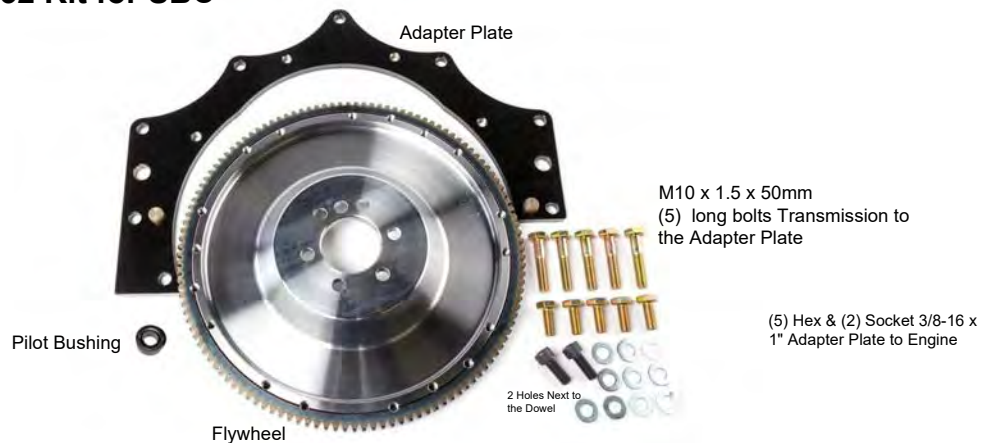


## Kit Installation Instructions

### Z32 Kit for SBC



### Kit Contents

- 1 - Flywheel
- 1 - 3/8" steel Adapter Plate
- 1 - Pilot Bushing Adapter (Custom machined SBC Bushing)
- 5 - 3/8-16 x 1" Hex Head Bolts for bolting adapter plate to the engine
- 2 - 3/8-16 x 1" Socket Head Bolts for bolting adapter plate to the engine
- 5 - M10 x 1.5 x 50mm Hex Head Bolts for bolting transmission to the adapter plate
- 10 - Washers

**Not included:** Hardware to mount Flywheel to Crank or Pressure Plate to Flywheel. It's recommended to replace these fasteners or use stock hardware.

**Note:** This kit is for use with NA transmission only, but uses either NA or Twin-Turbo clutch assemblies.

### Installation Steps

1. Mount black adapter plate to GM SBC Engine using 1" long bolts. The socket cap screws are used in the two holes next to the dowels (where a hex head would otherwise interfere with the bellhousing).
2. Install the pilot bushing adapter into the back of crankshaft bore until flush with outer edge. (Press-in)
3. Install flywheel with clutch assembly, using either stock or replacement flywheel bolts. Also, make sure to use the proper tools to align the clutch disc. A clutch disc alignment tool usually comes with the clutch kit.
4. Install transmission and use provided 50mm long bolts to attach to the black adapter plate.
5. Install and Check starter clearance. If there is any interference in the starter, grind the small shield near the starter teeth. **Note:** Adequate gauge starter wire and ground is required for proper operation of starter.



**G Force Performance Products assumes no liability for any damages.**