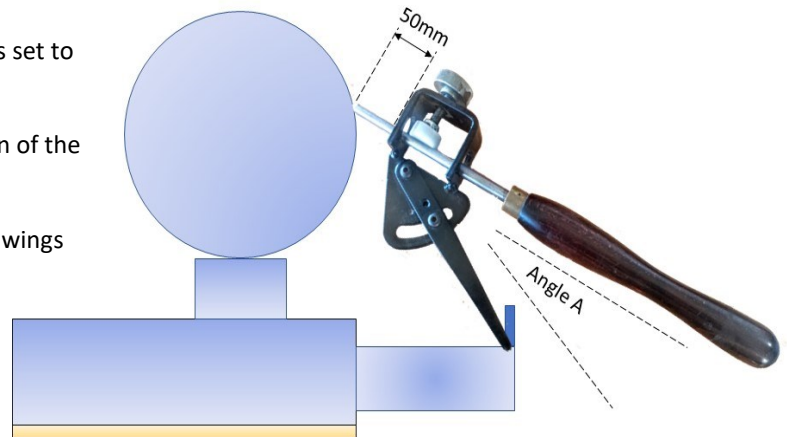


## Creative Turning bevel– and leg angle templates for Fingernail Grinding Jig

There are three settings required when using the Creative Turning Fingernail Jig ([CTFJ1](#)), i.e. the distance the gouge protrudes from the jig, the bevel angle on the grinding stone and the leg angle (A) of the jig.

- The distance the gouge protrudes is always set to 50mm
- The bevel angle depends on the application of the gouge
- The leg angle determines the shape of the wings

Once a bevel and leg angle is selected, it is important to always grind it with the same setting. This ensures the same grind for a specific application, reduces the amount of metal to be removed and shortens the sharpening time which in turn reduces the heat generated.



Two sets of templates have been developed which can be used to consistently set the angles accurately.

1. Three leg angle templates of 31, 36 and 41 degrees. The pictures show how these jigs can be used to set the selected leg angle .

2. Five bevel angle templates are available for setting angles of 35, 45, 50, 55 and 60 degrees. Again see the two pictures to set the correct angle on the grinding stone by moving the long leg of the grinding jig in or out.

