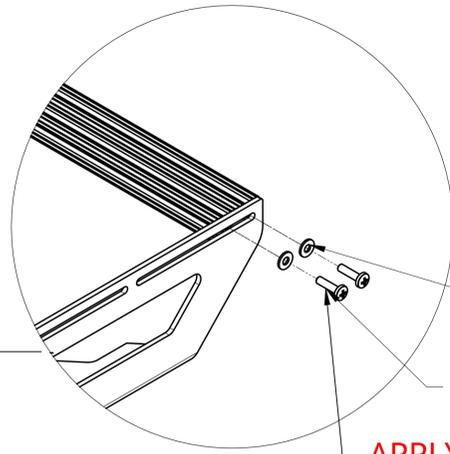
- 1/4" - 20 X 1/2" S/S B/O T-30
- APPLY LOCK TIGHT TO BOLTS  
BEFORE TIGHTENING**
- BLACK 5/8" WASHER
- PM FRONT FAIRING

THULE AWNING MOUNTING PLATE HOELS LOCATED ALONG RACK  
(THULE MOUNT PLATE IS REQUIRED FOR MOUNTING TO RACK)

FIAMMA AWNING MOUNTING PLATE CAN BE INSTALLED  
ANYWHERE ALONG THE 8020 MOUNTING SLOTS  
(FIAMMA MOUNTING PLATE REQUIRED FOR MOUNTING TO RACK)



## STEP #5 INSTALL 8020

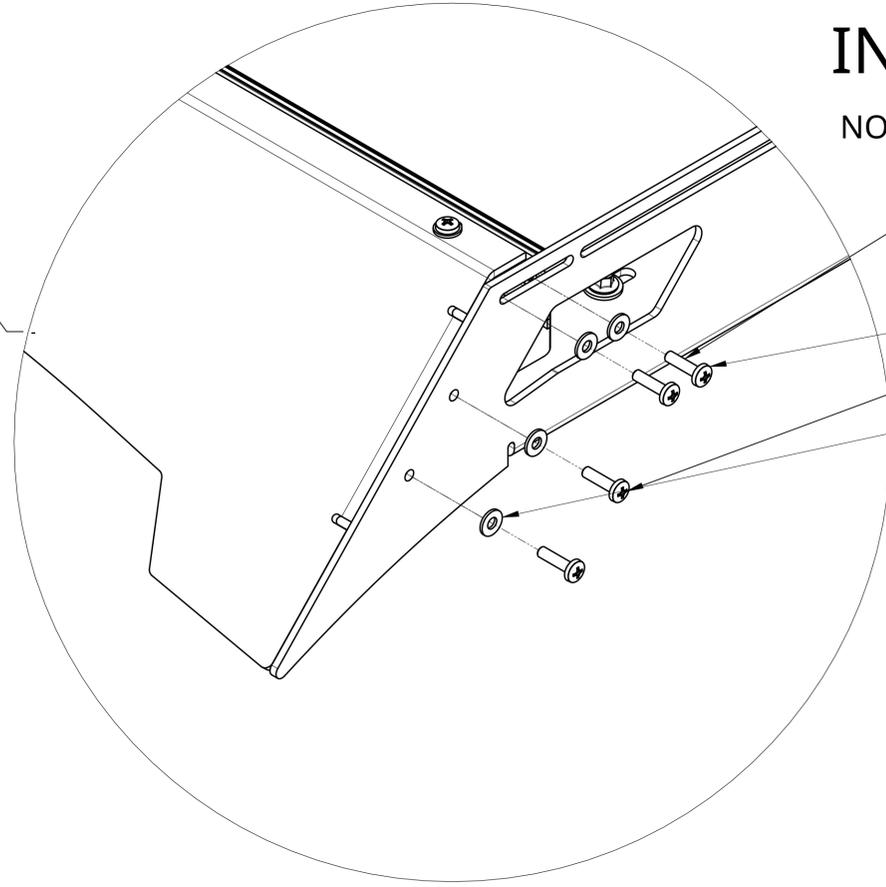


BLACK 5/8" WASHER  
1/4"-20 x 1" S/S B/O T-30

**APPLY LOCK TIGHT TO BOLTS  
BEFORE TIGHTENING**

## STEP #4 INSTALL FAIRING

NOTE: This step is much easier with 2 People



**APPLY LOCK TIGHT TO BOLTS  
BEFORE TIGHTENING**

1/4"-20 x 1" S/S B/O T-30  
USE 1/4"-20 NYLOCK NUT ON INSIDE  
BLACK 5/8" WASHER

## STEP #6

-Tighten all roof mounting bolts until they bottom out  
-The mounting plate will bend, this is intended