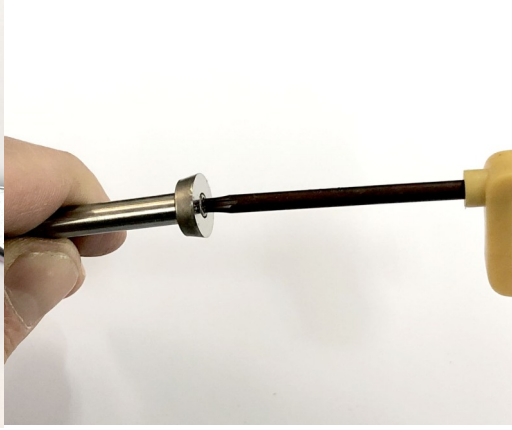# Sharpening the 12mm HSS cutter.

Clean the torx screw of dust etc

Screw the HSS cutter onto the sharpening mandrel

Using a battery drill, sharpen the cutter on a diamond file following the angle.