

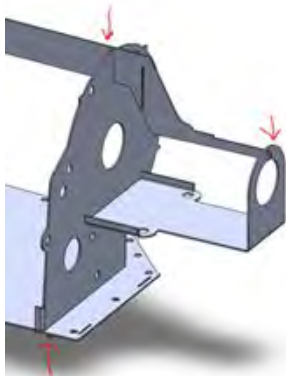
Assembly Instructions

The G Force mocked-up Transmissions are assembled using our unique tab and slot assembly system.

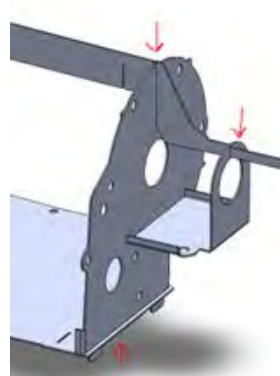
- Assemble as shown in photos above, inserting each tab into the corresponding slot using laser etching as a guide
- Using a crescent wrench or similar tool, start to bend over the tabs towards the outside
- Finish bending the tabs until they are flat with a hammer.
- The tail shaft goes on last and slides into the top “spine” and the slots insert into the rearmost upward panel then bent over.

This Mock Up Trans can be assembled to represent a 6l80e or 6l90e depending on which tail shaft location is utilized.

6L80E Orientation



6L90E Orientation



Learn More:

[G Force Swap Block Mock Up 6l80E 6L90E Transmission Assembly Instructions](#)

[G Force Swap Block Mock Up 6l80E 6L90E Transmission Product Description](#)

[G Force Swap Block Mock Up 6l80E 6L90E Transmission Product Description Video](#)