

THUREN FABRICATION 2003 - 2013 REAR LEAF SHACKLE

These instructions are applicable to the following Trucks:

- 2003 2013 Ram 2500
- 2003 2012 Ram 3500
- 2005 2013 Power Wagon

Applicable Part Numbers:

• (TF-RSHAC-0313)

1. Removal

- When removing OEM/Previous Shackle, the hardware is under stress and will be difficult to remove.
- Jacking up your truck at the frame can help relieve this pressure.
- Once you find the sweet spot and the hardware turns easily, remove both shackles.

2. Installation

- Thuren shackles provide 3 height adjustments: stock, 3/4" and 1 3/4" of lift depending on the bolt holes used, the closest one to the frame mount is stock.
- Install all hardware in desired position for both Shackles.
- Torque both Leaf spring and Shackle hardware to 140 Ft/Lbs at ride height.

3. Lubrication

- It is mandatory to grease your Shackle Assembly after install.
- The Shackle Assembly will hold quite a bit of grease and you should pump high performance grease into the assembly until you feel solid pressure. *This could be as many as 30 pumps depending on your grease gun.

