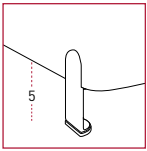


BEND

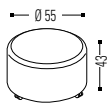
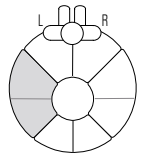
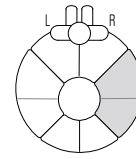
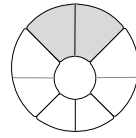
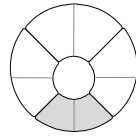
— By Stone Designs —



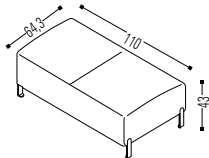


Steel Legs

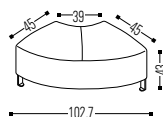
BEND MODULES - SERIE 10 Without Backrest



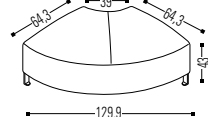
F10
Rounded Module
Ø55cm Diameter



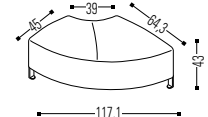
F21
Straight module
110x64 cm



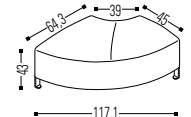
F22
Curved Symetric Module
45 cm Side



F23
Curved Symetric Module
64 cm Side

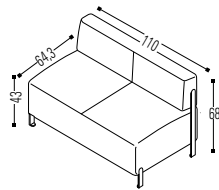


F24
Non Symetric Curved Module
Right

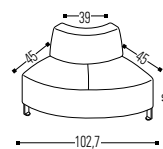


F25
Non Symetric Curved
Module Left

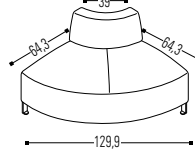
BEND MODULES - SERIE 10 With Backrest



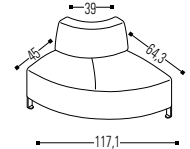
F31
Straight module
110x64 cm
With Backrest



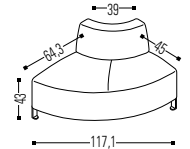
F32
Curved Symetric Module
45 cm Side
With Backrest



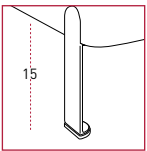
F33
Curved Symetric Module
64 cm Side
With Backrest



F34
Non Symetric Curved
Module Right
With Backrest

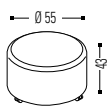


F35
Non Symetric Curved
Module Left
With Backrest

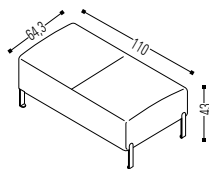


Steel Legs

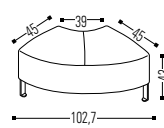
BEND MODULES - SERIE 20 Without Backrest



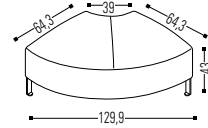
F10
Rounded Module
Ø55 cm Diameter



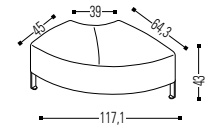
F41
Straight module
110x64 cm



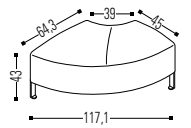
F42
Curved Symetric Module
45 cm Side



F43
Curved Symetric Module
64 cm Side

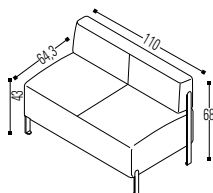


F44
Non Symetric Curved
Module Right

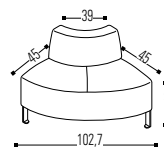


F45
Non Symetric Curved
Module Left

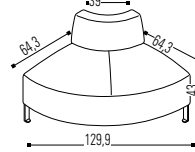
BEND MODULES - SERIE 20 With Backrest



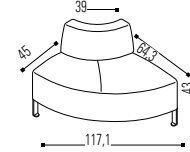
F51
Straight module
110x64 cm
With Backrest



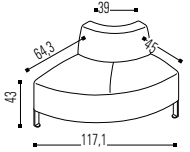
F52
Curved Symetric Module
45 cm Side
With Backrest



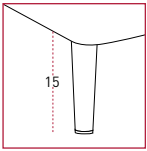
F53
Curved Symetric Module
64 cm Side
With Backrest



F54
Non Symetric Curved
Module Right
With Backrest

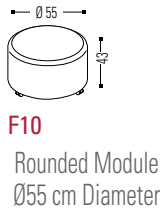
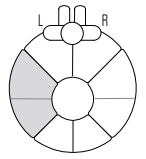
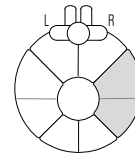
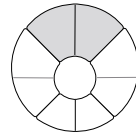
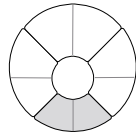


F55
Non Symetric Curved
Module Left
With Backrest

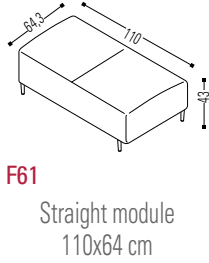


Wood Legs

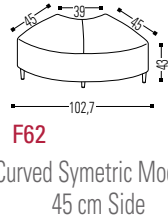
BEND MODULES - SERIE 30 Without Backrest



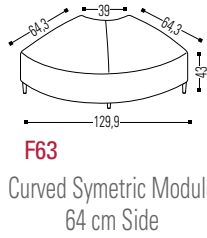
F10
Rounded Module
Ø55 cm Diameter



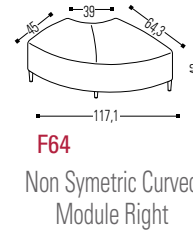
F61
Straight module
110x64 cm



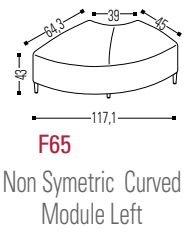
F62
Curved Symetric Module
45 cm Side



F63
Curved Symetric Module
64 cm Side

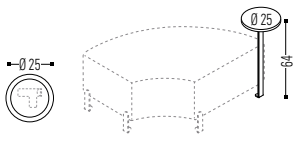


F64
Non Symetric Curved
Module Right

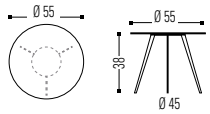


F65
Non Symetric Curved
Module Left

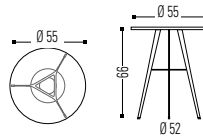
BEND ACCESSORIES AUXILIARY TABLES



--PD

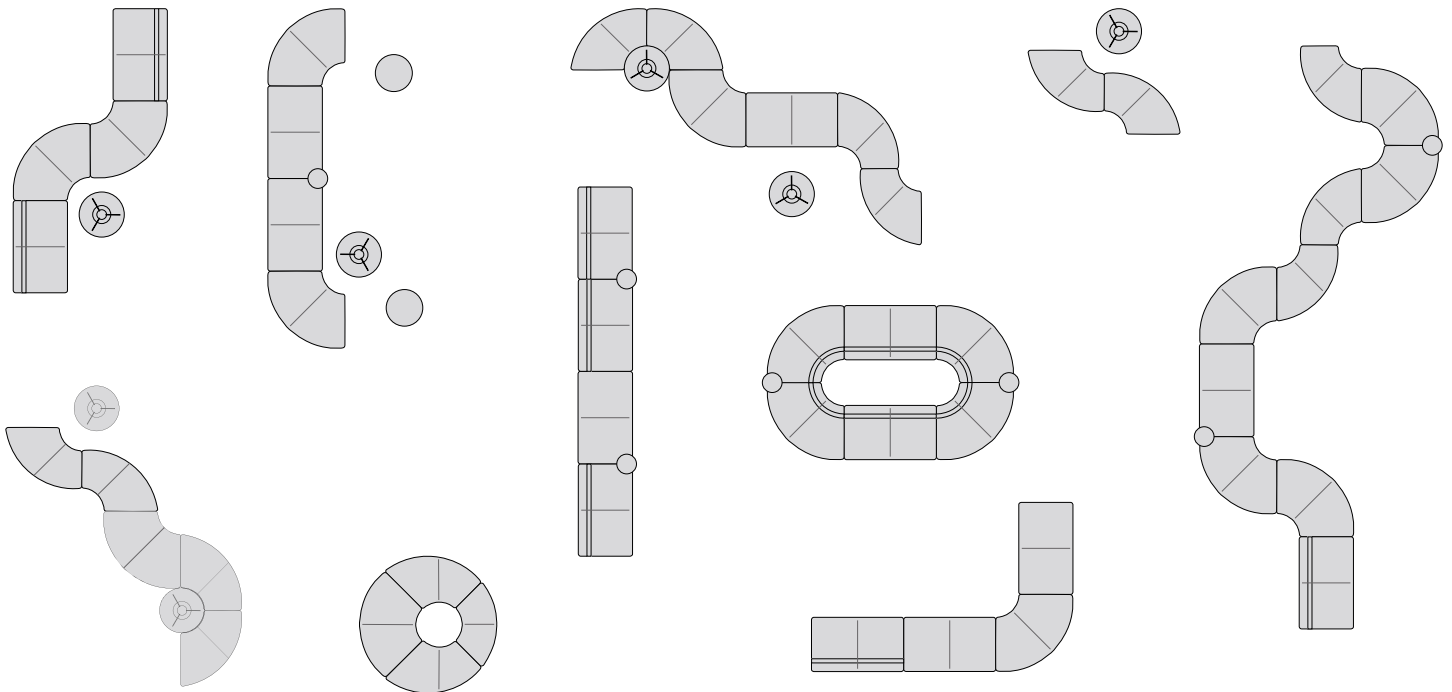


FM55



FM15

CONFIGURATION EXAMPLES





FEATURES - SERIE 10

• **Modules.** Bend is available in a wide range of models:

- 60cm deep unit. With or without backrest.
- 45cm deep unit. With or without backrest.
- 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
- Straight unit. 60cm deep. With or without backrest.
- Round unit. Ø55cm. With legs or castors.

• **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 5cm above ground floor level.

• **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.

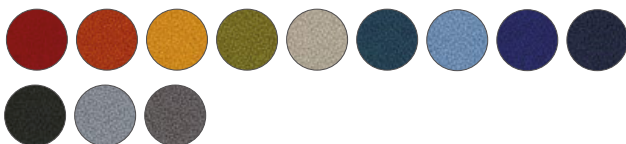
• **Accessories.** Bend can incorporate:

- An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
- Optional black 37mm diameter castors with Teflon tyre thread. These allow an easy movement of the seats.
- Leg connectors supplied as standard on each model.

• **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

■ **FINISHES**

Fabric T



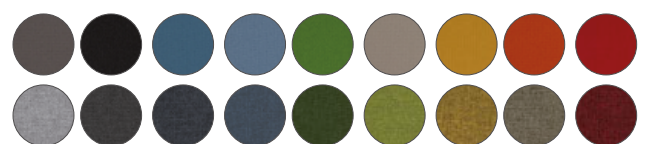
Fabric V



Fabric D



Fabric M



Fabric A





FEATURES - SERIE 20

• **Modules.** Bend is available in a wide range of models:

- 60cm deep unit. With or without backrest.
- 45cm deep unit. With or without backrest.
- 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. With or without backrest.
- Straight unit. 60cm deep. With or without backrest.
- Round unit. Ø55cm. With legs or castors.

• **Structure.** Each module has 4 legs made of folded steel painted in black. The curve module includes an additional 5th leg with leveler that increases stability. Using these legs modules rest 15cm above ground floor level.

• **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.

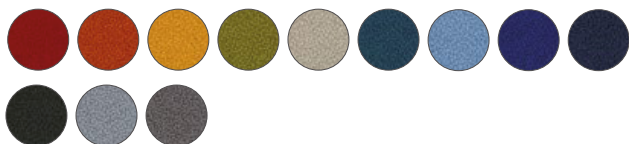
• **Accessories.** Bend can incorporate:

- An attached auxiliary round Ø25cm table made of steel and compact laminate top round table.
- Leg connectors supplied as standard on each model.

• **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

■ **FINISHES**

Fabric T



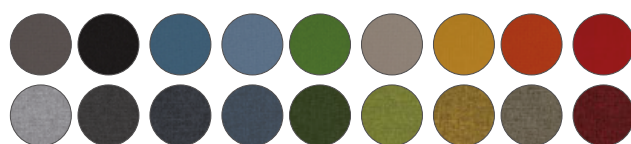
Fabric V



Fabric D



Fabric M



Fabric A





FEATURES - SERIE 30 - WITHOUT BACKREST

• **Modules.** Bend is available in a wide range of models:

- 60cm deep unit. Without backrest.
- 45cm deep unit. Without backrest.
- 2 symmetrical units with 45cm deep on one side and 60cm deep on the other side. Without backrest.
- Straight unit. 60cm deep. Without backrest.
- Round unit. Ø55cm. With legs or castors.

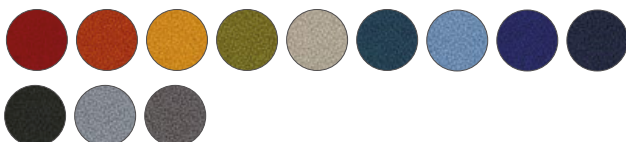
• **Structure.** Each module has 4 conical legs with height adjustment made of solid beech wood finished in natural beech colour. The curve module includes an additional 5th leg with height adjustment that increases stability. Using these legs modules rest 15cm above ground floor level.

• **Seat.** Inner wood frame covered with PU (polyurethane) flexible moulded injected foam density of **55-60 kg/m³**. Upholstered seat and backrest available in a wide range of fabrics. Sewing detail on the seat top provides singularity.

• **Low table.** Bend configuration can be complemented with a round Ø55cm (38 and 66 cm height) low table made from steel frame and compact laminate or MFC top.

■ FINISHES

Fabric T



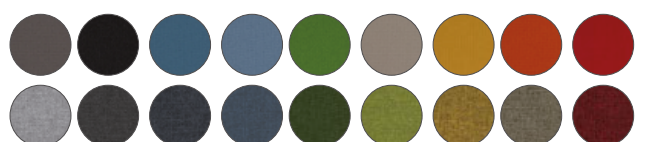
Fabric V



Fabric D



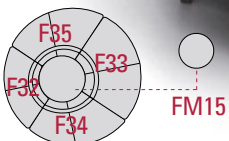
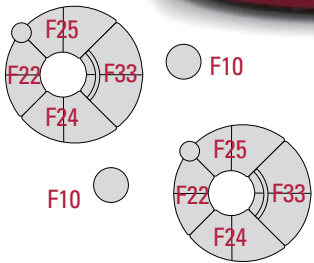
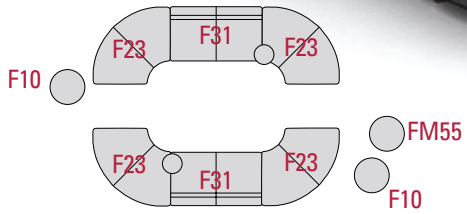
Fabric M



Fabric A









MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

BEND 10 **44,56%**
 BEND 20 **34,12%**
 BEND 30 **39,44%**
 RECYCLED MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
 RECYCLABLE
 ALUMINIUM, STEEL & WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
 RECYCLABLE
 PACKAGE AND THINNER FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
 TO CLEAN AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

BEND 10 **80,15%**
 BEND 20 **59,85%**
 BEND 30 **49,65%**
 RECYCLABLE MATERIALS

■ **CERTIFICATES AND REFERENCES**

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of responsible forestry



EN ISO 14006:2011
 ECODESIGN Certificate



UNE-EN ISO 9001:2008
 ISO 9001 Certificate



UNE-EN ISO 14001:2004
 ISO 14001 Certificate



California 93120
 Compliant Formaldehyde Phase 2



ACTIU TECHNOLOGY PARK
 LEED® PLATINUM certified by USGBC
 Leadership in Energy & Environmental Design
 LEED® Gold certified 2011 - LEED® Platinum certified 2017