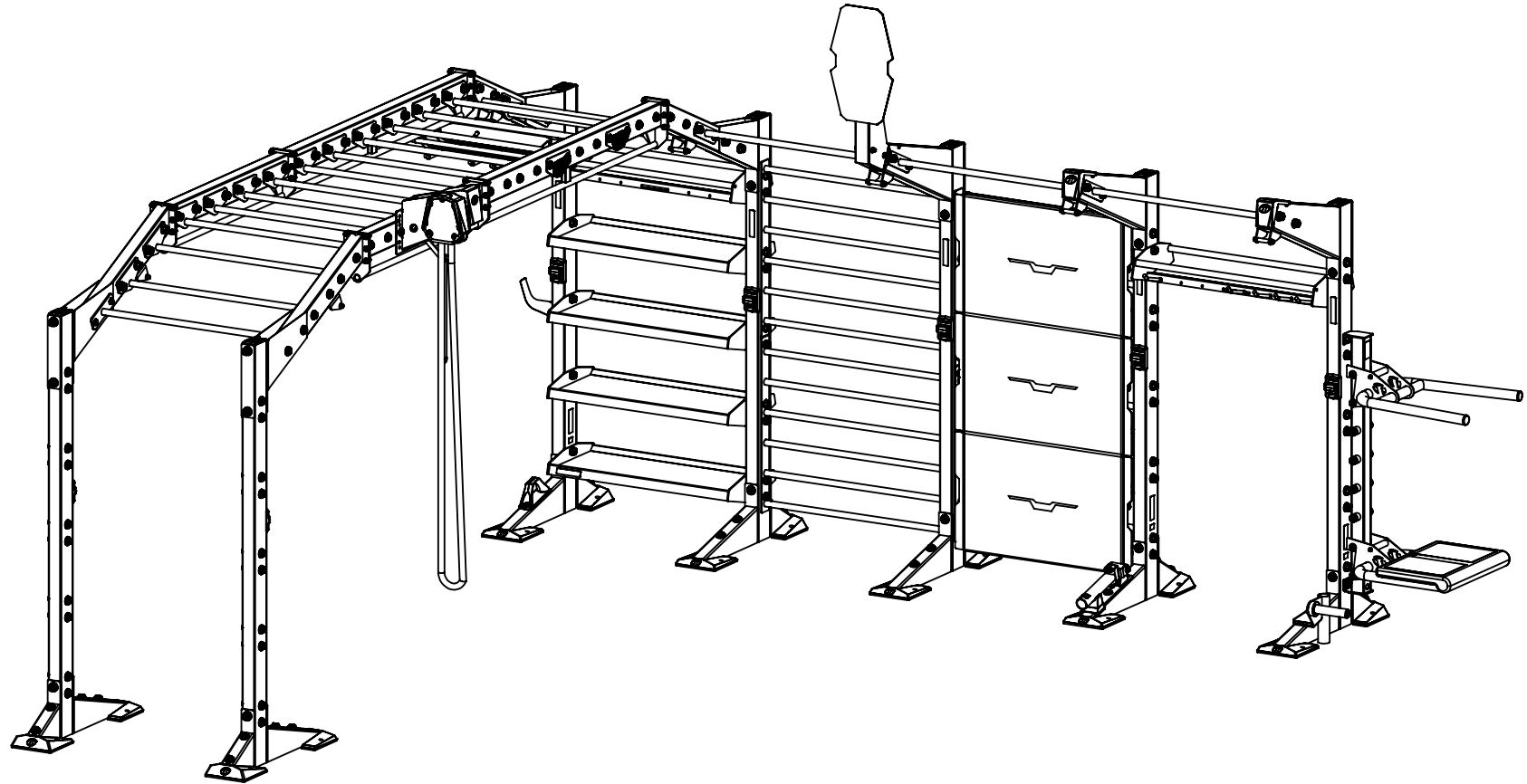


# XCREATE BRIDGE SPACE ASSEMBLY GUIDE

VERSION: XCBS

PART #: 5844101-C



**TORQUE** USA

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## **WARNING!**

**ALL X-CREATE ARE REQUIRED TO BE ANCHORED TO THE FLOOR TO PREVENT ROCKING OR TIPPING DURING USE.**

## OVERVIEW AND TOOLS REQUIRED

X-CREATE Bridge Space Systems can be customized in countless ways. This manual provides instructions for assembling base units, module options and attachment options.

Not all modules or attachments are detailed in this assembly guide. For further instruction on these, reference the individual guide for the module being installed.

If you worked with Torque X-Team Design during the purchasing process, please request a Bill of Material Drawing to reference your exact set-up. For assistance, contact [www.sales@torquefitness.com](mailto:www.sales@torquefitness.com) or call (763) 754-7533

### **NOTE:**

When assembling any X-CREATE System that is longer than one module wide, the hardware will be shared between two side by side modules and pull-up bars. It is recommended to keep all bolt connections loose until the base system and all of the module stations have been assembled. Securely tighten all frame connections at this time, and then proceed to the attachment options. Attachment options can be securely tightened as they are assembled.

For the purpose of illustration, the 8U is shown in this assembly guide. The 7U can be assembled the exact same way where specified in the notes.

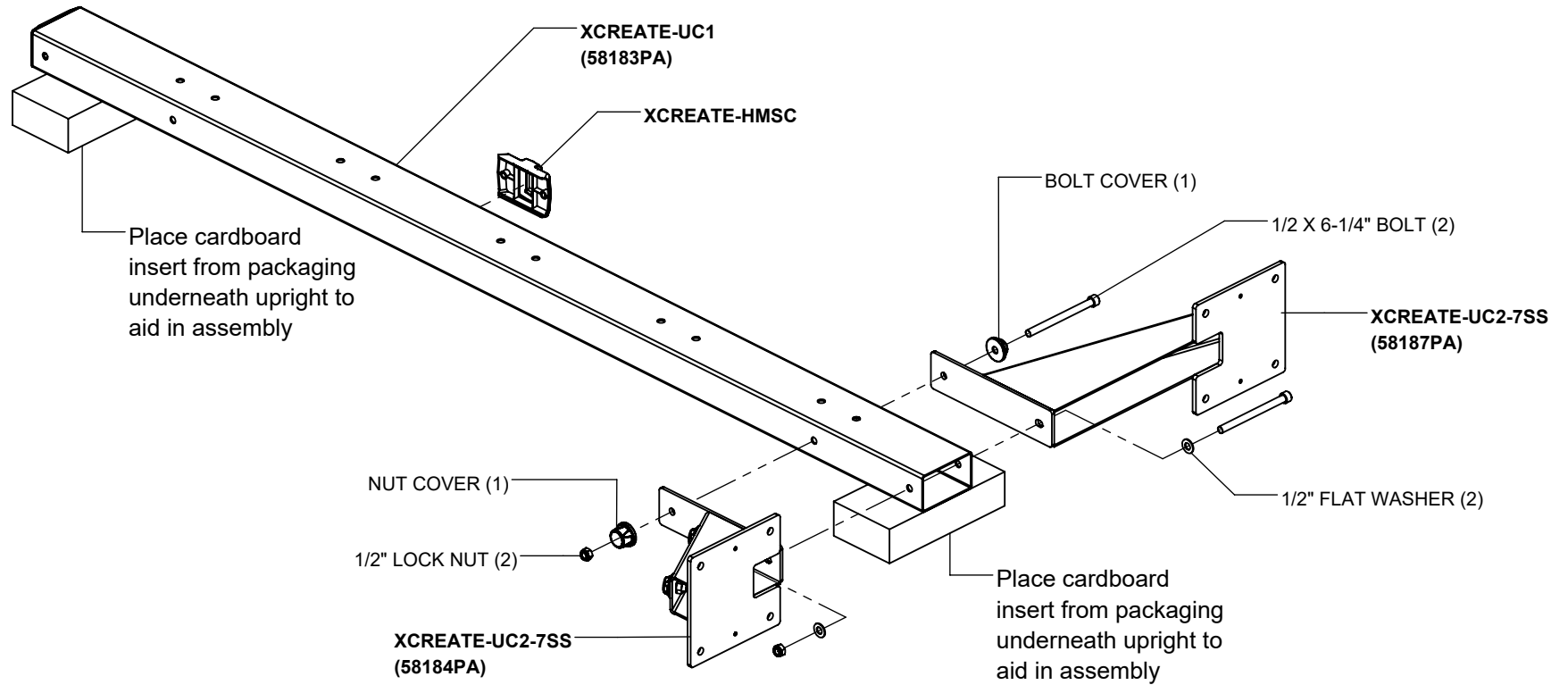
### **TOOLS FOR ASSEMBLY:**

- 3/8" ALLEN WRENCH
- 5/16" ALLEN WRENCH
- 3/16" ALLEN WRENCH
- 3/4" WRENCH OR SOCKET
- 9/16" WRENCH OR SOCKET
- 1/2" WRENCH OR SOCKET
- RUBBER MALLETT

## **WARNING!**

**ALL X-CREATE ARE REQUIRED TO BE ANCHORED TO THE FLOOR TO PREVENT ROCKING OR TIPPING DURING USE.**

# XCREATE-U-7SS ASSEMBLY

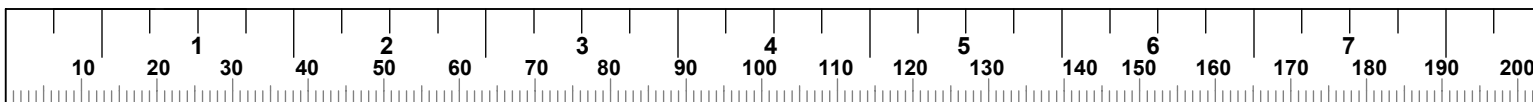


## NOTES:

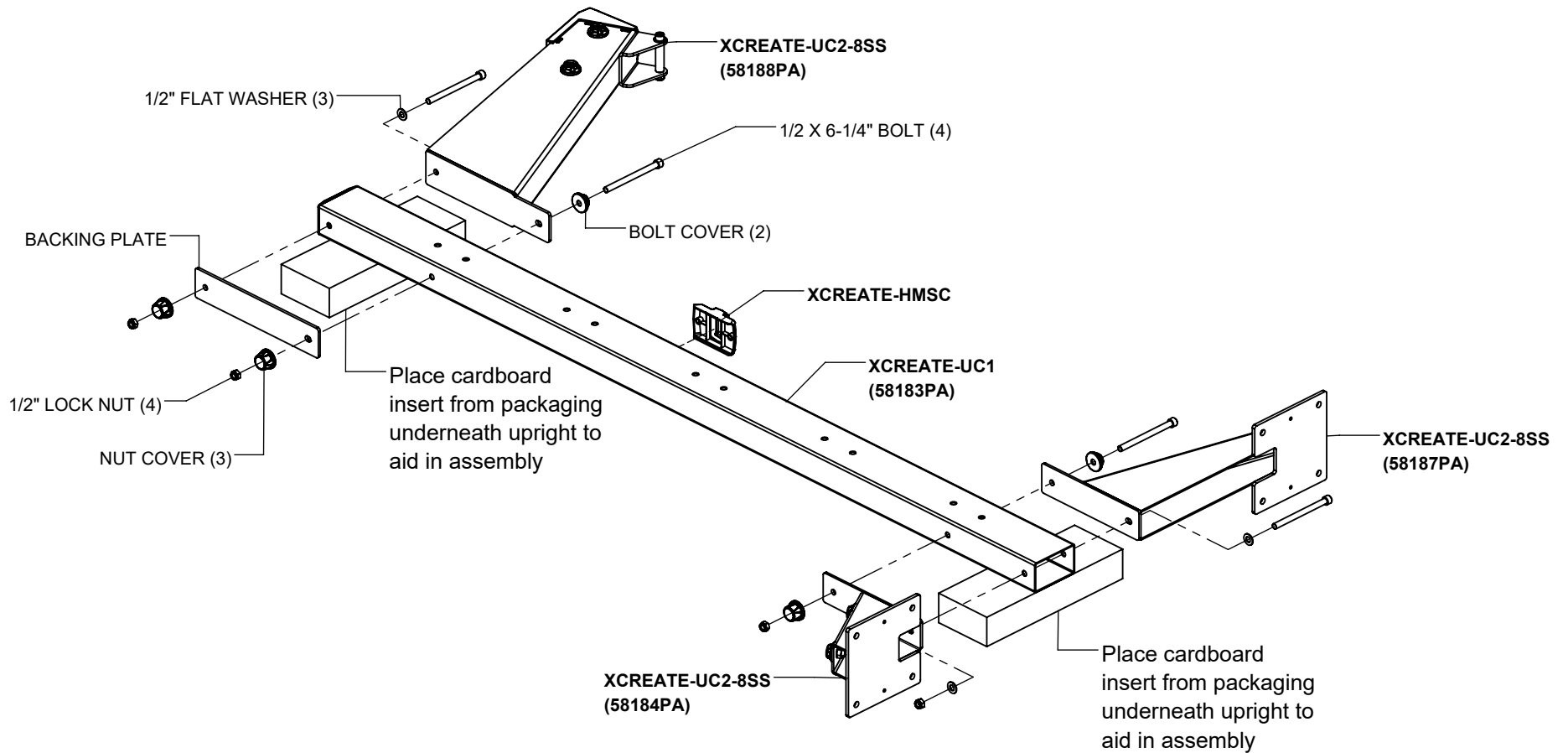
This step requires two people to assemble. Please get help.

Assemble the UPRIGHT on the floor.

Assemble all parts together first, then **SECURELY** tighten all bolt connections.



# XCREATE-U-8SS ASSEMBLY

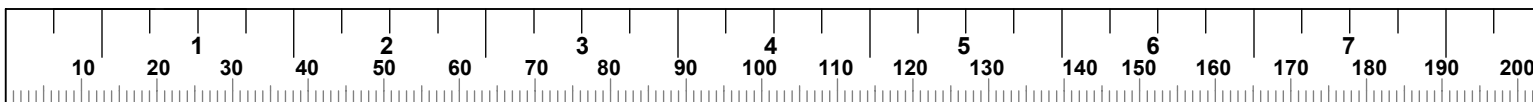


## NOTES:

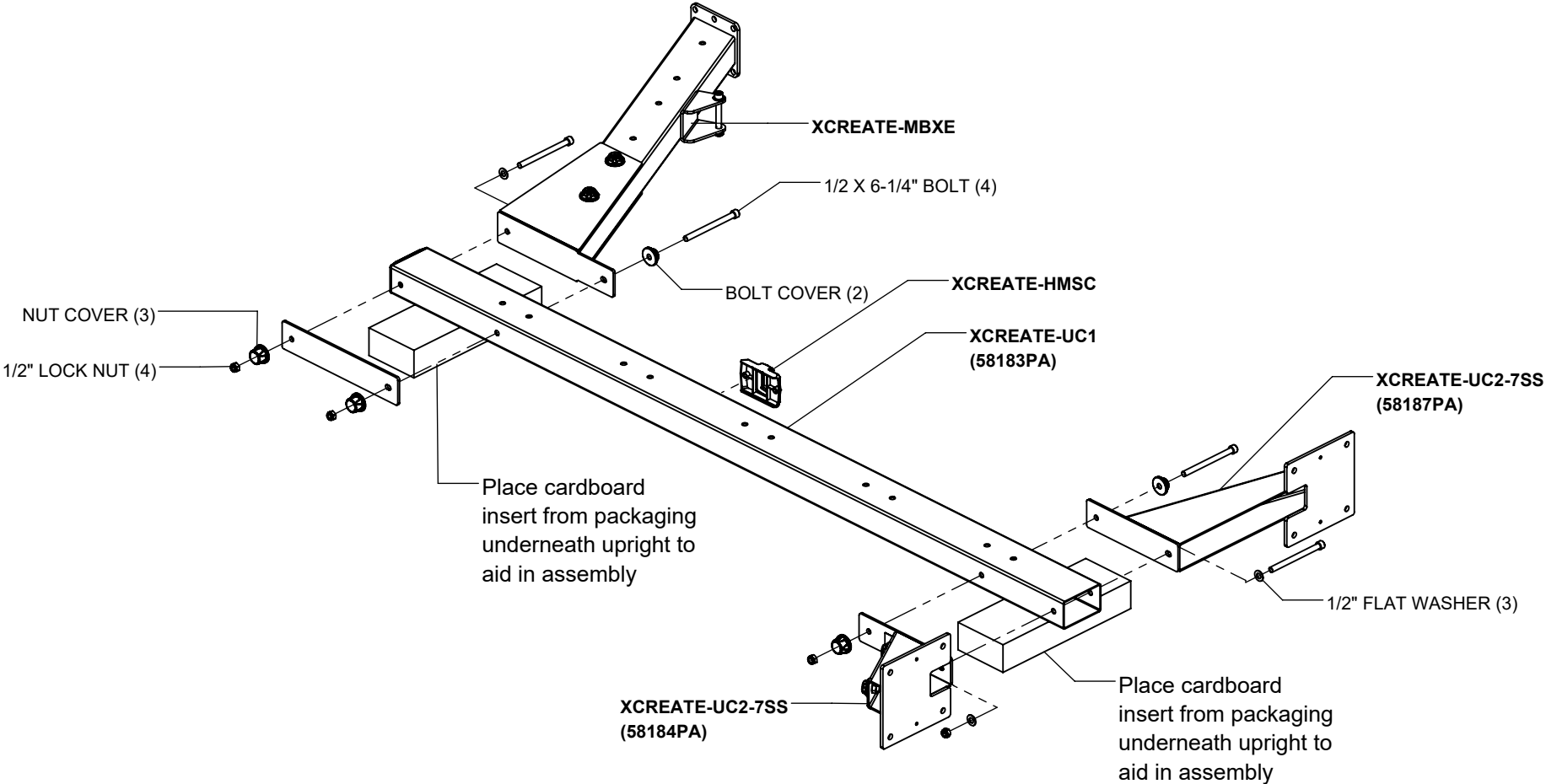
This step requires two people to assemble. Please get help.

Assemble the UPRIGHT on the floor.

Assemble all parts together first, then **SECURELY** tighten all bolt connections.



**XCREATE SINGLE SIDED MBXE ASSEMBLY**

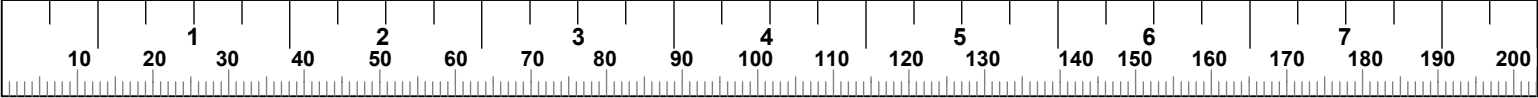


**NOTES:**

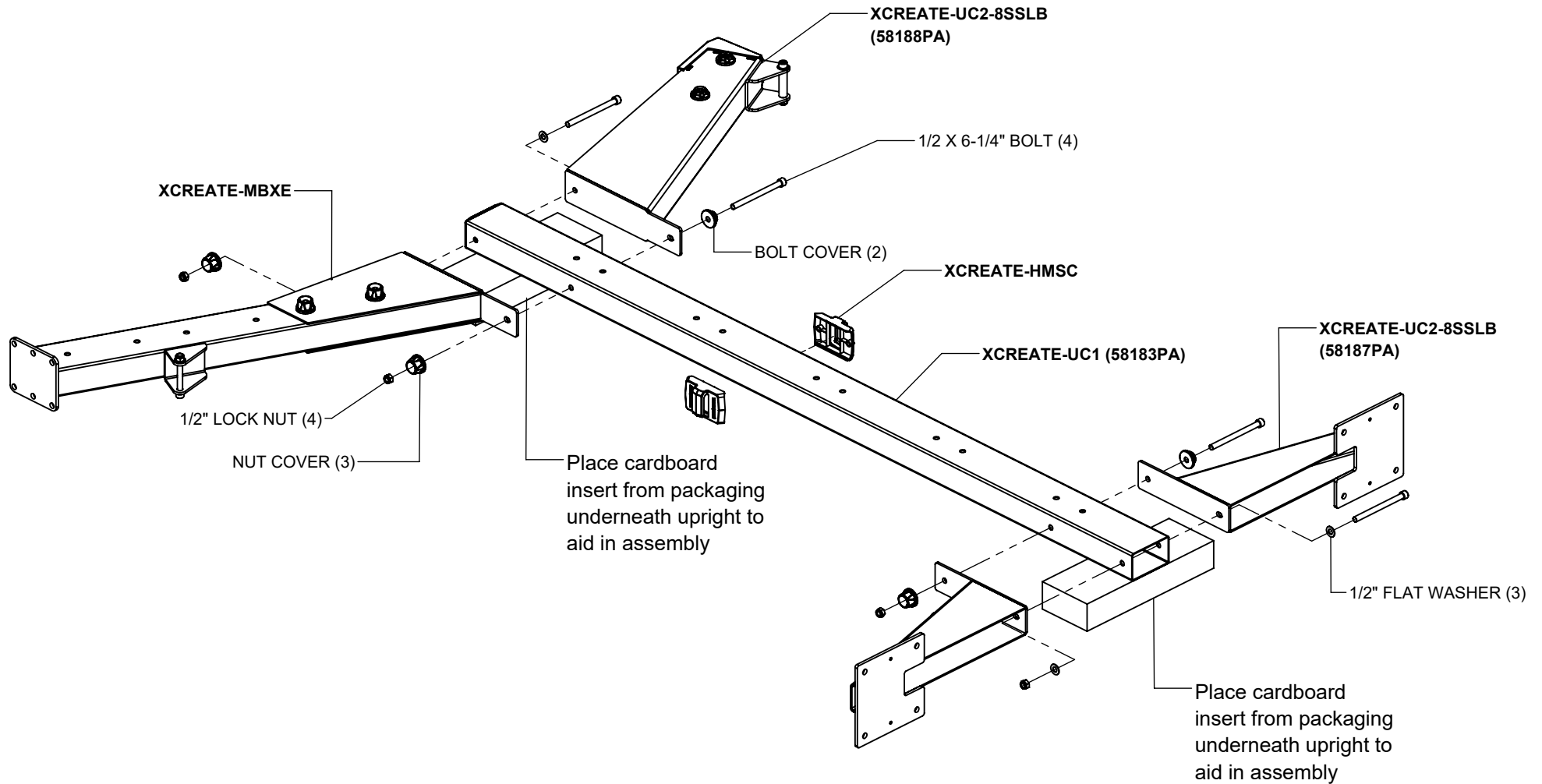
This step requires two people to assemble. Please get help.

Assemble the UPRIGHT on the floor.

Assemble all parts together first, then **SECURELY** tighten all bolt connections.



# XCREATE 2 SIDED MBXE ASSEMBLY

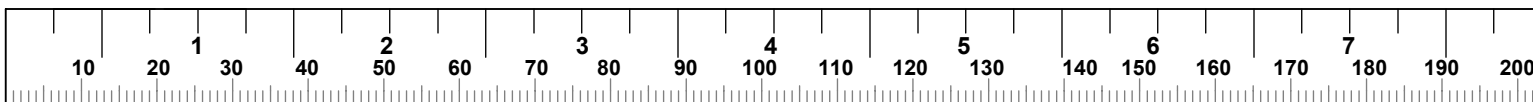


## NOTES:

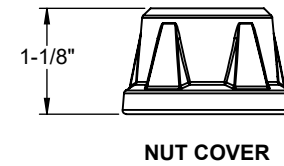
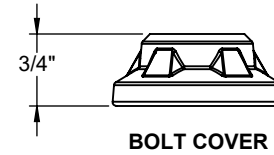
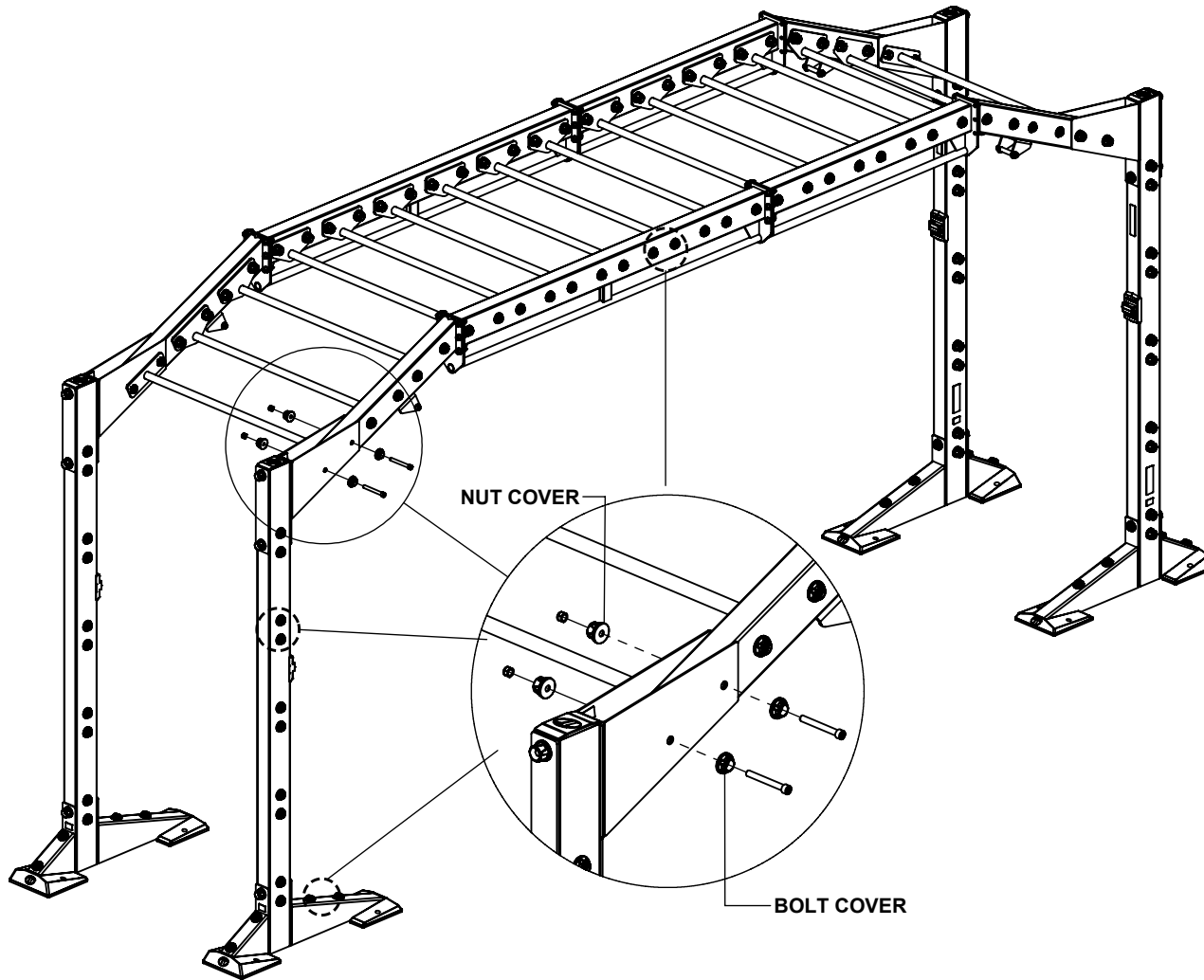
This step requires two people to assemble. Please get help.

Assemble the UPRIGHT on the floor.

Assemble all parts together first, then **SECURELY** tighten all bolt connections.



**XHCFK  
HARDWARE COVER FINISH KIT**



IF YOU PURCHASED THE HARDWARE COVER FINISH KIT, THEN USE THE BOLT AND NUT COVERS IN PLACE OF FLAT WASHERS WHER EVER POSSIBLE.

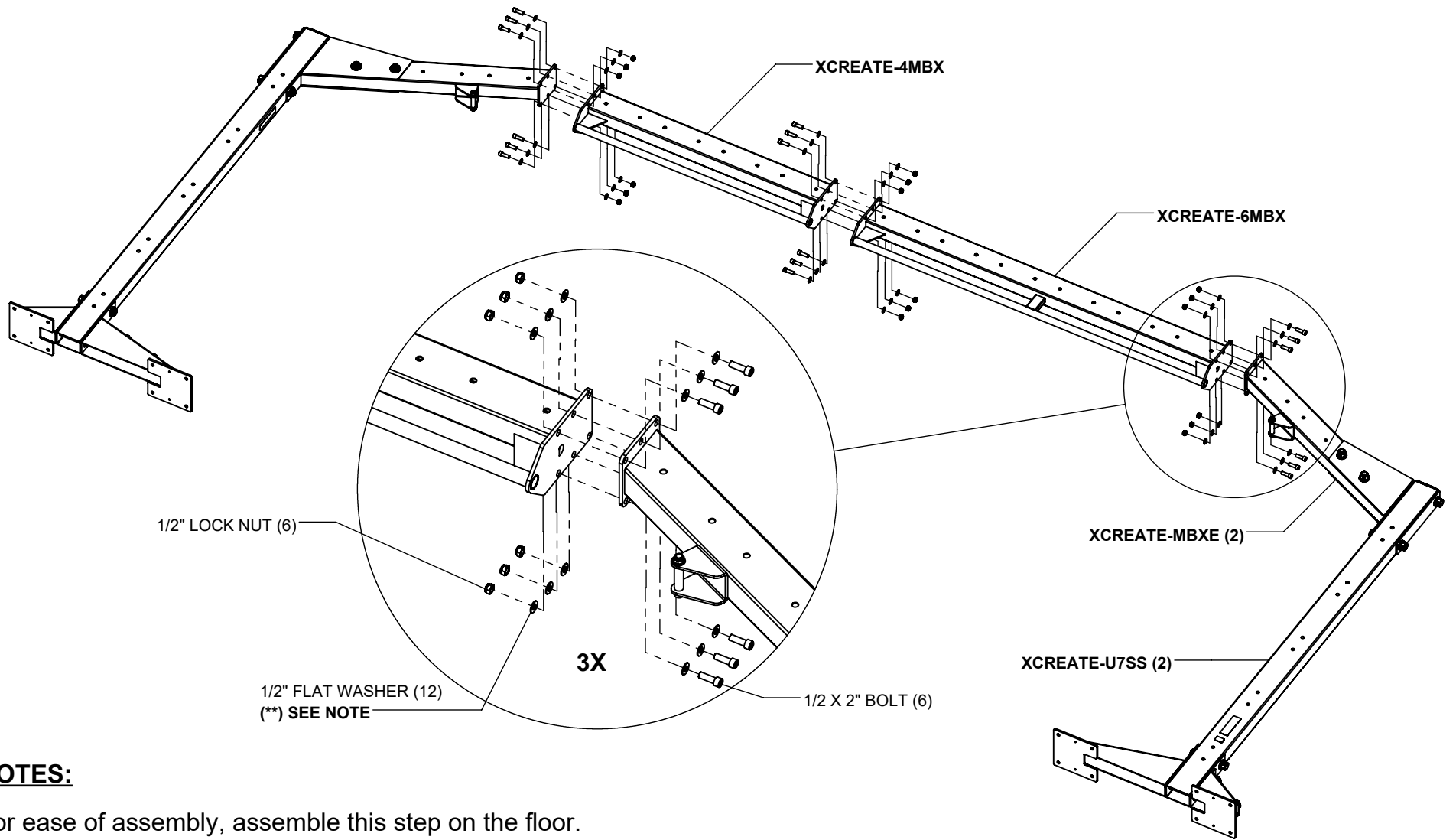
**NOTE:**  
3/4" SOCKET IS REQUIRED FOR ASSEMBLY.  
DISCARD UNUSED WASHERS.

**IMPORTANT NOTICE ABOUT HARDWARE COVERS:**

The bolt and nut covers are primarily used on uprights and monkey bars connections and will not fit all assembly applications. In this case, use the flat washers included with the product.



# BRIDGE ASSEMBLY



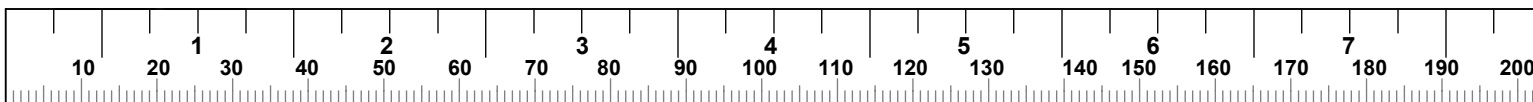
## NOTES:

For ease of assembly, assemble this step on the floor.

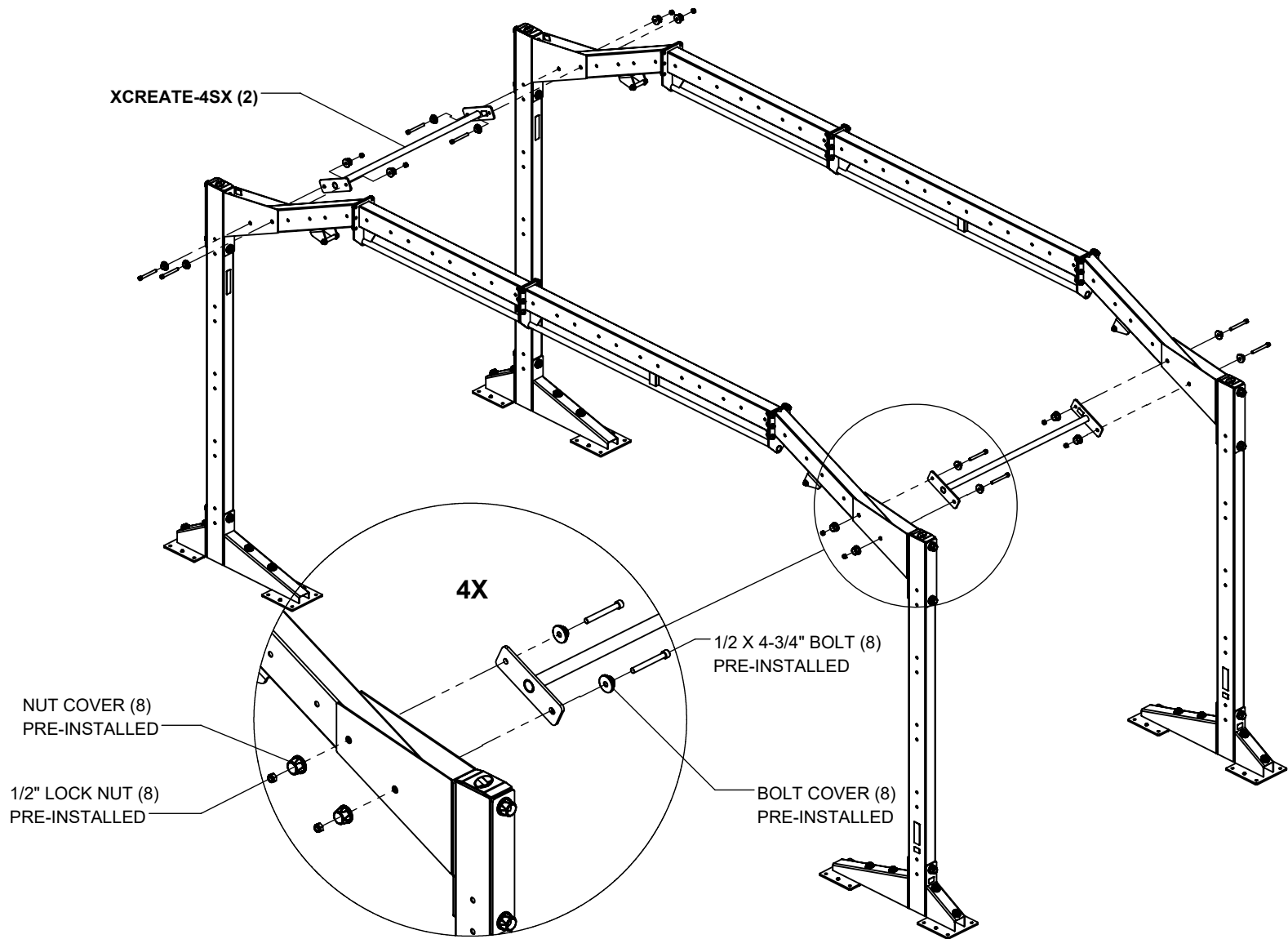
(\*\*) **HARDWARE COVERS CANNOT** be used in this step.

**LOOSELY** assemble bolt connections in this step.

Repeat this step for the opposite side.



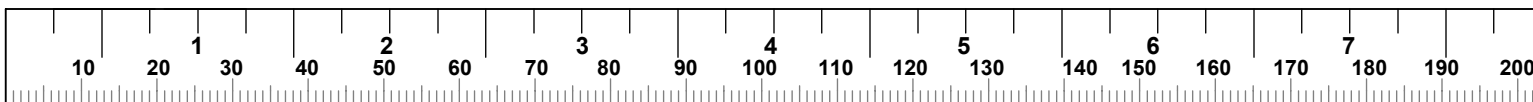
# BRIDGE ASSEMBLY



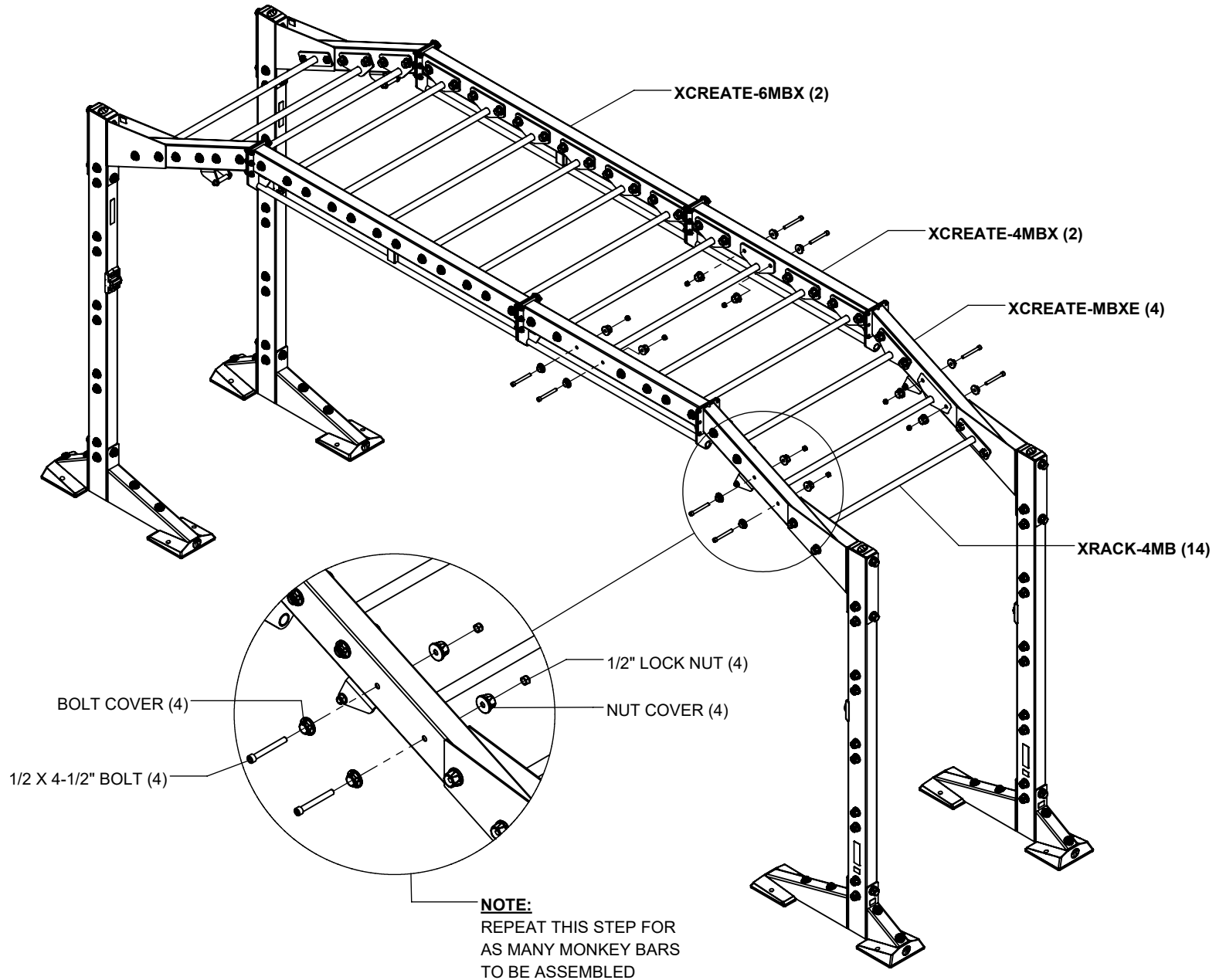
## NOTES:

**CAREFULLY** stand each side up. Space sides approximately 4' apart.

**LOOSELY** assemble bolt connections in this step.

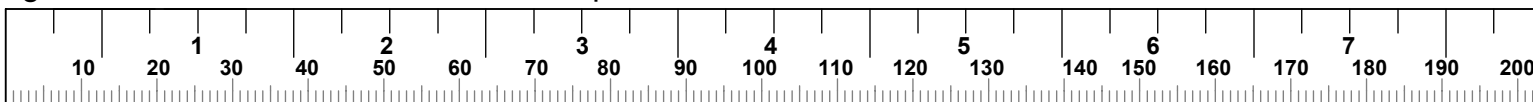


# BRIDGE ASSEMBLY



## NOTES:

After this step has been completed, **SECURELY** tighten all bolt connections made to this point.



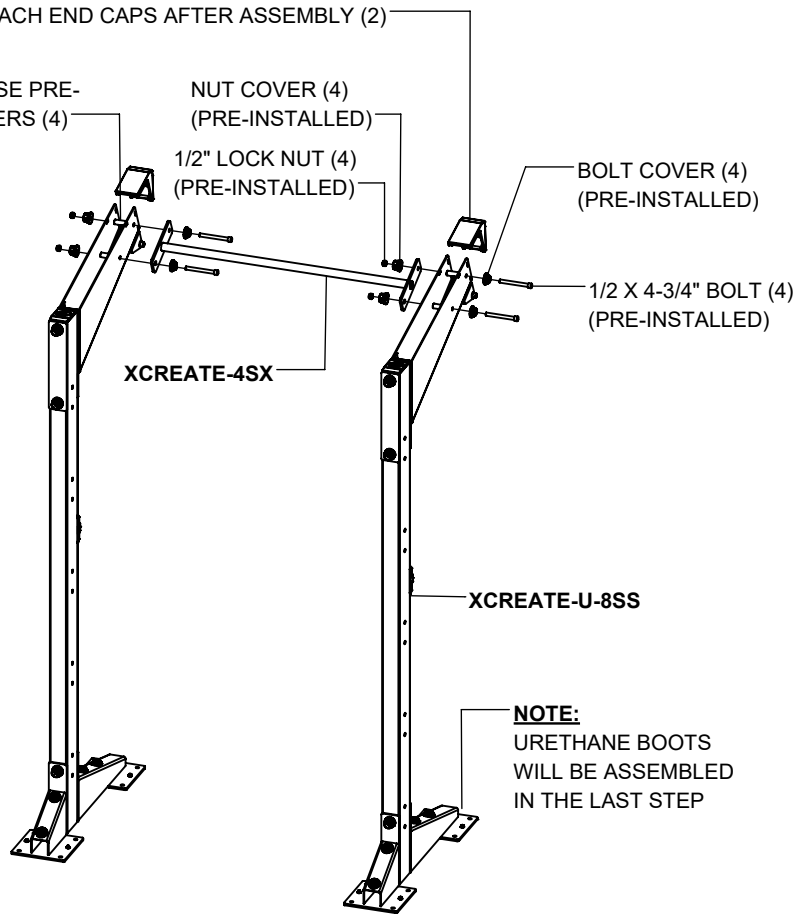
# ONE MODULE ASSEMBLY

**NOTE:**

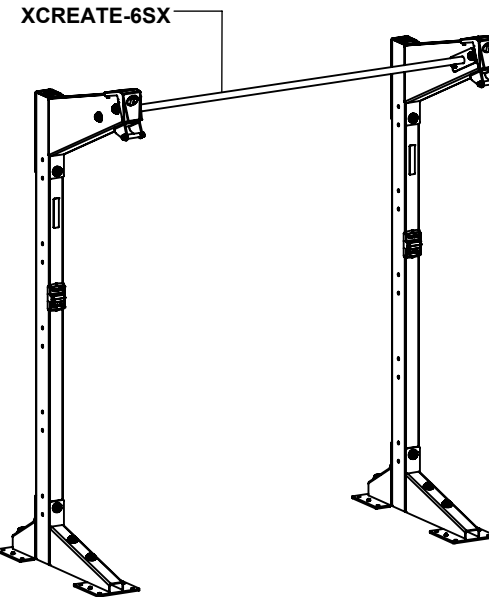
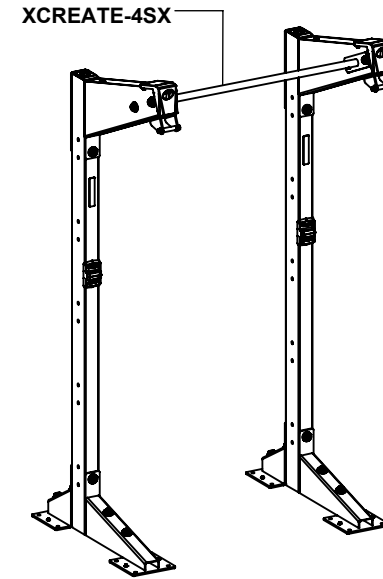
REMOVE END CAPS PRIOR TO ASSEMBLY.  
RE-ATTACH END CAPS AFTER ASSEMBLY (2)

**NOTE:**

MAKE SURE TO USE PRE-INSTALLED SPACERS (4)



**NOTE:**  
URETHANE BOOTS  
WILL BE ASSEMBLED  
IN THE LAST STEP

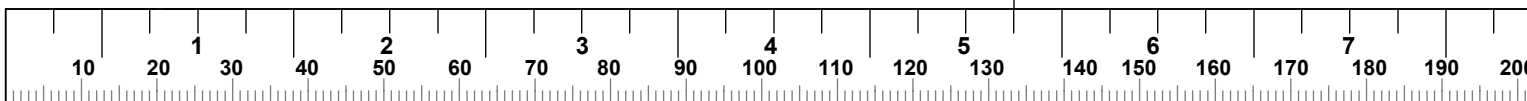


**NOTES:**

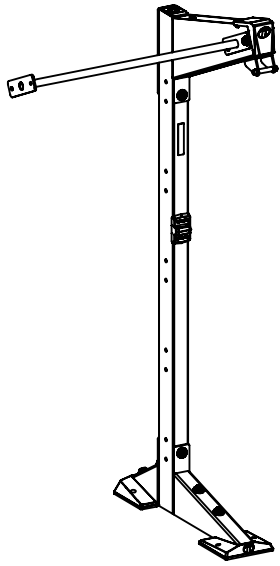
For the purpose of illustration the XCREATE-4SX is shown.  
The XCREATE-6SX is assembled the same way.

**LOOSELY** assemble bolt connections in this step.

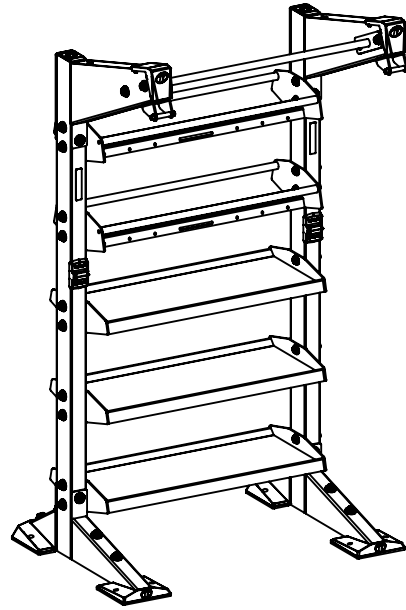
If more than one module will be assemble, refer to **PAGE 15**.



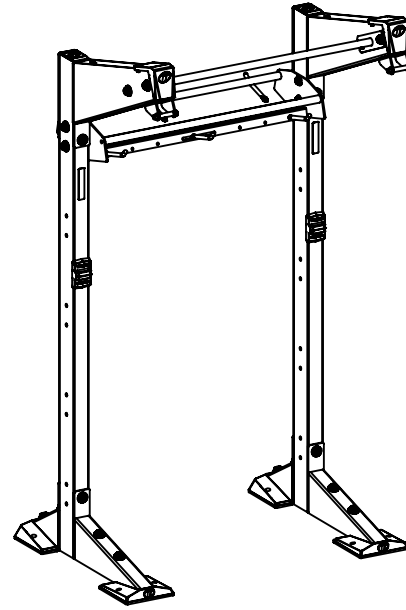
**MODULES**



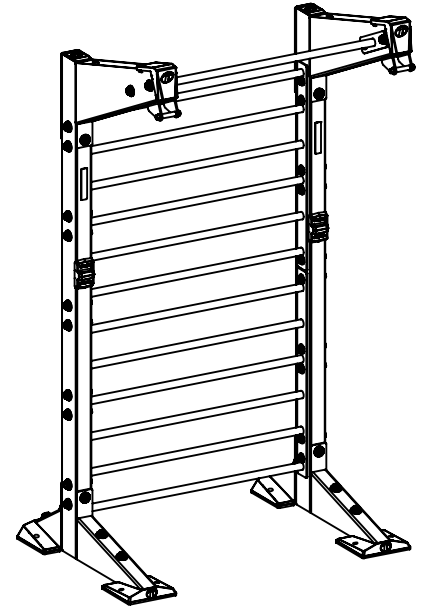
**8' UPRIGHT  
MODULE EXTENSION**



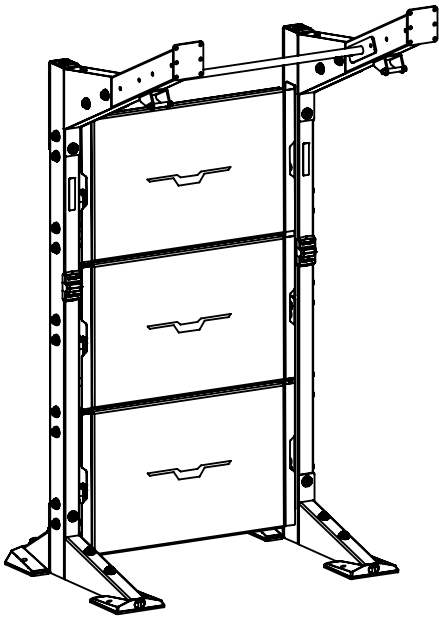
**4' / 6' STORAGE MODULE**



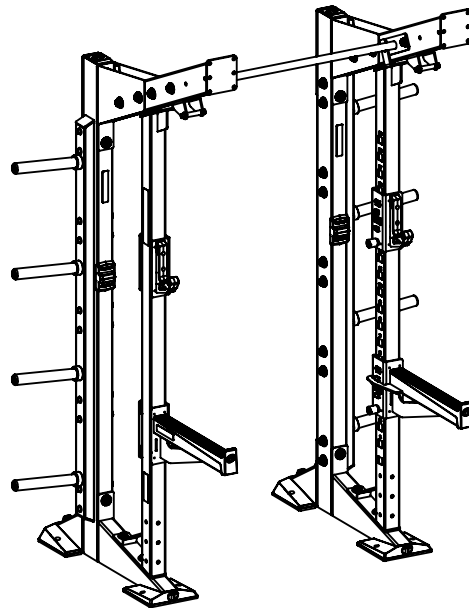
**4' / 6' BALL & HANGING  
STORAGE MODULE**



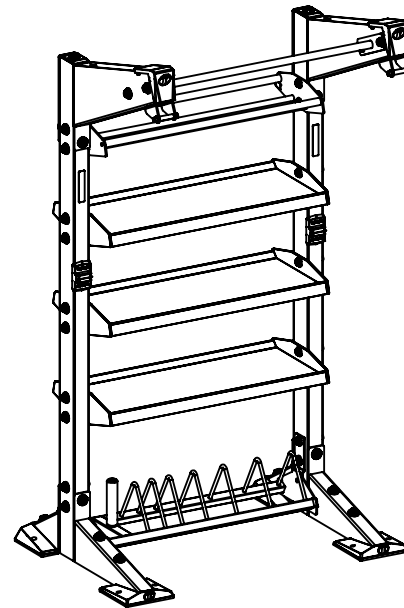
**4' STALL BAR MODULE**



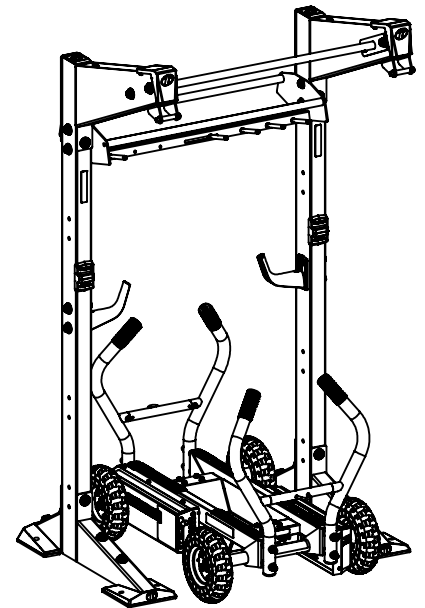
**4' BALL TARGET WALL PAD  
MODULE**



**8' OLYMPIC LIFTING  
STATION MODULE**

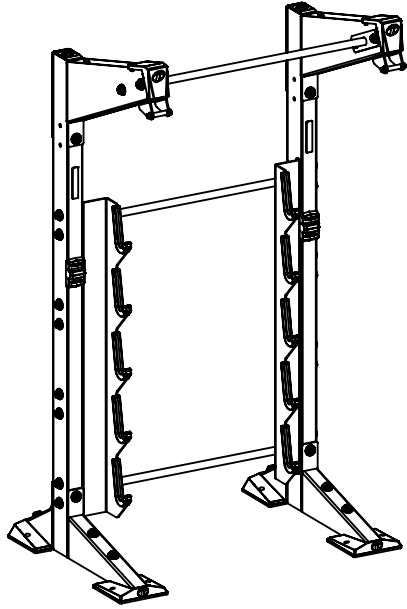


**4' / 6' ACCESSORY & BUMPER  
STORAGE MODULE**

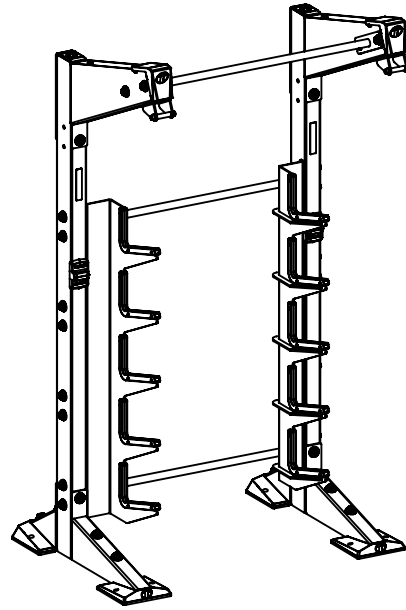


**4' TANK DOCKING MODULE**

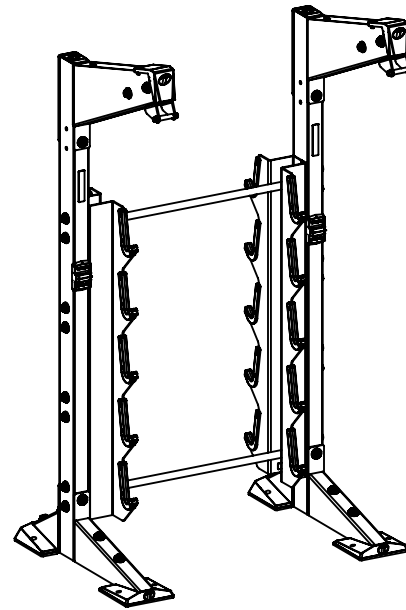
**MODULES**



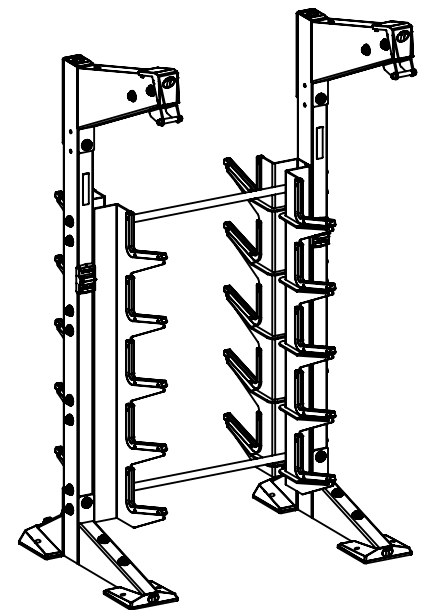
**4' X 5 BARBELL STORAGE  
MODULE**



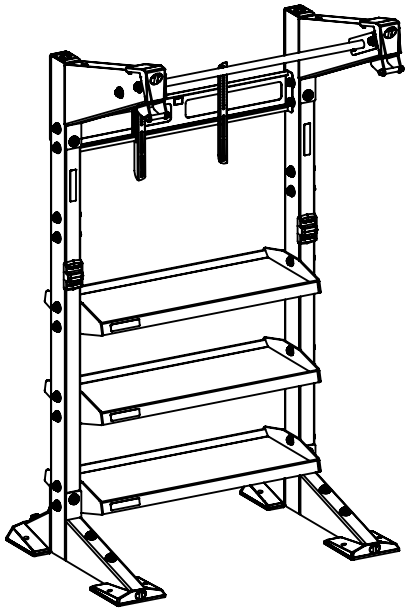
**4' X 10 BARBELL STORAGE  
MODULE**



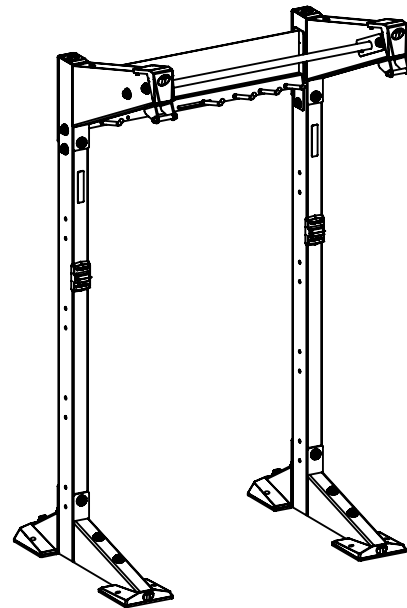
**4' X 2 SIDED X 10 BARBELL  
STORAGE MODULE**



**4' X 2 SIDED X 20 BARBELL  
STORAGE MODULE**

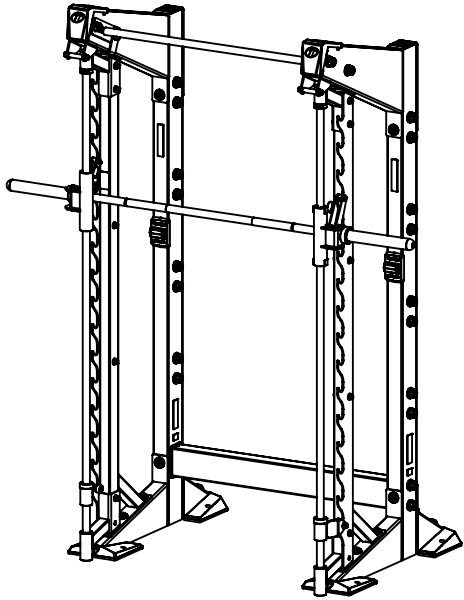


**4' MONITOR MOUNT  
STORAGE MODULE**

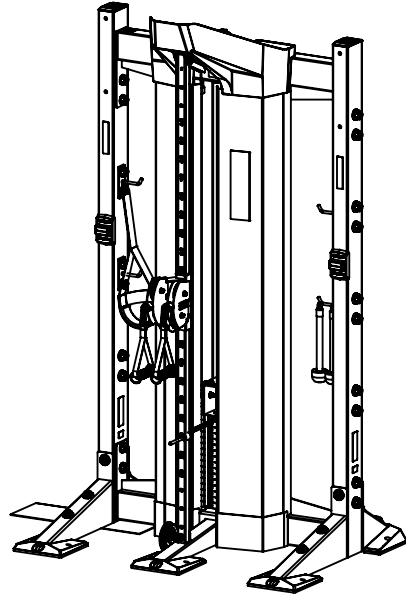


**4' CUSTOM SIGN AND HANGING  
STORAGE MODULE**

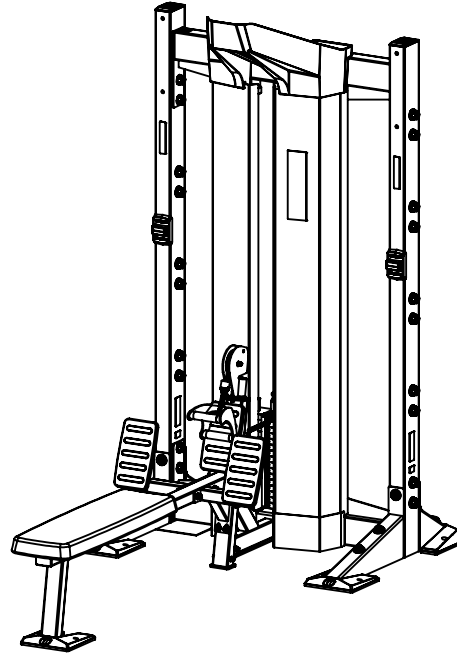
## **MODULES NOT COVERED IN THIS GUIDE**



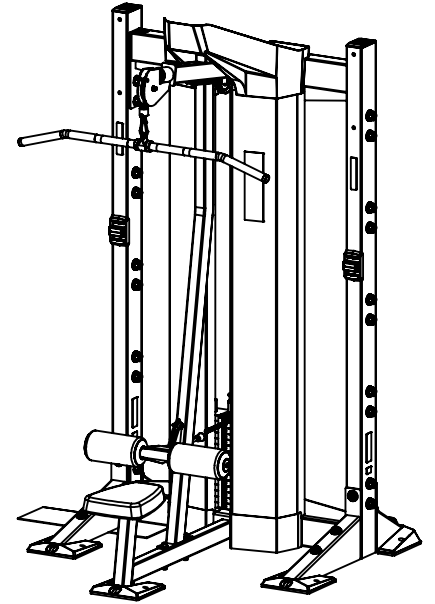
**SMITH MODULE**



**CABLE COMPONENT  
MODULE**



**SEATED ROW  
MODULE**

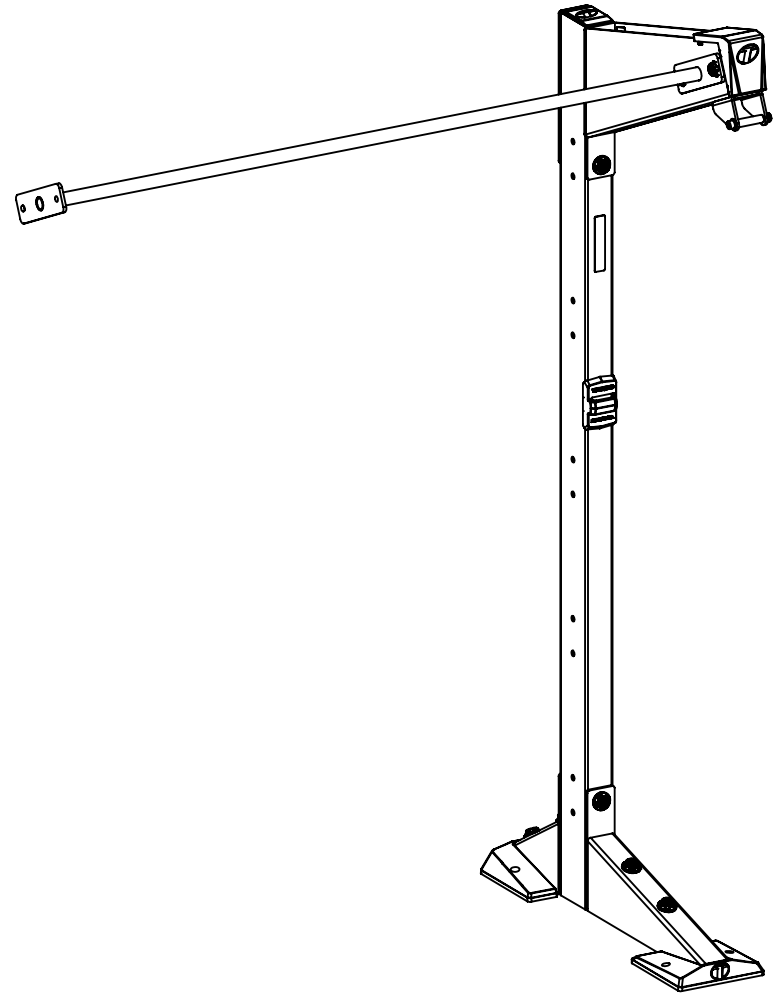
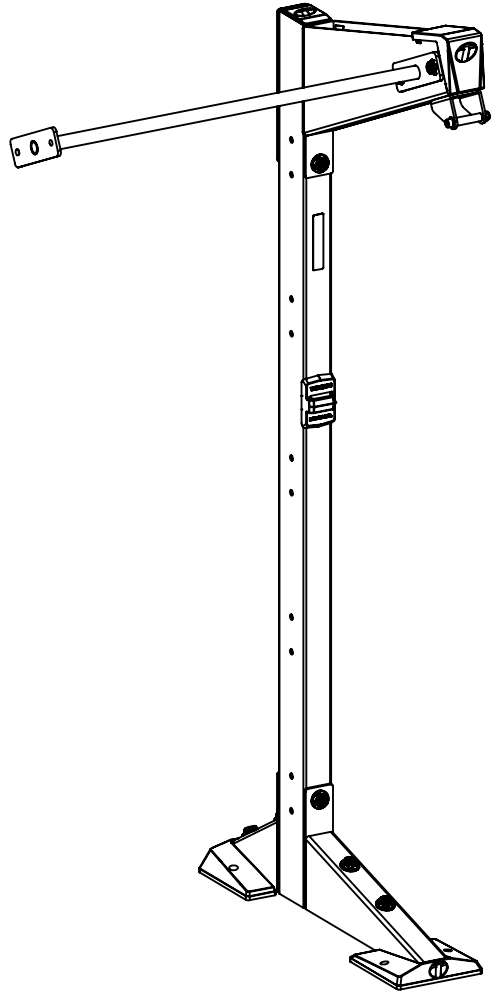


**LAT PULL DOWN  
MODULE**

### **NOTES:**

For the above modules, visit [Torquefitness.com](https://torquefitness.com) for the specific assembly manual for the module being assembled. The manuals can be downloaded at <https://commercial.torquefitness.com/pages/assembly-manuals>

**8' UPRIGHT MODULE EXTENSION**

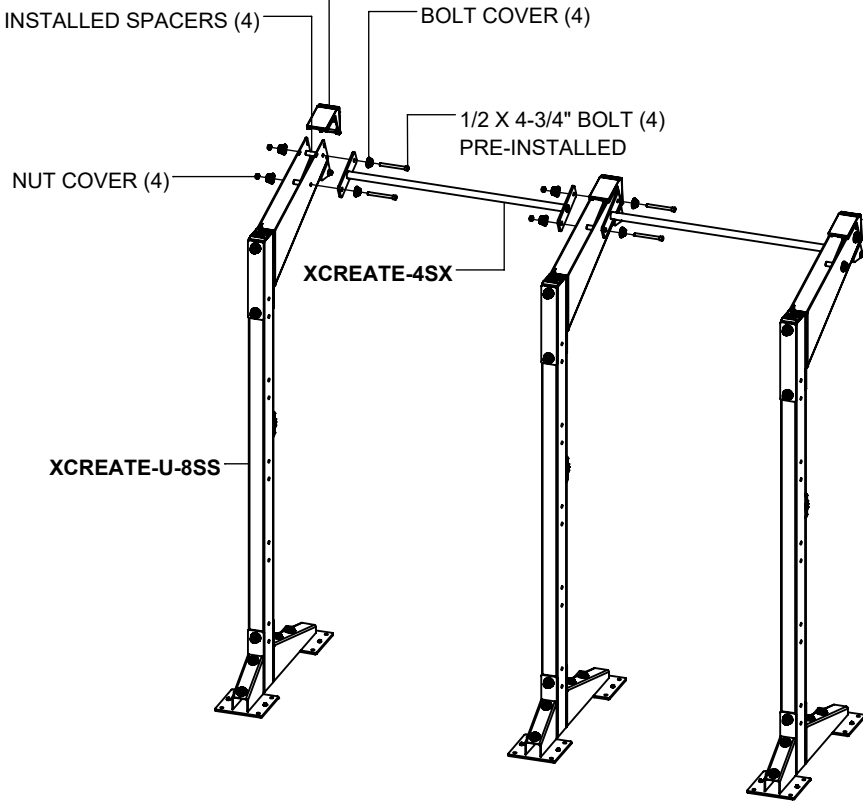




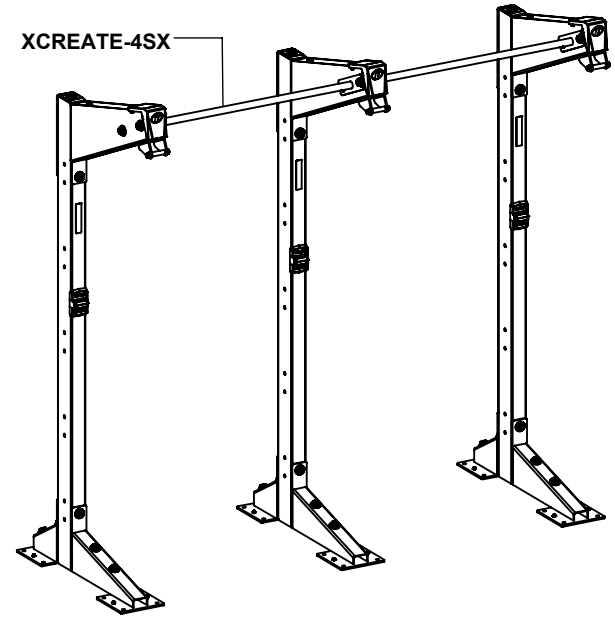
## 8' UPRIGHT MODULE EXTENSION

**NOTE:**  
MAKE SURE TO USE PRE-INSTALLED SPACERS (4)

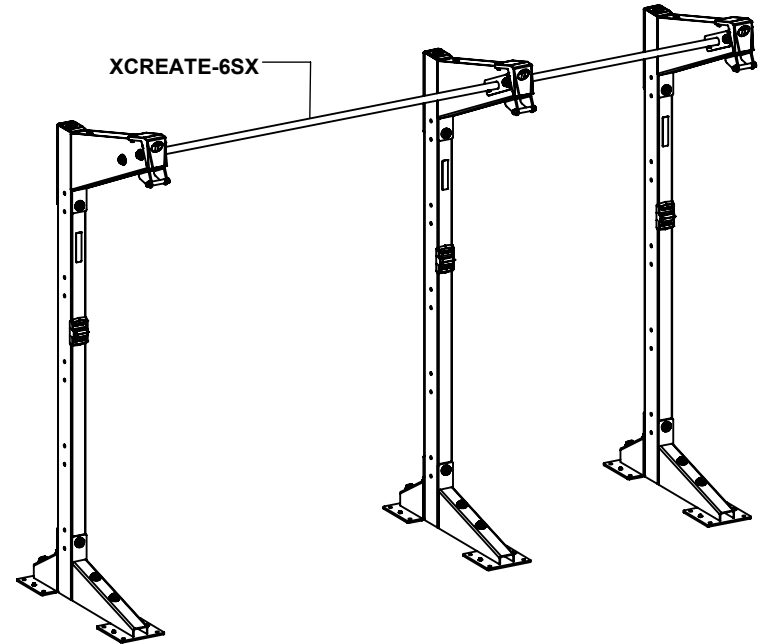
**NOTE:**  
REMOVE END CAP PRIOR TO ASSEMBLY.  
RE-ATTACH END CAP AFTER ASSEMBLY (2)



XCREATE-4SX



XCREATE-6SX

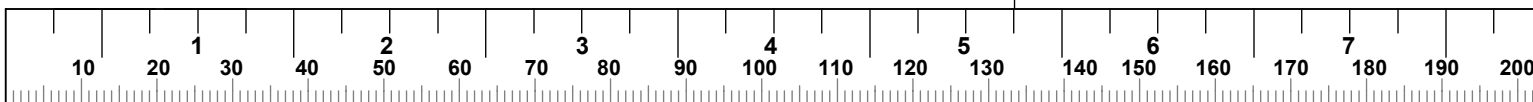


### NOTES:

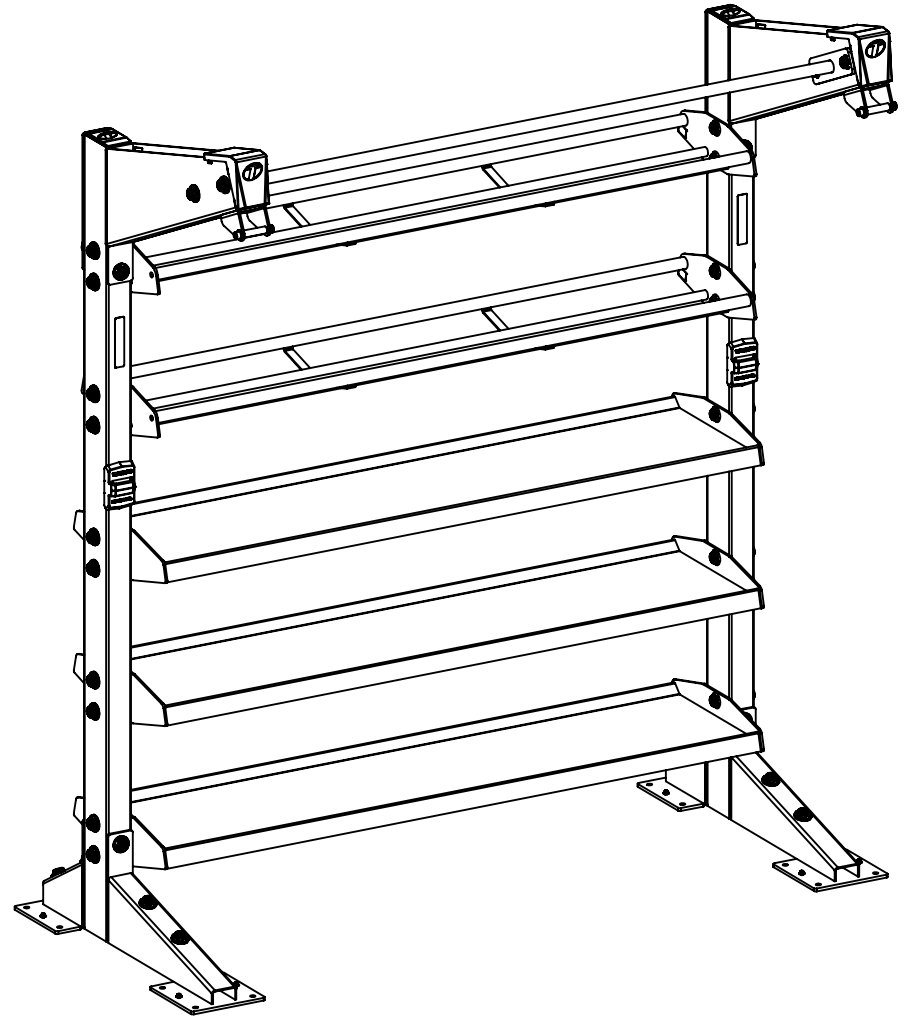
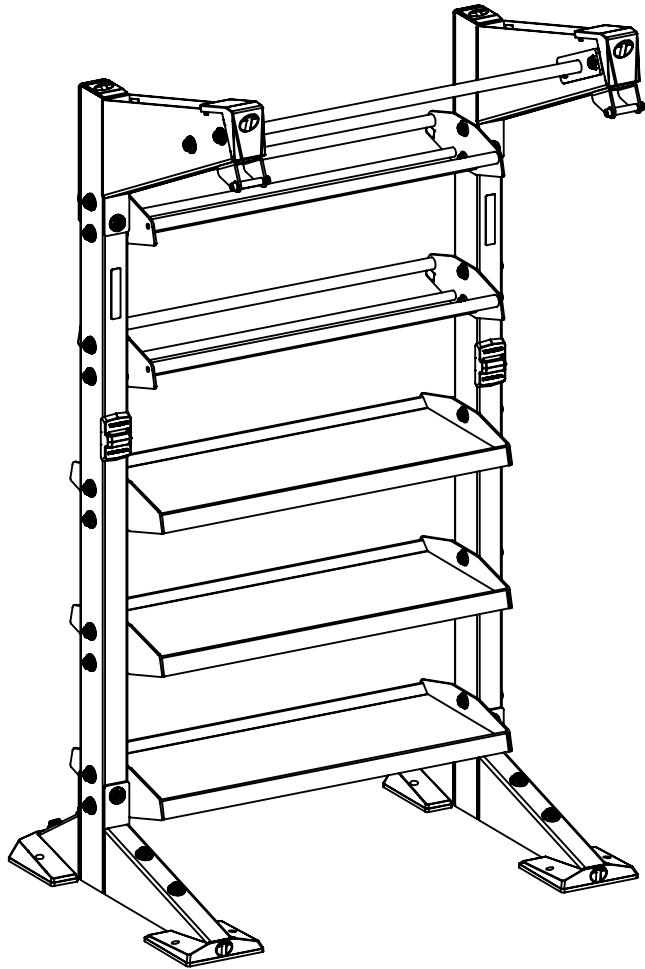
For the purpose of illustration the 4' module extension is shown. The 6' module extension is assembled the same way.

**LOOSELY** assemble bolt connections in this step.

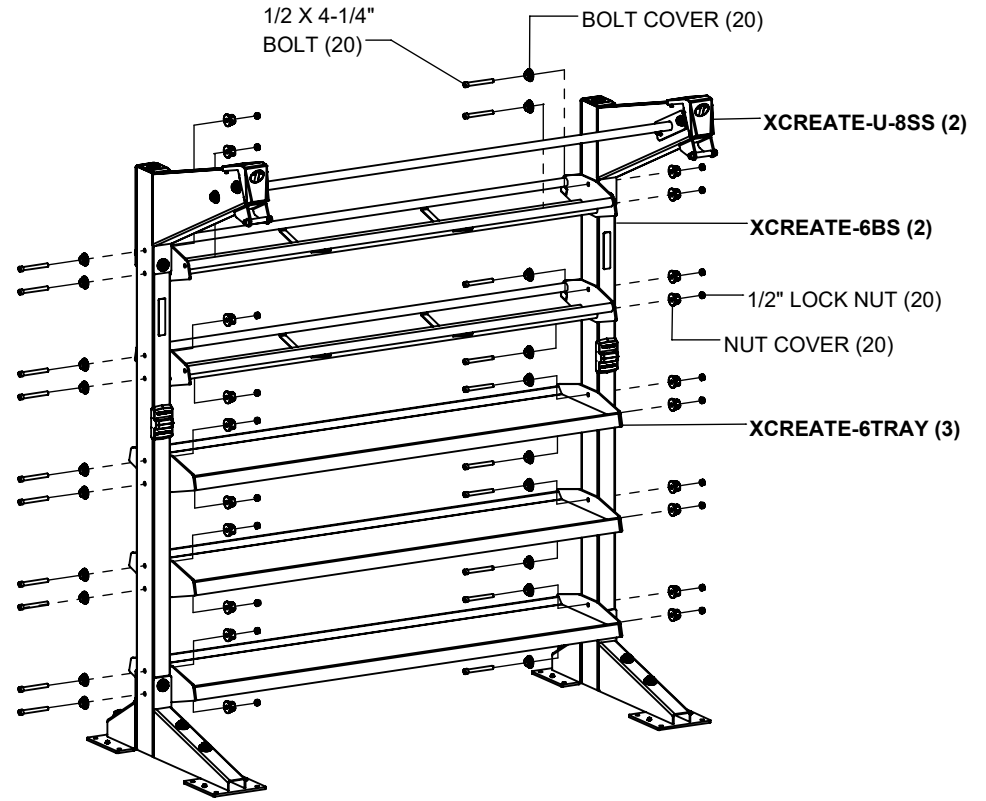
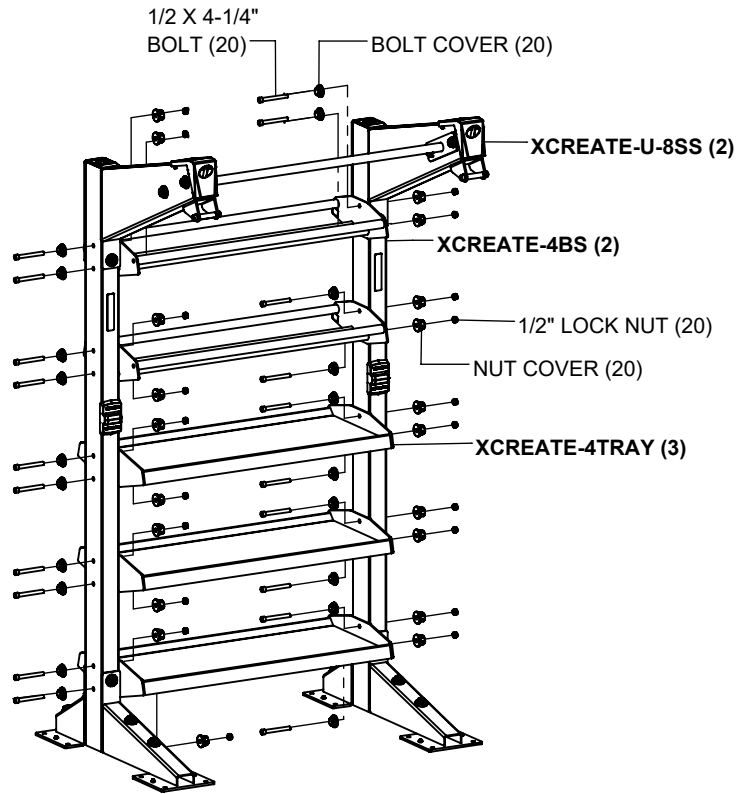
Repeat this step for as many modules there are to assemble.



**4' / 6' STORAGE MODULE**



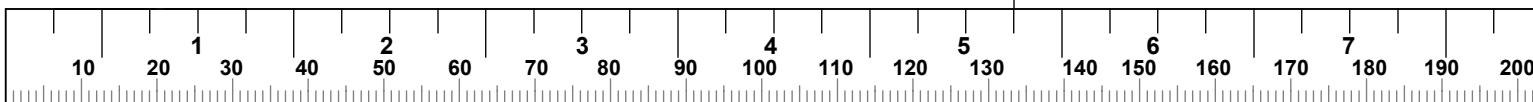
# 4' / 6' STORAGE MODULE



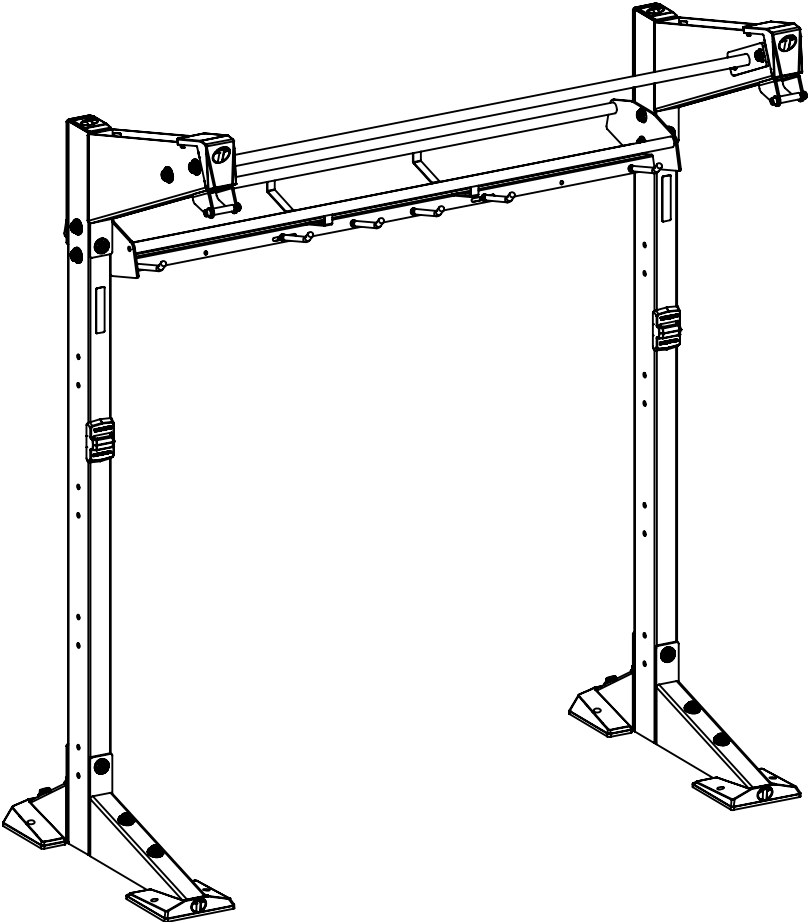
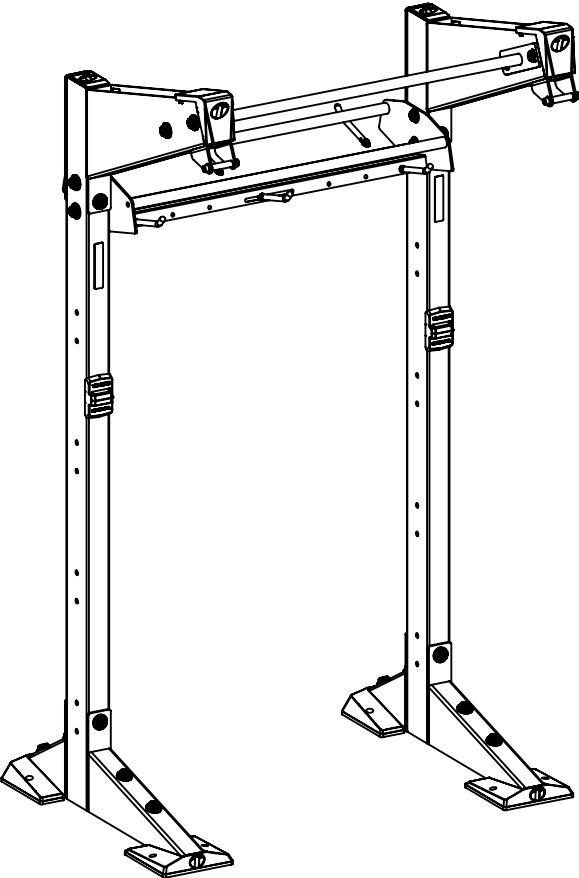
## NOTES:

If more modules will be assembled, do not tighten bolts at this time. If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

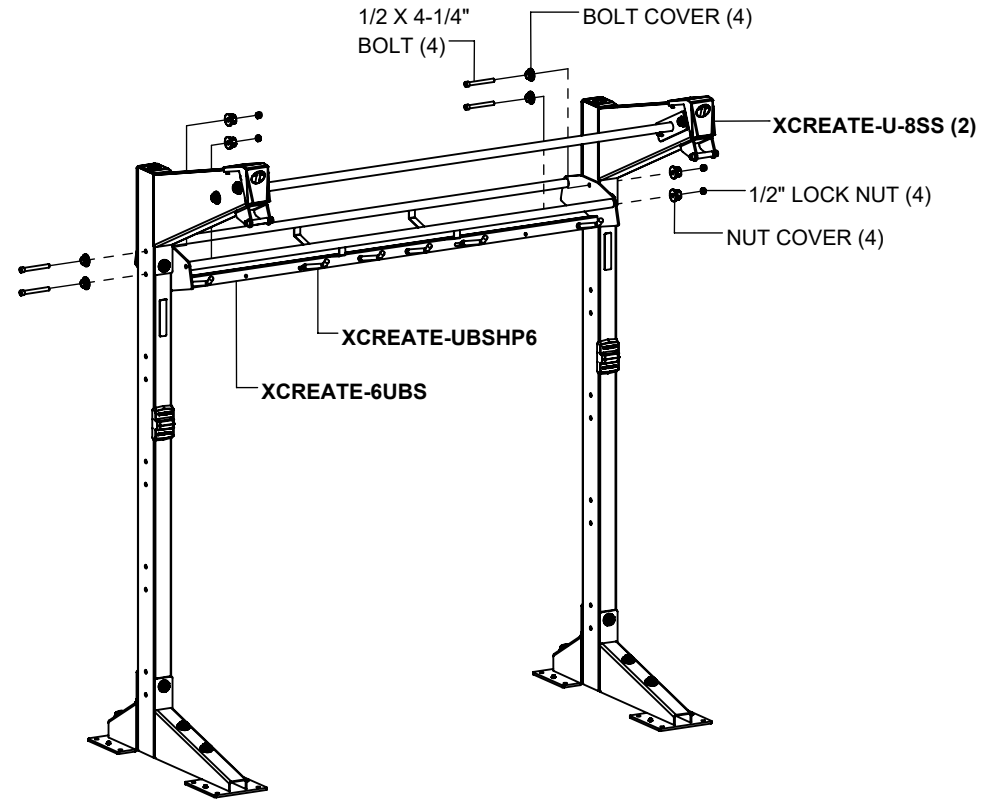
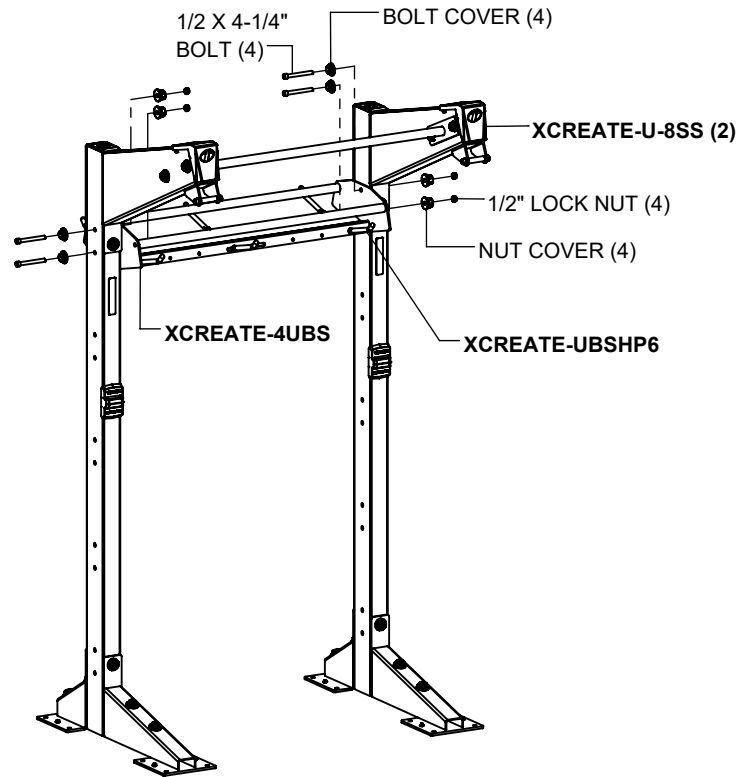
The **XCREATE-U-7SS** is assembled the exact same way.



**4' / 6' UNIVERSAL BALL & HANGING  
STORAGE MODULE**



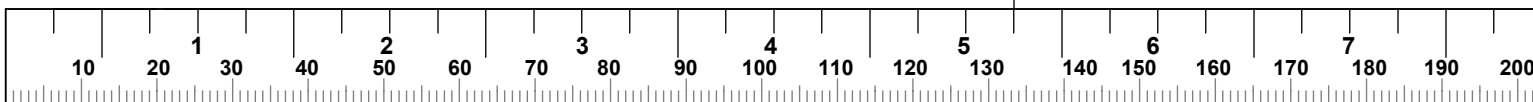
# 4' / 6' UNIVERSAL BALL & HANGING STORAGE MODULE



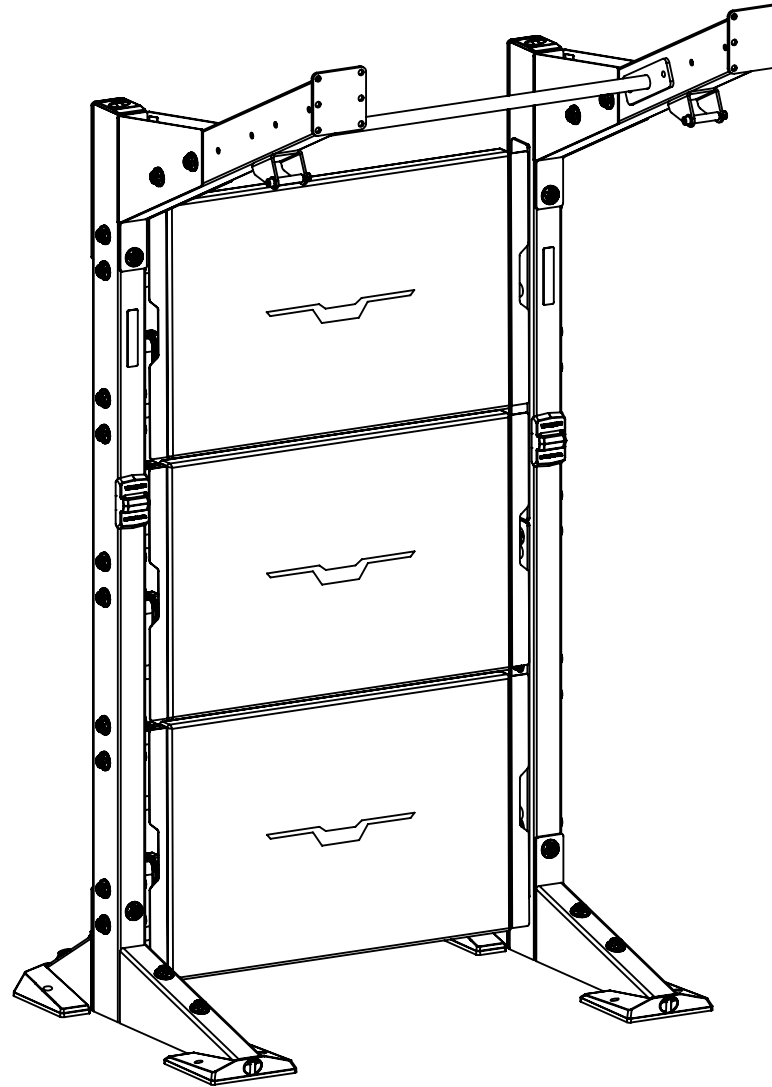
## NOTES:

If more modules will be assembled, do not tighten bolts at this time. If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

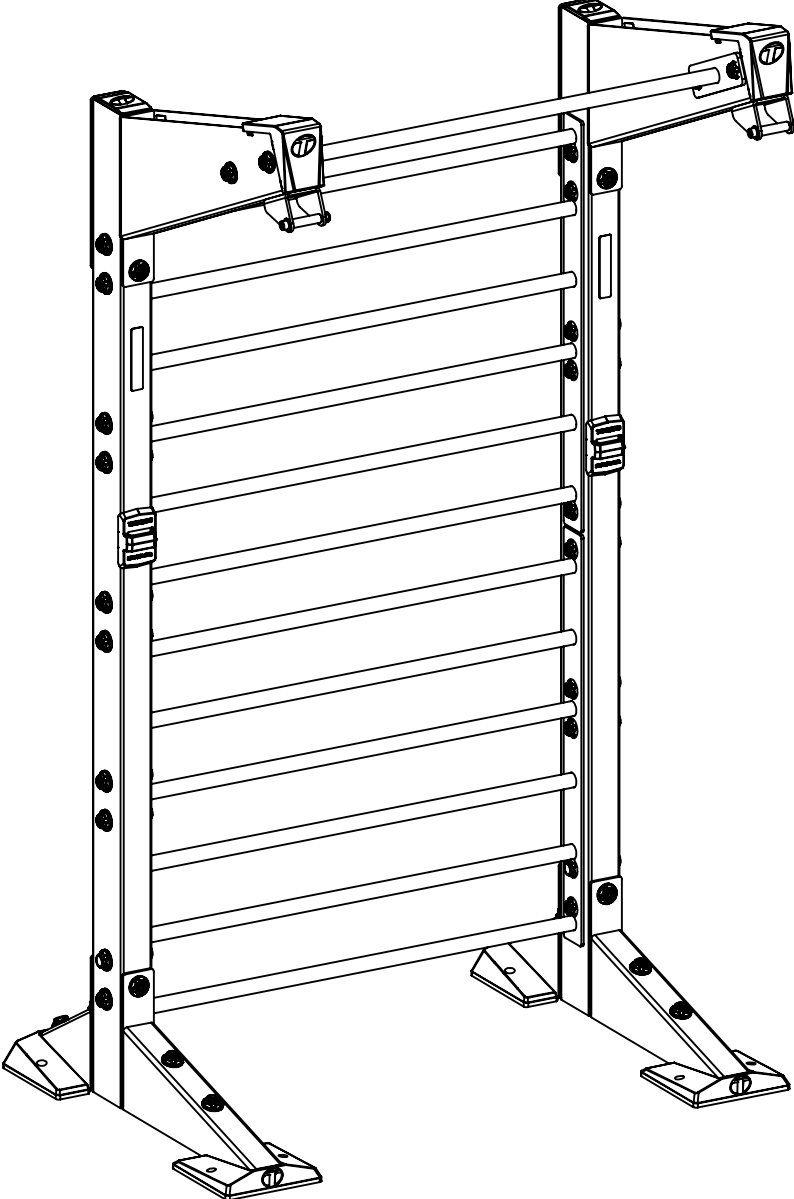
The **XCREATE-U-7SS** is assembled the exact same way.



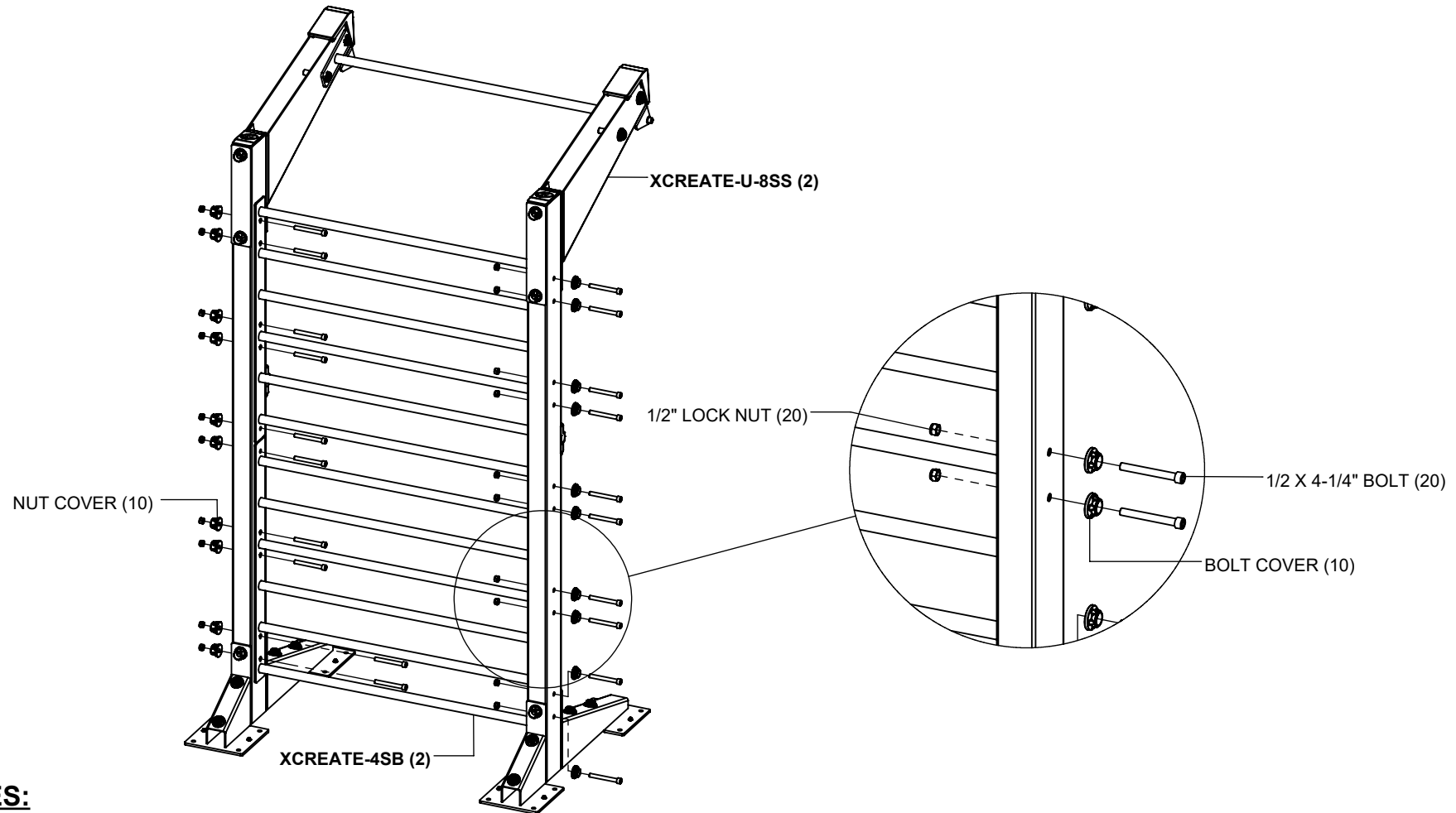
**4' BALL TARGET WALL PAD MODULE**



**4' STALL BAR MODULE**



## 4' STALL BAR MODULE



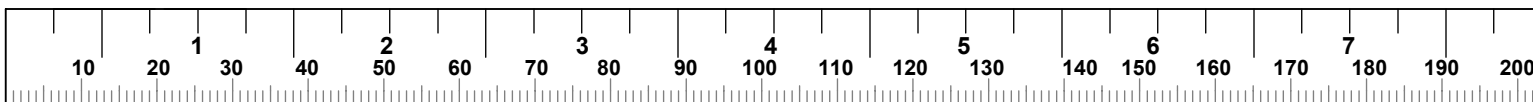
### NOTES:

If more modules will be assembled, do not tighten bolts at this time. If this is the only module being assembled, then **SECURELY** tighten all bolts made in this step and previous steps.

(\*) **HARDWARE COVERS CAN** be used in place of washers on **tube side only**. (SEE PAGE 3).

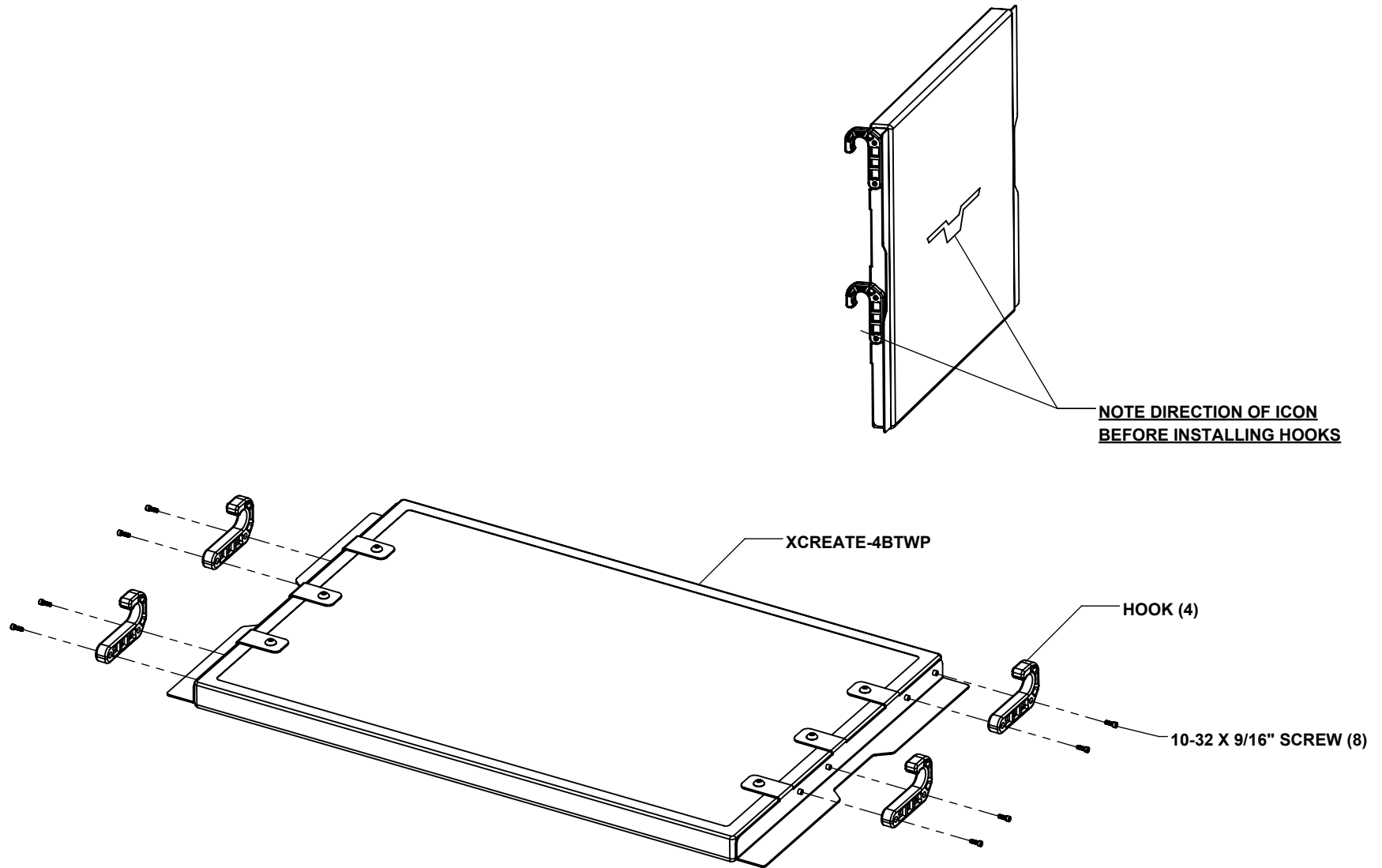
(\*\*) **HARDWARE COVERS CANNOT** be used on plate side.

The **XCREATE-U-7SS** is assembled the exact same way.





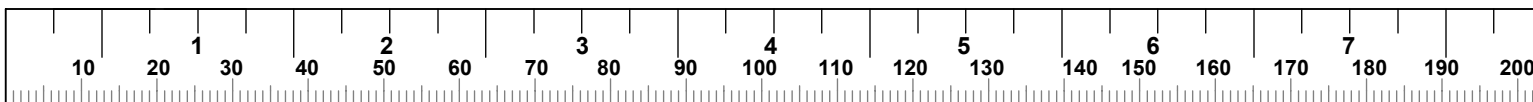
## 4' BALL TARGET WALL PADS



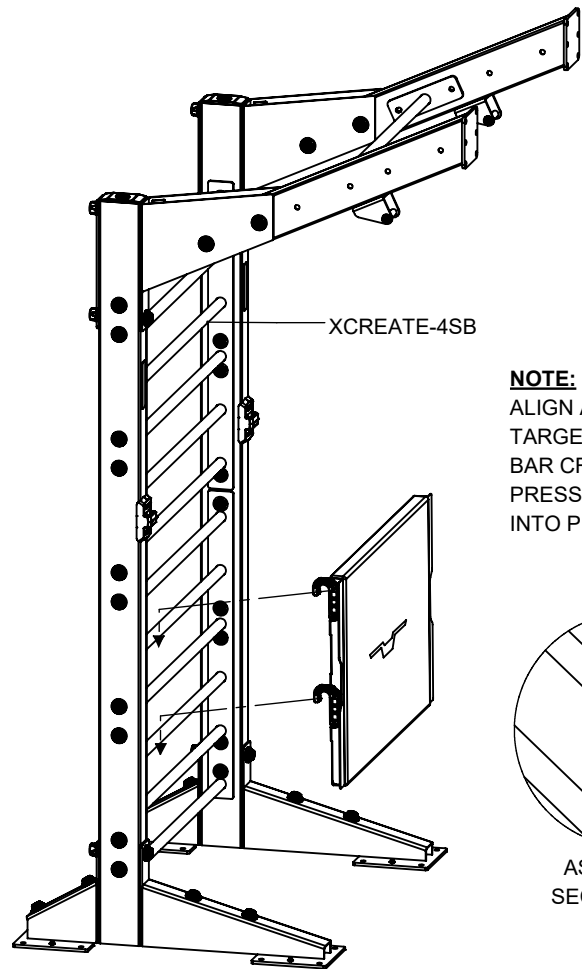
### NOTES:

**SECURELY TIGHTEN, DO NOT OVER TIGHTEN** all bolted connections in this step.

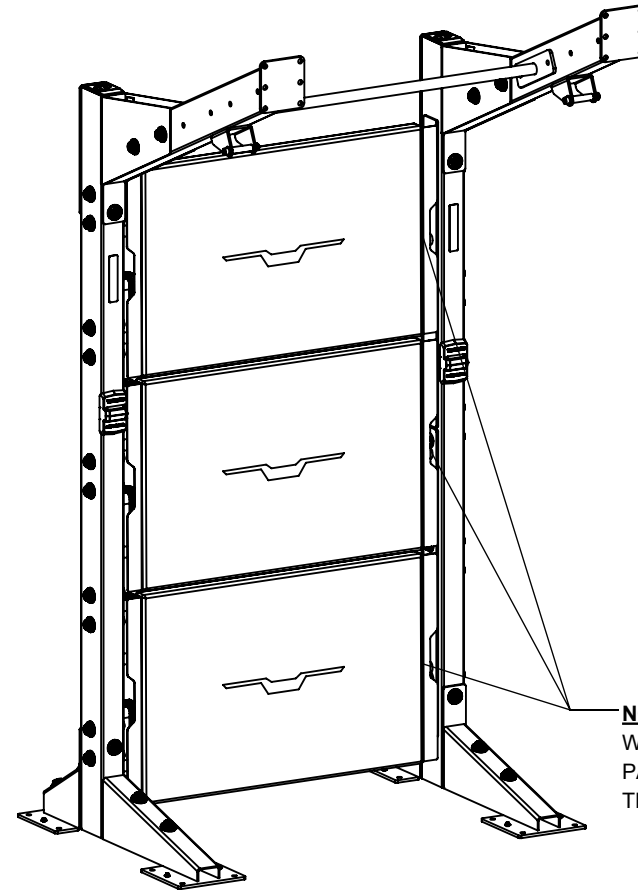
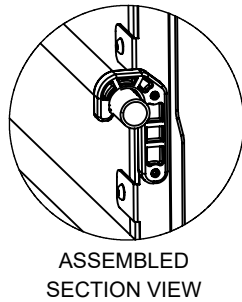
Repeat this step for all ball target pads.



## 4' BALL TARGET WALL PAD MODULE



**NOTE:**  
ALIGN AND HOOK BALL  
TARGET PADS OVER STALL  
BAR CROSSMEMBERS.  
PRESS PAD DOWN TO LOCK  
INTO PLACE

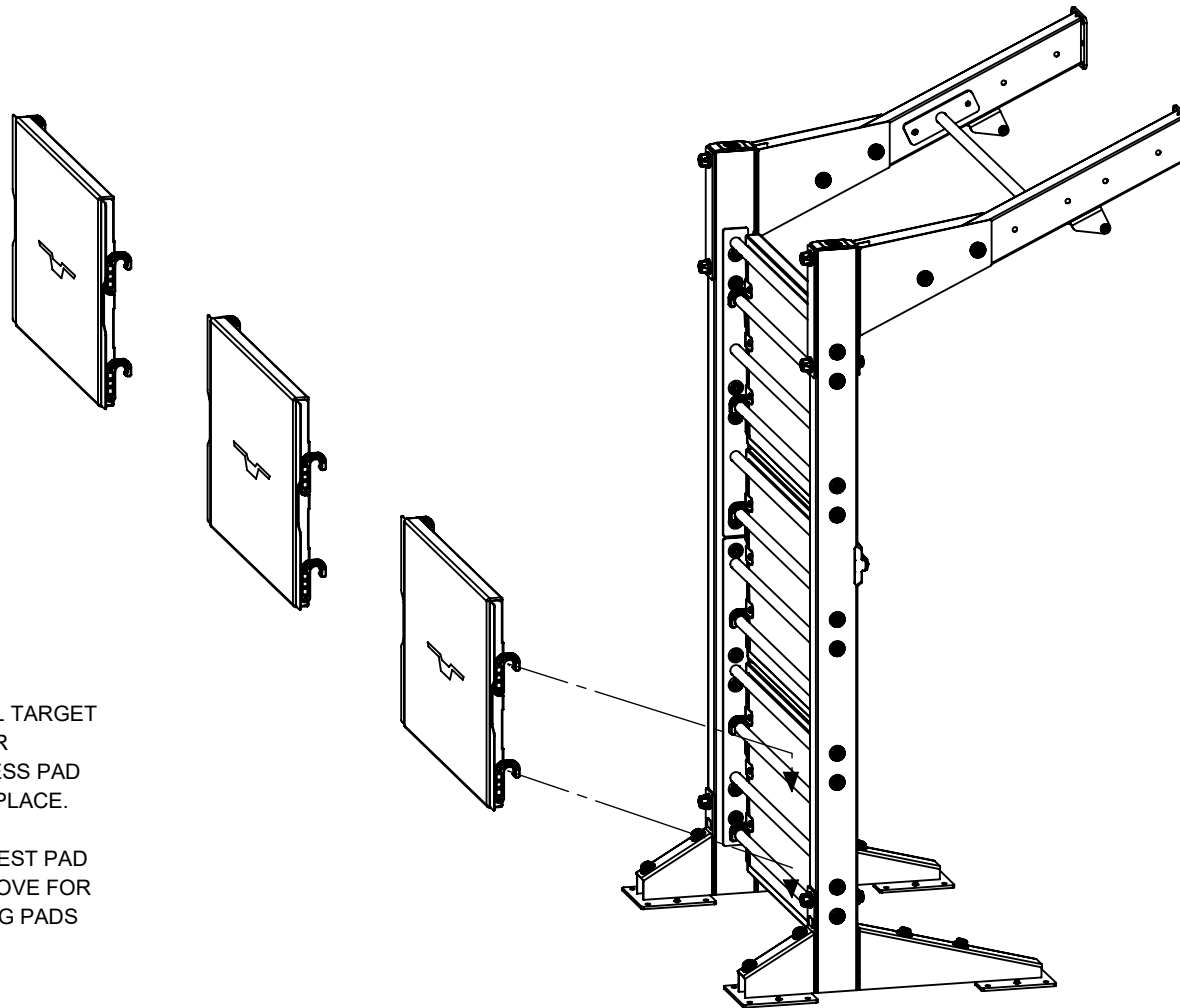


### **NOTES:**

**XCREATE 4' STALL BAR MODULE** is required for installing the ball target wall pads. Reference previous steps for installing the stall bars.

Ball target wall pads can be removed and replaced as needed.

## 4' BALL TARGET WALL PADS



**NOTE:**

ALIGN AND HOOK BALL TARGET PADS OVER STALL BAR CROSSMEMBERS. PRESS PAD DOWN TO LOCK INTO PLACE.

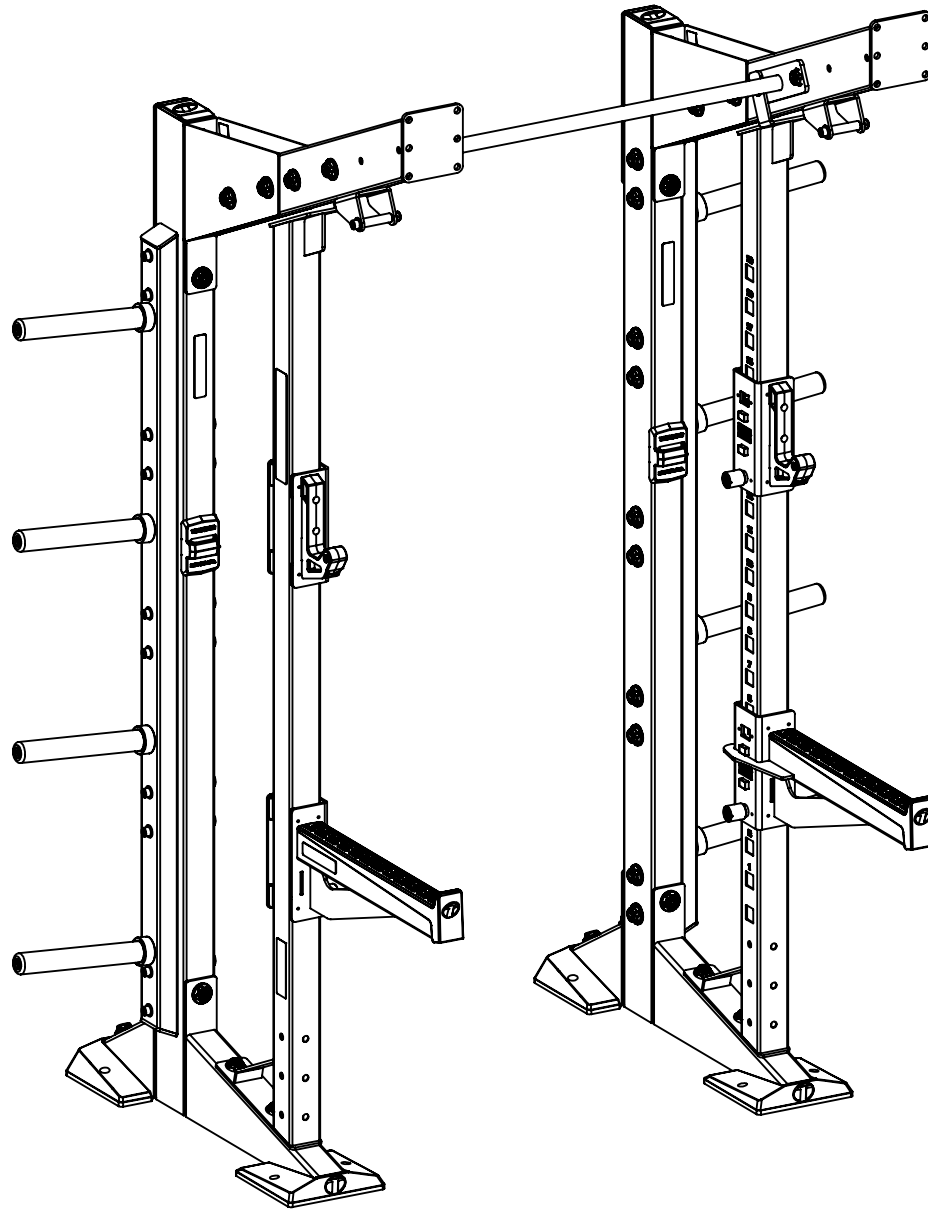
START WITH THE LOWEST PAD AND REPEAT STEP ABOVE FOR INSTALLING REMAINING PADS

**NOTES:**

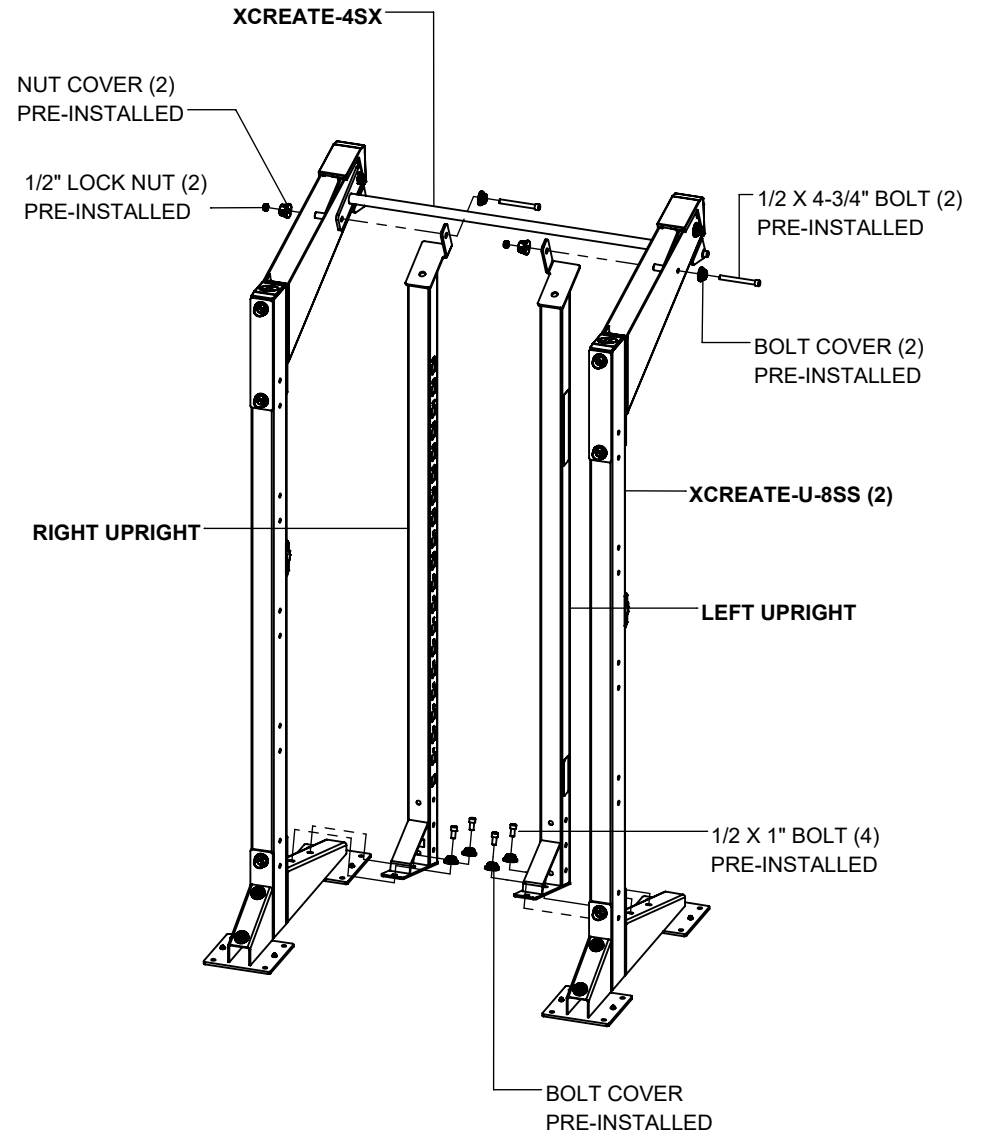
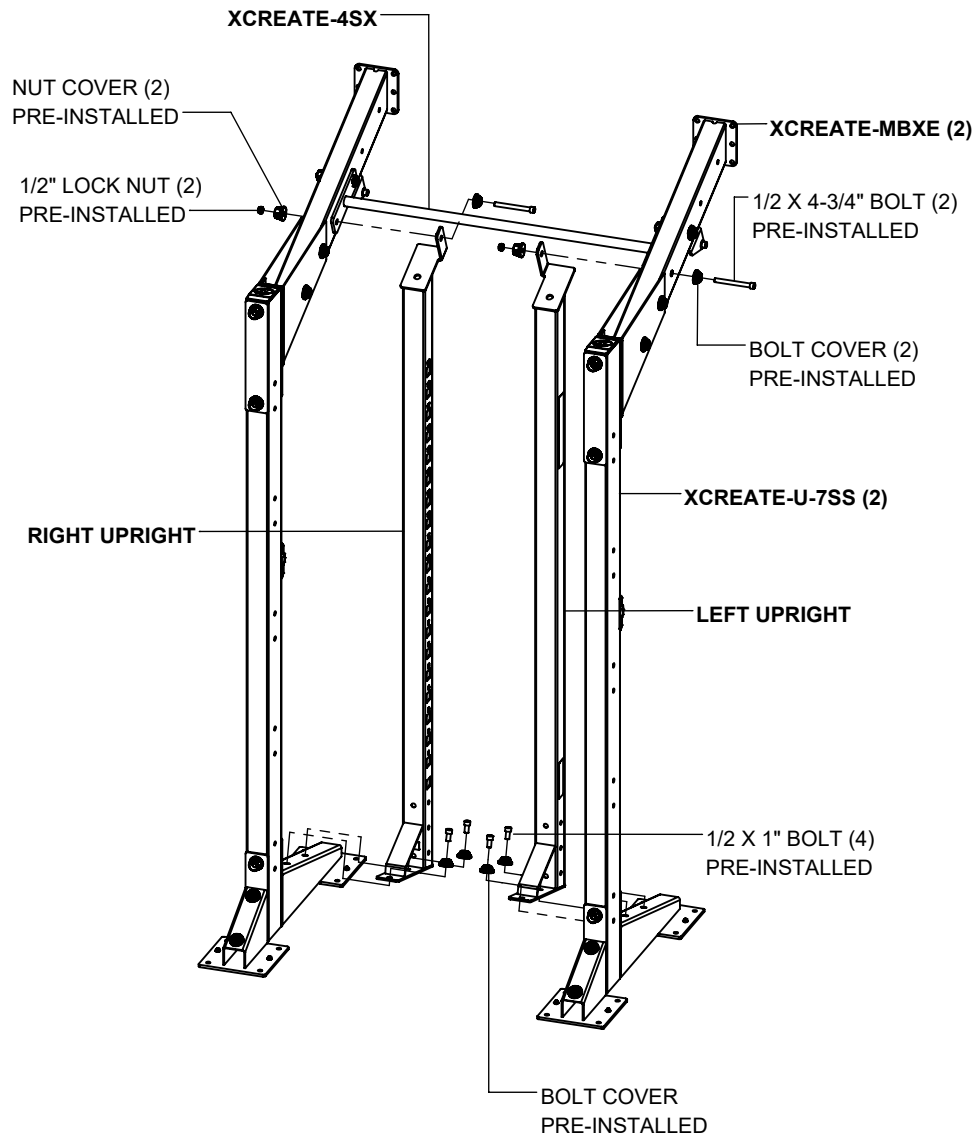
**XCREATE 4' STALL BAR MODULE** is required for installing the ball target wall pads. Reference previous steps for installing the stall bars.

Ball target wall pads can be removed and replaced as needed.

# 8' OLYMPIC LIFTING STATION MODULE

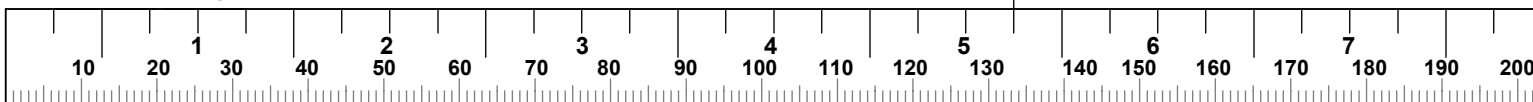


# 8' OLYMPIC LIFTING STATION MODULE



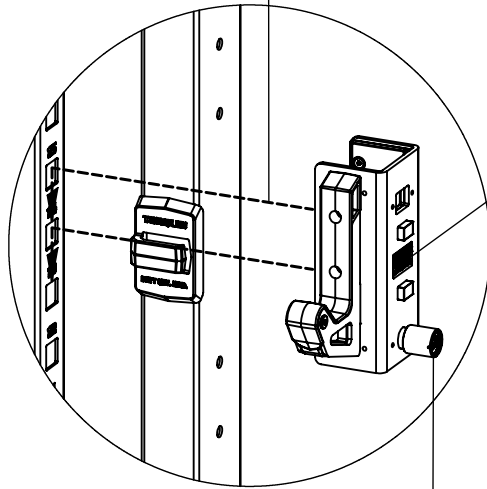
## NOTES:

**SECURELY** tighten all bolt connections in this step.



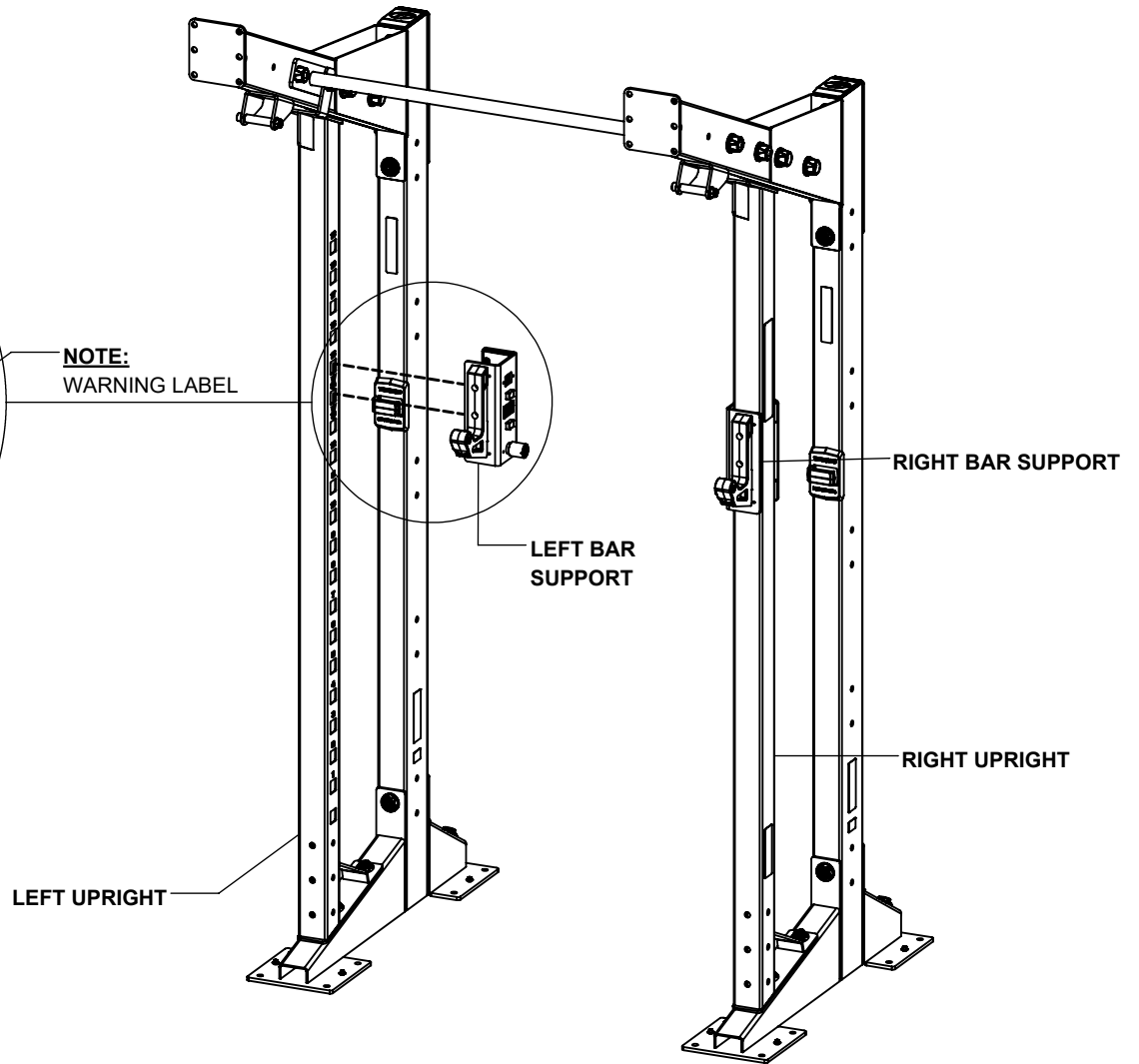
# 8' OLYMPIC LIFTING STATION MODULE

**NOTE:**  
INSERT BAR SUPPORTS INTO  
DESIRED SLOTS ON UPRIGHTS.  
PUSH DOWN TO LOCK IN PLACE



**NOTE:**  
WARNING LABEL

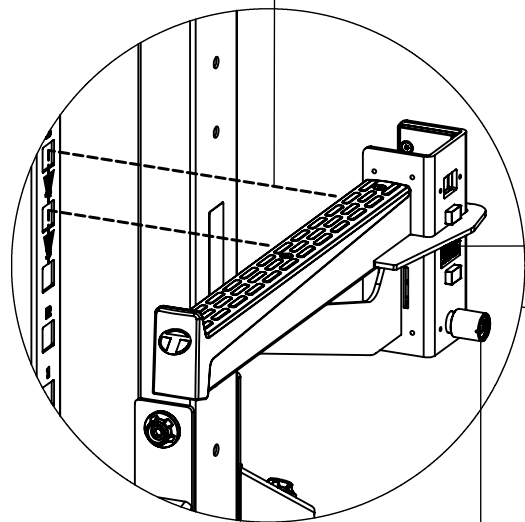
**NOTE:**  
TO REMOVE BAR SUPPORTS FROM  
UPRIGHTS, PULL SPRING PIN OUT TO  
UNLOCK. LIFT UP AND PULL OUT



# 8' OLYMPIC LIFTING STATION MODULE

**NOTE:**

INSERT BAR CATCHES INTO  
DESIRED SLOTS ON UPRIGHTS.  
PUSH DOWN TO LOCK IN PLACE



**NOTE:**

TO REMOVE BAR CATCHES FROM  
UPRIGHTS, PULL SPRING PIN OUT TO  
UNLOCK. LIFT UP AND PULL OUT

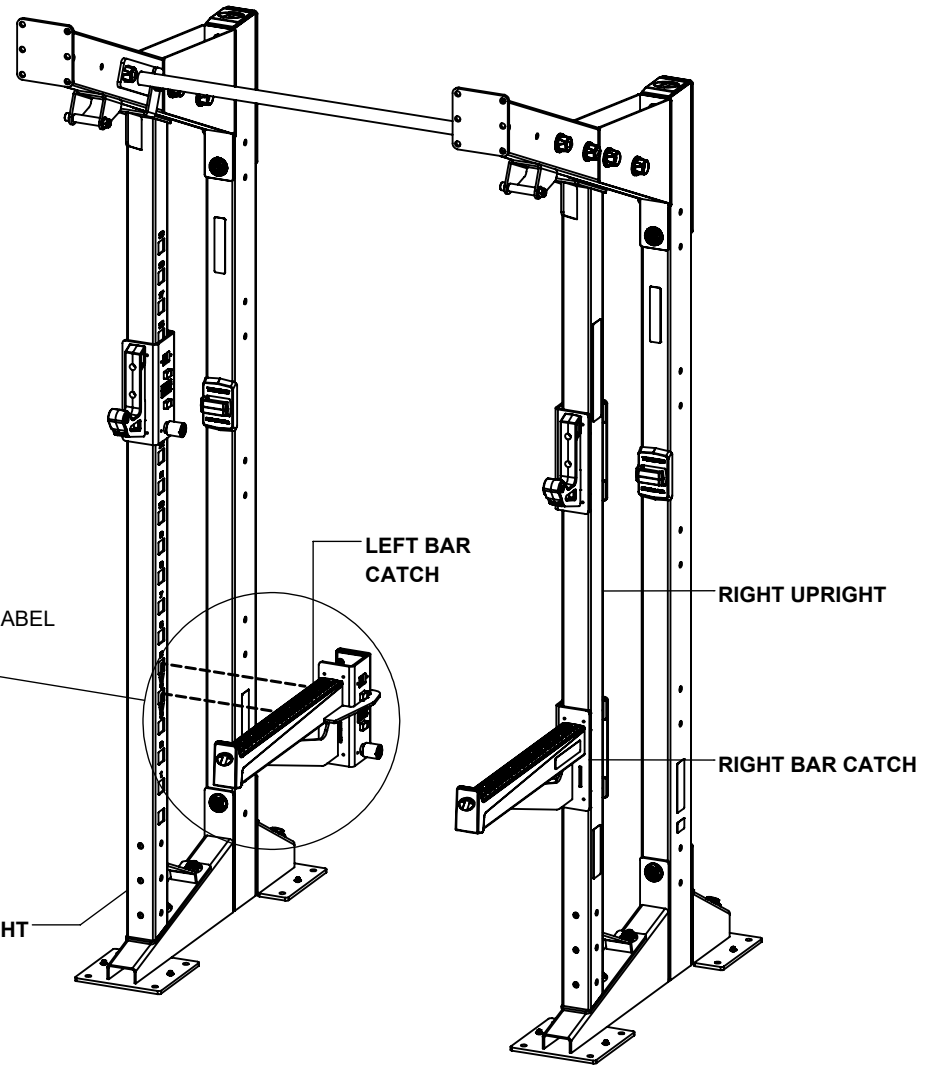
**NOTE:**  
WARNING LABEL

LEFT UPRIGHT

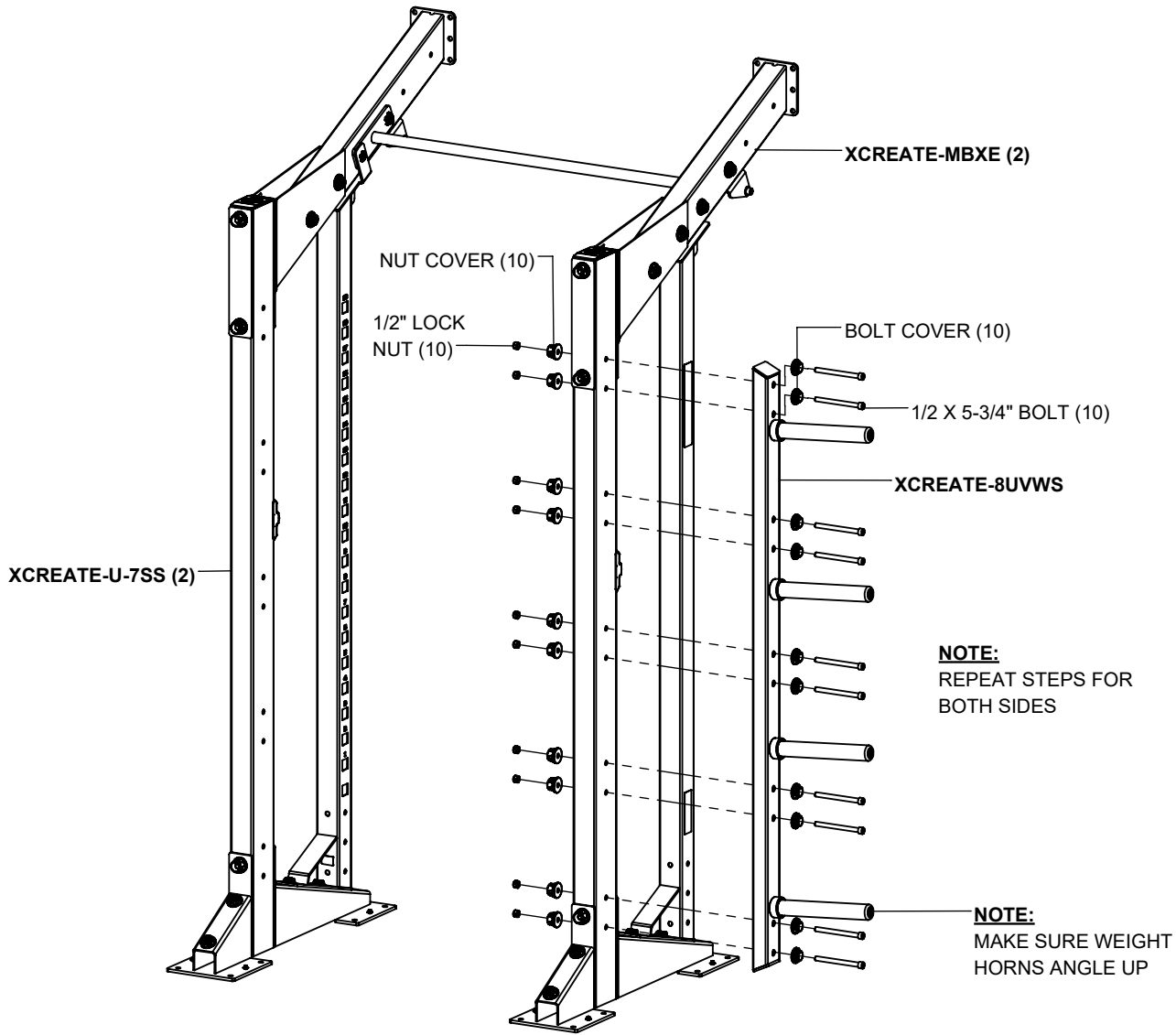
LEFT BAR  
CATCH

RIGHT UPRIGHT

RIGHT BAR CATCH



# 8' OLYMPIC LIFTING STATION MODULE

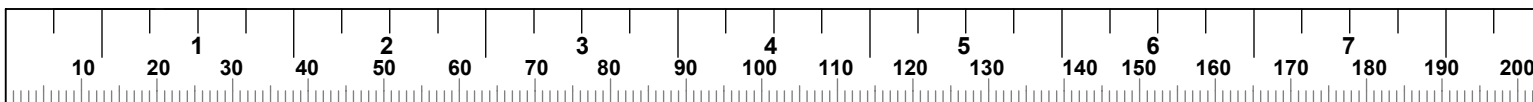


## NOTES:

**SECURELY** tighten all bolt connections in this step.

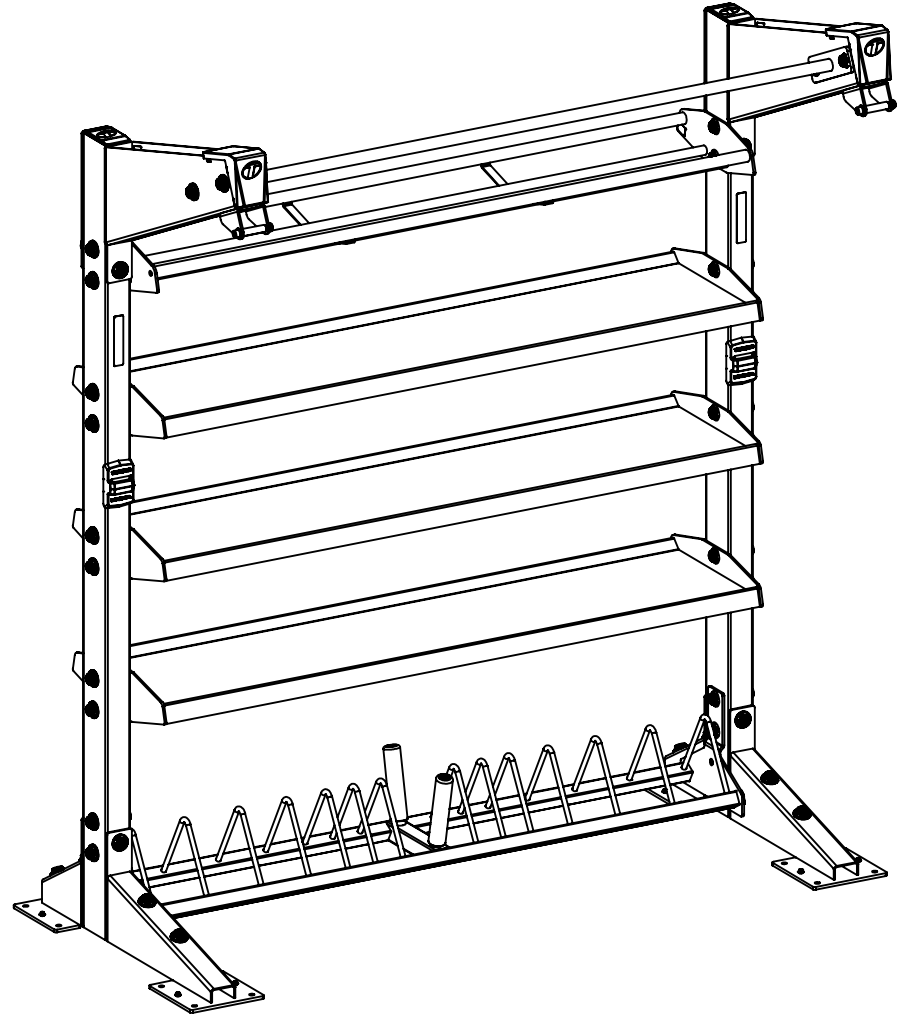
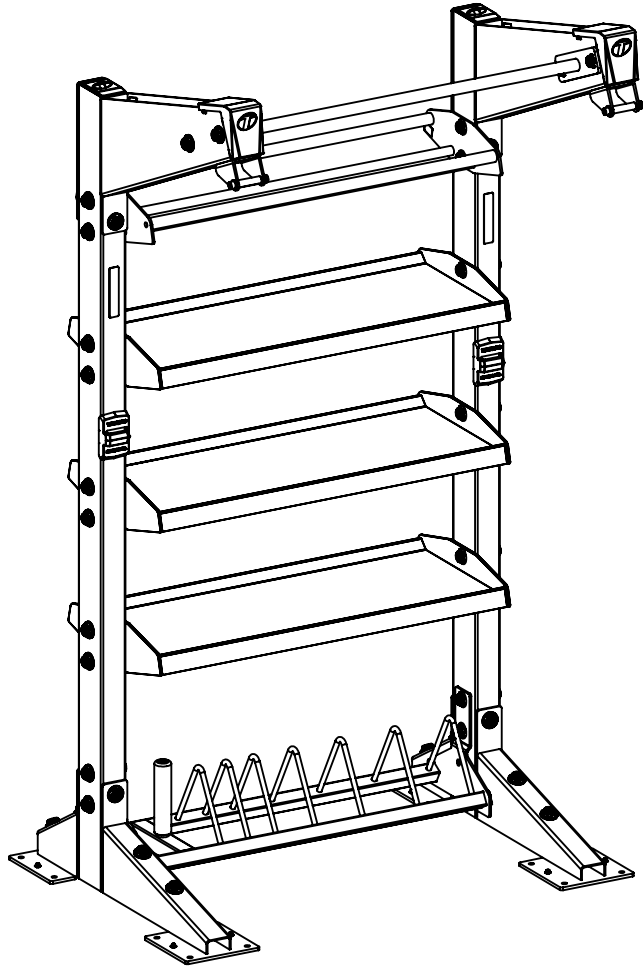
**REPEAT STEPS** for both sides as needed.

The **XCREATE-U-8SS** is assembled the exact same way.

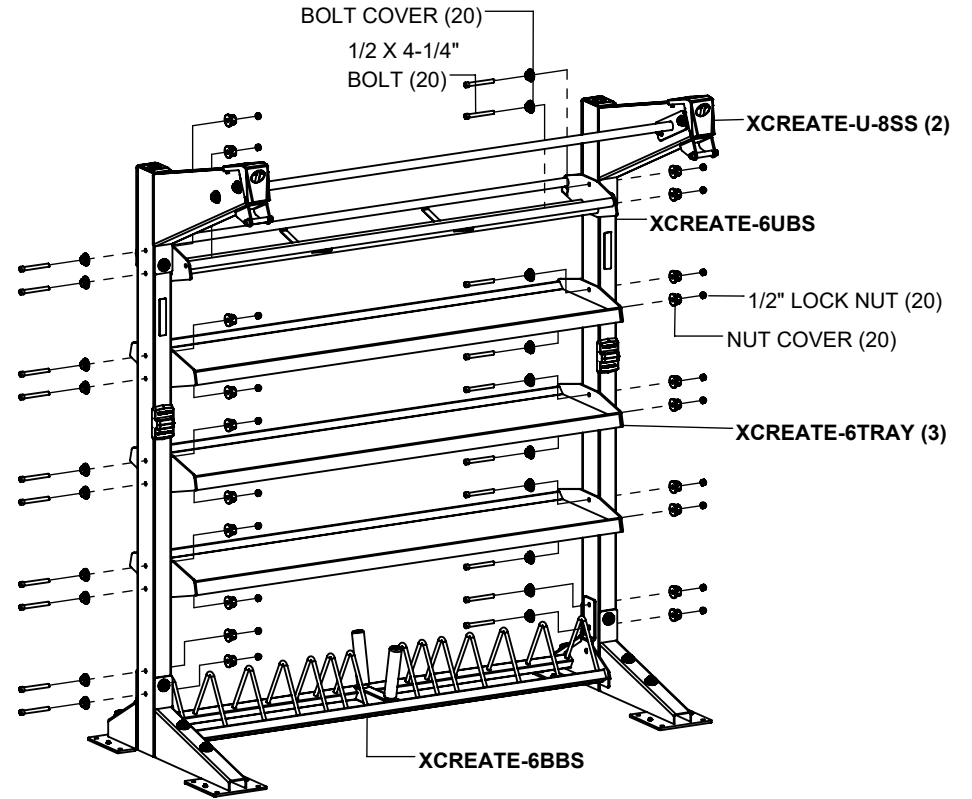
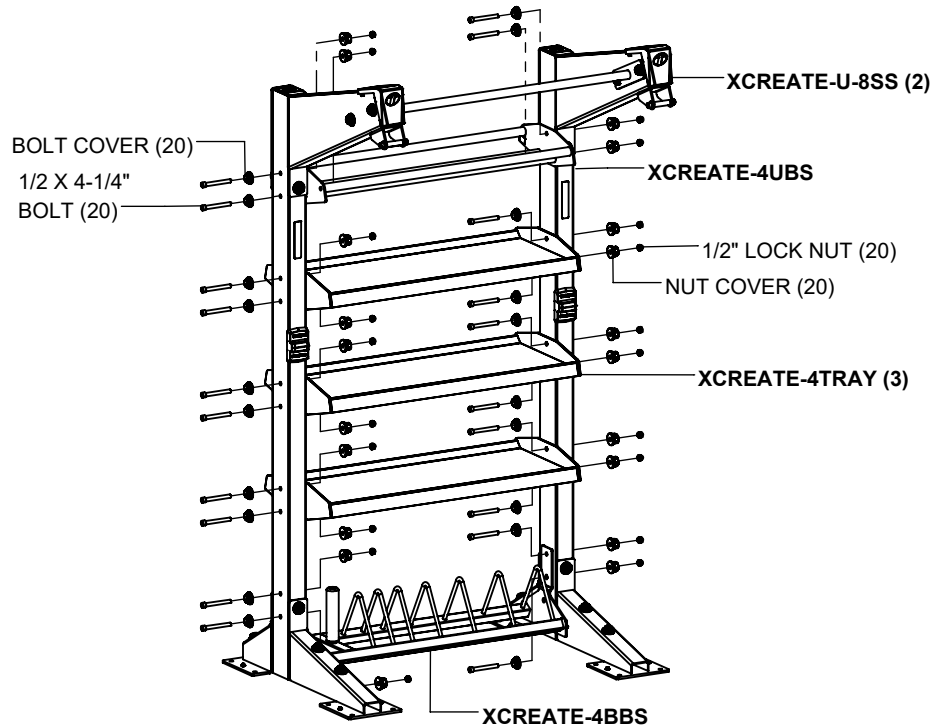




**4' / 6' ACCESSORY & BUMPER BOOKSHELF  
STORAGE MODULE**



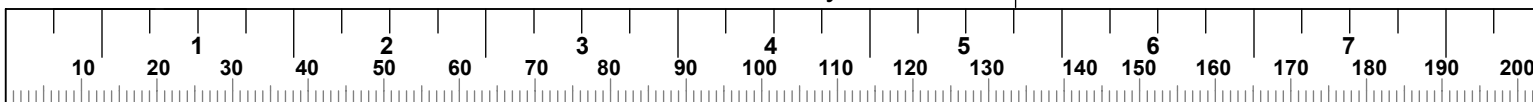
# 4' / 6' ACCESSORY & BUMPER BOOKSHELF STORAGE MODULE



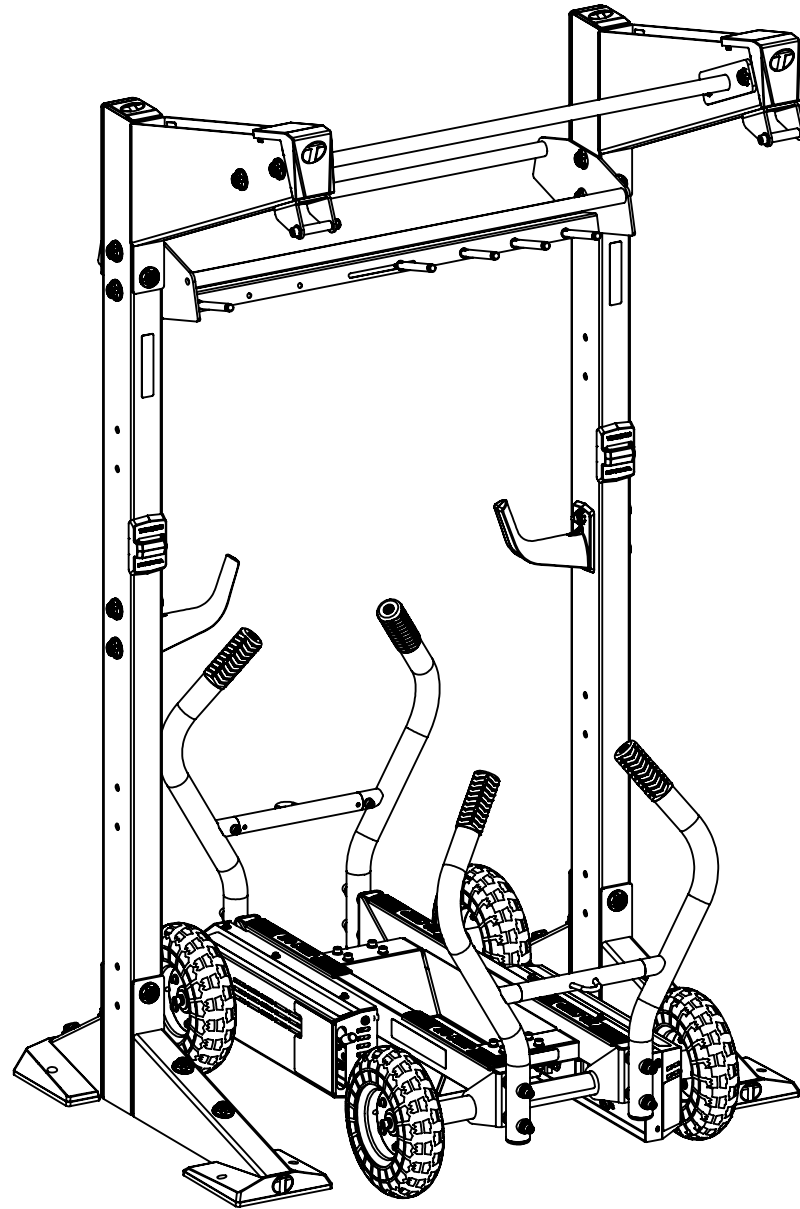
## NOTES:

If more modules will be assembled, do not tighten bolts at this time. If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

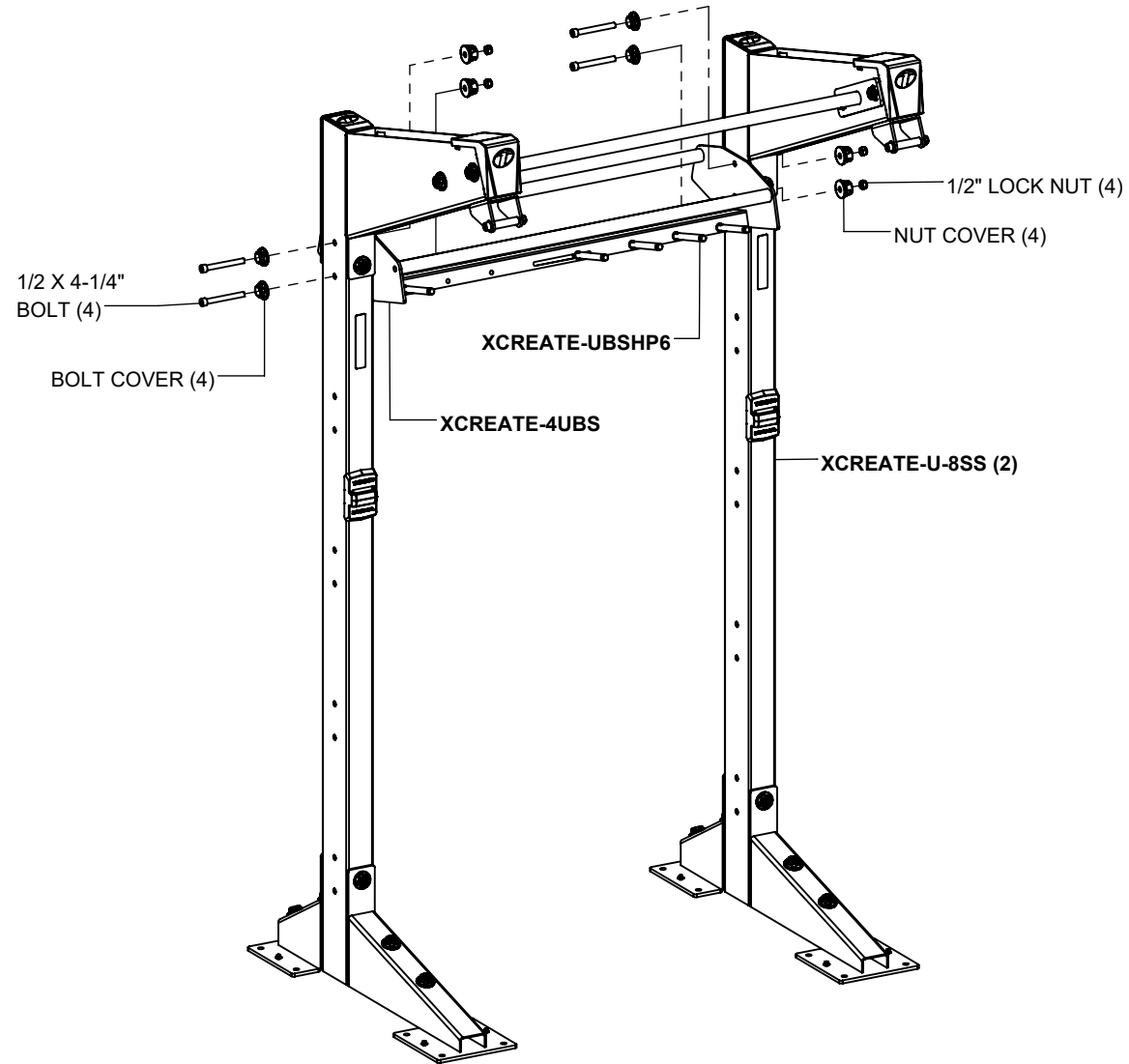
The **XCREATE-U-7SS** is assembled the exact same way.



## **4' TANK DOCKING MODULE**



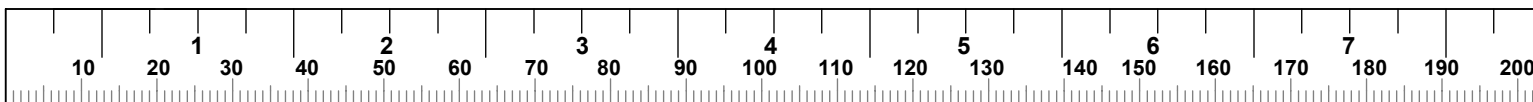
## 4' TANK DOCKING MODULE



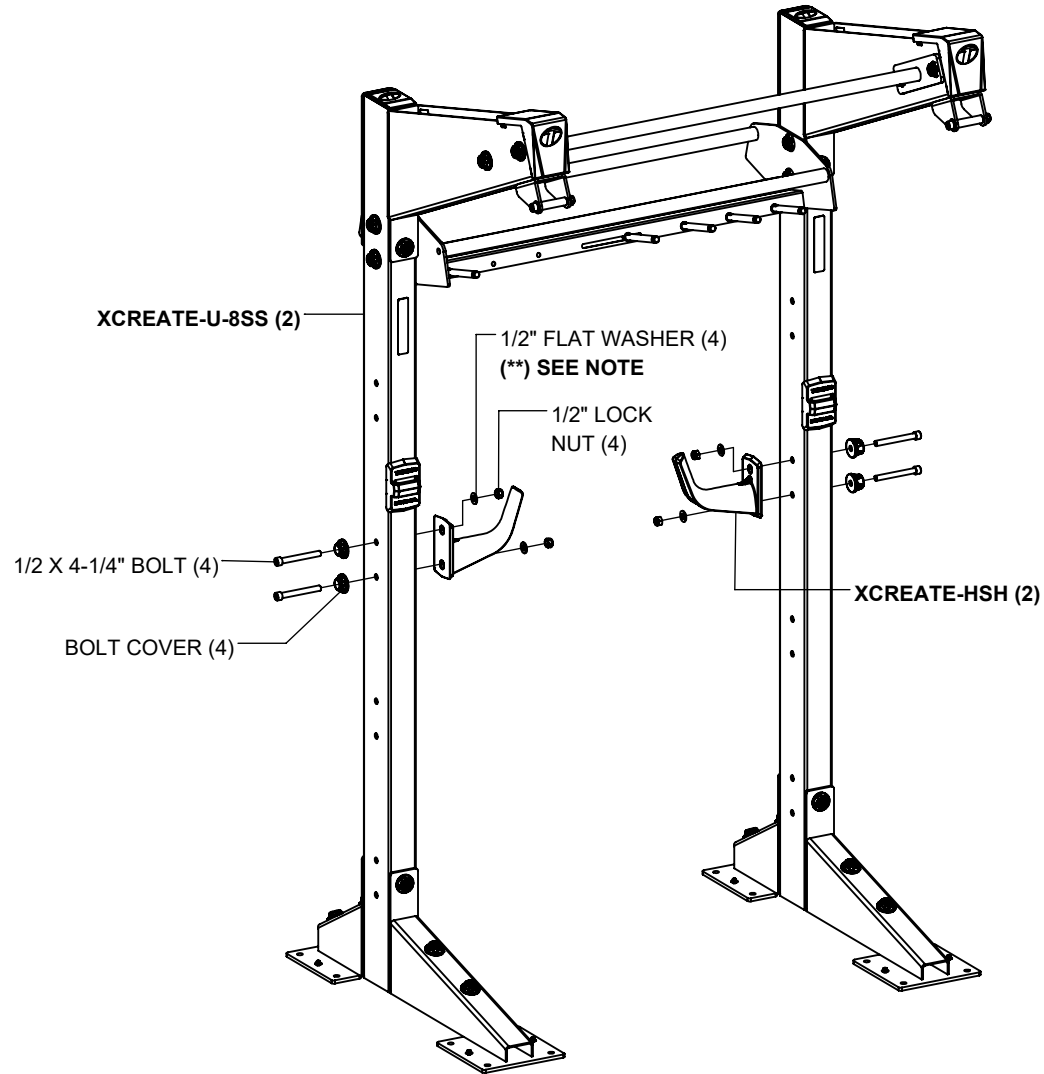
### NOTES:

If more modules will be assembled, do not tighten bolts at this time.  
If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.



## 4' TANK DOCKING MODULE

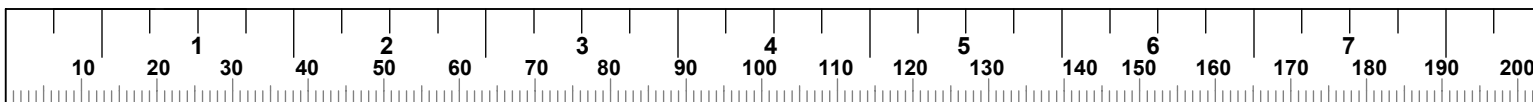


### NOTES:

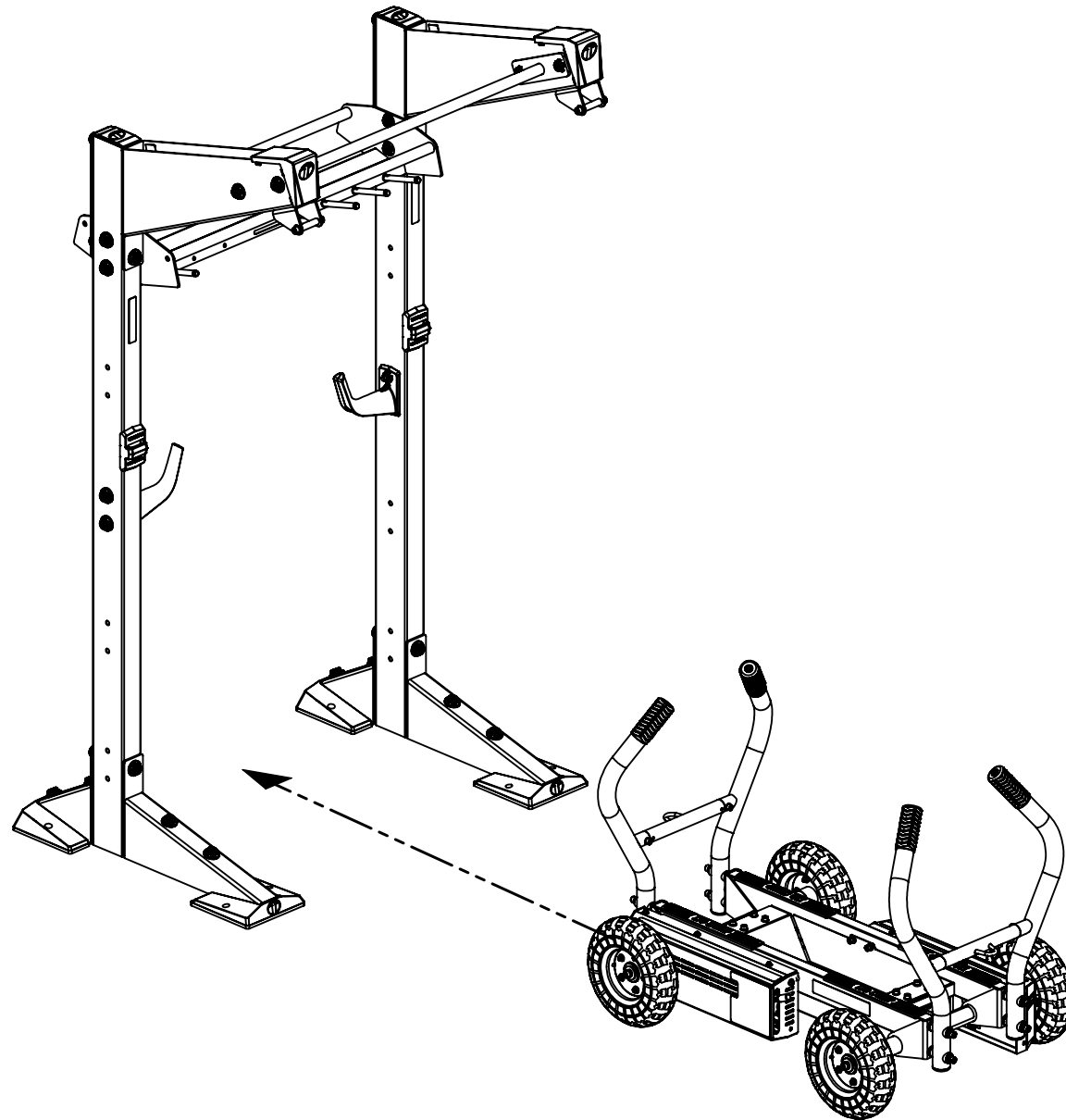
**SECURELY** tighten all bolt connections in this step.

(\*\*) HARDWARE COVER **CANNOT** be used on **HSH** side.

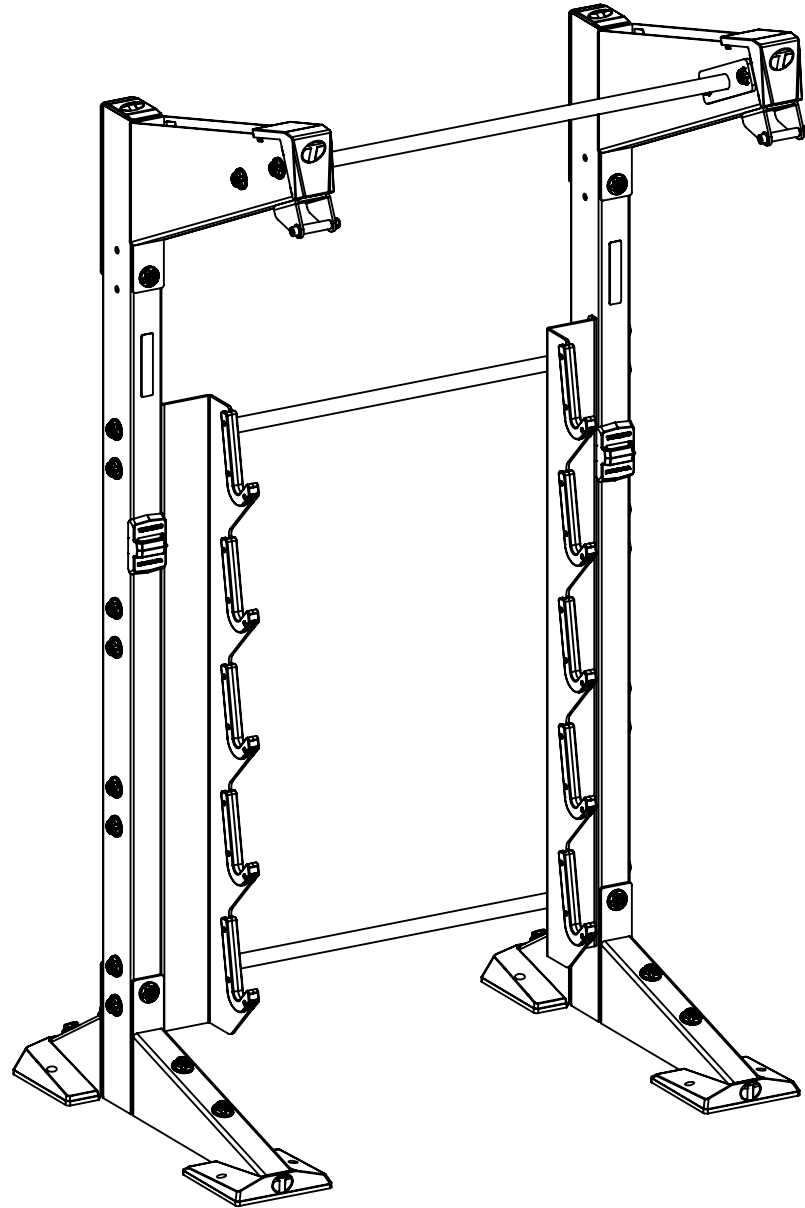
The **XCREATE-U-7SS** is assembled the exact same way.



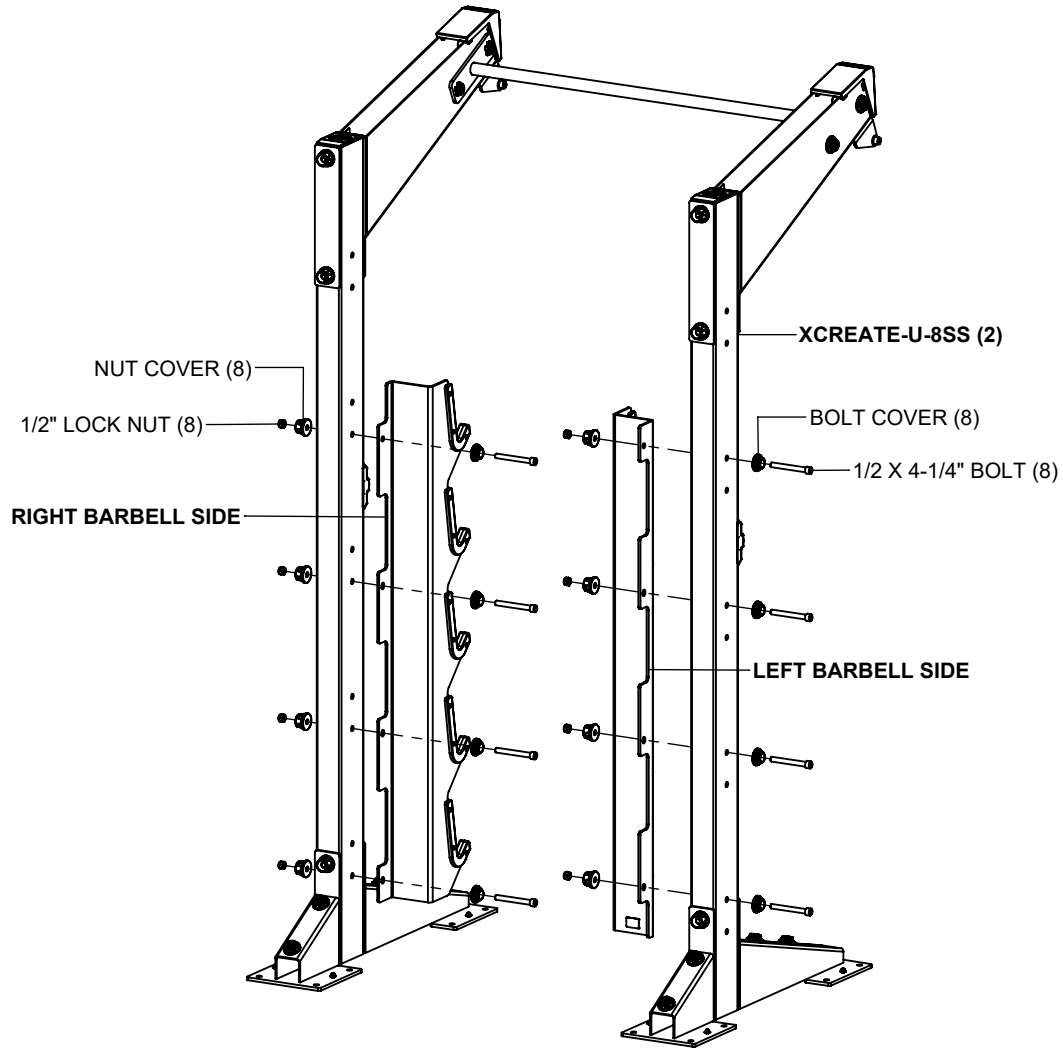
## 4' TANK DOCKING MODULE



**4' X 5 BARBELL STORAGE MODULE**



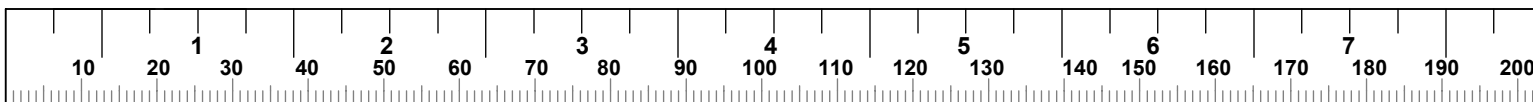
# 4' X 5 BARBELL STORAGE MODULE (WITHOUT CONNECTOR)



## NOTES:

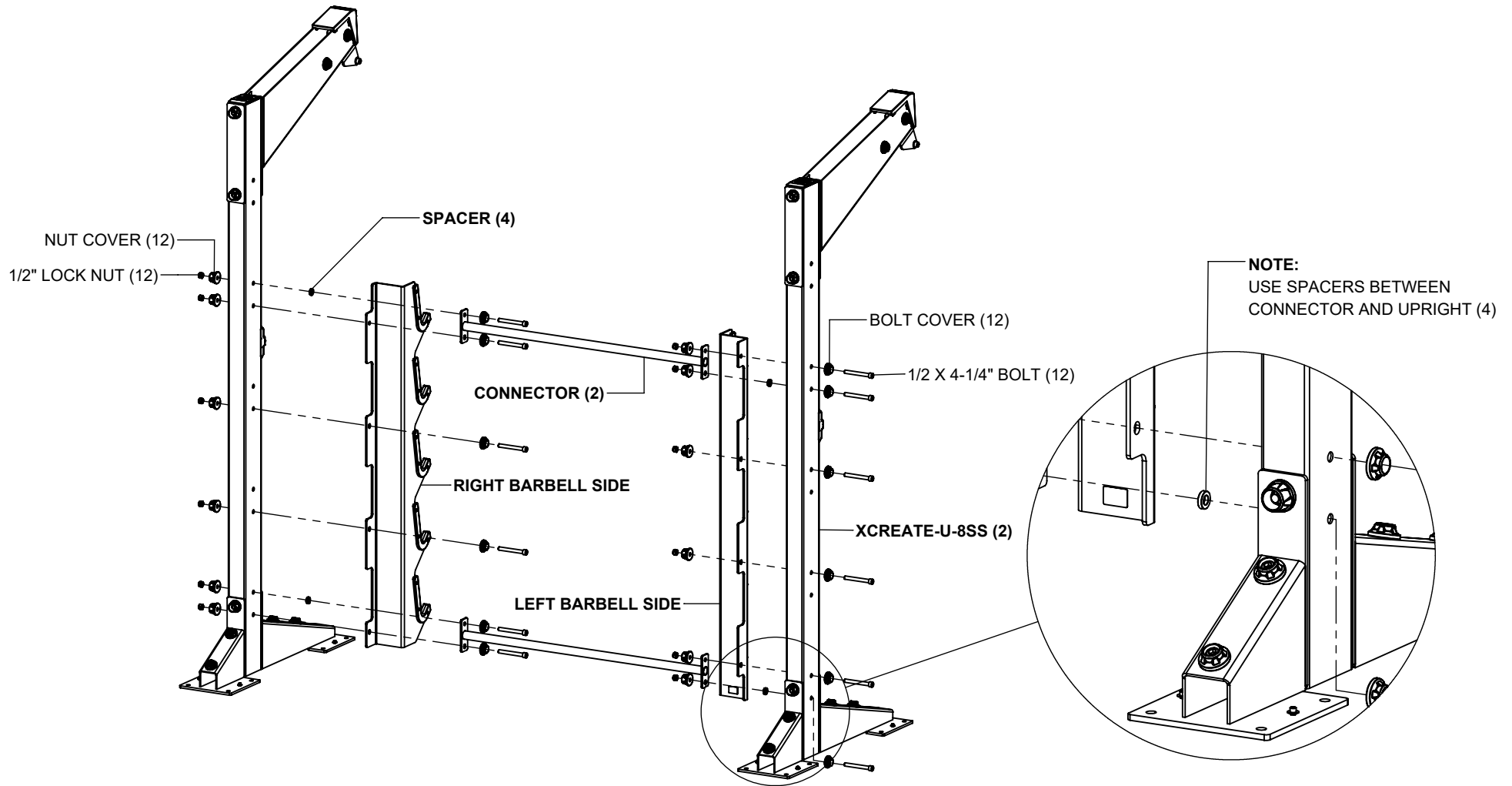
If more modules will be assembled, do not tighten bolts at this time.  
If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.





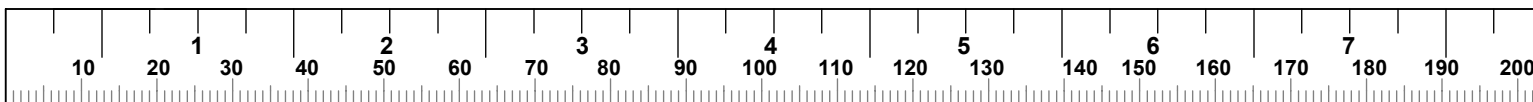
# 4' X 5' BARBELL STORAGE MODULE (WITH CONNECTOR)



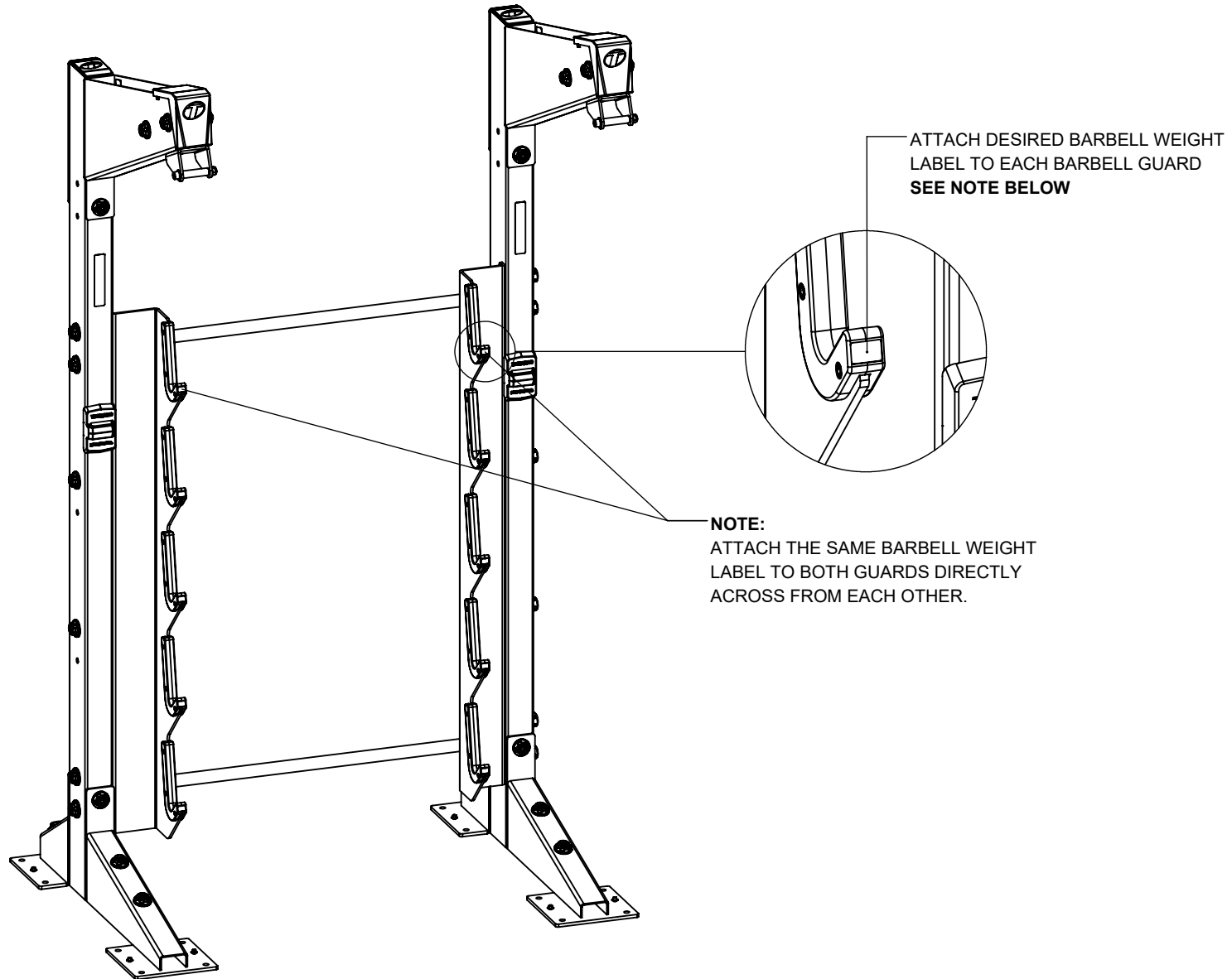
## NOTES:

If more modules will be assembled, do not tighten bolts at this time. If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.



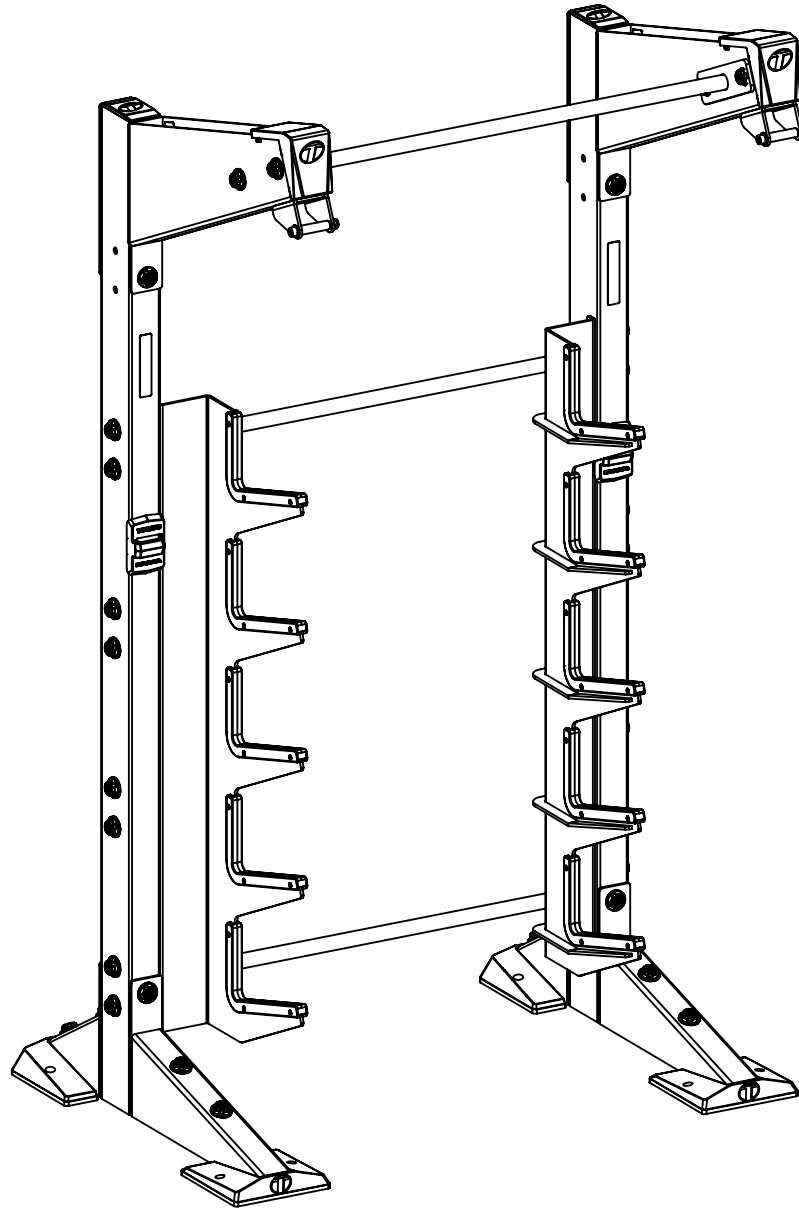
## 4' X 5 BARBELL STORAGE MODULE



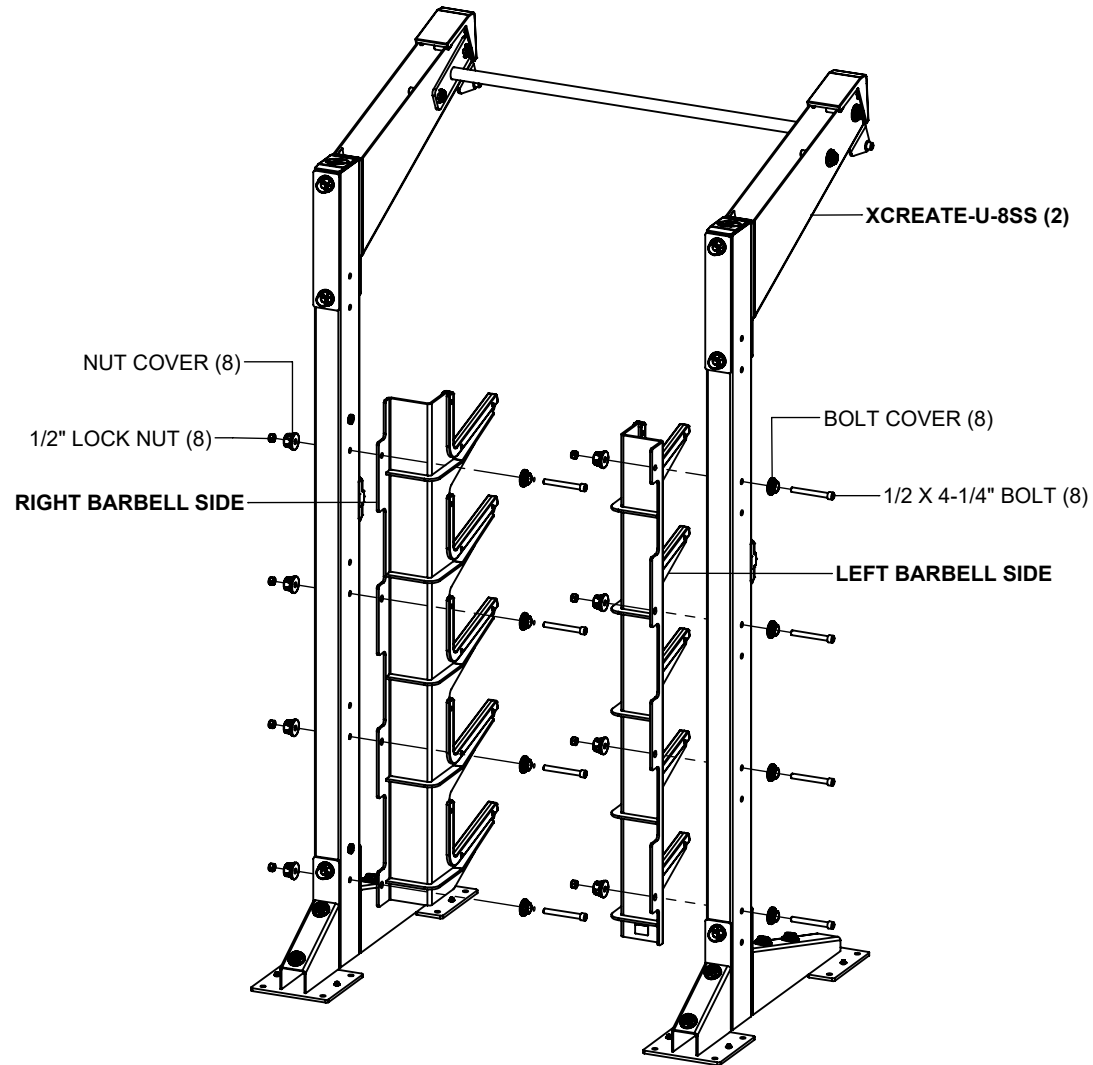
### **NOTE:**

If you are a professional contractor installing this system for a facility, leave these labels and instruction with manager or inquire what label to attach to each barbell guard.

**4' X 10 BARBELL STORAGE MODULE**



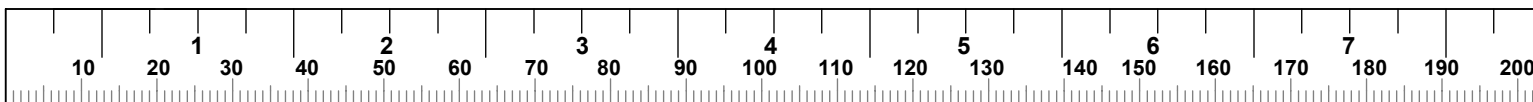
# 4' X 10 BARBELL STORAGE MODULE (WITHOUT CONNECTOR)



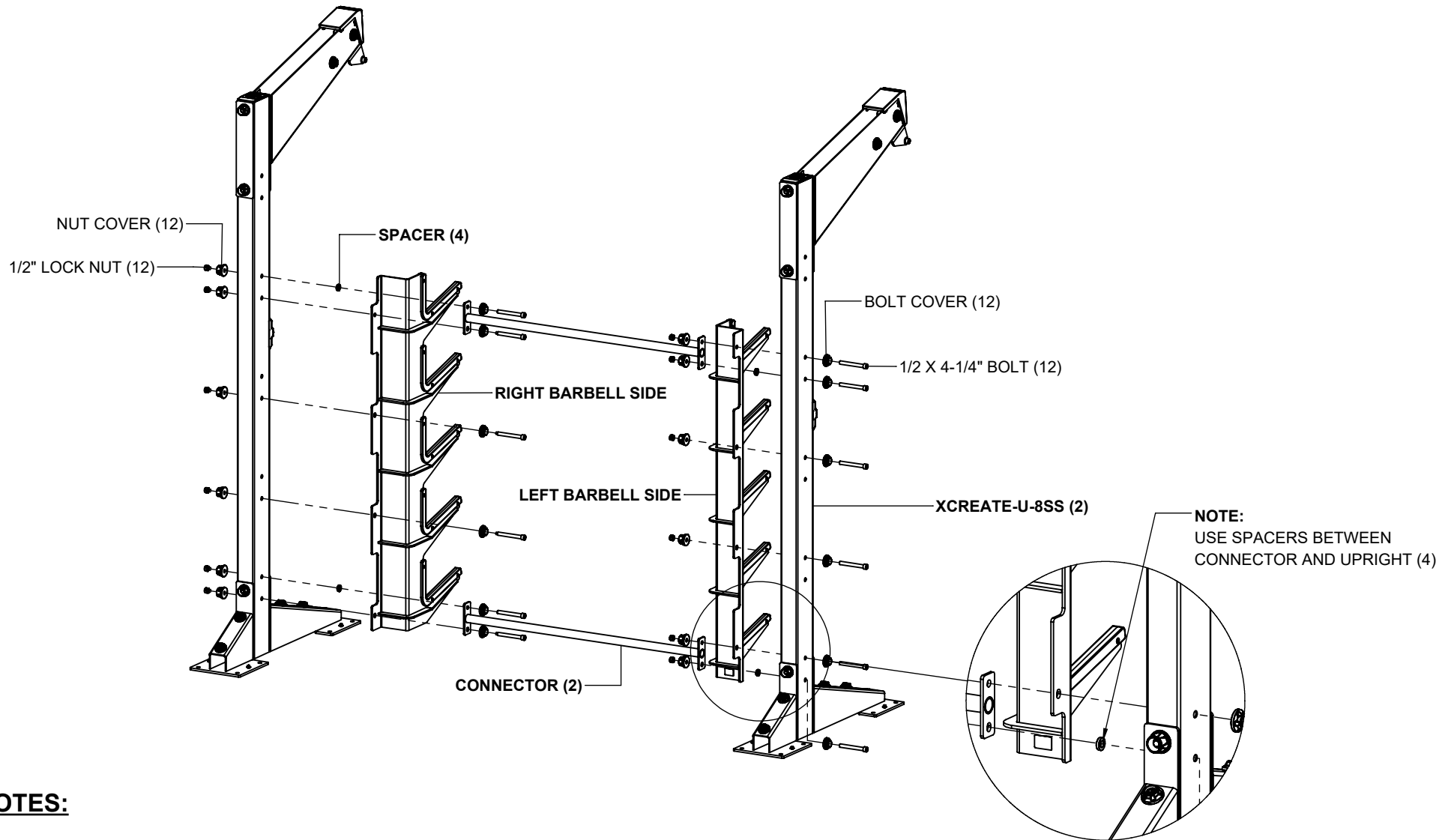
## NOTES:

If more modules will be assembled, do not tighten bolts at this time.  
If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.



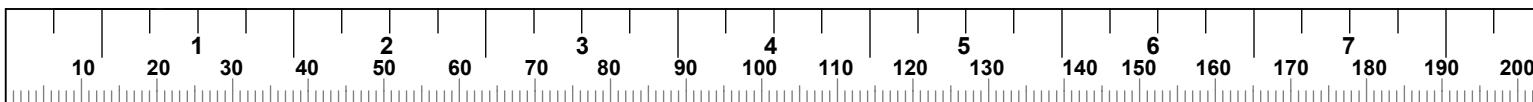
# 4' X 10 BARBELL STORAGE MODULE (WITH CONNECTOR)



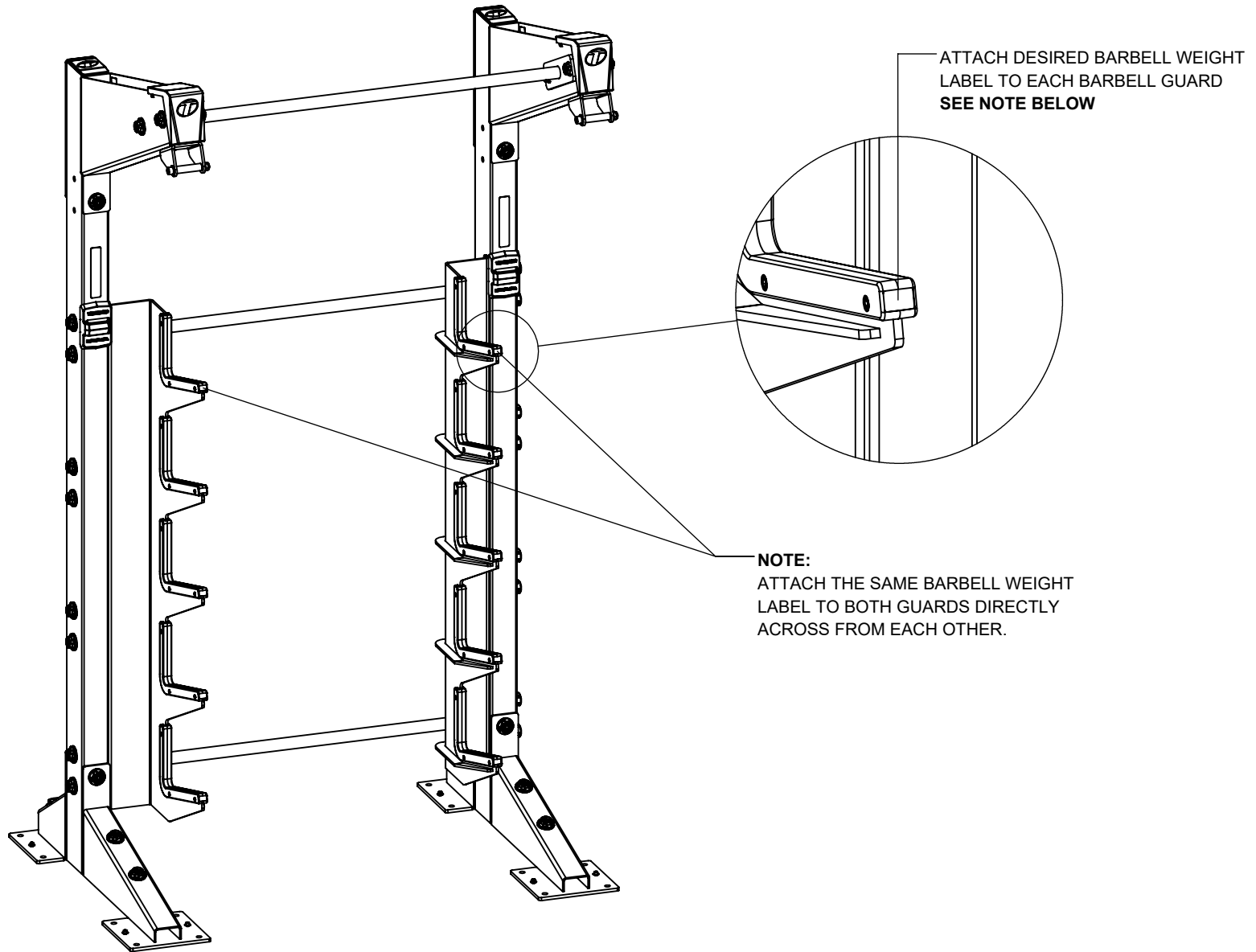
## NOTES:

If more modules will be assembled, do not tighten bolts at this time. If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.



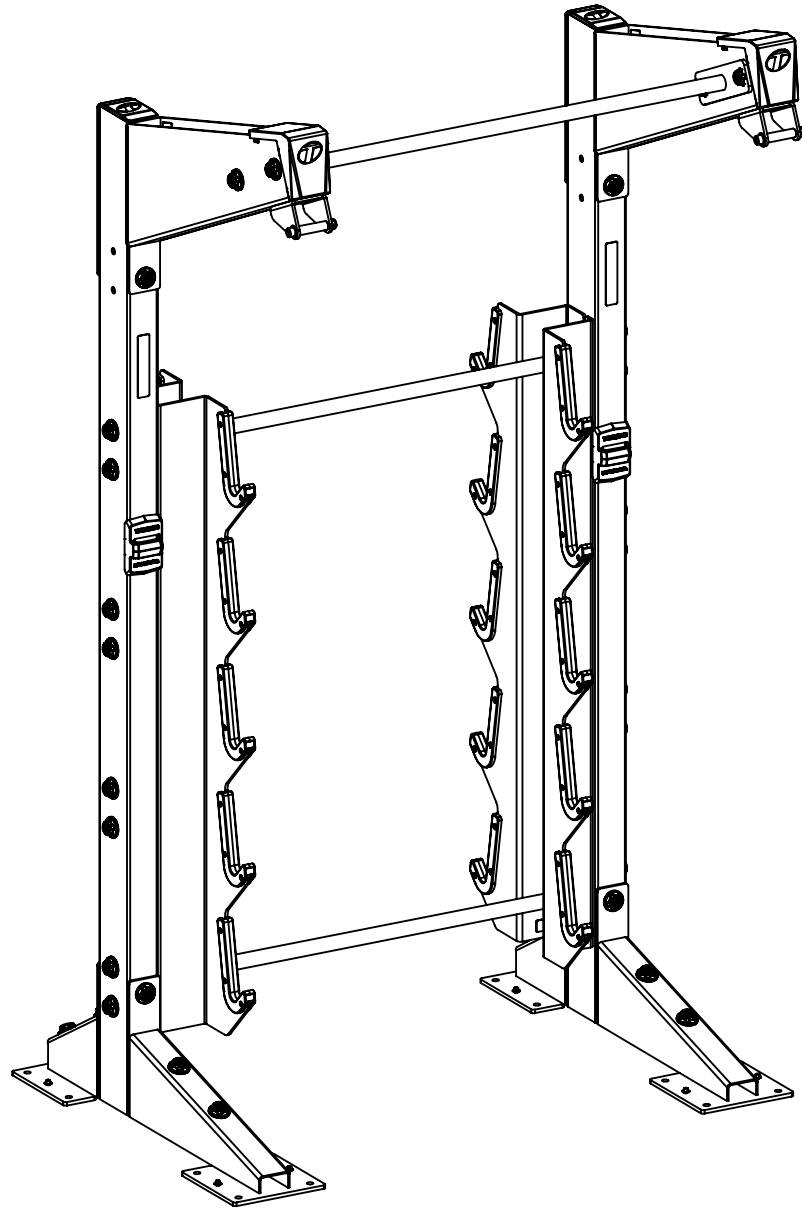
## 4' X 10 BARBELL STORAGE MODULE



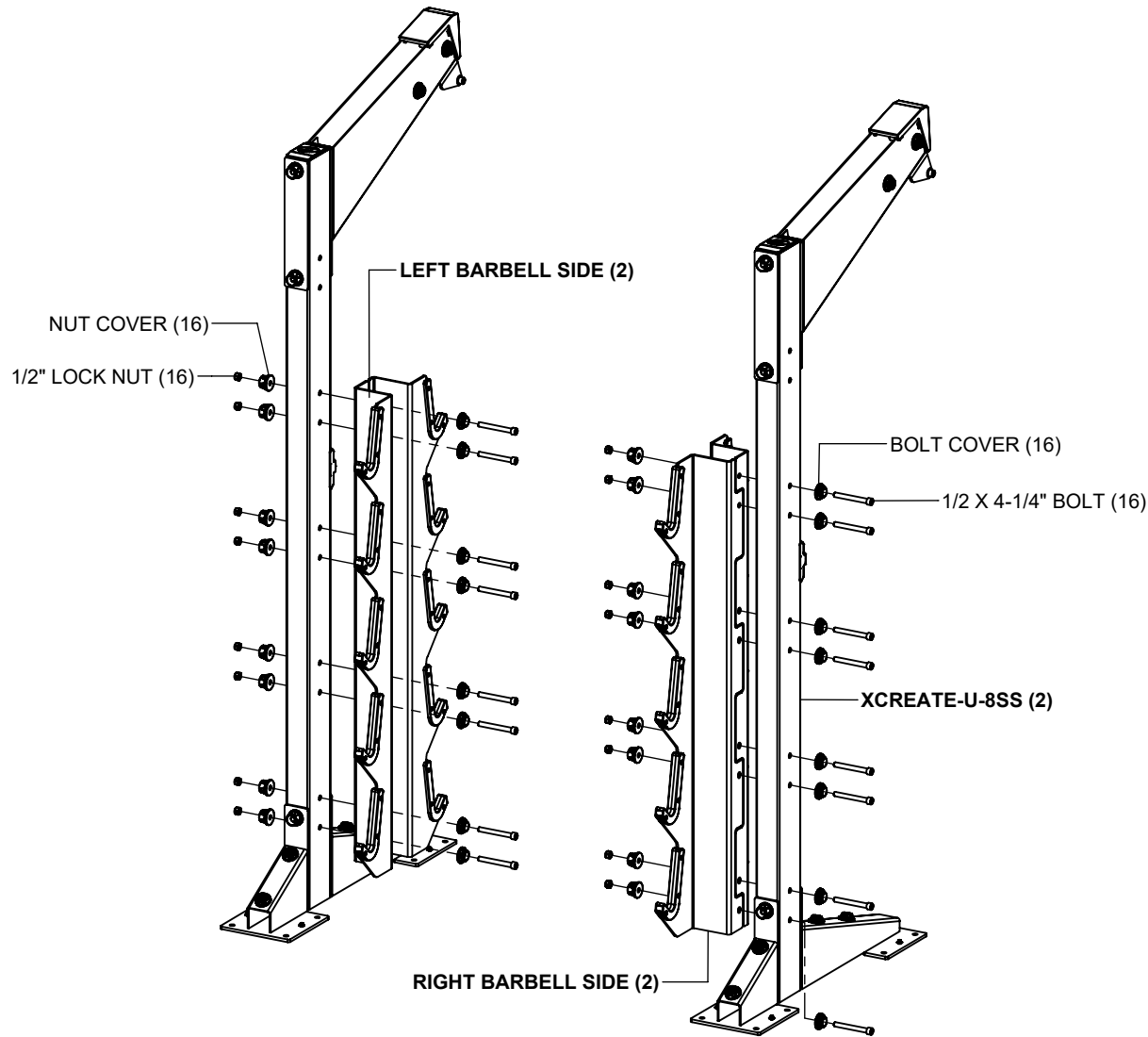
### **NOTE:**

If you are a professional contractor installing this system for a facility, leave these labels and instruction with manager or inquire what label to attach to each barbell guard.

**4' 2 SIDED X 10 BARBELL STORAGE MODULE**



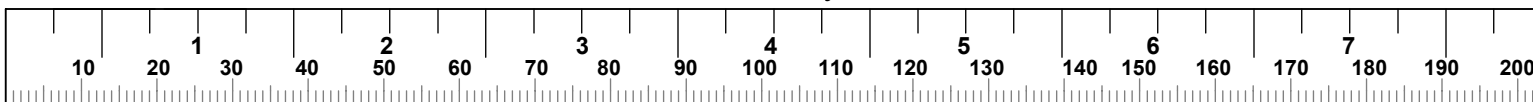
# 4' 2 SIDED X 10 BARBELL STORAGE MODULE (WITHOUT CONNECTOR)



## NOTES:

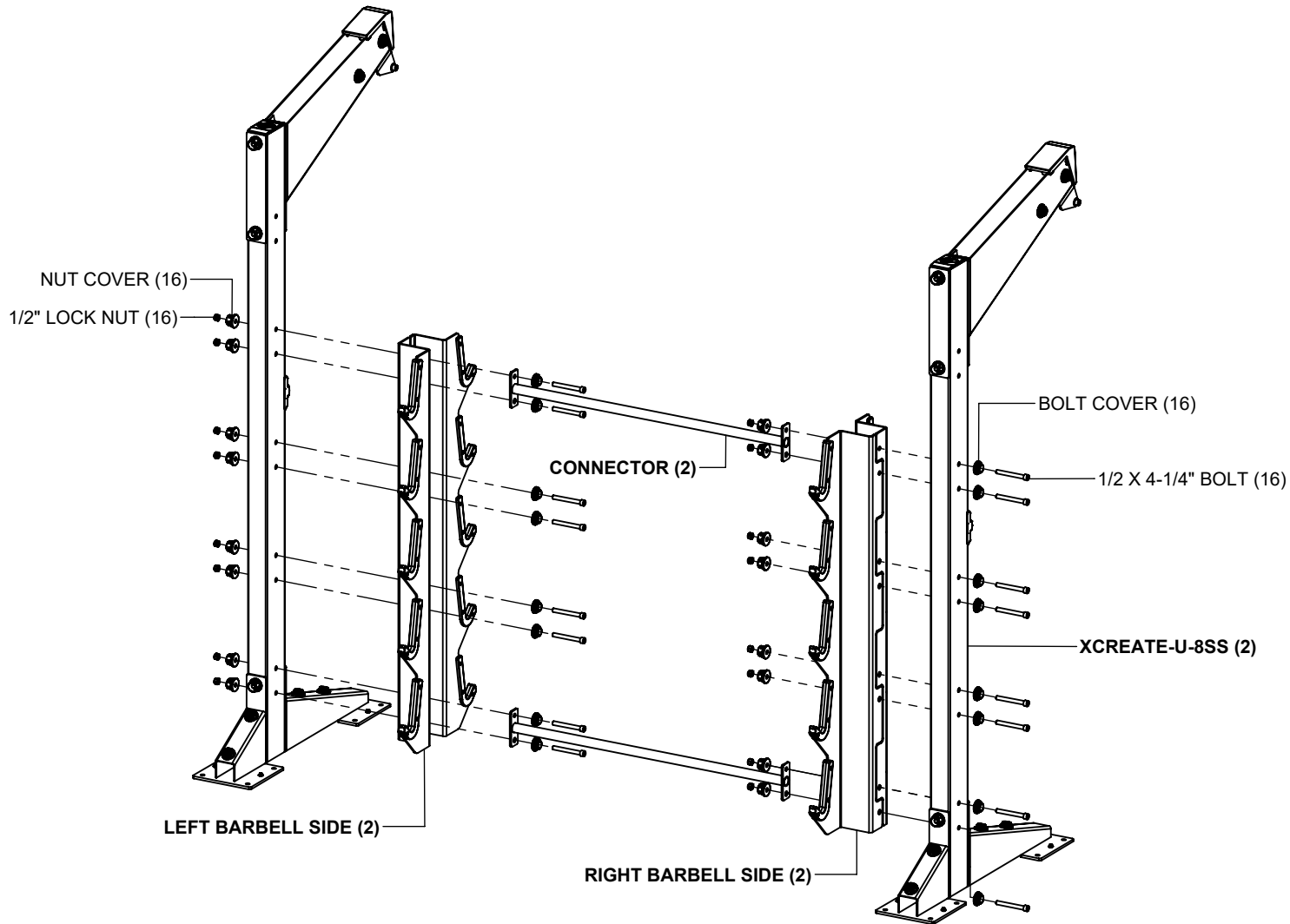
If more modules will be assembled, do not tighten bolts at this time.  
If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.





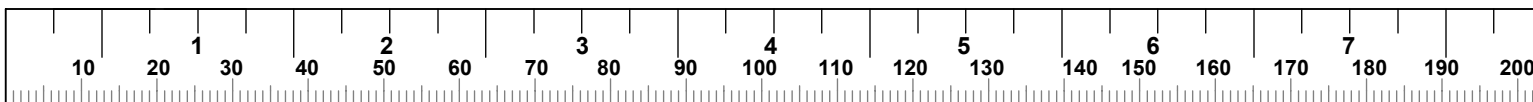
# 4' 2 SIDED X 10 BARBELL STORAGE MODULE (WITH CONNECTOR)



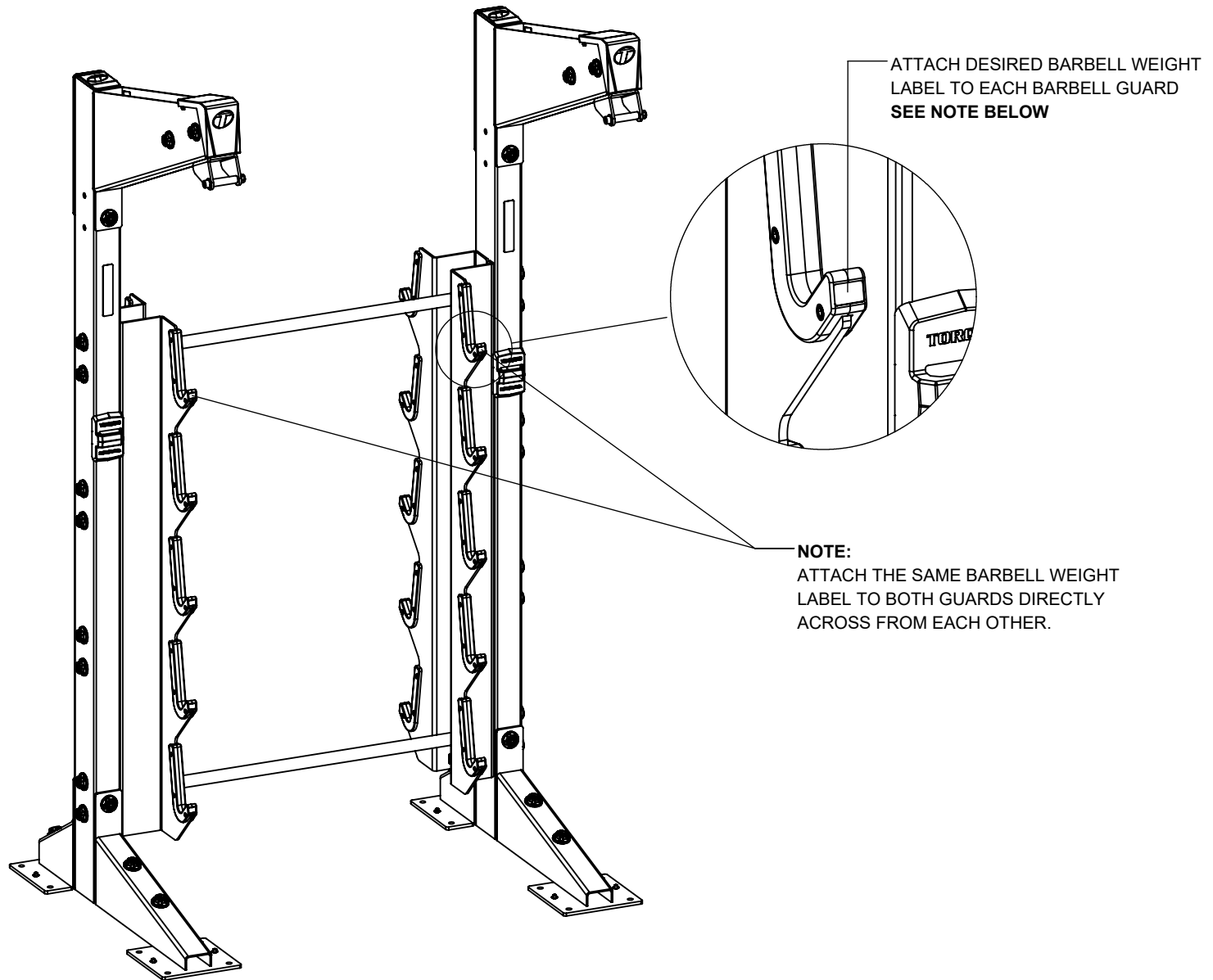
## NOTES:

If more modules will be assembled, do not tighten bolts at this time.  
If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.



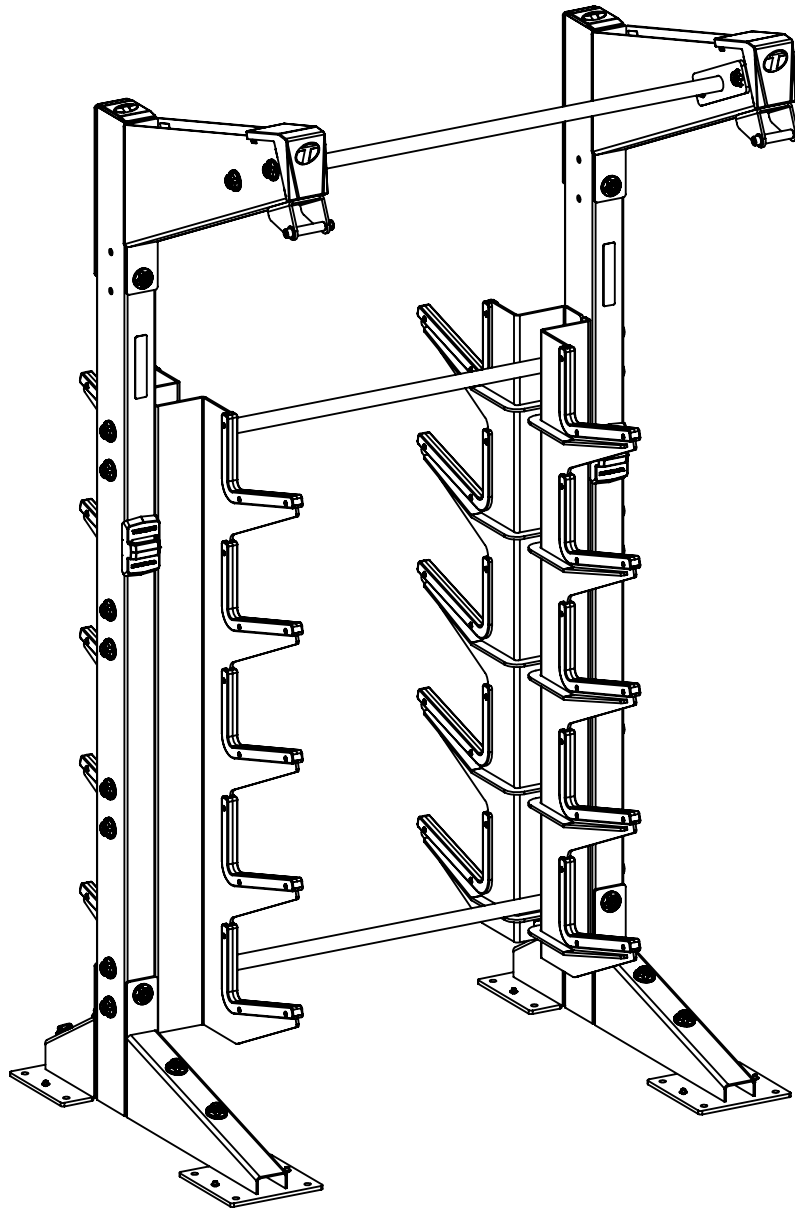
## 4' 2 SIDED X 10 BARBELL STORAGE MODULE



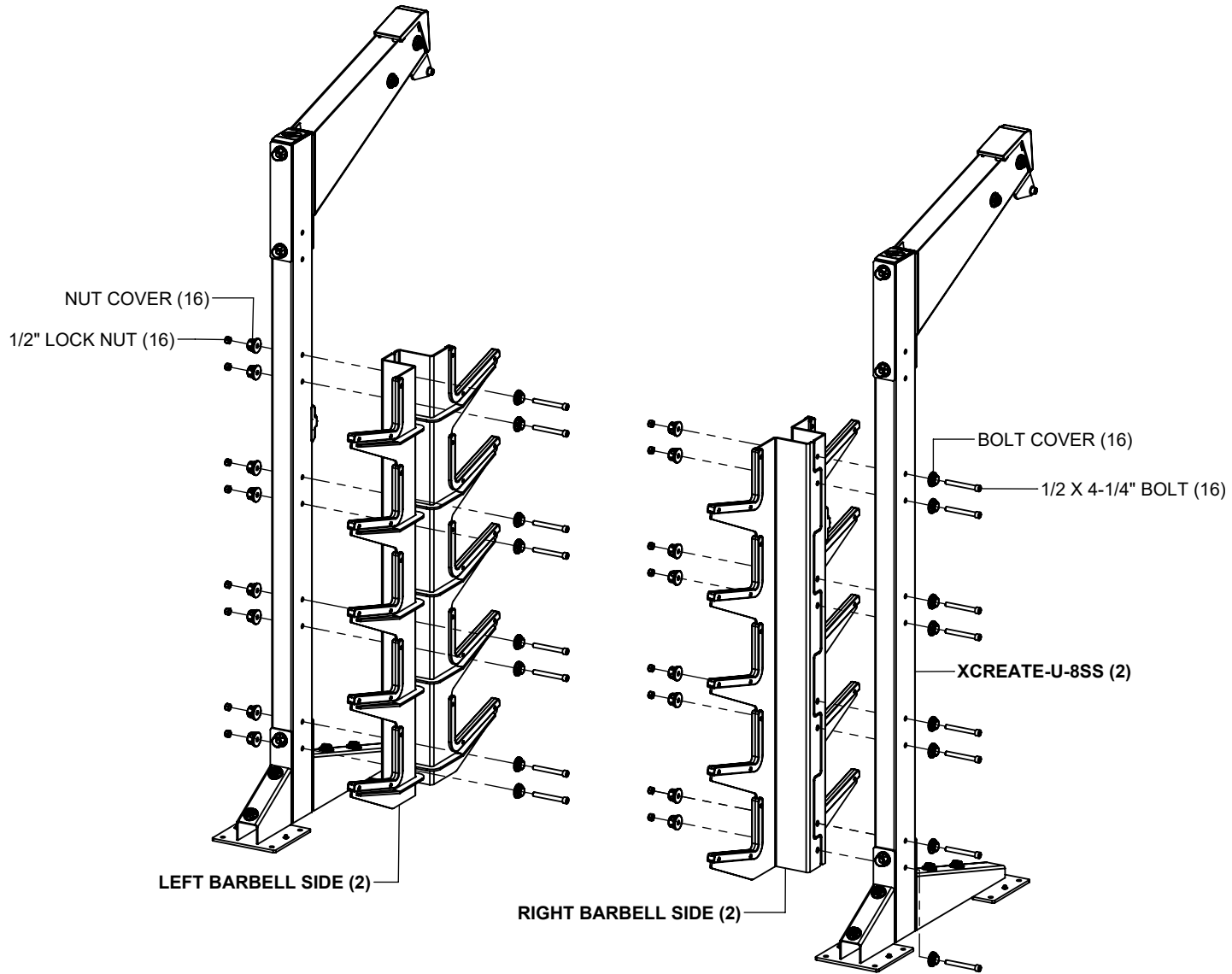
### **NOTE:**

If you are a professional contractor installing this system for a facility, leave these labels and instruction with manager or inquire what label to attach to each barbell guard.

**4' 2 SIDED X 20 BARBELL STORAGE MODULE**



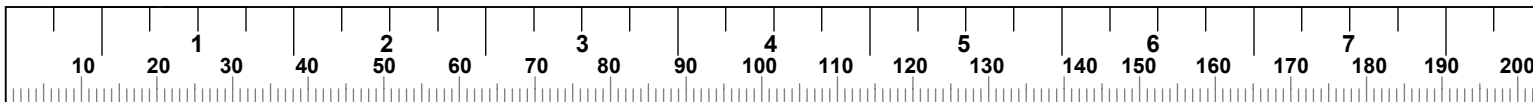
**4' 2 SIDED X 20 BARBELL STORAGE MODULE  
(WITHOUT CONNECTOR)**



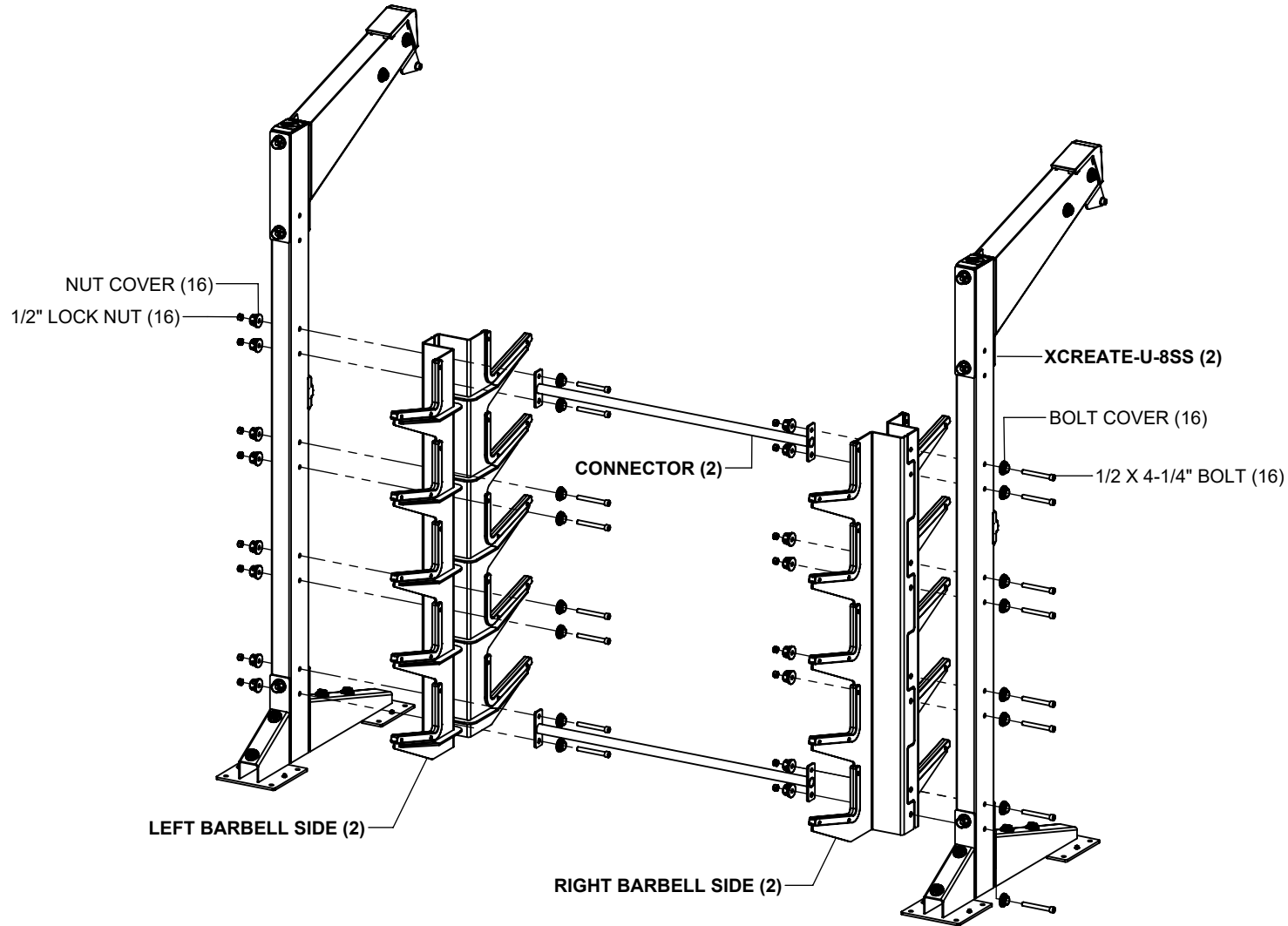
**NOTES:**

If more modules will be assembled, do not tighten bolts at this time.  
If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.



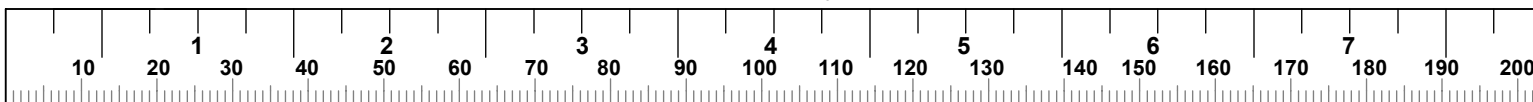
**4' 2 SIDED X 20 BARBELL STORAGE MODULE  
(WITH CONNECTOR)**



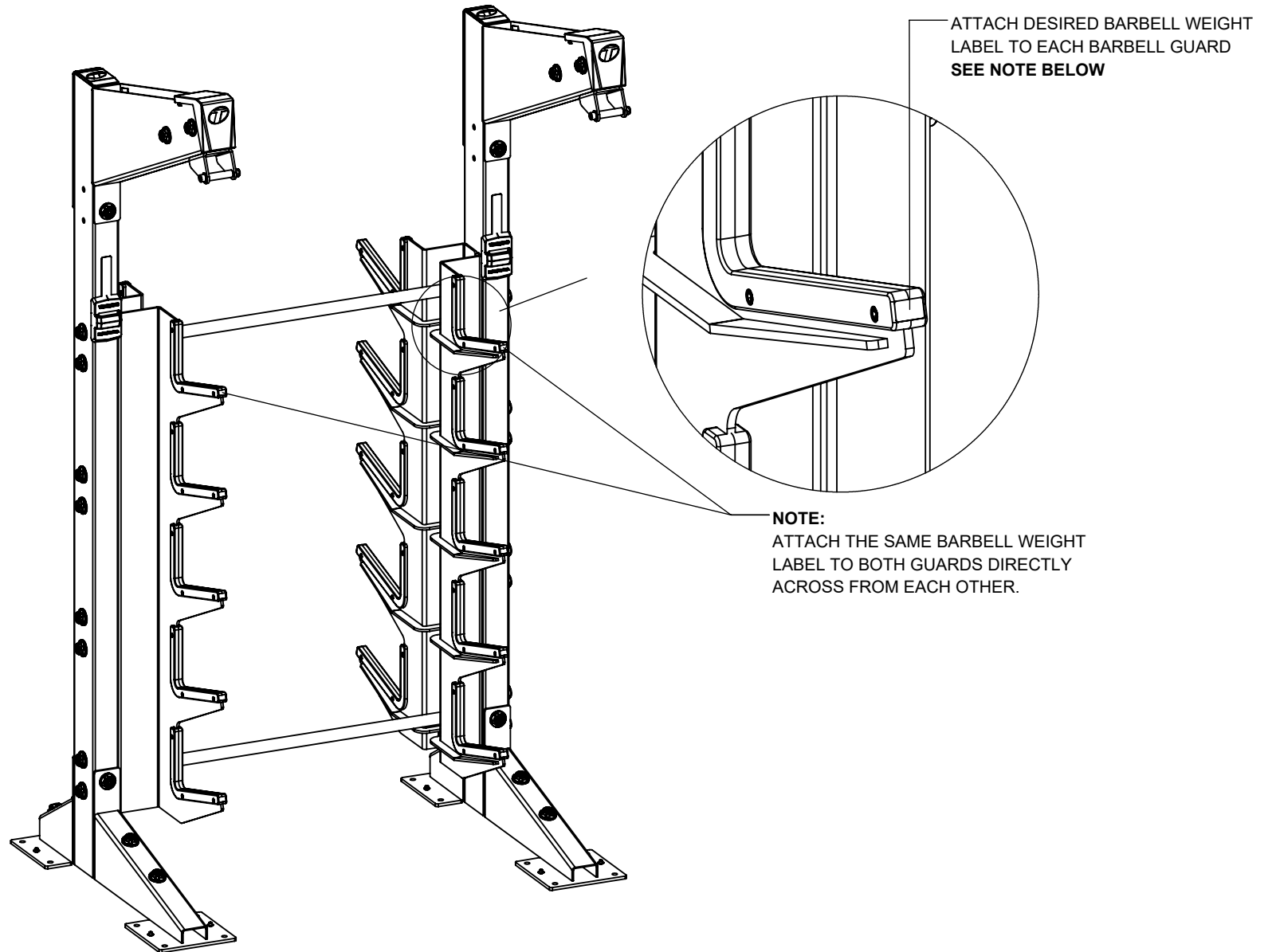
**NOTES:**

If more modules will be assembled, do not tighten bolts at this time.  
If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.



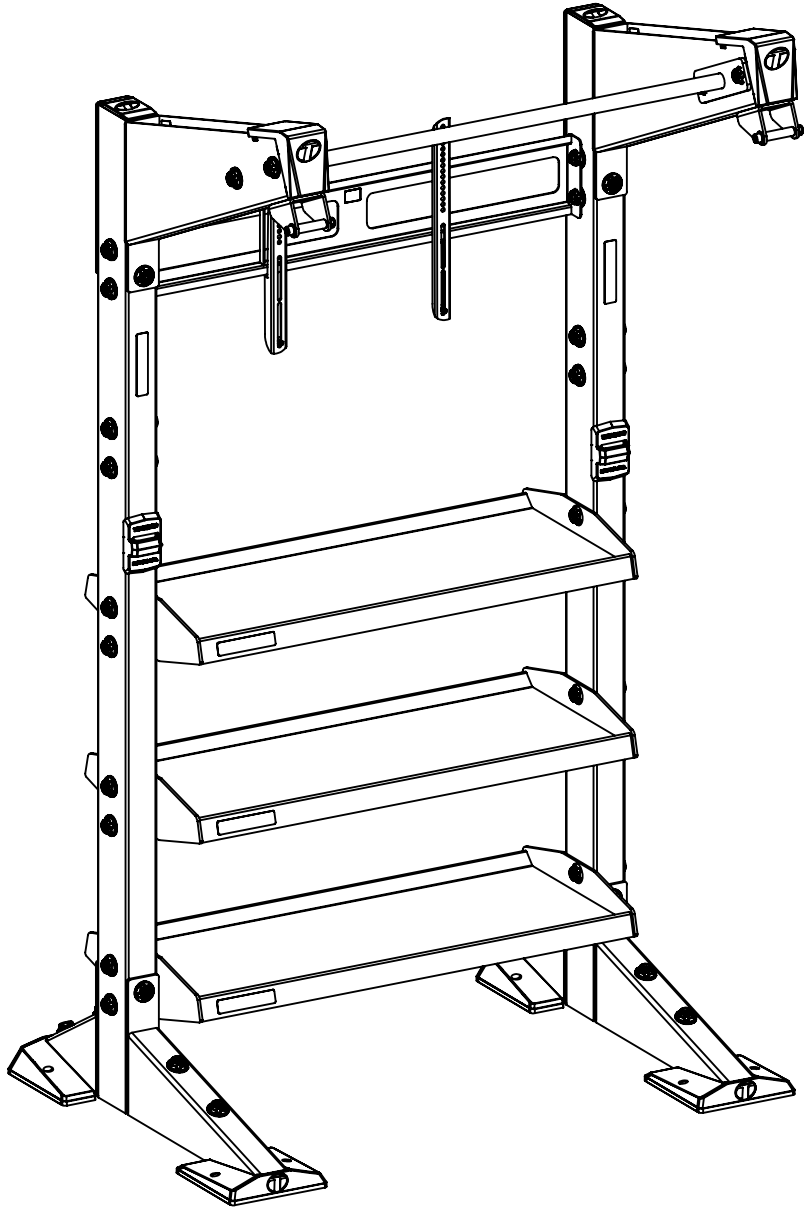
## 4' 2 SIDED X 10 BARBELL STORAGE MODULE



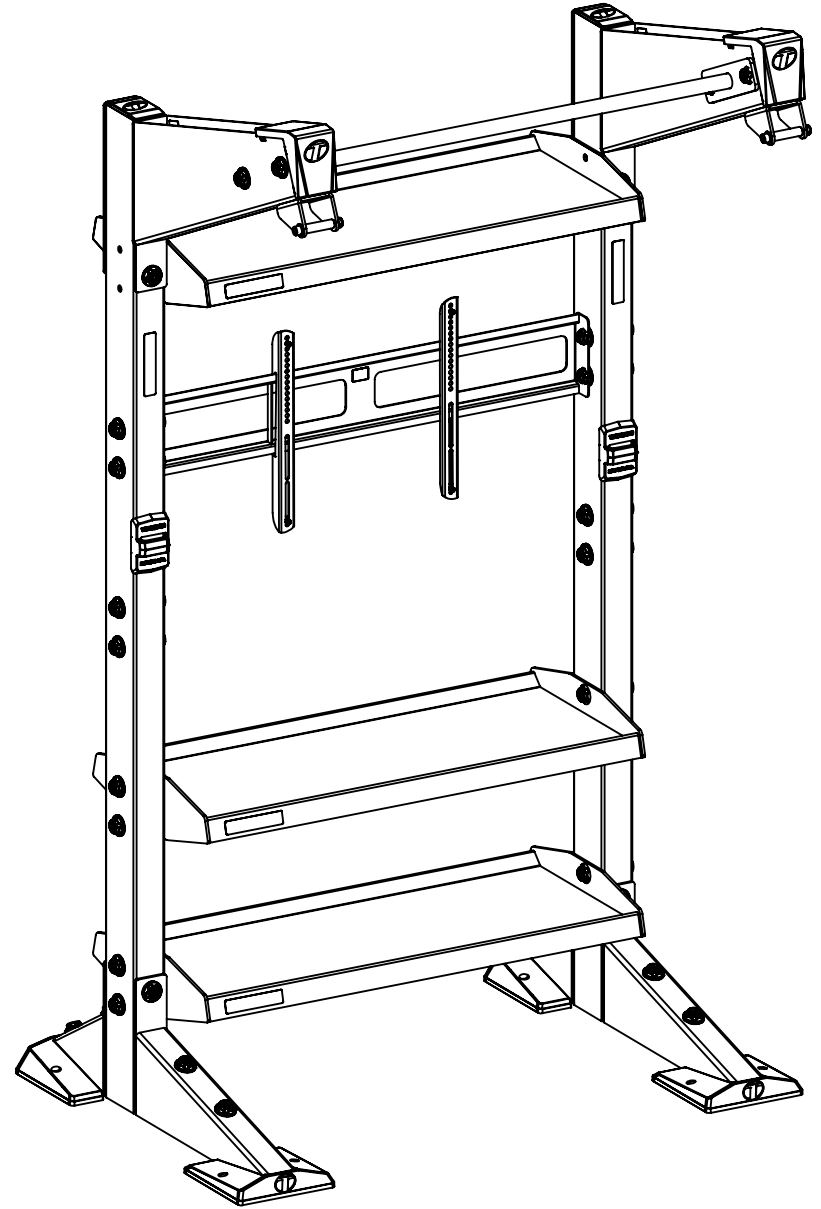
### **NOTE:**

If you are a professional contractor installing this system for a facility, leave these labels and instruction with manager or inquire what label to attach to each barbell guard.

**4' MONITOR MOUNT & STORAGE MODULE**



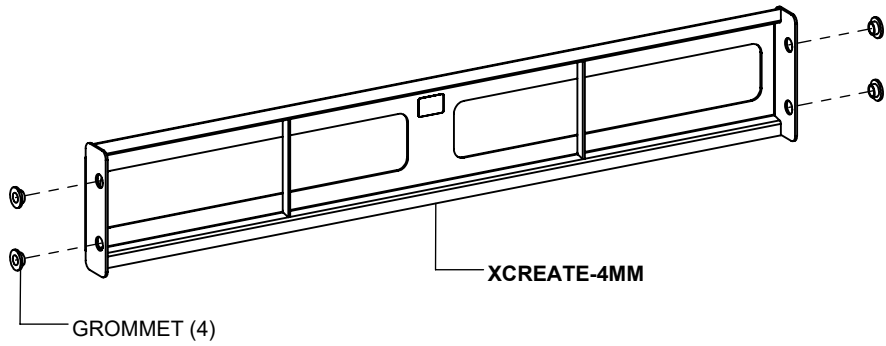
**STANDARD CONFIGURATION**



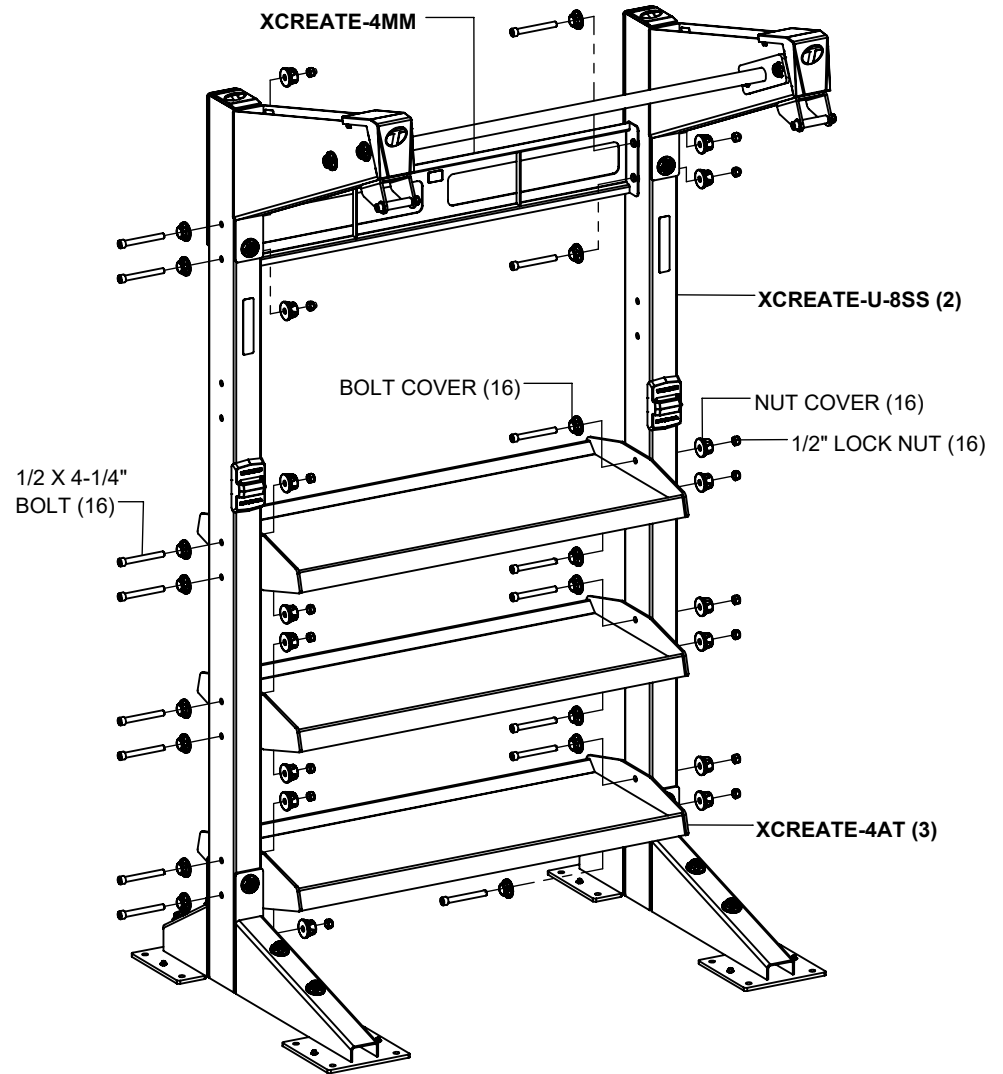
**OPTIONAL CONFIGURATION**

# 4' MONITOR MOUNT & STORAGE MODULE

## STEP 1A



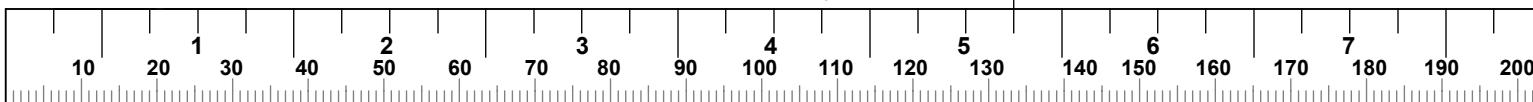
## STEP 1B



### NOTES:

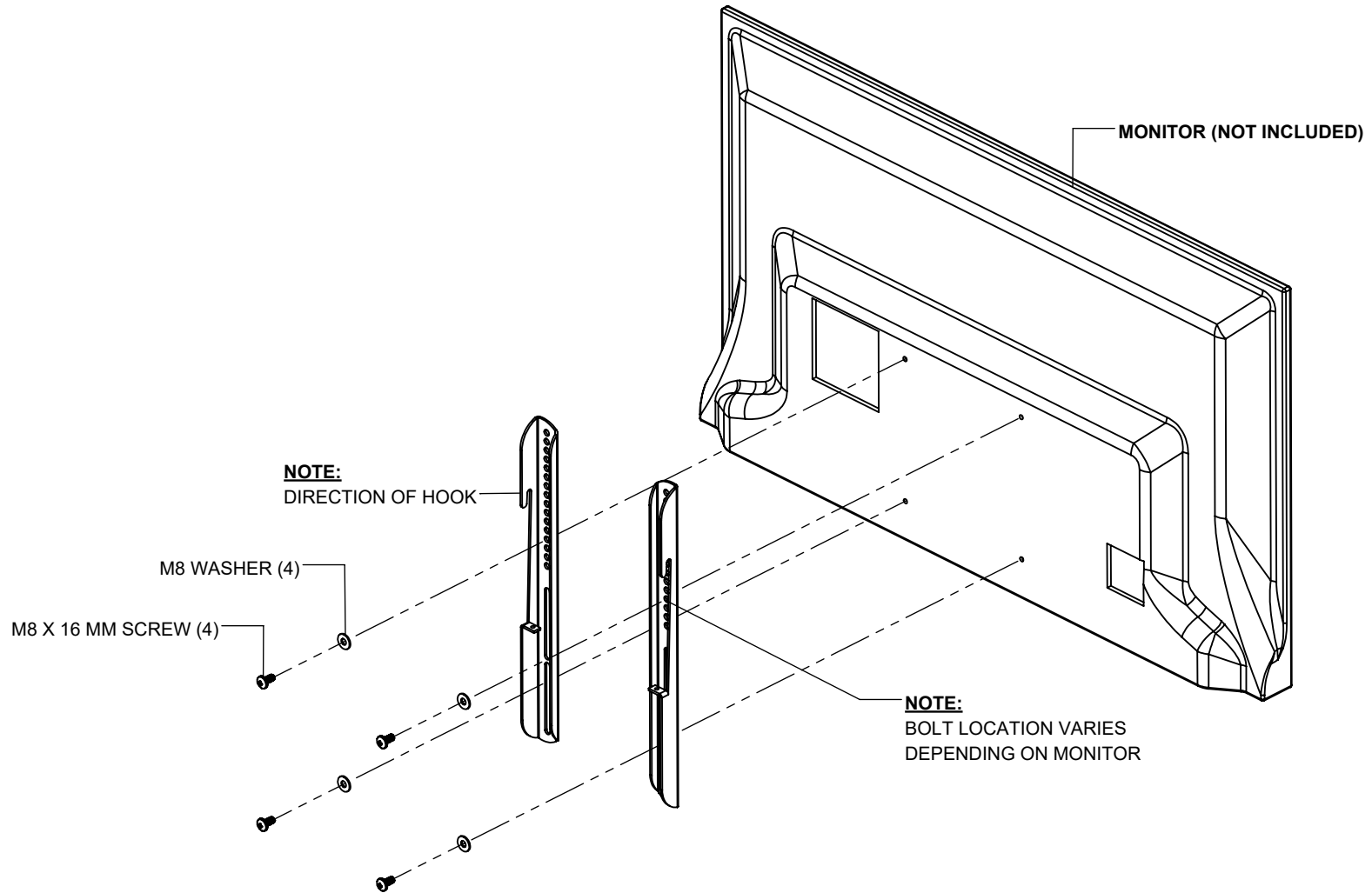
If more modules will be assembled, do not tighten bolts at this time. If this is the only module being assembled, then **SECURELY** tighten all bolts in this step and previous steps.

The **XCREATE-U-7SS** is assembled the exact same way.



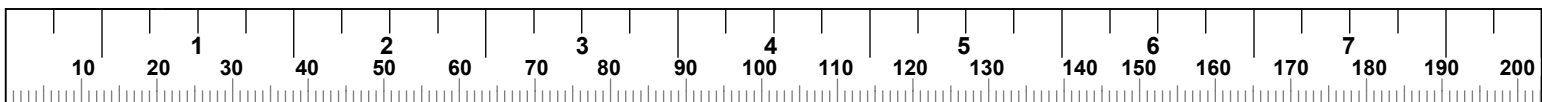


# 4' MONITOR MOUNT & STORAGE MODULE

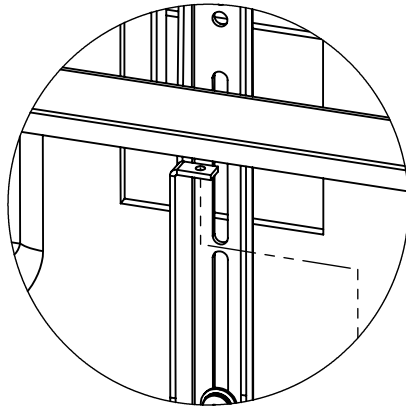


## **NOTE:**

**SECURELY** tighten all connections in this step.

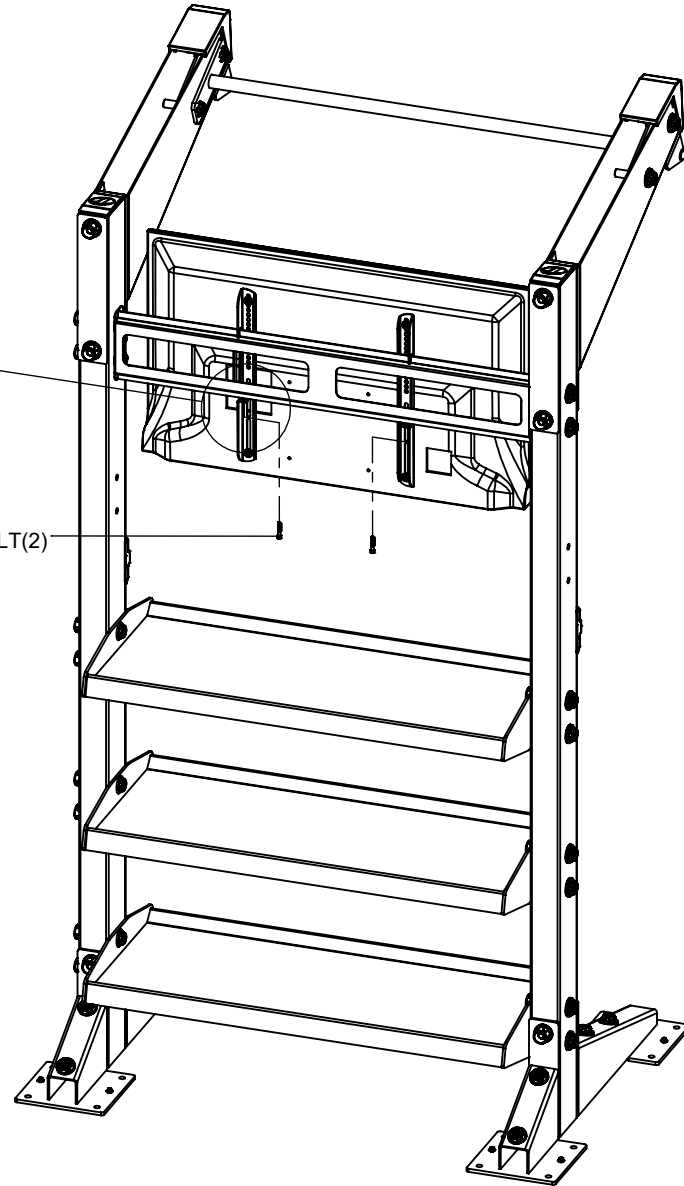


# 4' MONITOR MOUNT & STORAGE MODULE



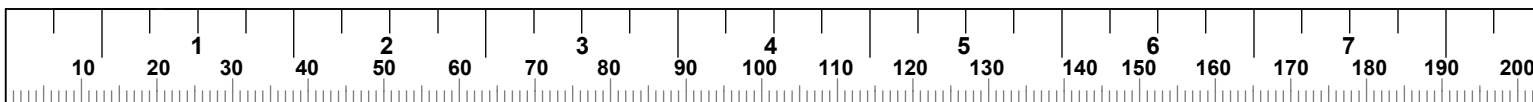
**NOTE:**  
CENTER MONITOR BEFORE TIGHTENING

M6 x 35 MM BOLT(2)

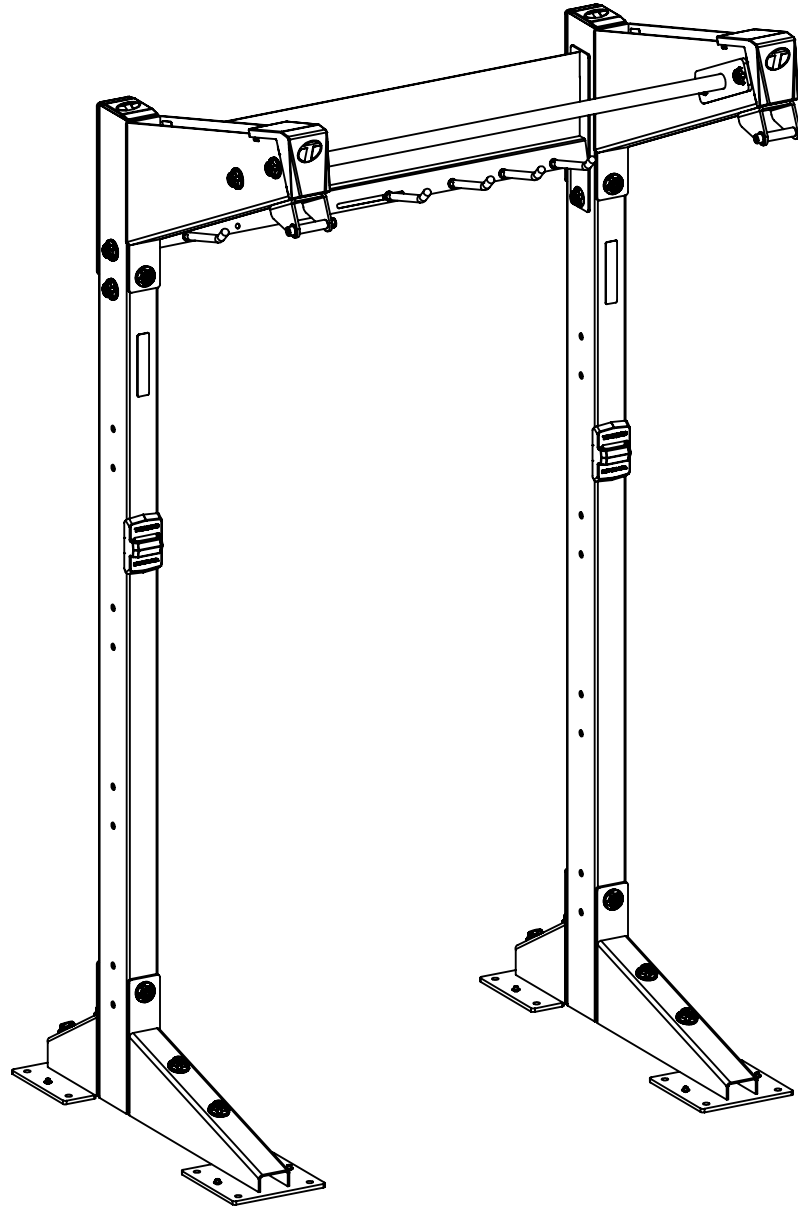


## **NOTE:**

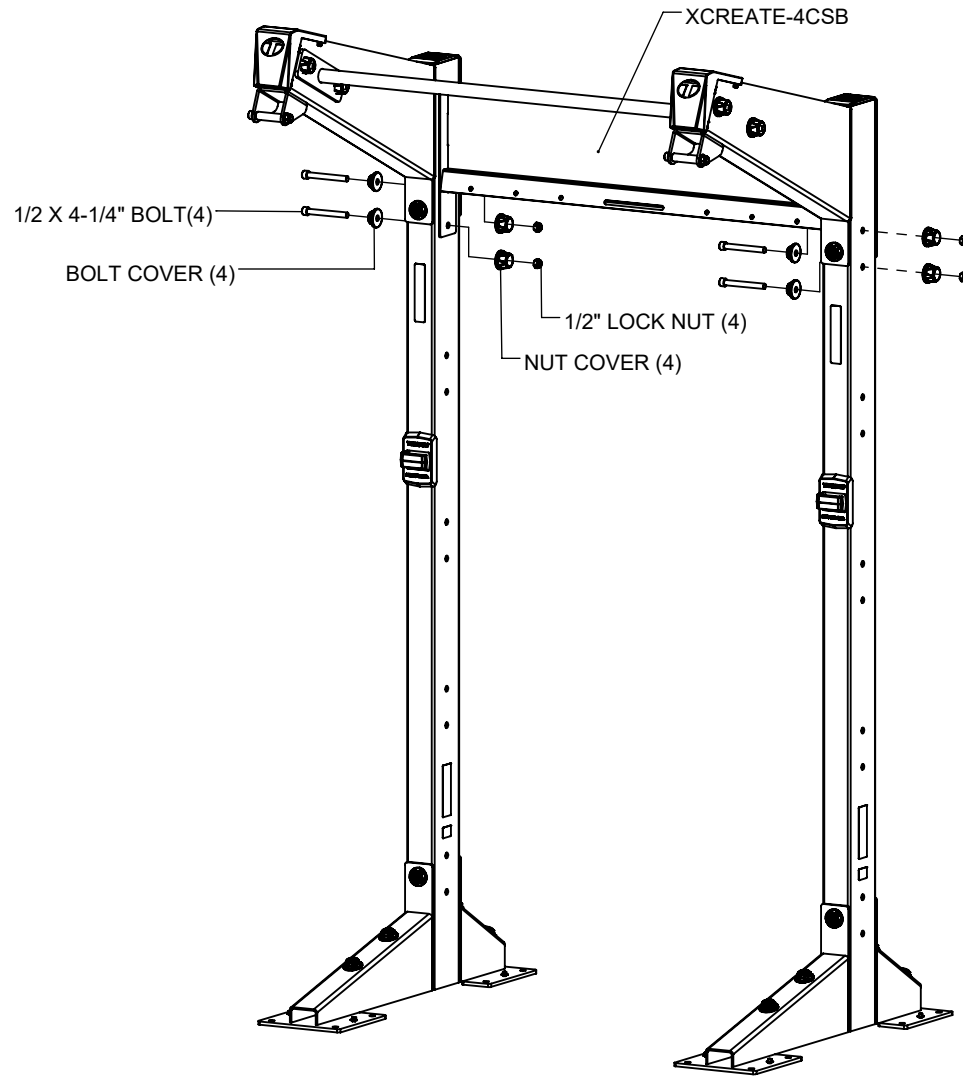
**SECURELY** tighten all connections in this step.



**4' CUSTOM SIGN AND HANGING STORAGE MODULE**

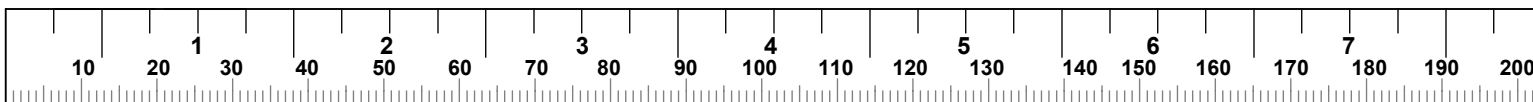


# 4' CUSTOM SIGN AND HANGING STORAGE MODULE

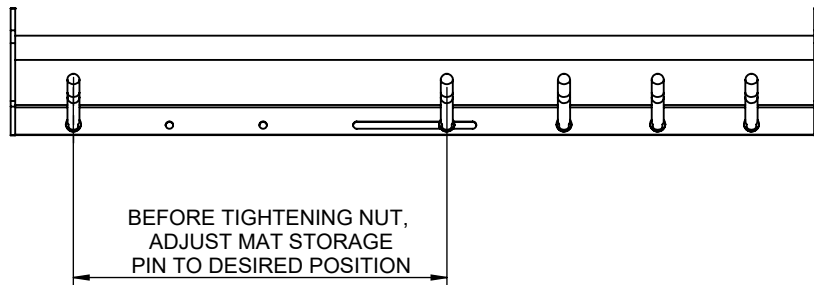
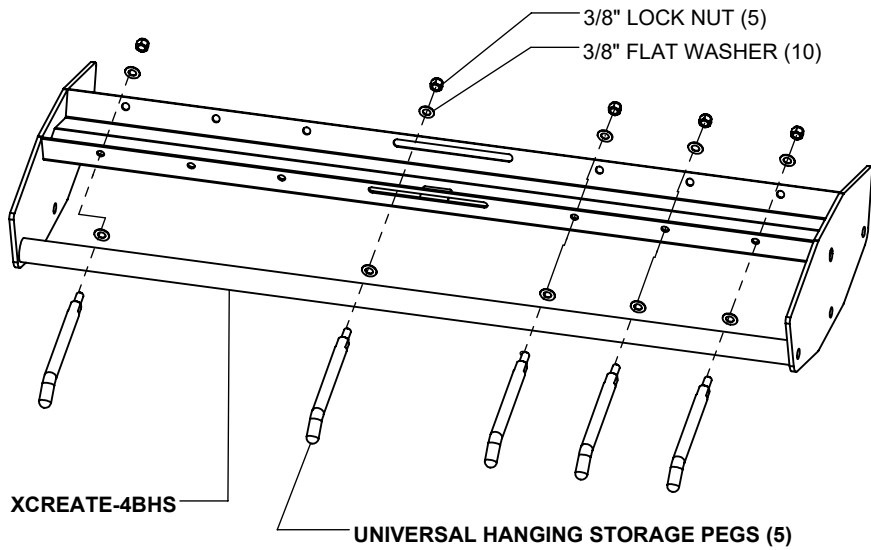


**NOTE:**

**SECURELY** tighten all connections in this step.



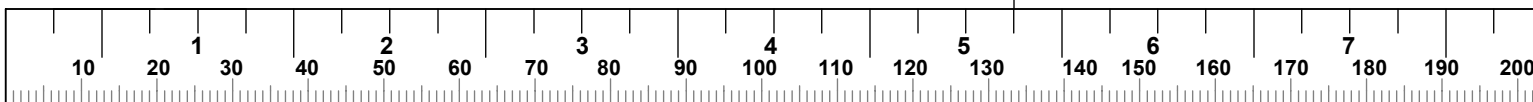
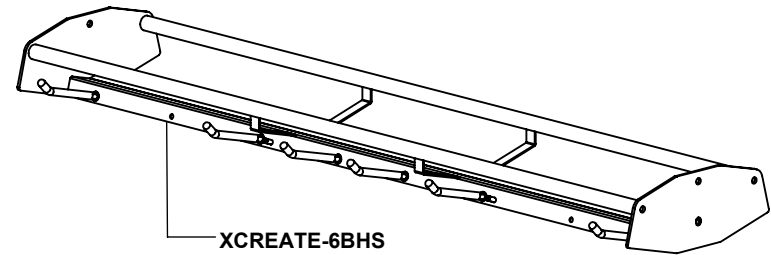
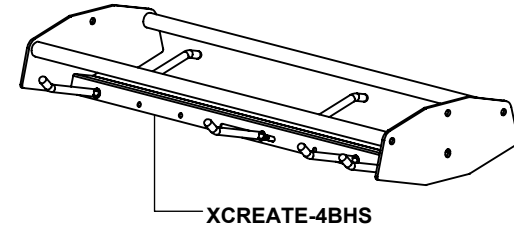
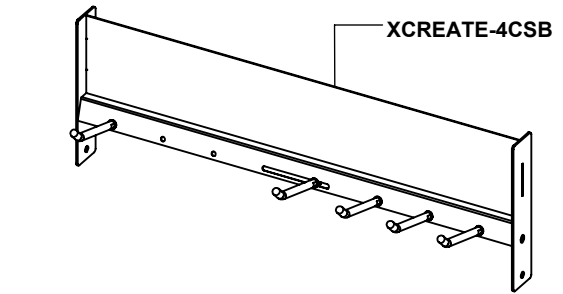
# MAT STORAGE AND ACCESSORY PINS



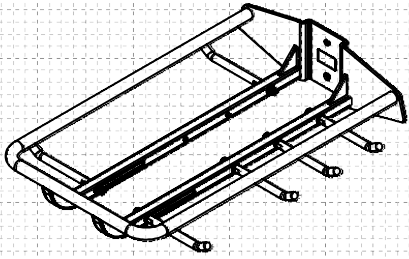
## NOTE:

For the purpose of illustration the XCREATE-4BHS is shown. The XCREATE-4BHS, XCREATE-4CSB and XCREATE-6-UBS can be assembled the same way.

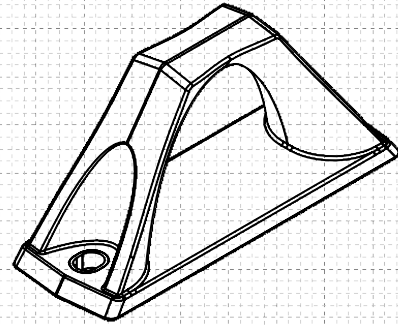
**SECURELY** tighten all connections in this step.



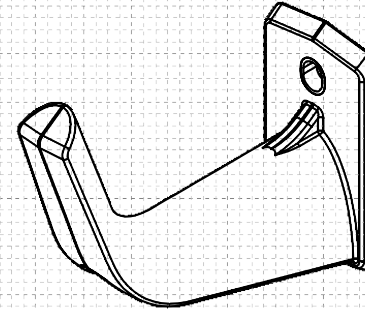




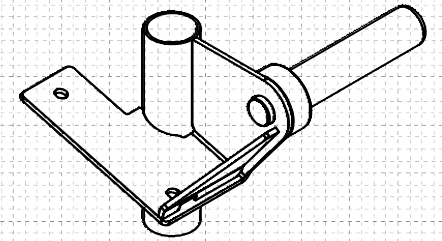
**XCREATE-BHSE**  
BALL AND HANGING  
STORAGE EXTENSION



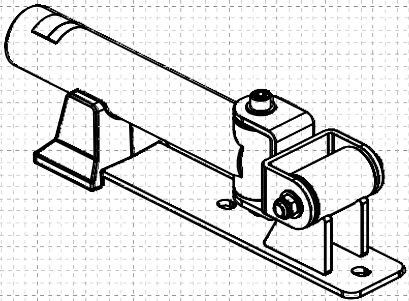
**XRACK-BRA**  
BATTLE ROPE ANCHOR



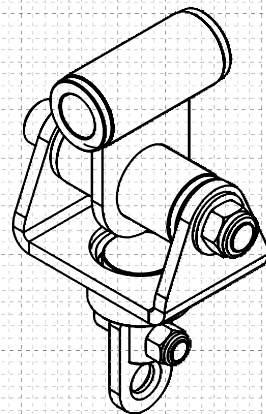
**XCREATE-HSH**  
HANGING STORAGE HOOK



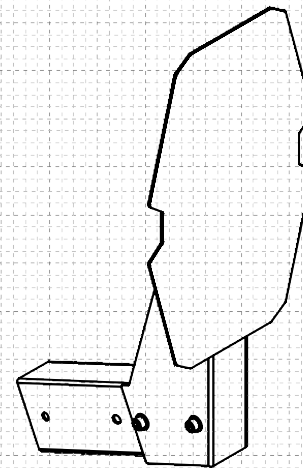
**XCREATE-DP**  
DOUBLE PLAY



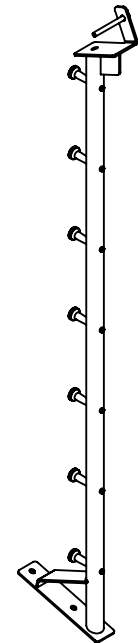
**XHMGR**  
HORIZONTAL MOUNT  
GROUND ROTATIONAL TRAINER



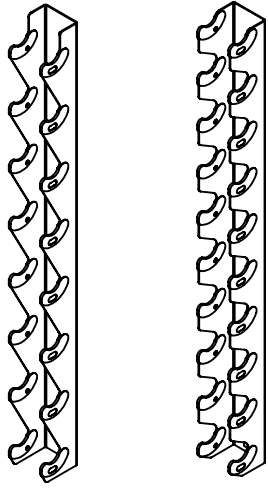
**XCREATE-3DS**  
3 DIMENSIONAL SWIVEL



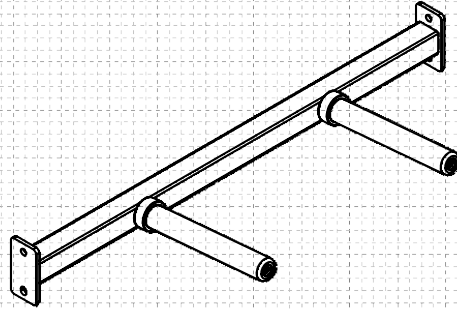
**XCREATE-BT**  
BALL TARGET



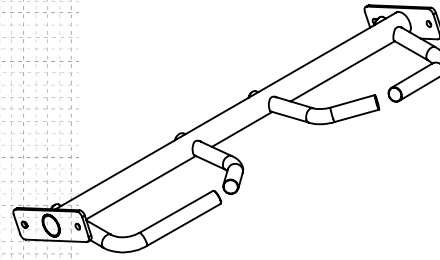
**XCREATE-RBA**  
RESISTANCE BAND ANCHOR



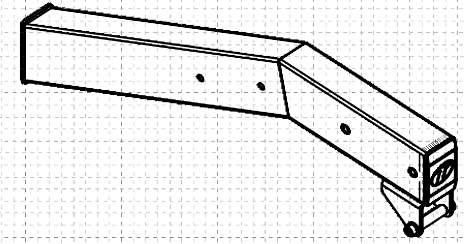
**XCREATE-VDS4 / VDS5**  
VERTICAL DUMBBELL  
STORAGE



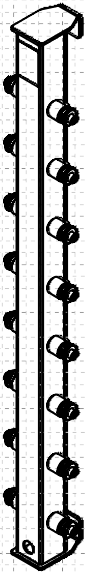
**XCREATE-4SSHWS**  
4' SINGLE SIDE HORIZONTAL  
WEIGHT STORAGE



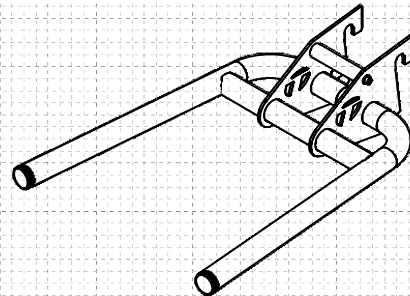
**XCREATE-4MGX**  
4' MULTI GRIP CROSS



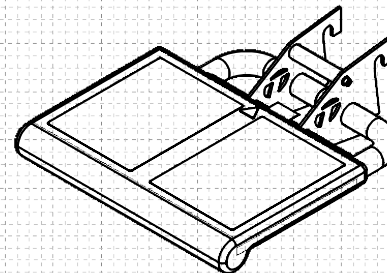
**XCREATE-TBE**  
TOP BOOM EXTENSION



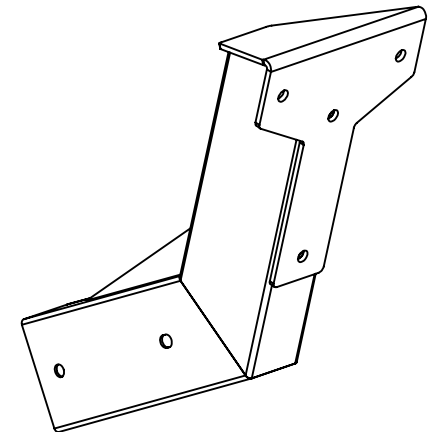
**XCREATE-AA**  
ATTACHMENT ANCHOR



**XCREATE-AAD**  
DIP ATTACHMENT

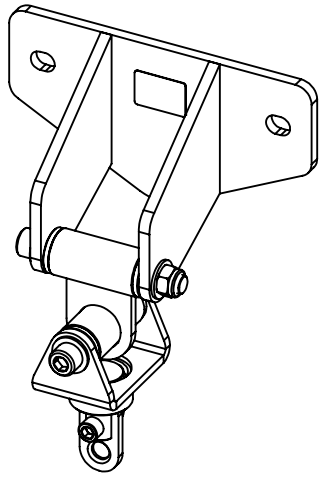


**XCREATE-AAPS**  
PLYO STEP

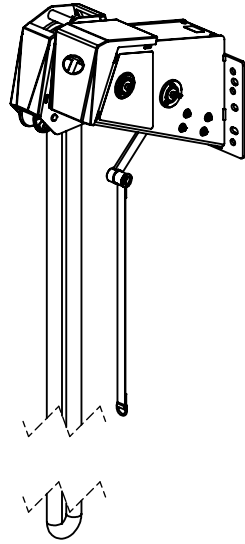


**XCREATE-AE**  
ATTACHMENT EXTENSION

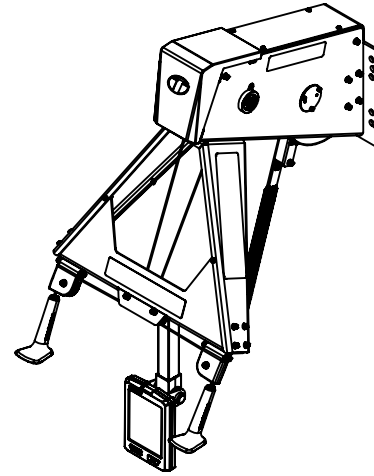




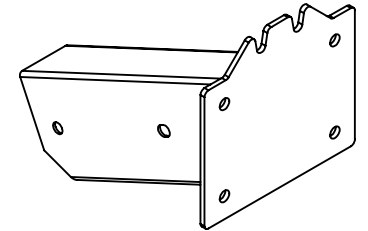
**XCREATE-3DSM**  
3 DIMENSIONAL SWIVEL W/MOUNT



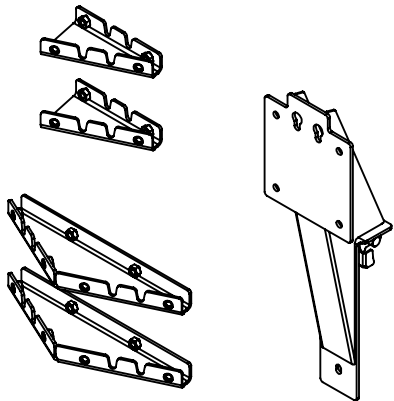
**XERT**  
RELENTLESS ROPE TRAINER



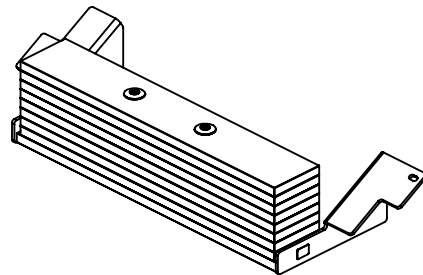
**XRR-SKI**  
RELENTLESS RIPPER



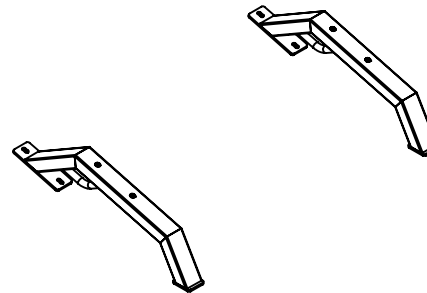
**XCREATE-XERTBM**  
BOOM MOUNT



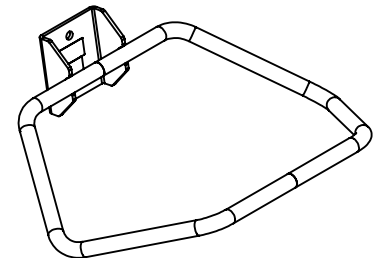
**XCREATE-SAM**  
SIDE ATTACHMENT MOUNT



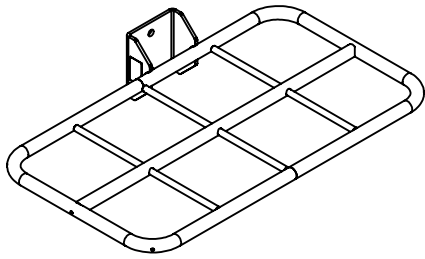
**XCREATE-4CWS/CWP**  
4' COUNTERWEIGHT SUPPORT/  
COUNTERWEIGHT PLATES



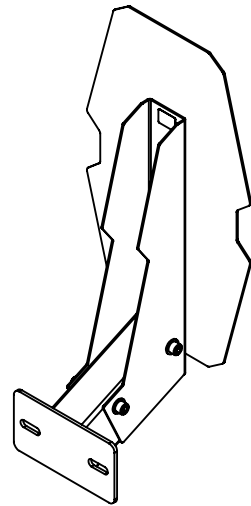
**XCREATE-OR**  
OUTRIGGER



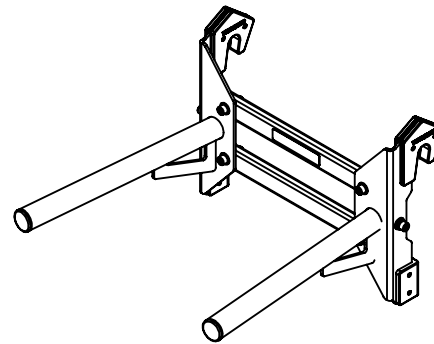
**XCREATE-SA-BOSU**  
BOSU STORAGE ATTACHMENT



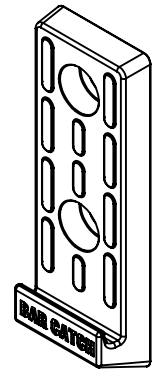
**XCREATE-FRS6-8**  
FOAM ROLLER STORAGE



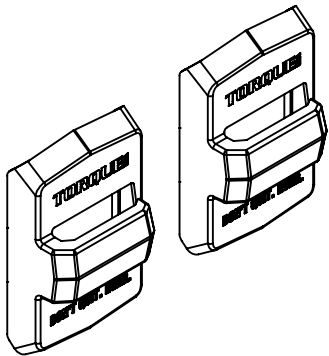
**XCREATE-BBT**  
BRIDGE BALL TARGET



**XCREATE-SBDA**  
STALL BAR DIP ATTACHMENT

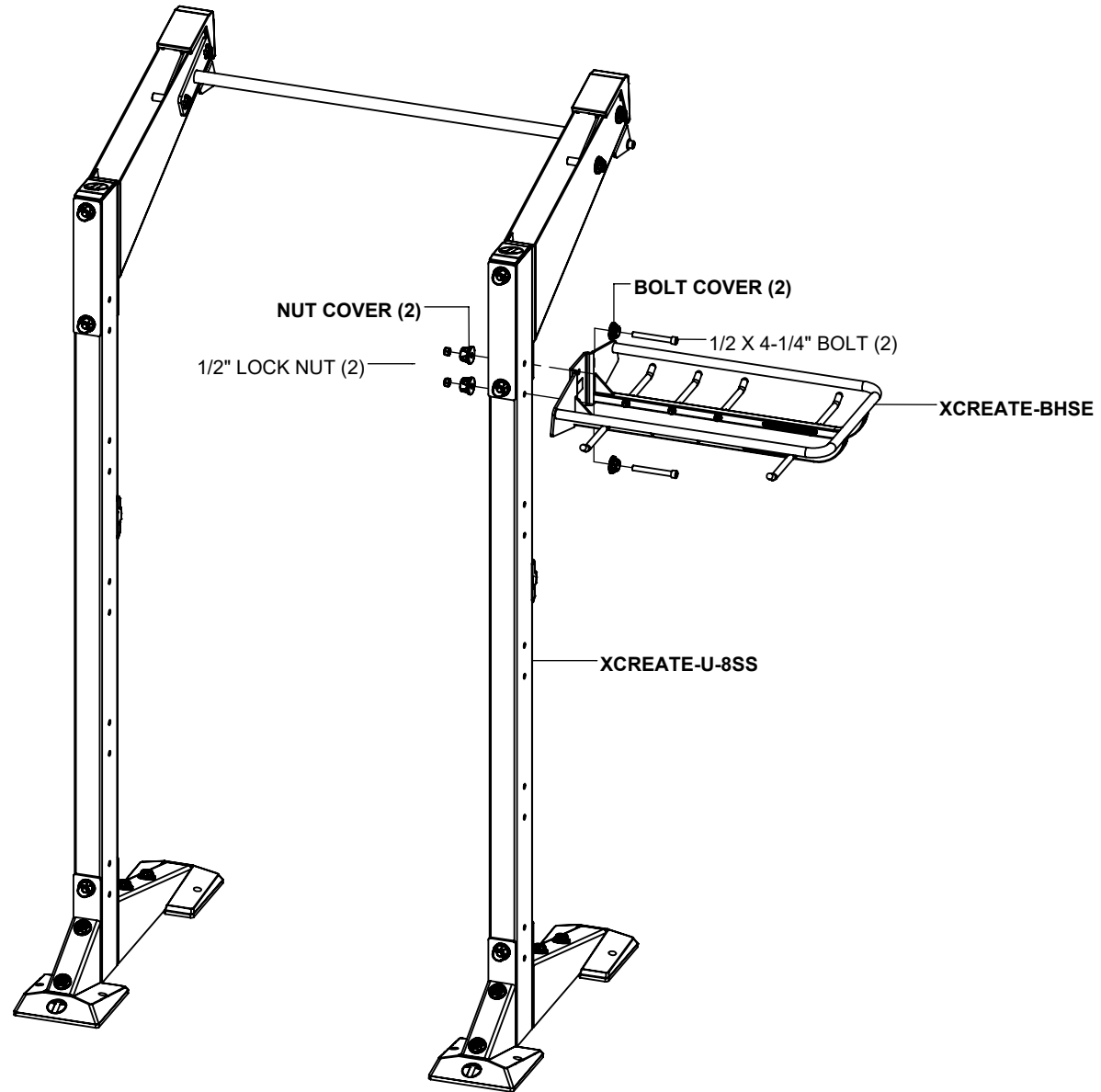


**BCSA**  
BAR CATCH STORAGE  
ATTACHMENT



**XCREATE-HMSC**  
MAGNETIC SUSPENSION CLIP

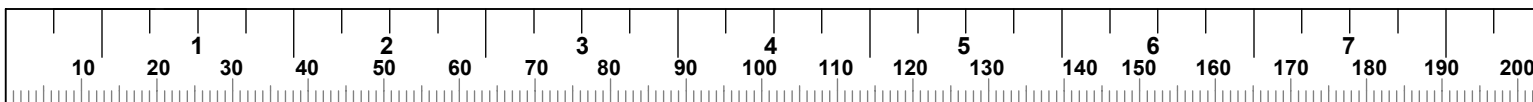
**XCREATE-BHSE  
BALL & HANGING  
STORAGE EXTENSION**



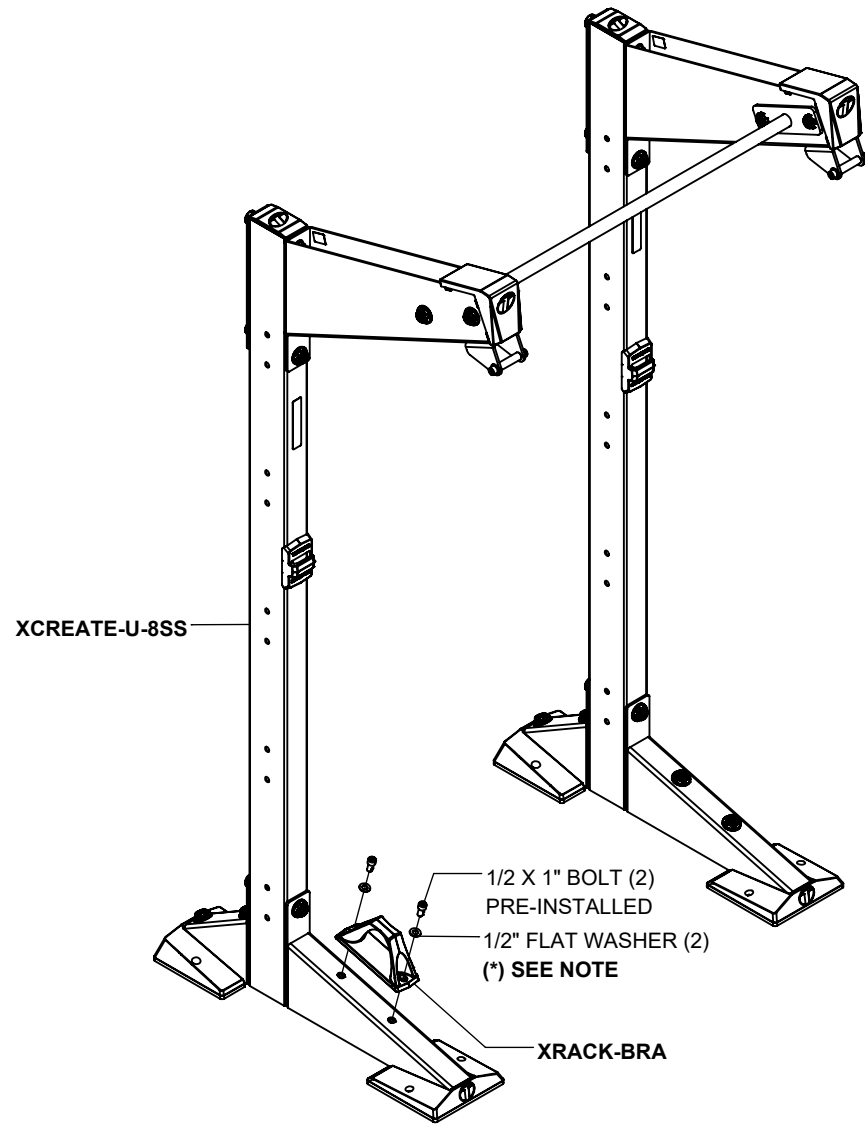
**NOTES:**

**SECURELY** tighten all bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.



**XRACK-BRA  
BATTLE ROPE ANCHOR**

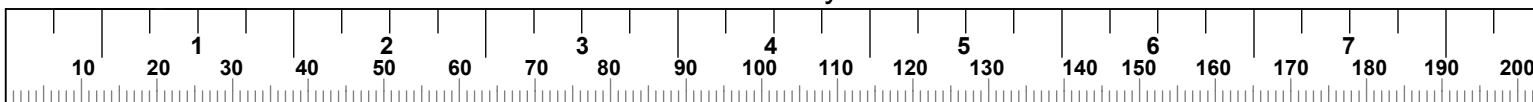


**NOTES:**

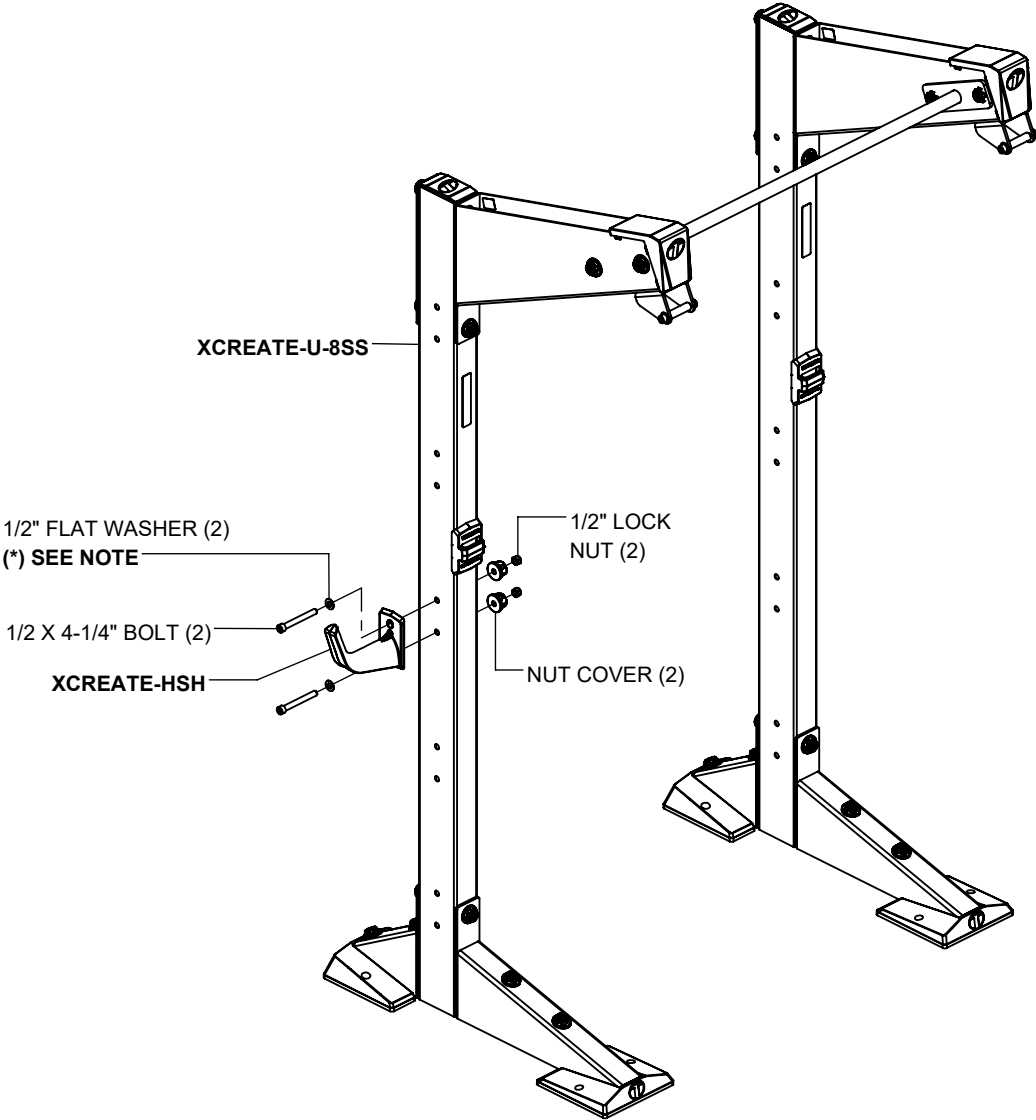
**SECURELY** tighten all bolt connections in this step.

(\*\*) **HARDWARE COVERS CANNOT** be used in this step.

The **XCREATE-U-7SS** is assembled the exact same way.



**XCREATE-HSH  
HANGING STORAGE HOOK**

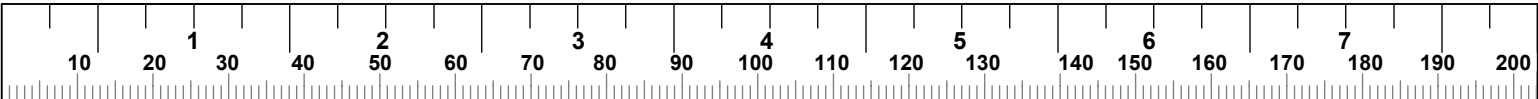


**NOTES:**

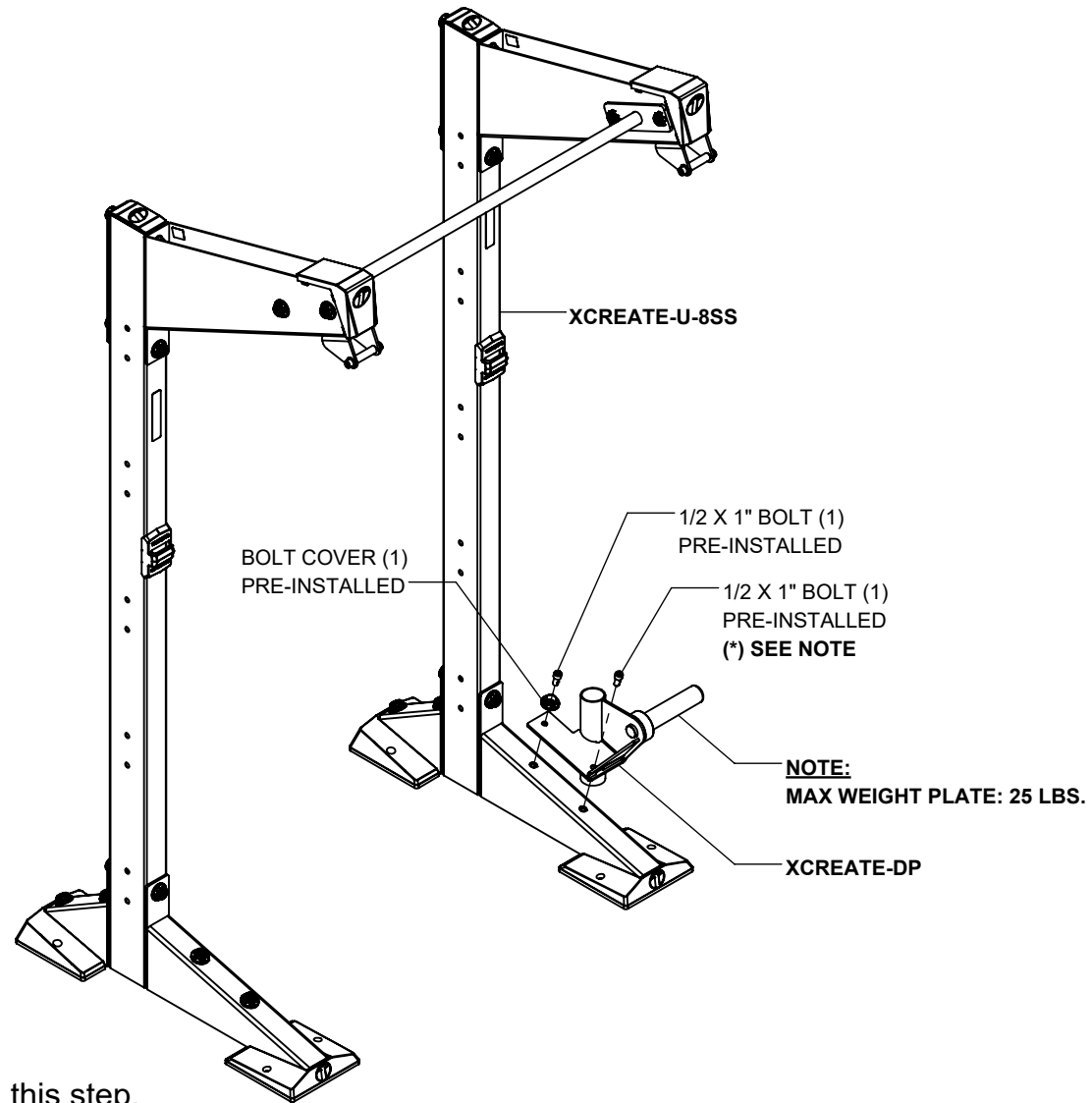
**SECURELY** tighten all bolt connections in this step.

(\*\*) **HARDWARE COVER CANNOT** be used on **HSH** side.

The **XCREATE-U-7SS** is assembled the exact same way.



**XCREATE-DP  
DOUBLE PLAY (BAR & PLATE STORAGE)**



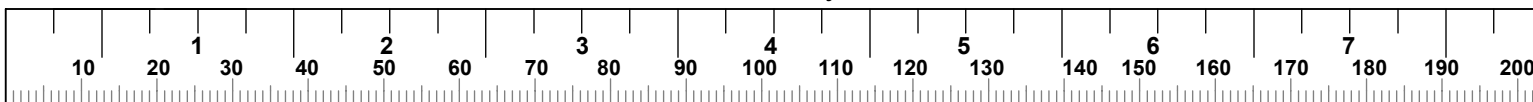
**NOTES:**

**SECURELY** tighten all bolt connections in this step.

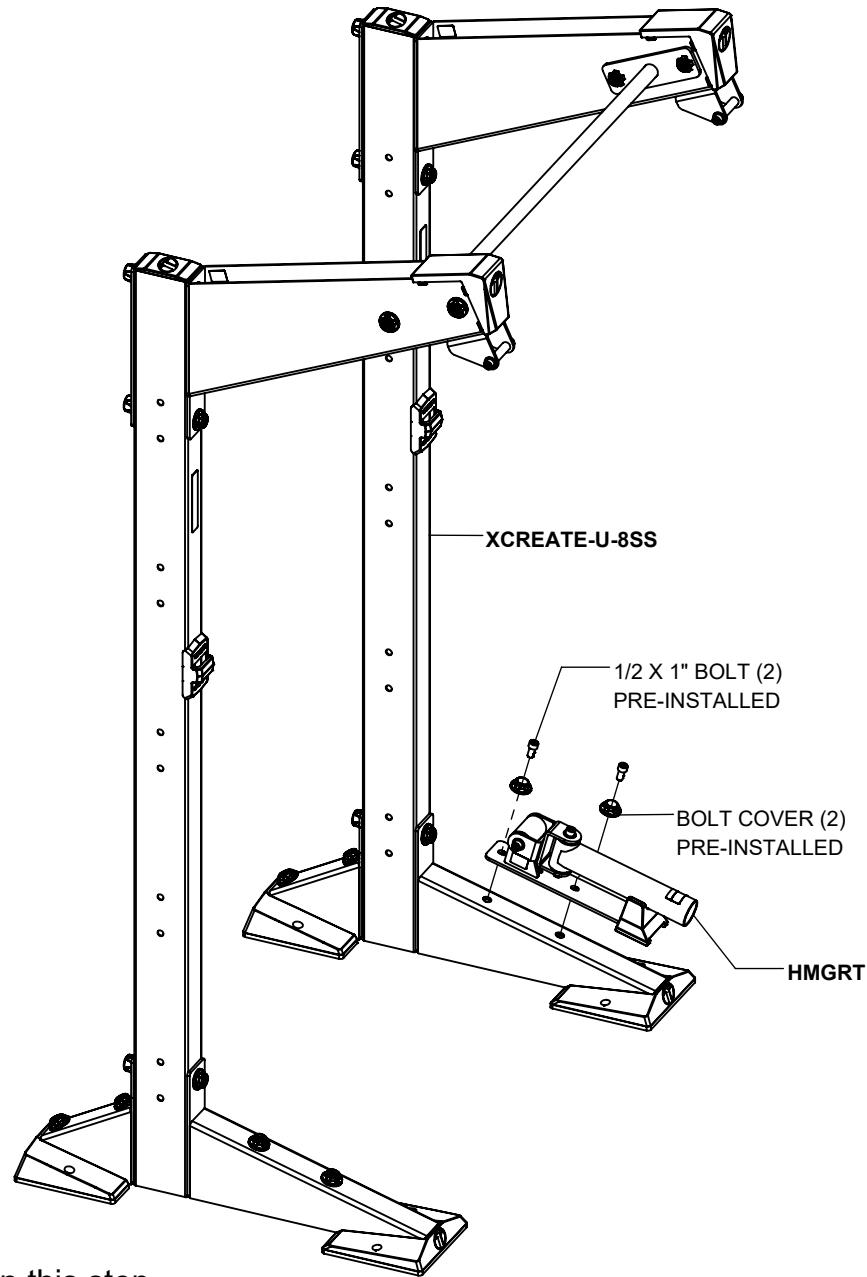
(\* ) HARDWARE COVER **CAN** be used in place of washer.  
(SEE PAGE 3).

(\*\* ) HARDWARE COVER **CANNOT** be used in place of washer.

The **XCREATE-U-7SS** is assembled the exact same way.



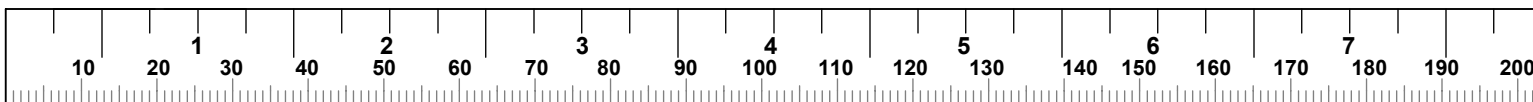
**XHMGRT  
HORIZONTAL MOUNT GROUND  
ROTATIONAL TRAINER**



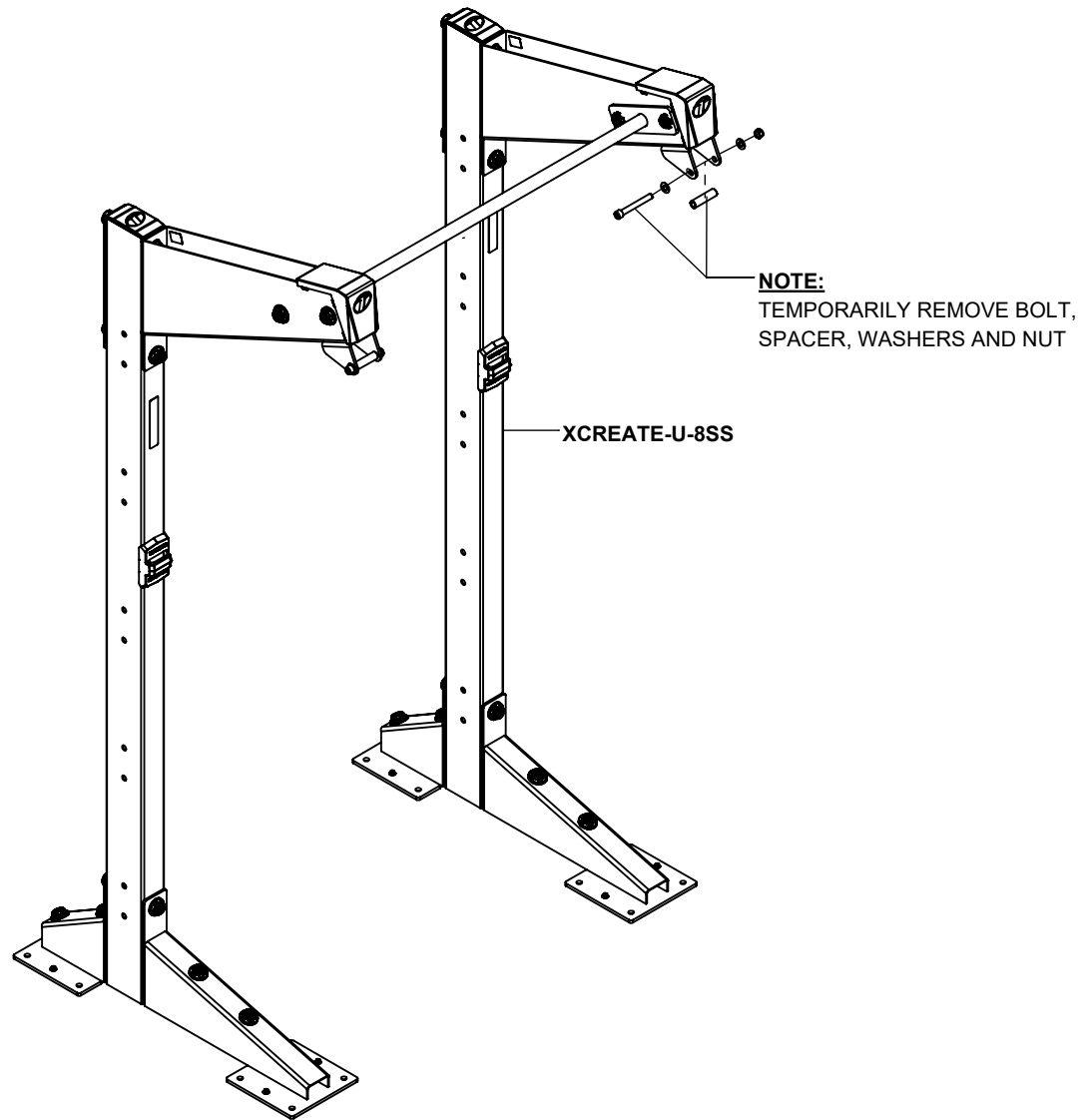
**NOTES:**

**SECURELY** tighten all bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.

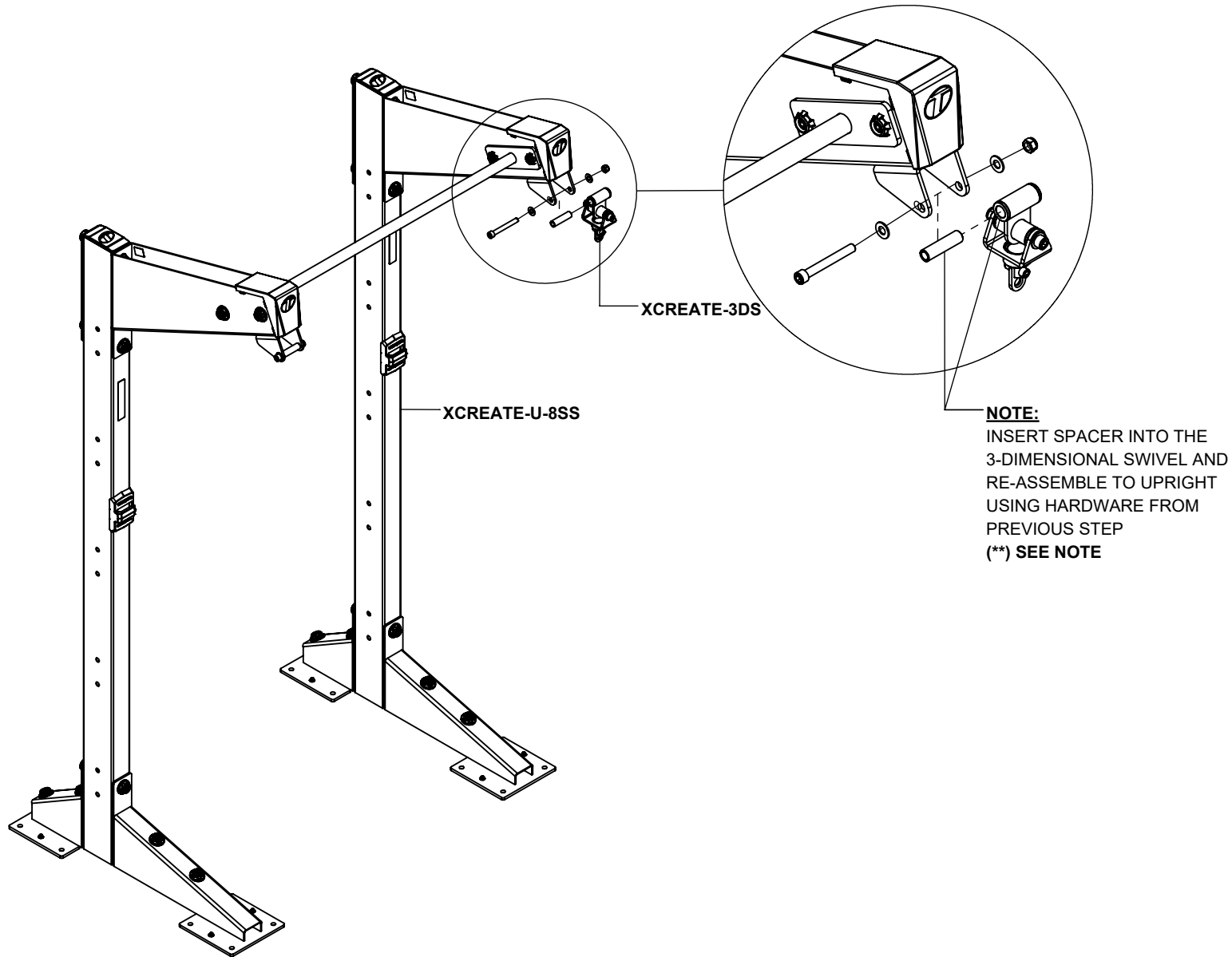


**XCREATE-3DS**  
**3 DIMENSIONAL SWIVEL**





**XCREATE-3DS**  
**3-DIMENSIONAL SWIVEL**



**NOTES:**

**SECURELY** assemble bolt connection in this step.

(\*\*) **HARDWARE COVERS CANNOT** be used in place of washers in this step.

**XCREATE-BT  
BALL TARGET**

**NOTE:**

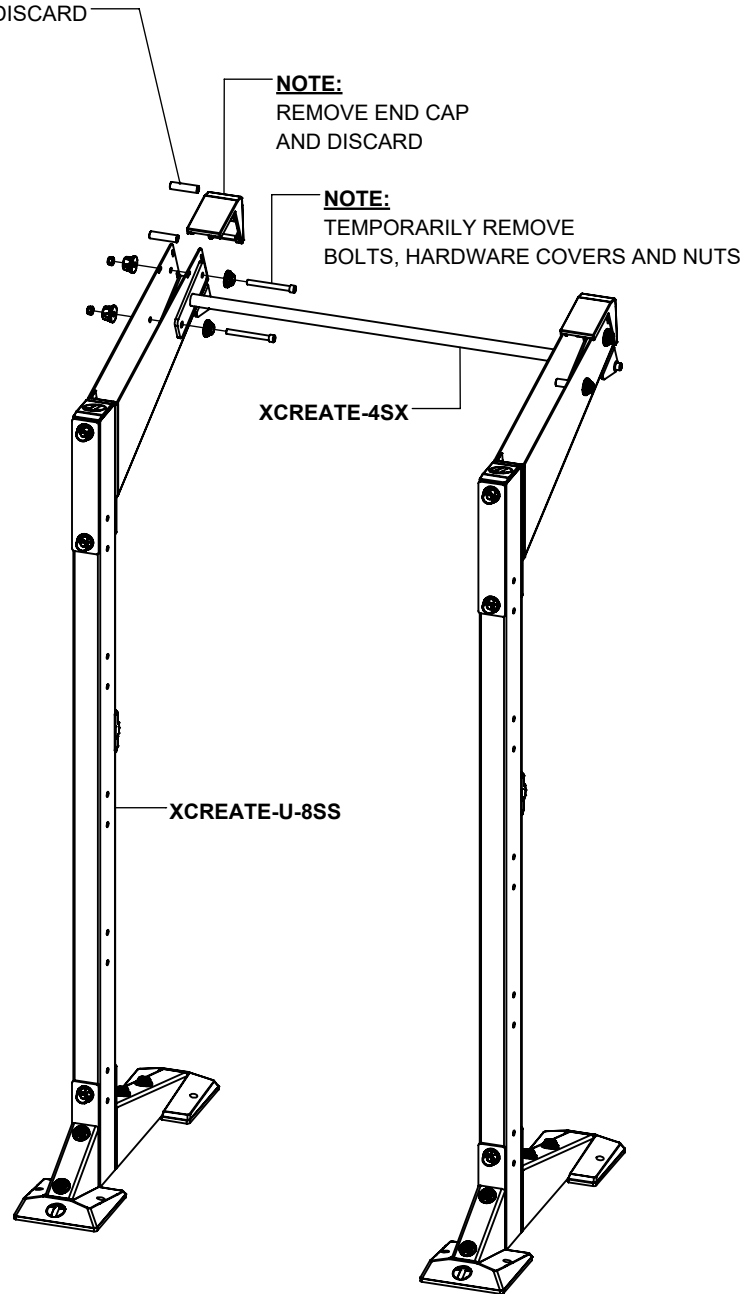
REMOVE SPACERS  
(2) AND DISCARD

**NOTE:**

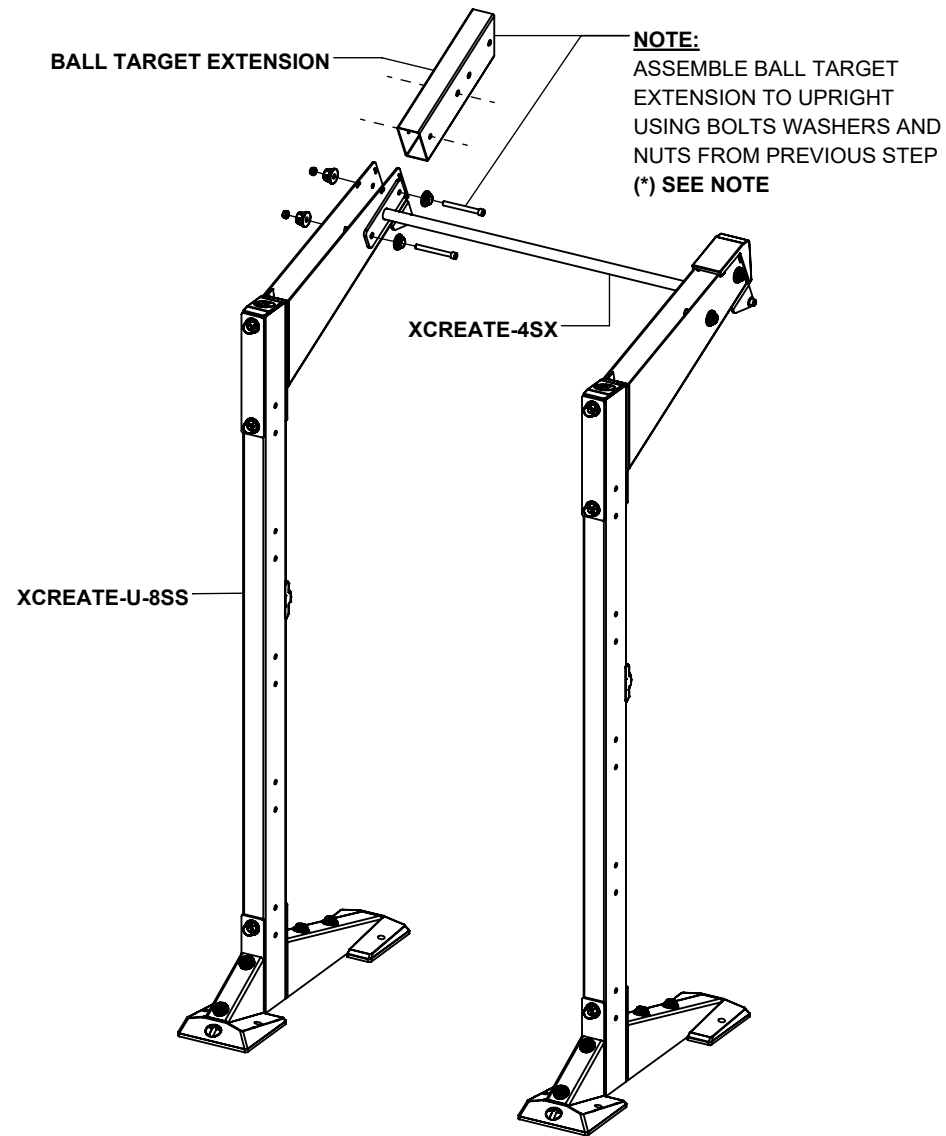
REMOVE END CAP  
AND DISCARD

**NOTE:**

TEMPORARILY REMOVE  
BOLTS, HARDWARE COVERS AND NUTS

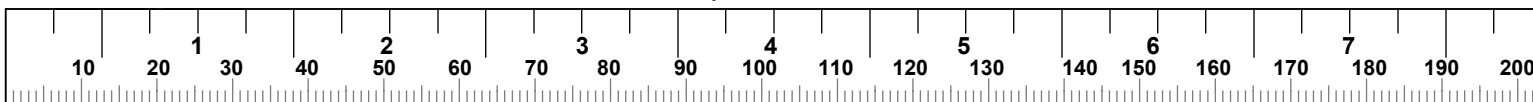


# ***XCREATE-BT BALL TARGET***

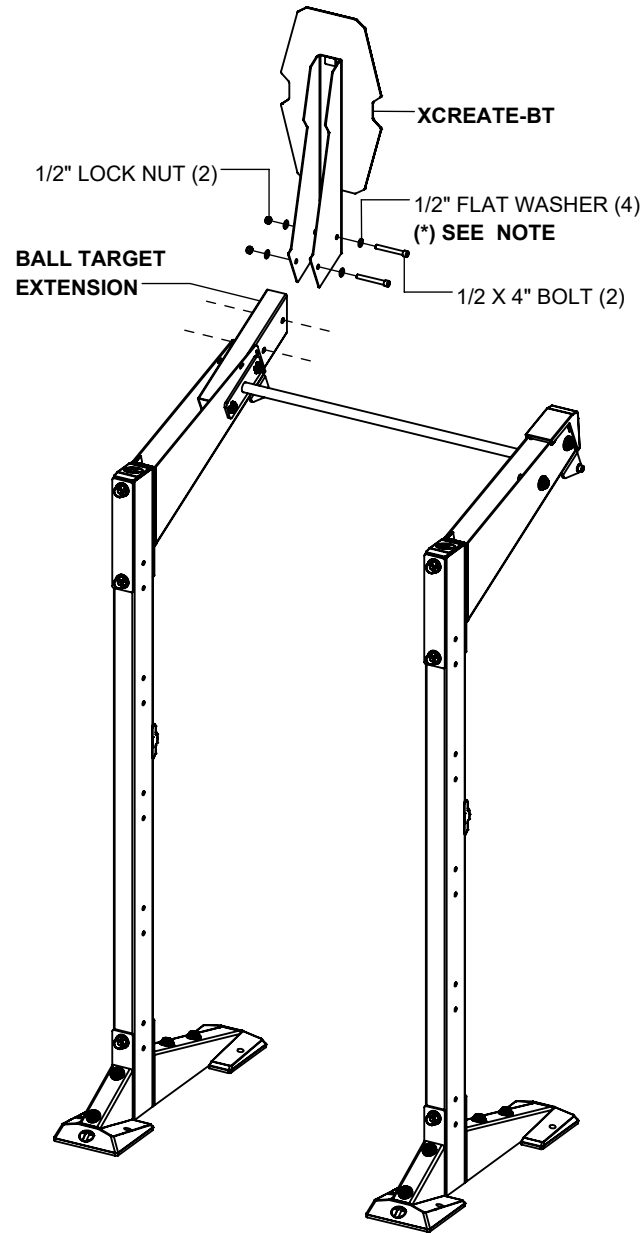


## **NOTES:**

**LOOSELY** assemble bolt connections in this step.

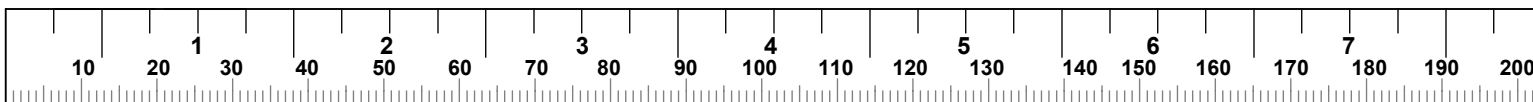


# ***XCREATE-BT BALL TARGET***

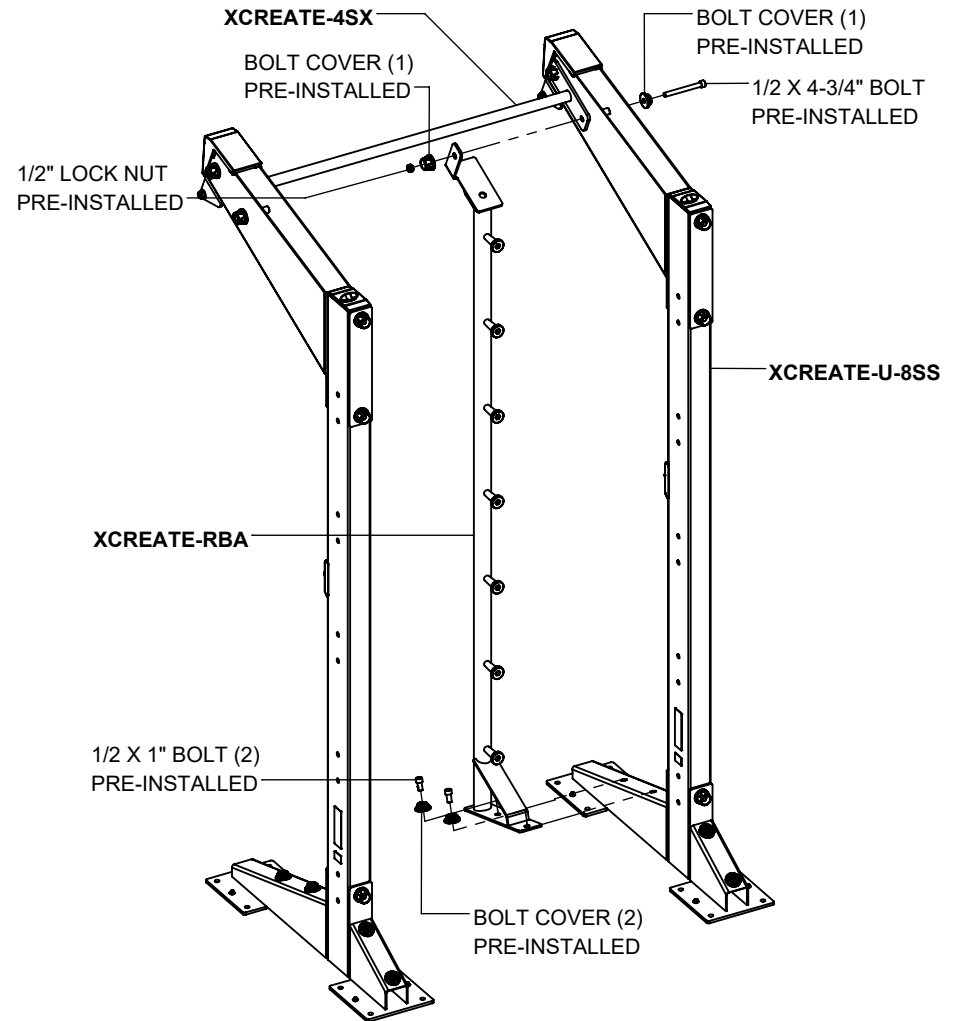
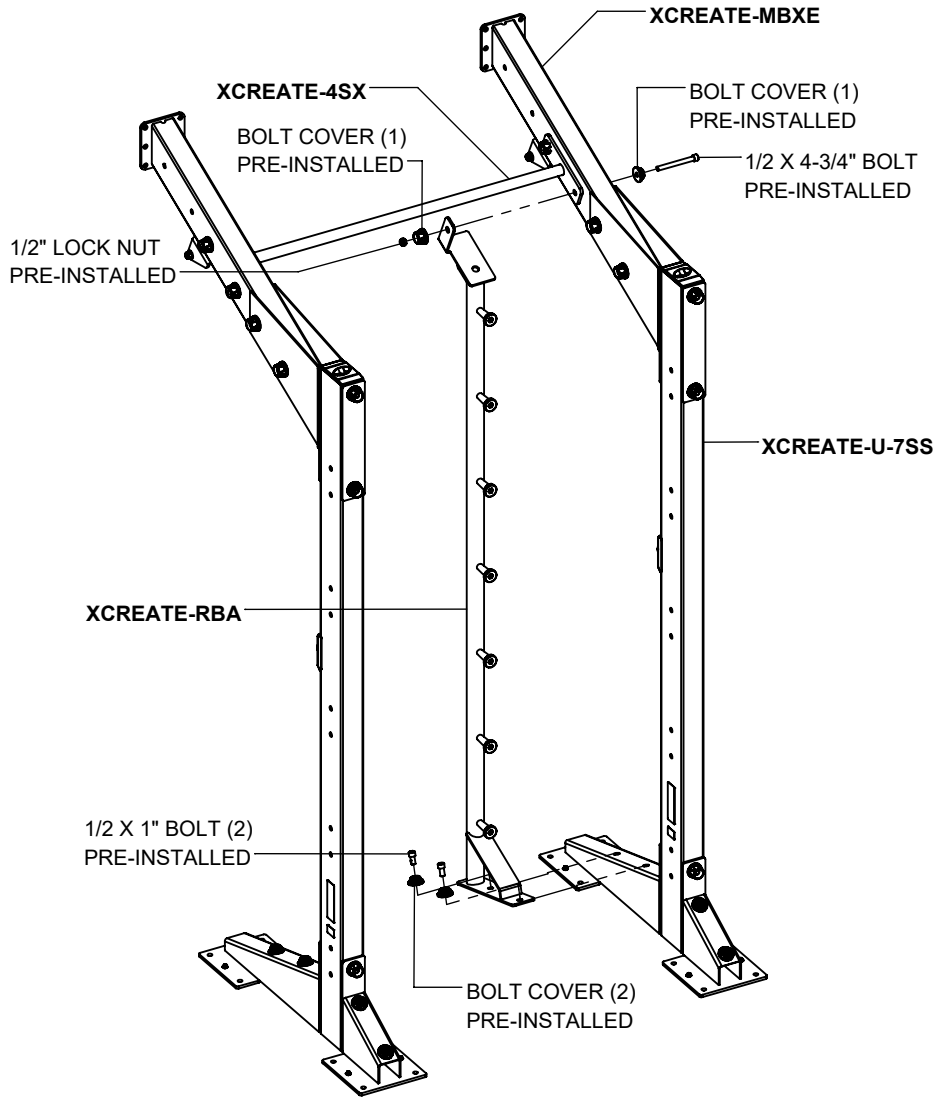


## **NOTES:**

After this step has been completed, **SECURELY** tighten all bolt connections from the last two steps.

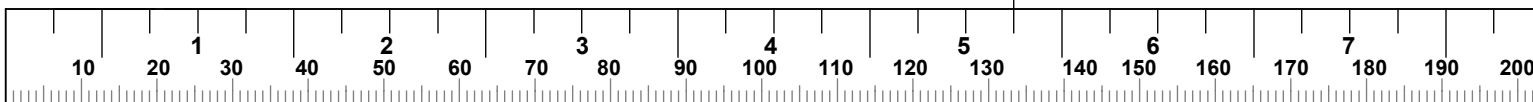


**XCREATE-RBA  
RESISTANCE BAND ANCHOR**

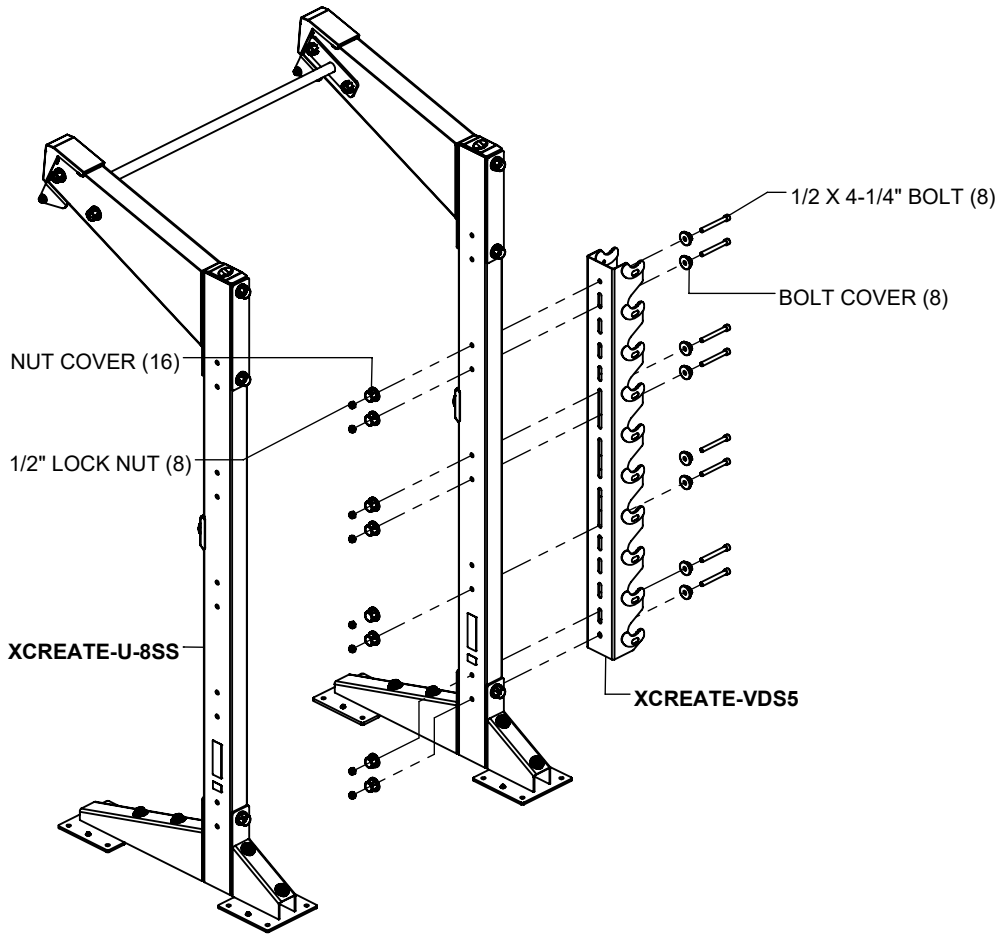
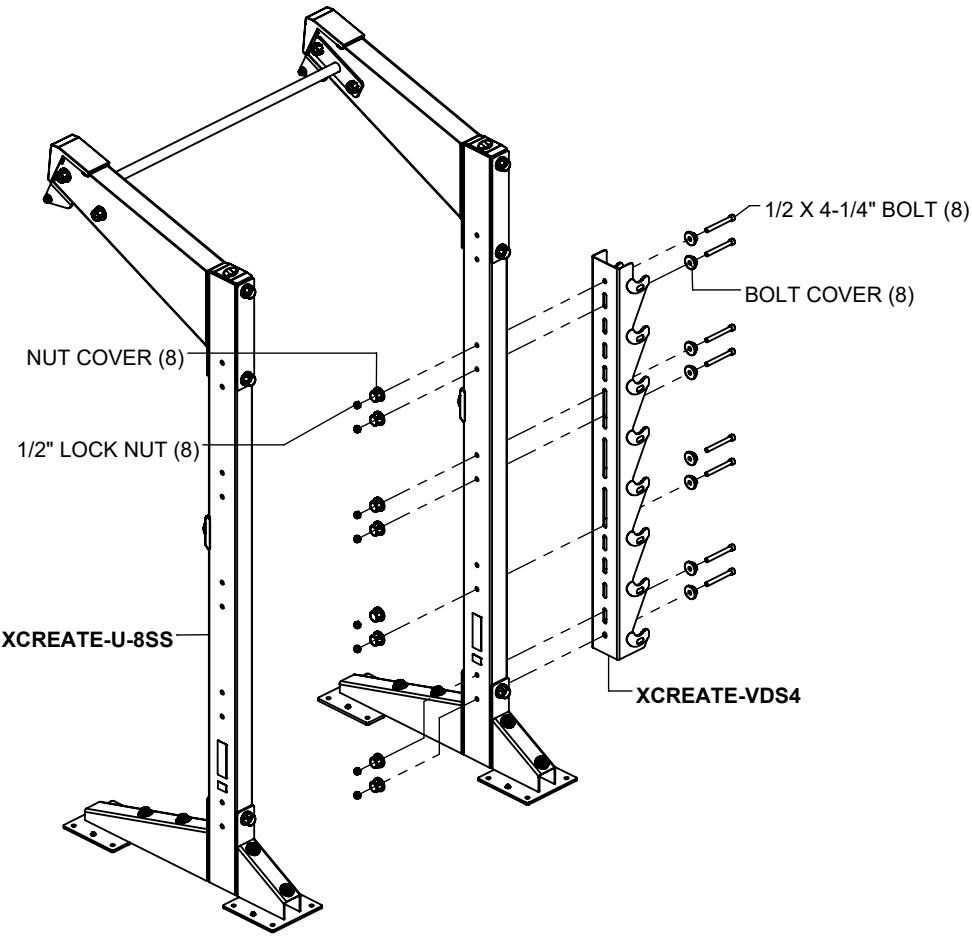


**NOTES:**

**SECURELY** tighten all bolt connections in this step.

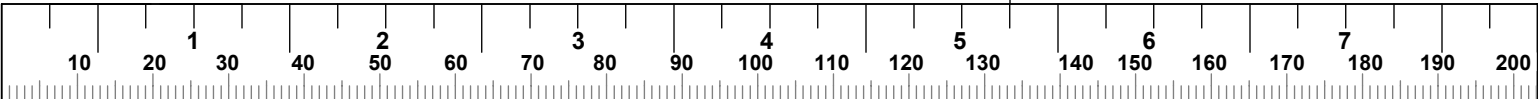


**XCREATE-VDS4 AND VDS5  
VERTICAL DUMBBELL STORAGE**



**NOTES:**

**SECURELY** tighten all bolt connections in this step.  
The **XCREATE-U-7SS** is assembled the exact same way.



**XCREATE-4MGX  
4' MULTI GRIP CROSS**

**NOTE:**  
REMOVE END CAPS PRIOR  
TO ASSEMBLY RE-ATTACH  
END CAPS AFTER ASSEMBLY (2)

NUT COVER (4)  
(PRE-INSTALLED)

1/2" LOCK NUT (4)  
(PRE-INSTALLED)

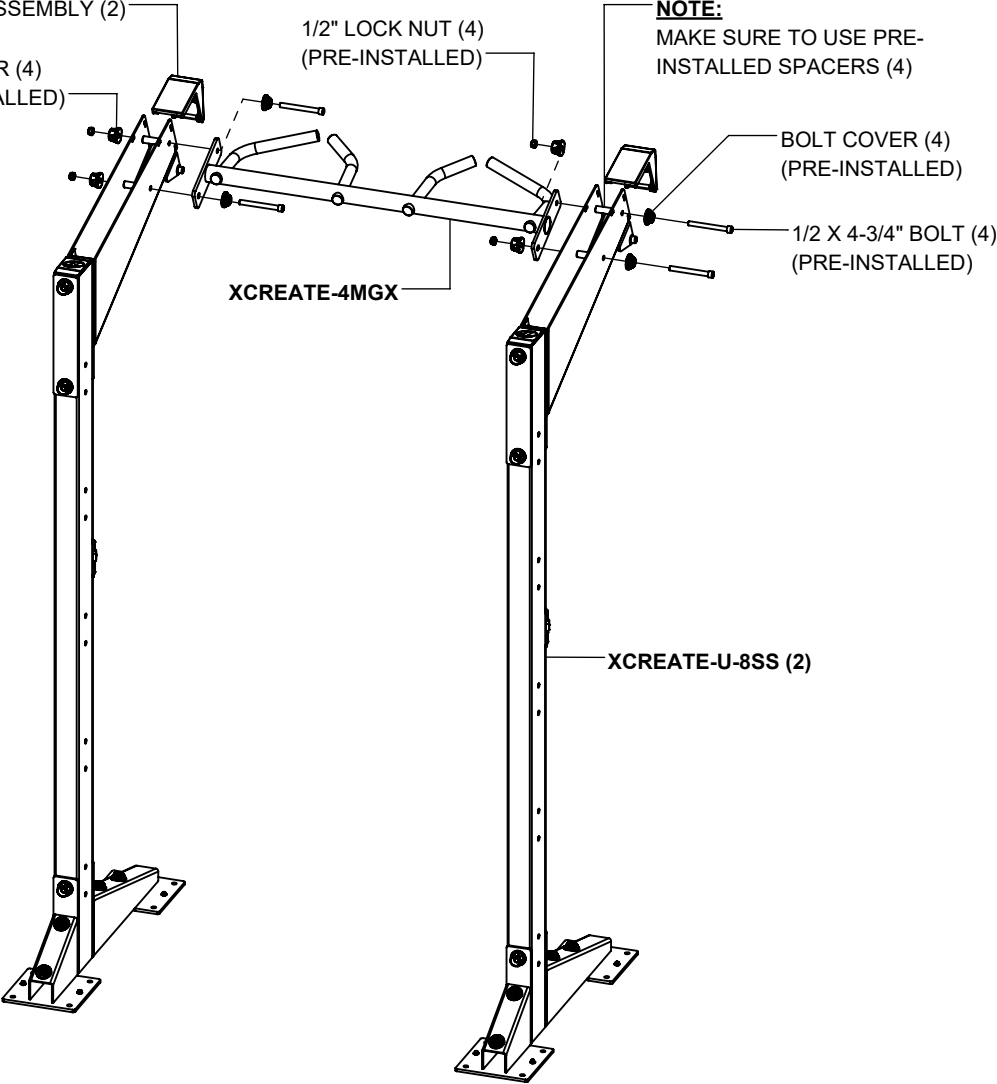
**NOTE:**  
MAKE SURE TO USE PRE-  
INSTALLED SPACERS (4)

BOLT COVER (4)  
(PRE-INSTALLED)

1/2 X 4-3/4" BOLT (4)  
(PRE-INSTALLED)

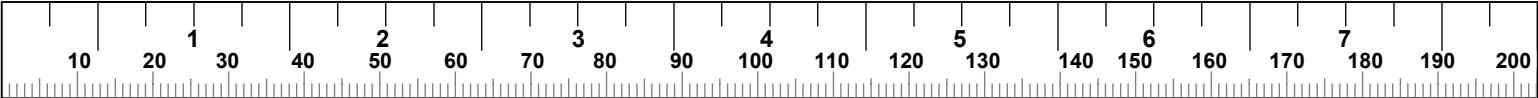
XCREATE-4MGX

XCREATE-U-8SS (2)

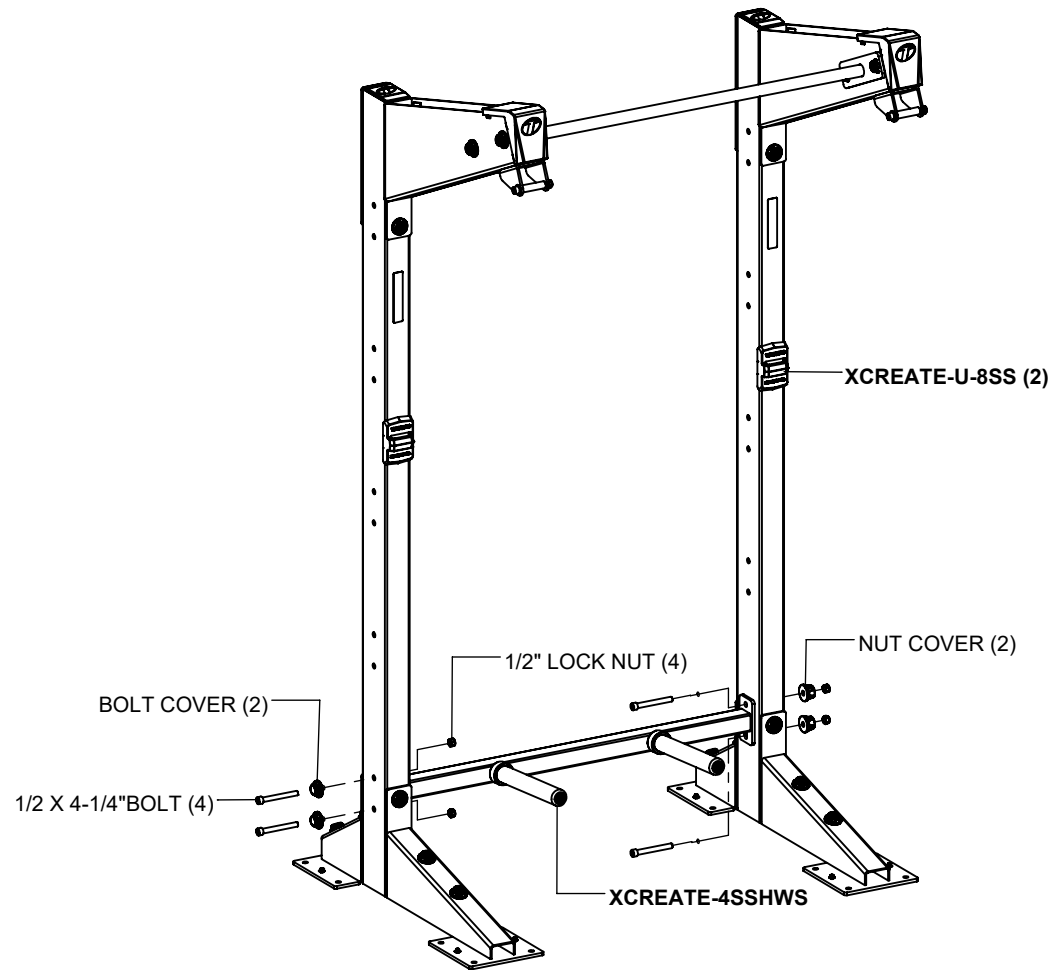


**NOTES:**

**SECURELY** tighten all bolt connections in this step.



**XCREATE-4SSHWS**  
**4' SINGLE SIDE HORIZONTAL WEIGHT STORAGE**

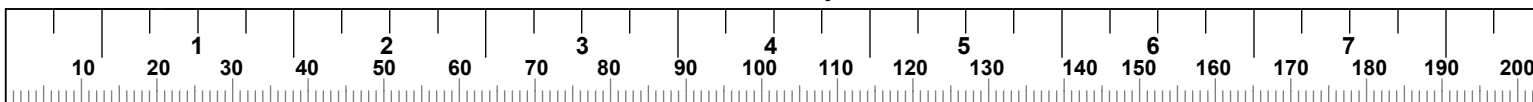


**NOTES:**

**SECURELY** tighten all bolt connections in this step.

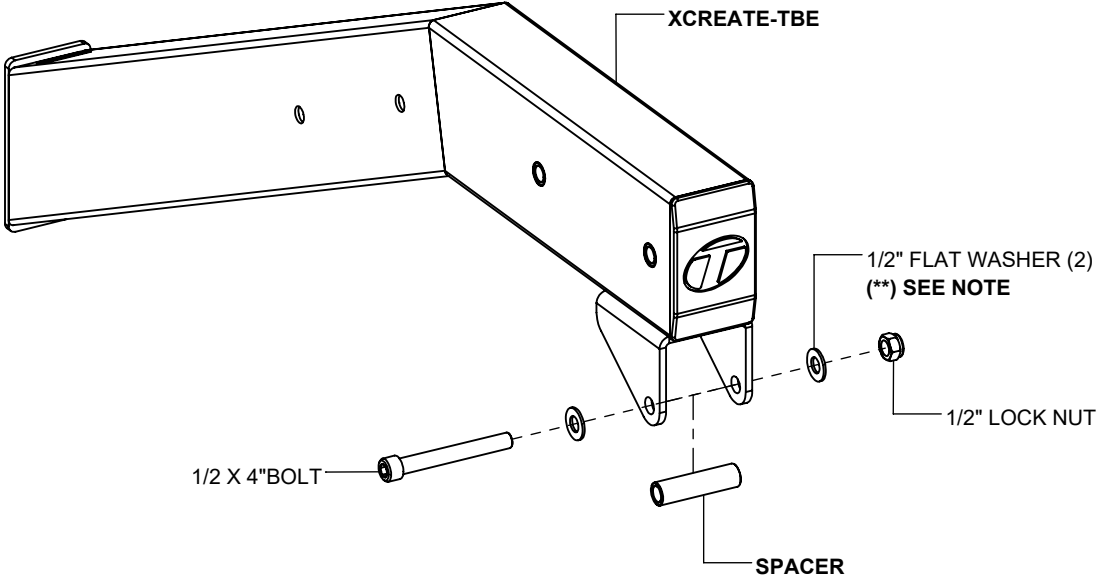
(\*) **HARDWARE COVERS** **CANNOT** be used on plate side.

The **XCREATE-U-7SS** is assembled the exact same way.





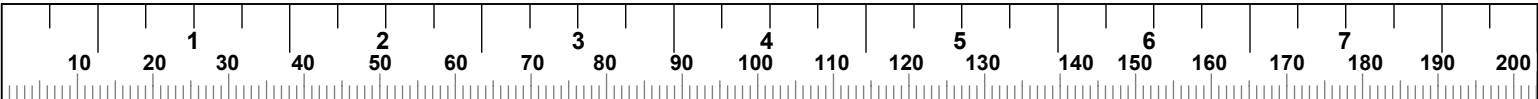
**XCREATE-TBE  
TOP BOOM EXTENSION**



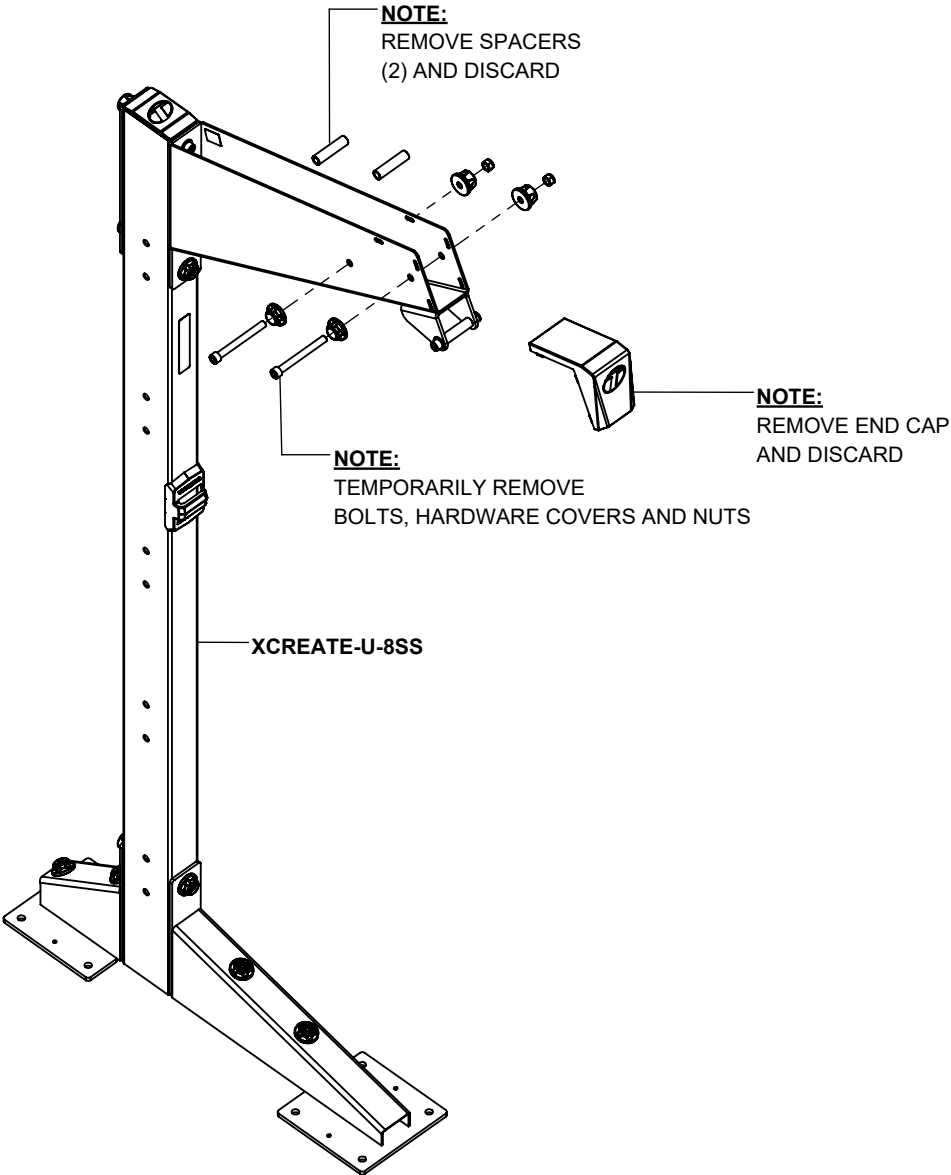
**NOTES:**

**SECURELY** tighten bolt connection in this step.

(\*\*) **HARDWARE COVERS CANNOT** be used in place of washers in this step.



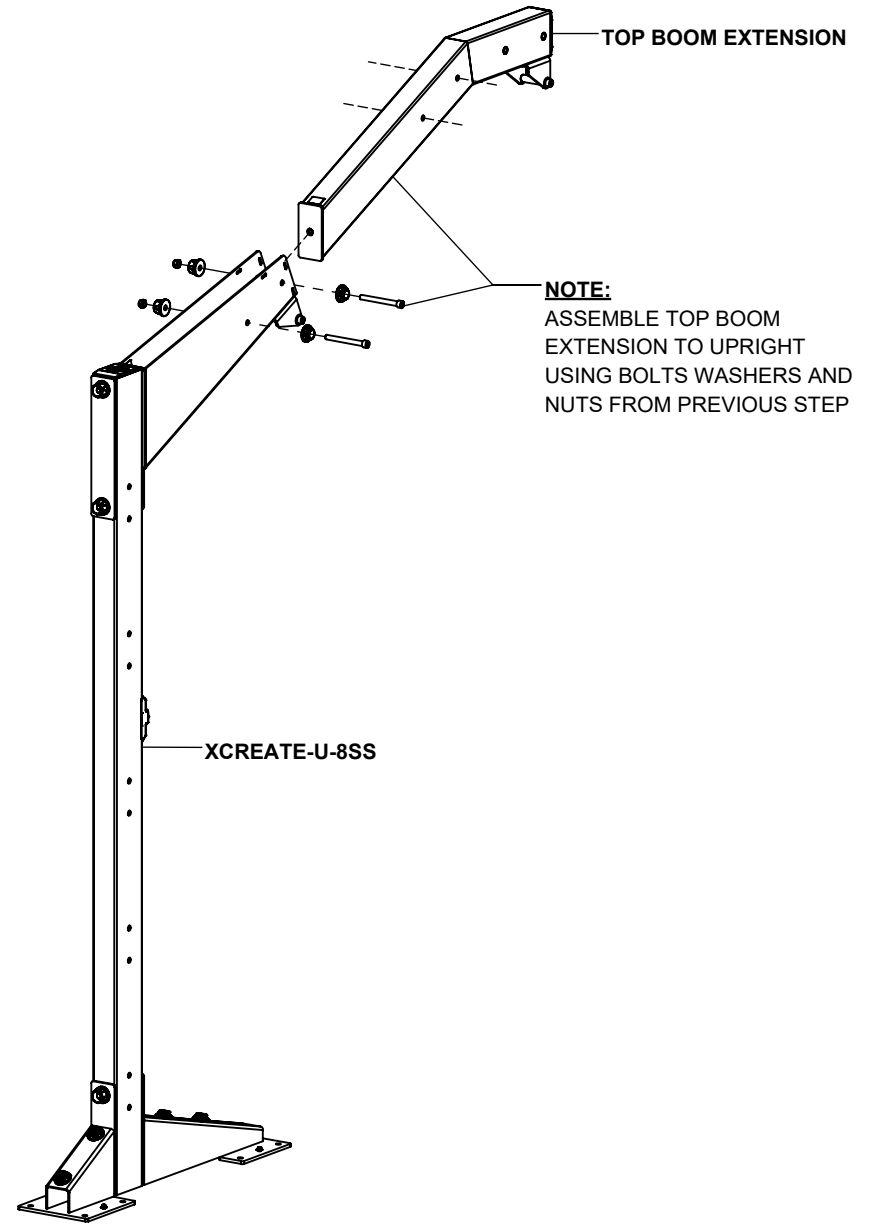
**XCREATE-TBE  
TOP BOOM EXTENSION**



**NOTE:**

Repeat this step for as many TOP BOOM EXTENSIONS there are to assemble.

**XCREATE-TBE  
TOP BOOM EXTENSION**



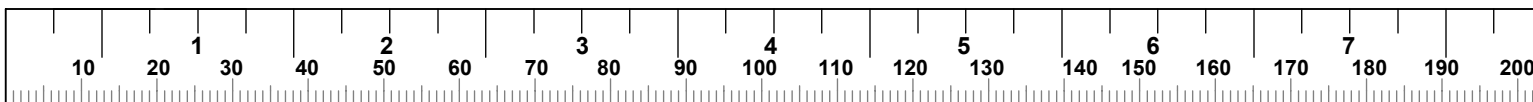
**NOTES:**

Repeat this step for as many TOP BOOM EXTENSIONS there are to assemble.

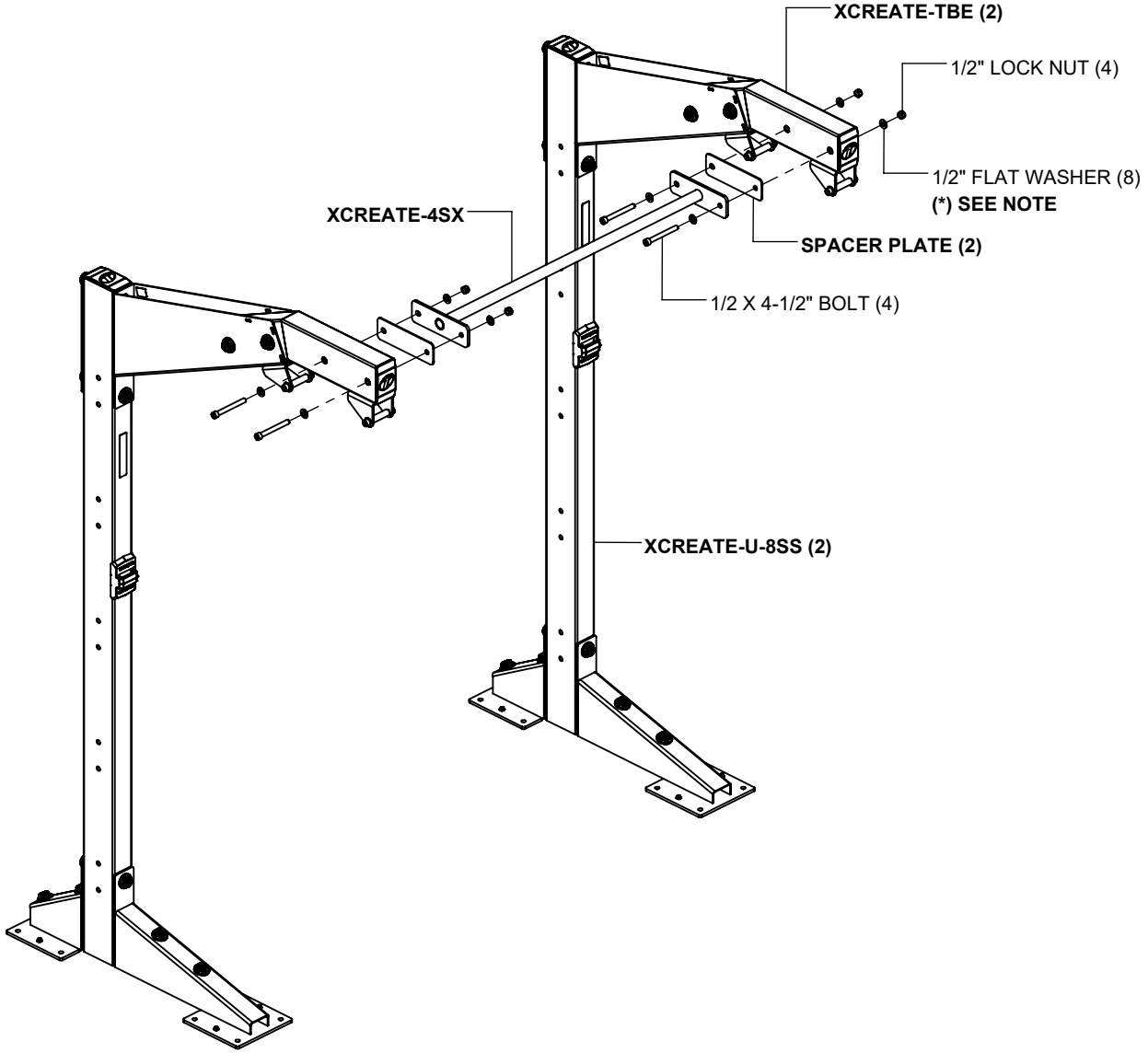
If only one TOP BOOM EXTENSION is being assembled, then **SECURELY** tighten all bolt connections in this step.

If joining two TOP BOOM EXTENSIONS together, then keep all bolt connections loose until next step.

(\* ) HARDWARE COVERS **CAN** be used in place of washers in this step. (SEE PAGE 3).



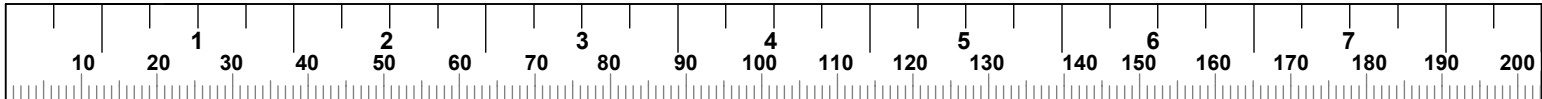
**XCREATE-TBE  
TOP BOOM EXTENSION**



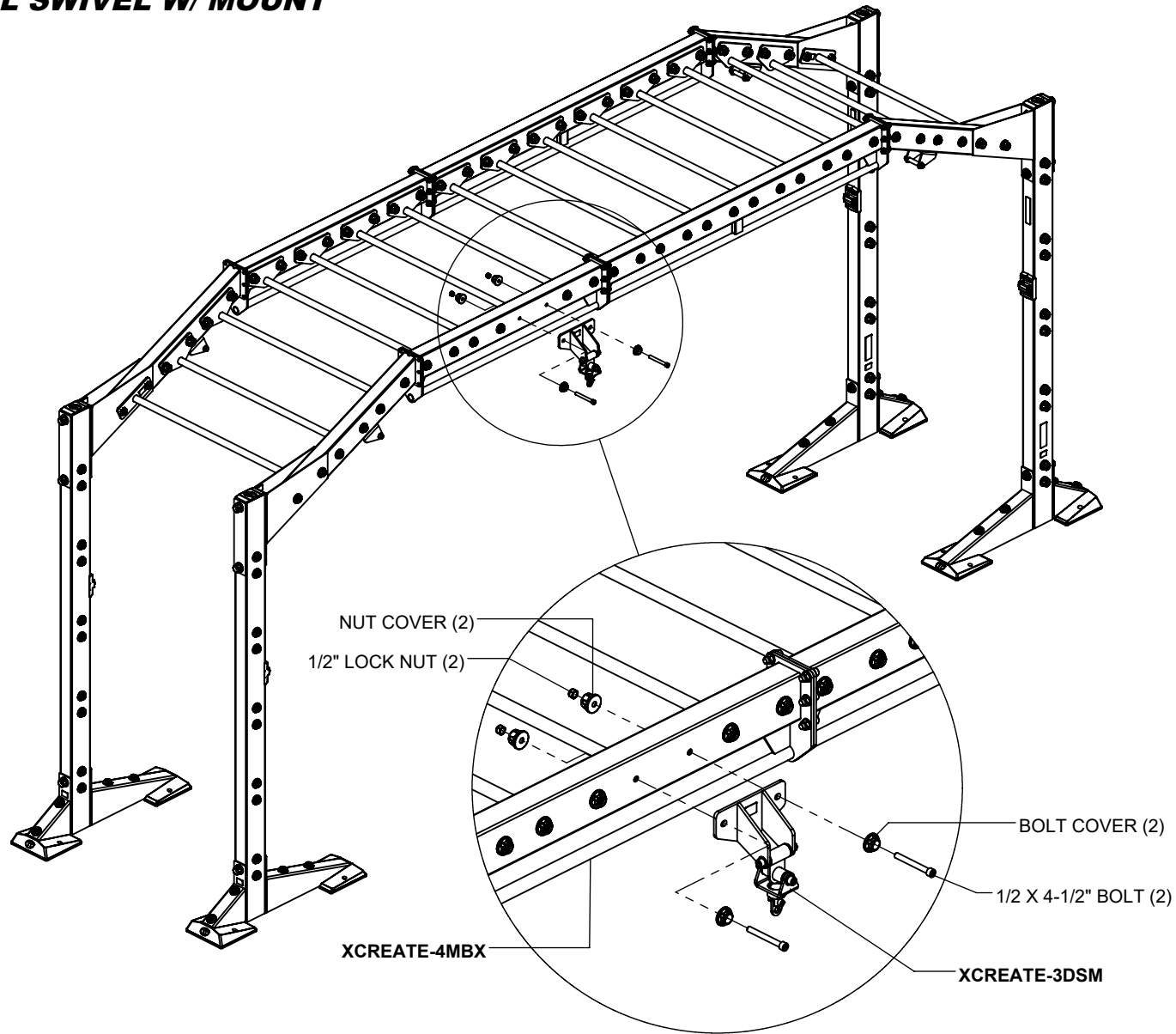
**NOTES:**

**SECURELY** tighten all bolt connections in this step.

(\* **HARDWARE COVERS CAN** be used in place of washers in this step. **(SEE PAGE 3)**).

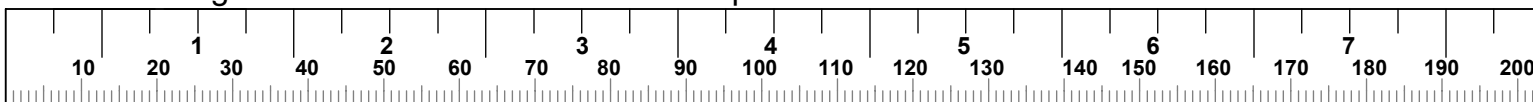


**XCREATE-3DSM**  
**3 DIMENSIONAL SWIVEL W/ MOUNT**

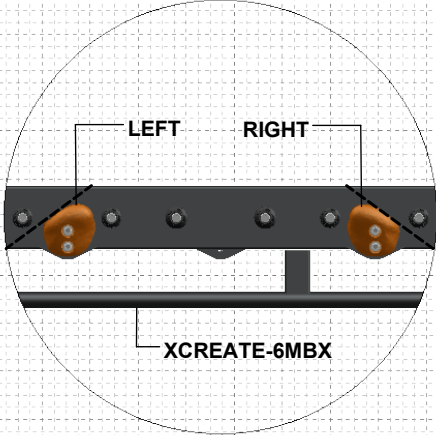
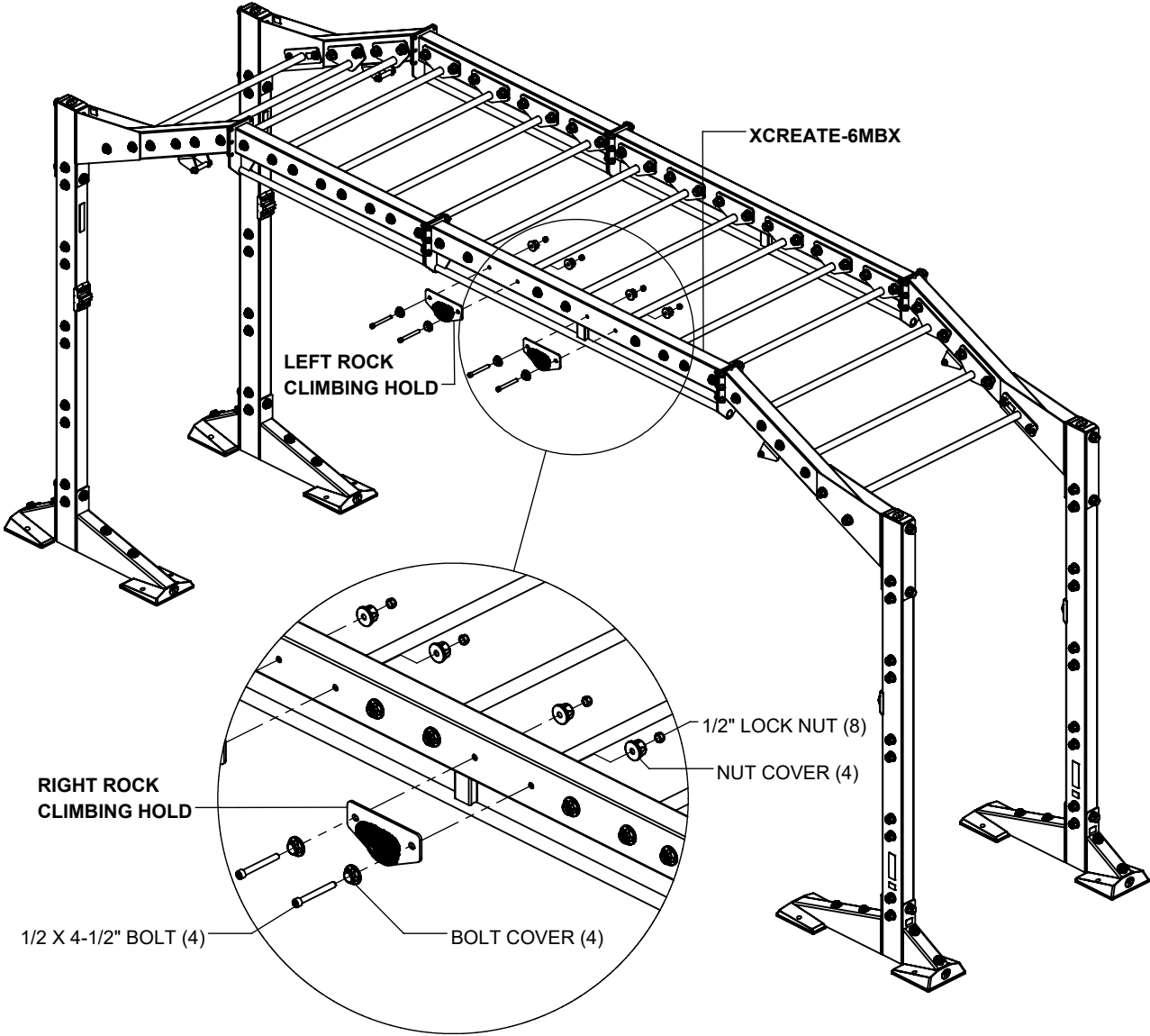
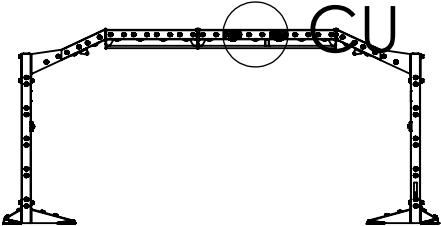


**NOTES:**

**SECURELY** tighten all bolt connections in this step.

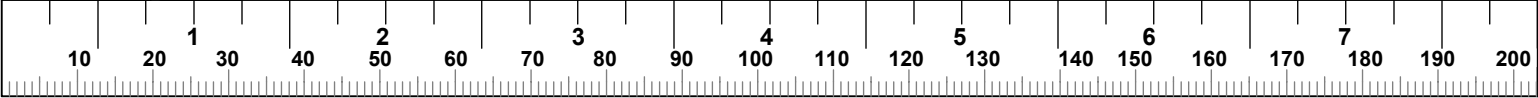


**XRACK-RCK  
ROCK CLIMBING KIT**

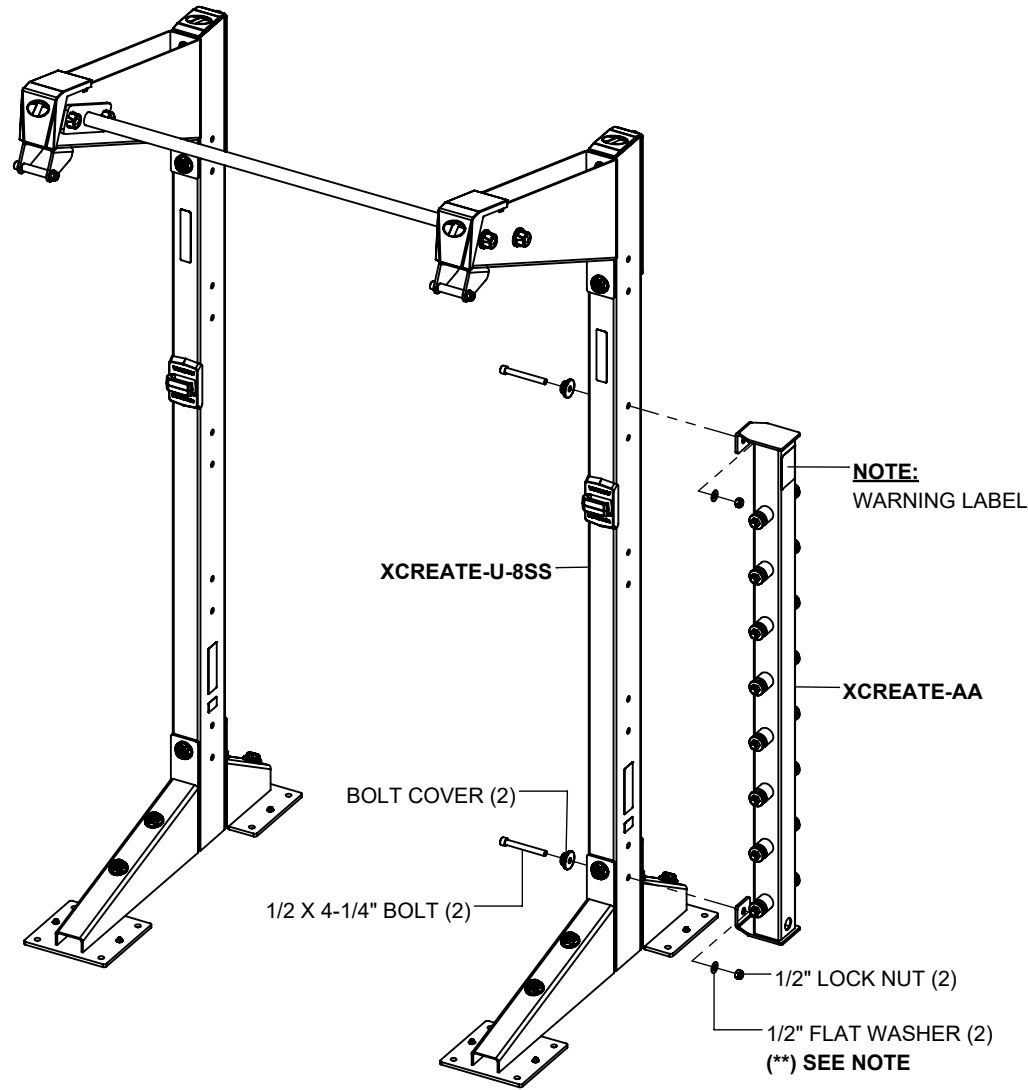


**NOTE:**  
MAKE SURE THE LEFT AND RIGHT ROCK CLIMBING  
HOLDS ANGLE IN TOWARDS EACH OTHER.

**NOTES:**  
**SECURELY** tighten all bolt connections in this step.



# **XCREATE-AA ATTACHMENT ANCHOR**

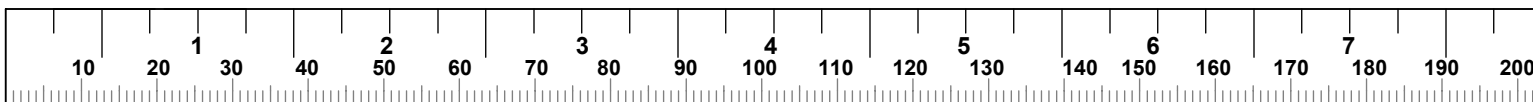


## **NOTES:**

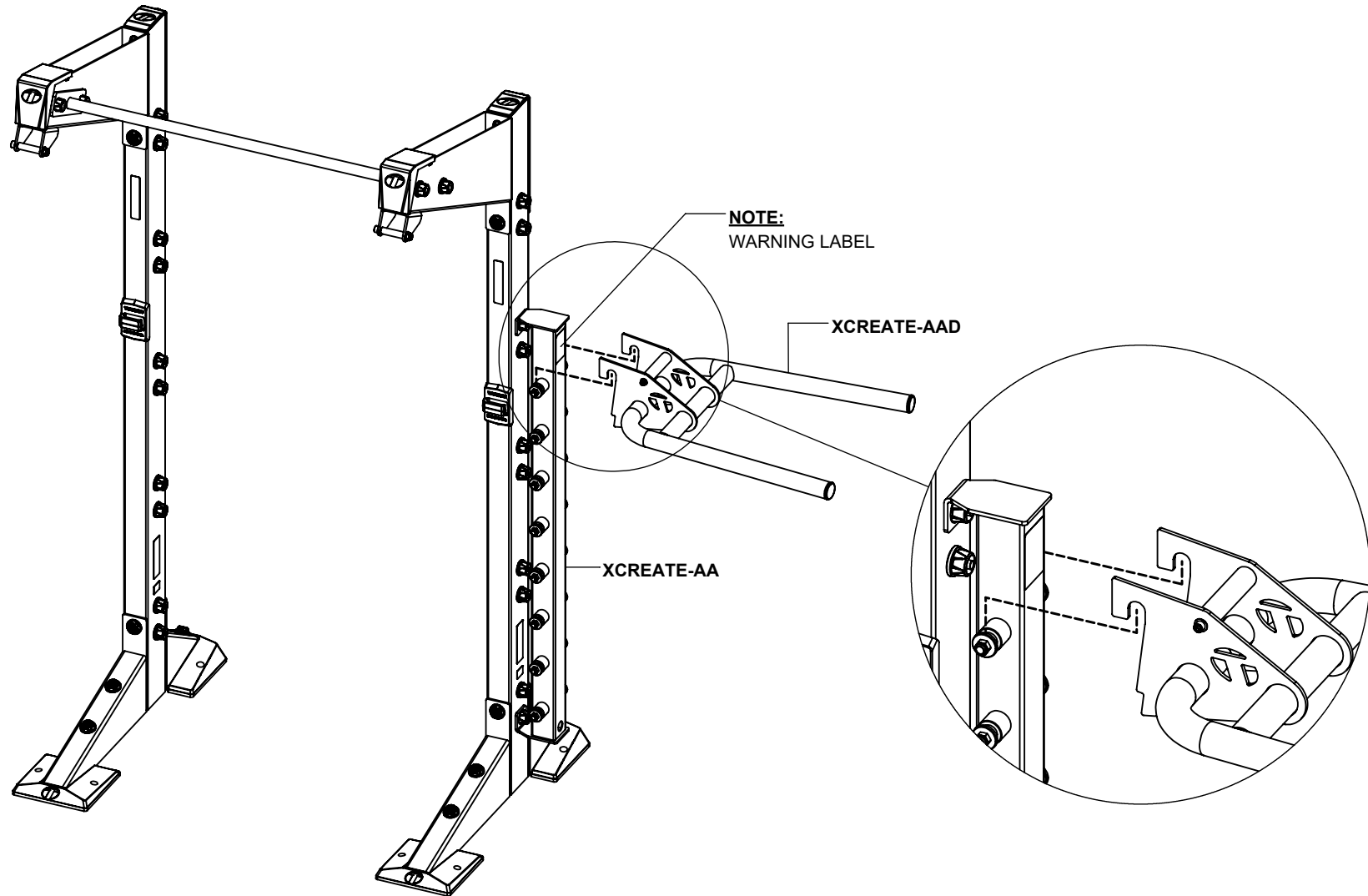
**SECURELY** tighten all bolt connections in this step.

(\*\*) **HARDWARE COVERS CANNOT** be used on plate side.

The **XCREATE-U-7SS** is assembled the exact same way.

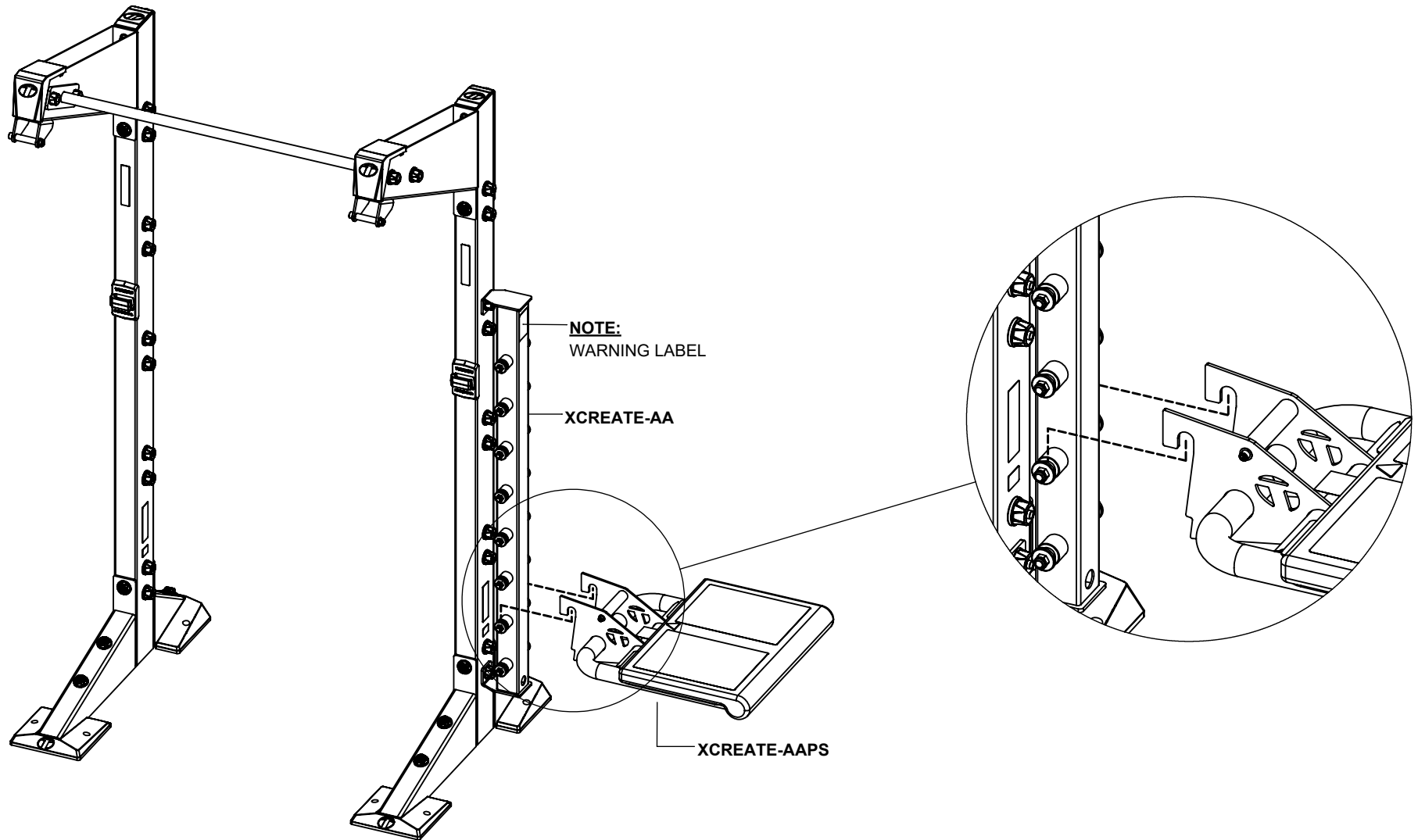


**XCREATE-AAD  
DIP ATTACHMENT**

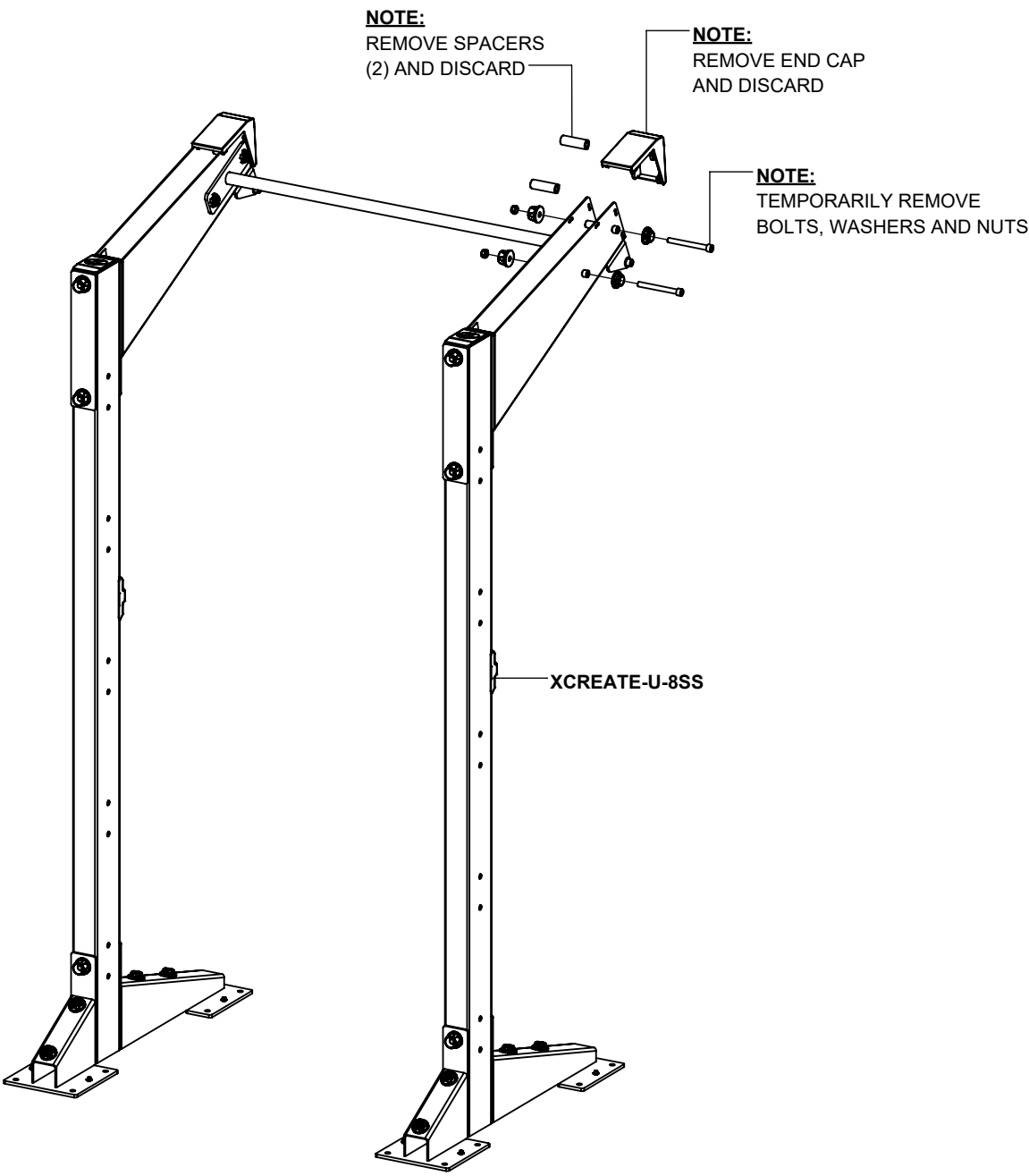




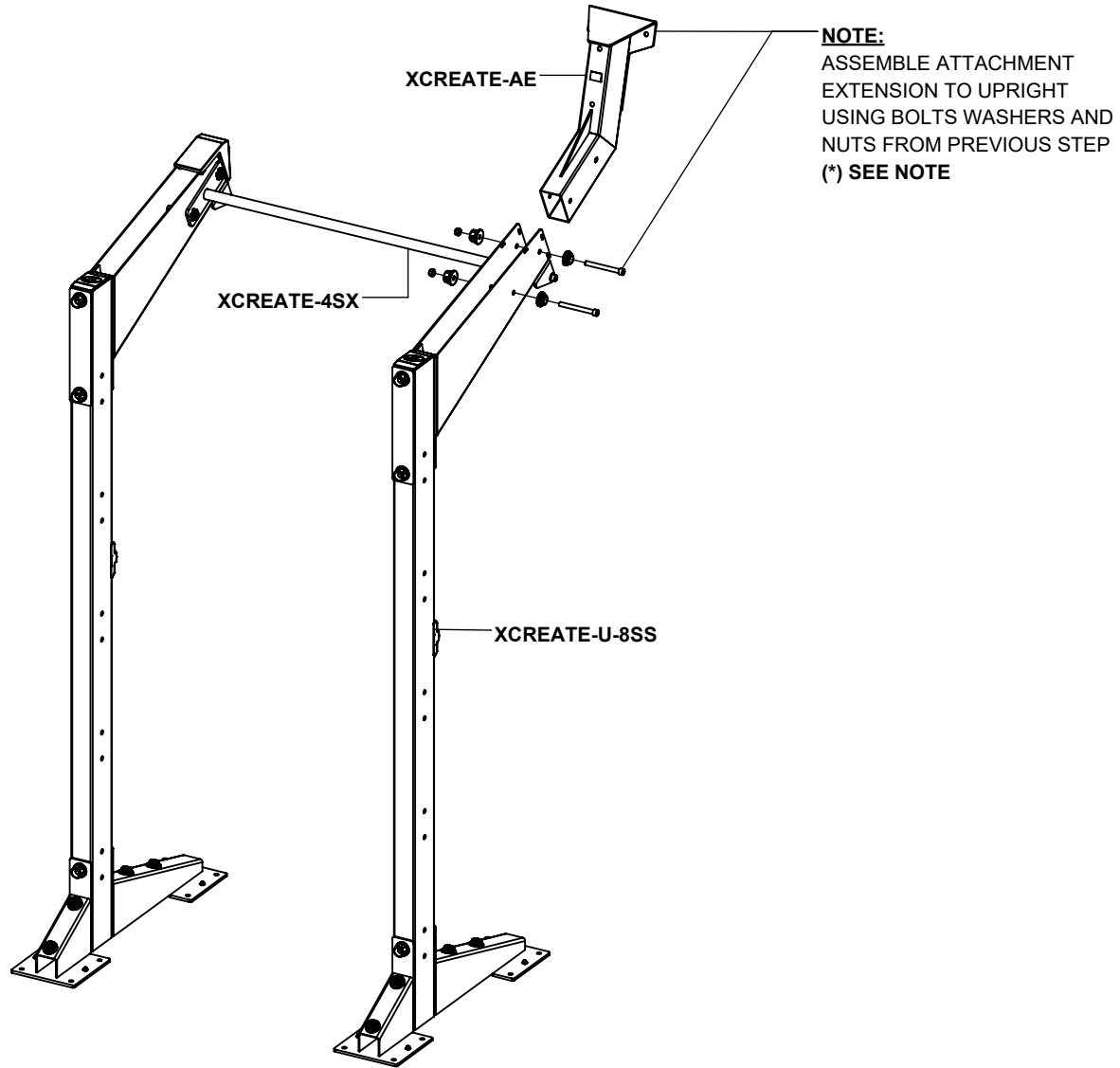
**XCREATE-AAPS  
PLYO STEP**



**XCREATE-AE  
ATTACHMENT EXTENSION**

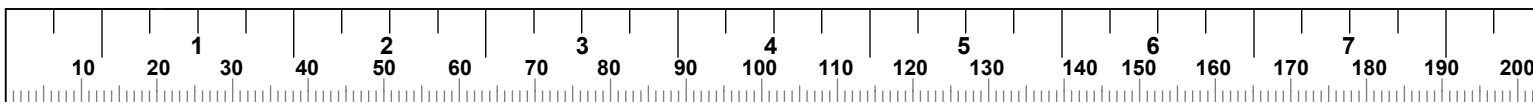


# ***XCREATE-AE ATTACHMENT EXTENSION***

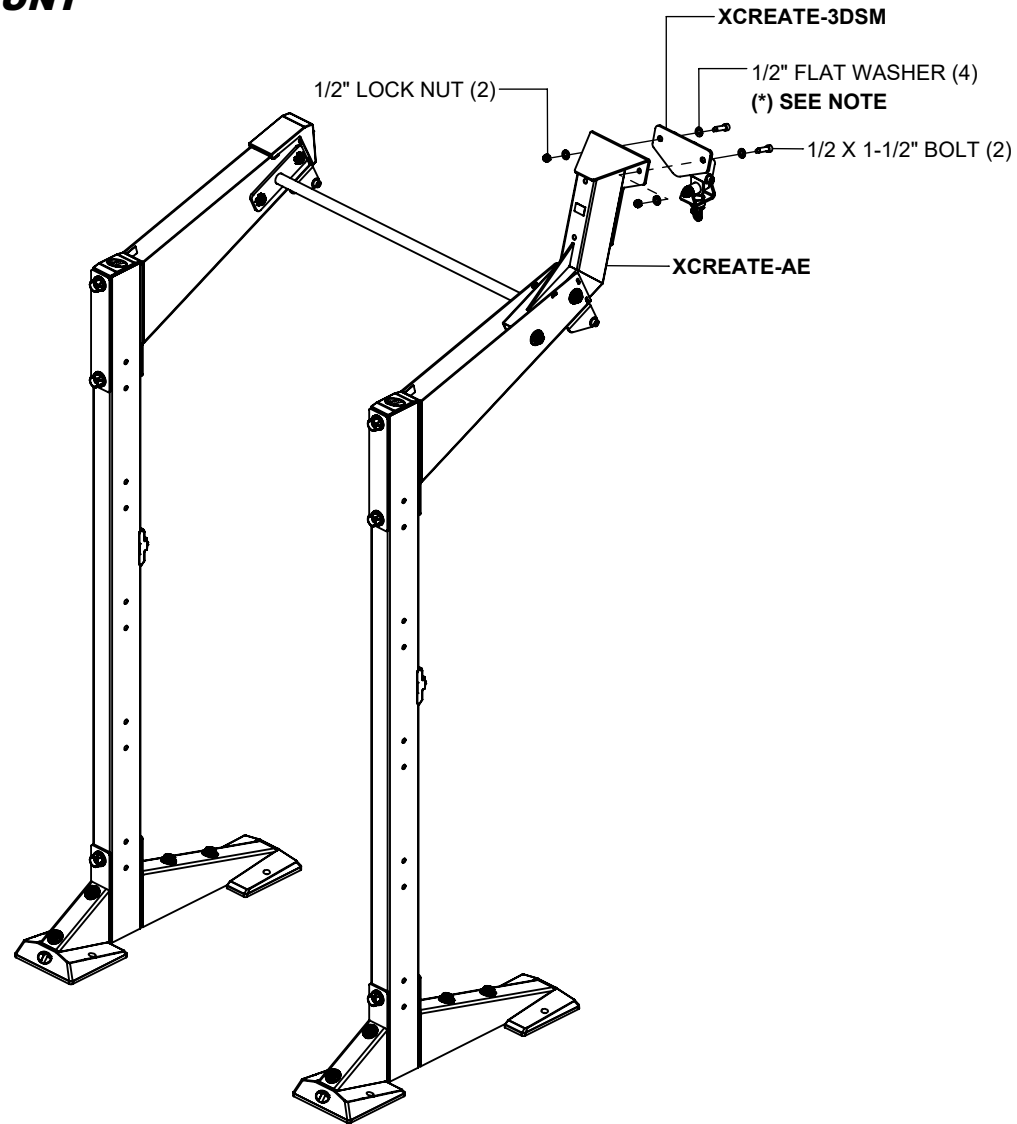


## **NOTES:**

**SECURELY** assemble bolt connections in this step.



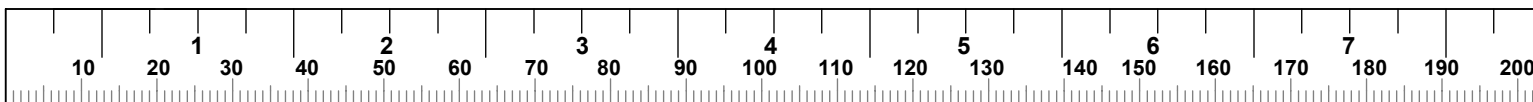
# **XCREATE-AE & XCREATE-3DSM ATTACHMENT EXTENSION AND 3 DIMENSIONAL SWIVEL W MOUNT**



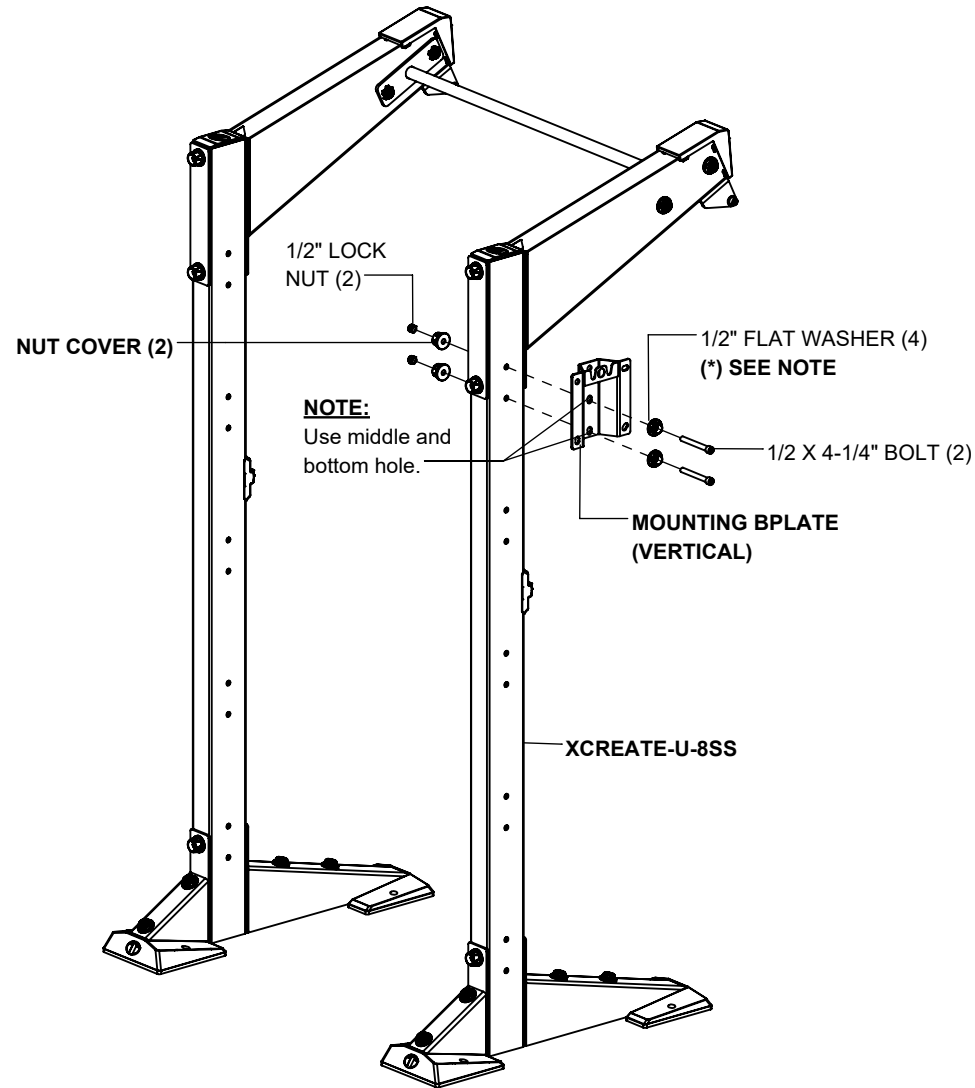
## **NOTES:**

**SECURELY** assemble bolt connections in this step.

(\* ) HARDWARE COVERS **CAN** be used in place of washers in this step. (SEE PAGE 3).



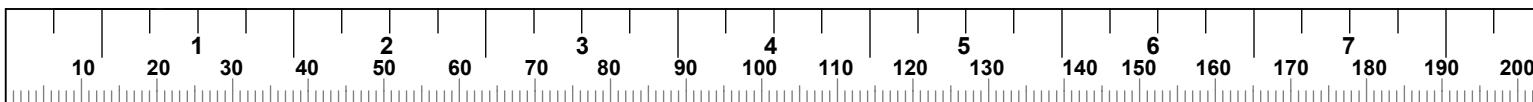
**XERT  
RELENTLESS ROPE TRAINER (UPRIGHT MOUNT)**



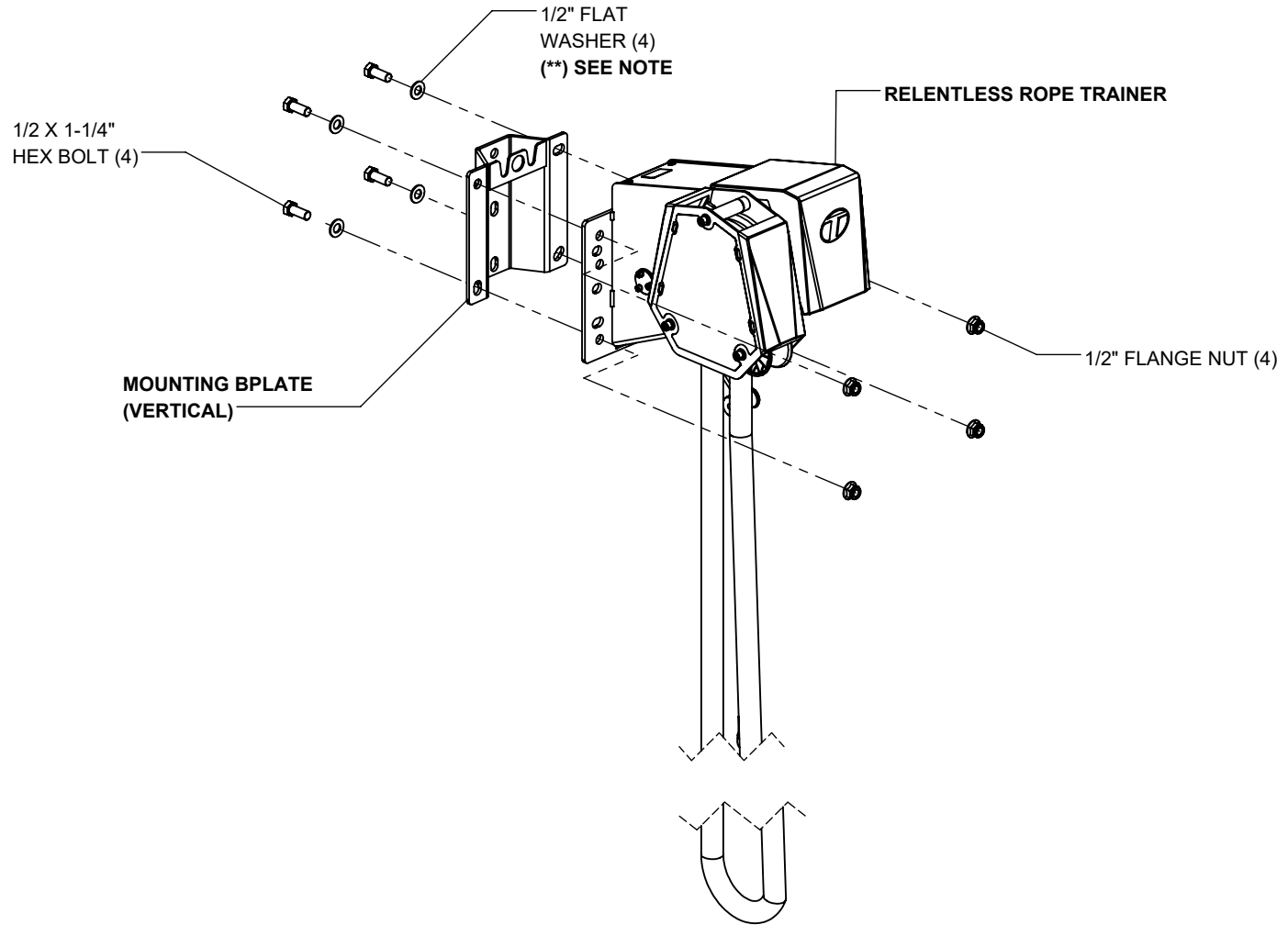
**NOTES:**

**SECURELY** tighten all bolt connections in this step.

(\* ) **HARDWARE COVERS CAN** be used in place of washers in this step. **(SEE PAGE 3).**



**XERT  
RELENTLESS ROPE TRAINER (UPRIGHT MOUNT)**

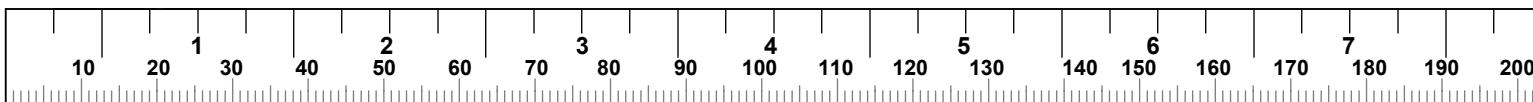


**NOTES:**

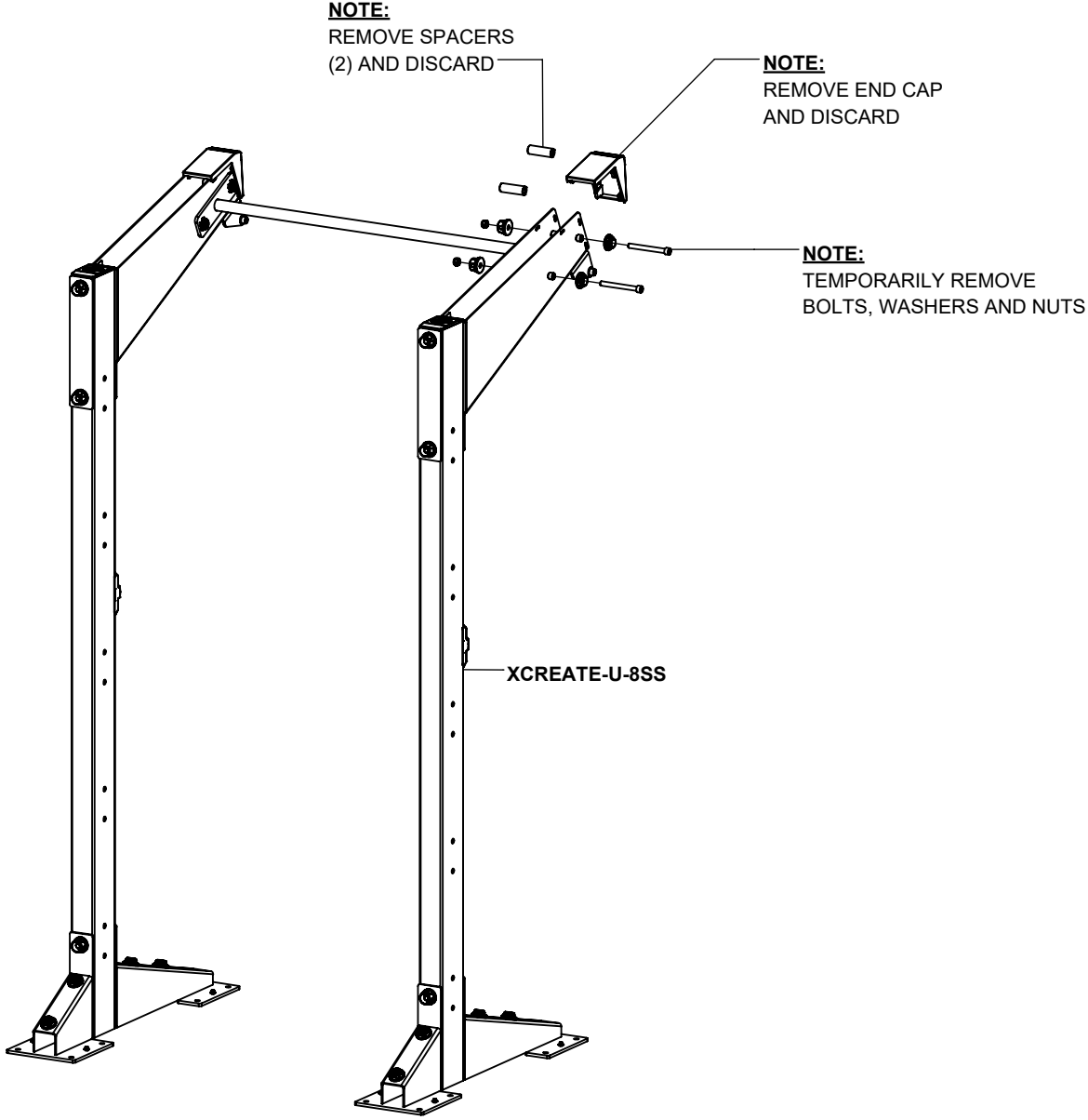
**SECURELY** tighten all bolt connections in this step.

(\*\*) **HARDWARE COVERS CANNOT** be used in place of washers in this step.

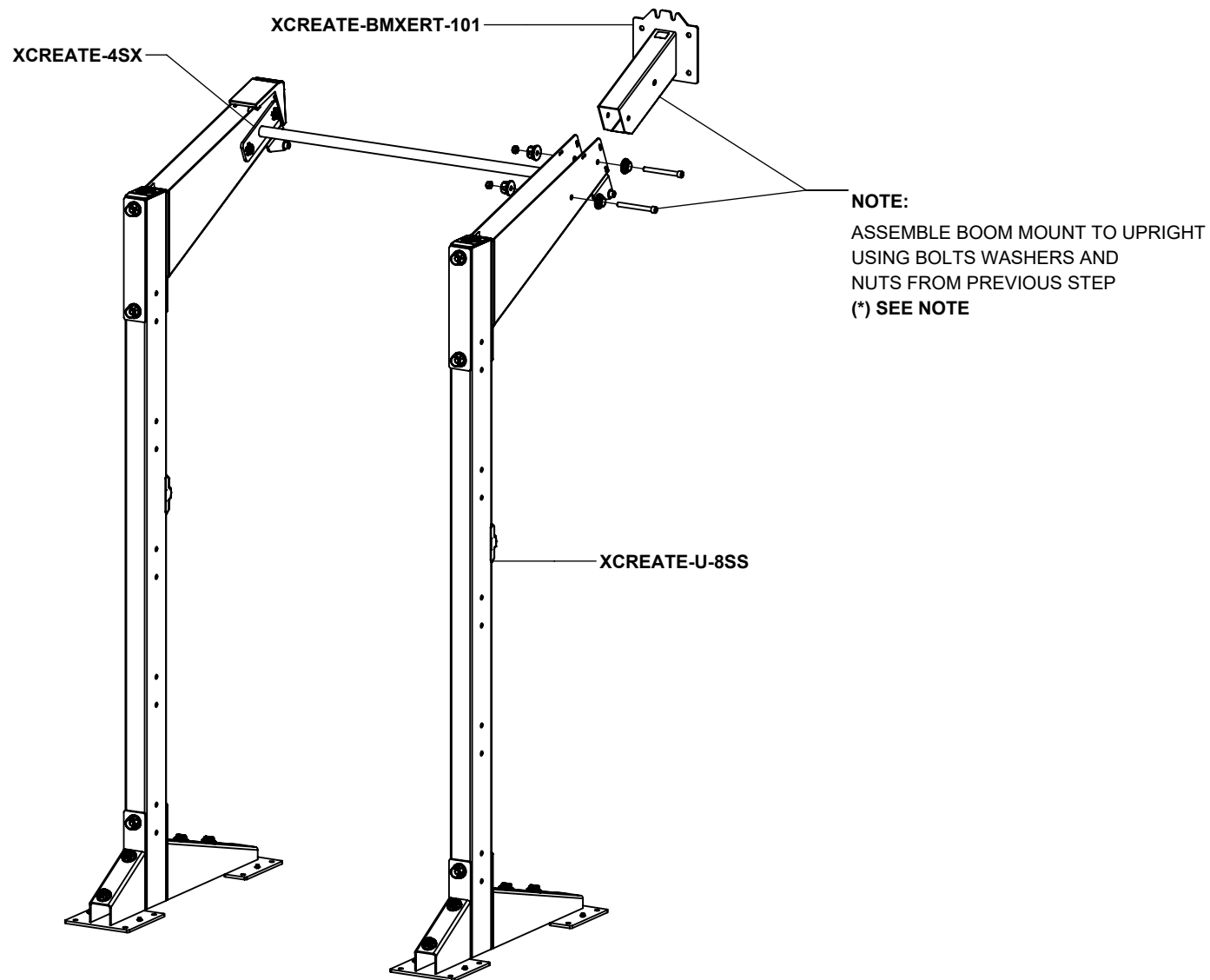
XCREATE has been hidden for assembly clarity.



**XCREATE-BM  
BOOM MOUNT**



# XERT RELENTLESS ROPE TRAINER (BOOM MOUNT)



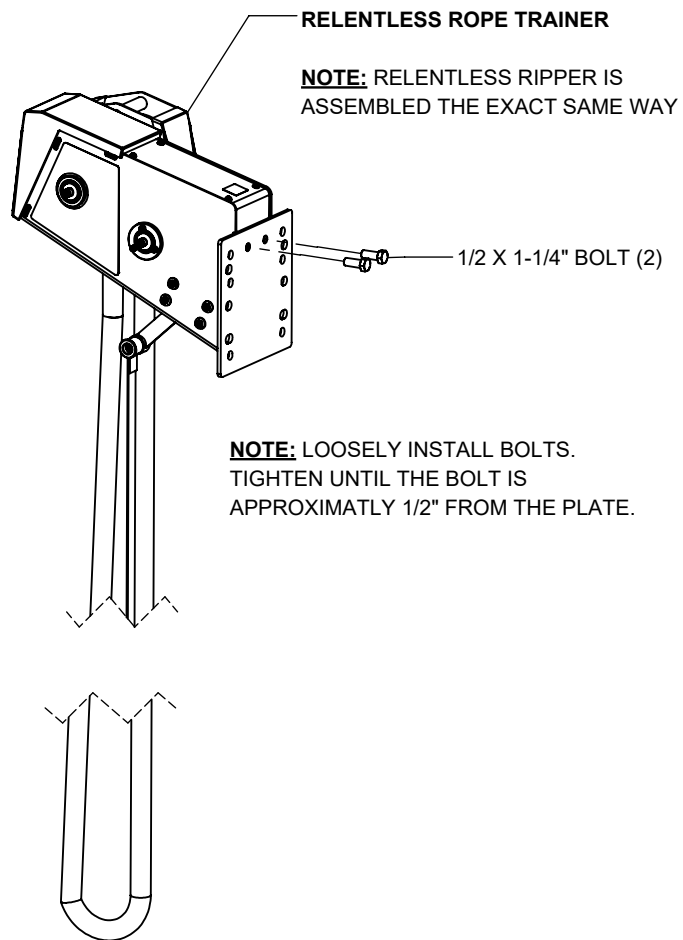
**NOTE:**

**SECURELY** tighten all bolt connections in this step.

(\* **HARDWARE COVERS** **CAN** be used in place of washers in this step. (**SEE PAGE 3**)



# XCREATE-BMXERT RELENTLESS ROPE TRAINER / RELENTLESS RIPPER

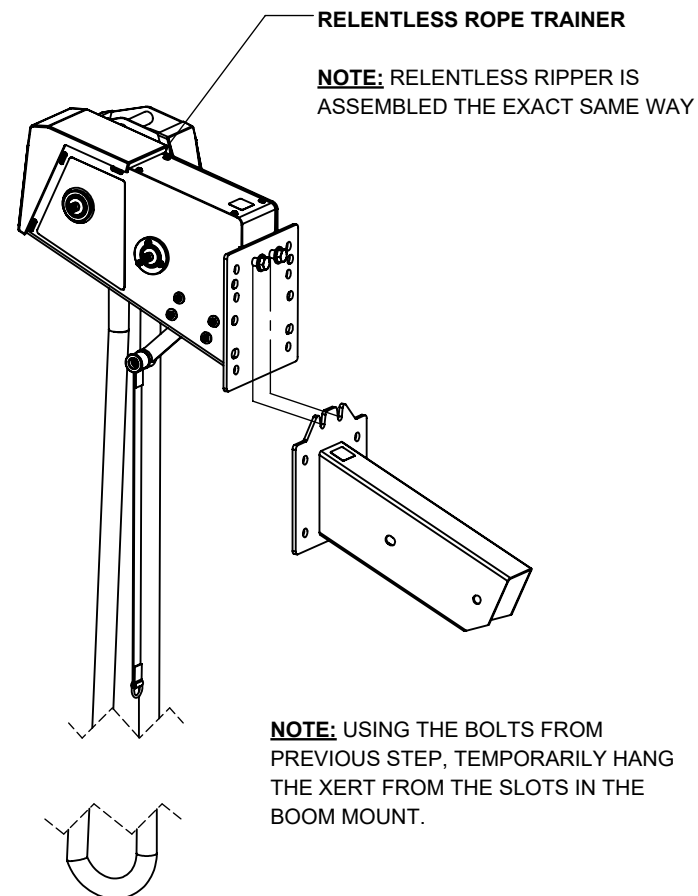


## **NOTE:**

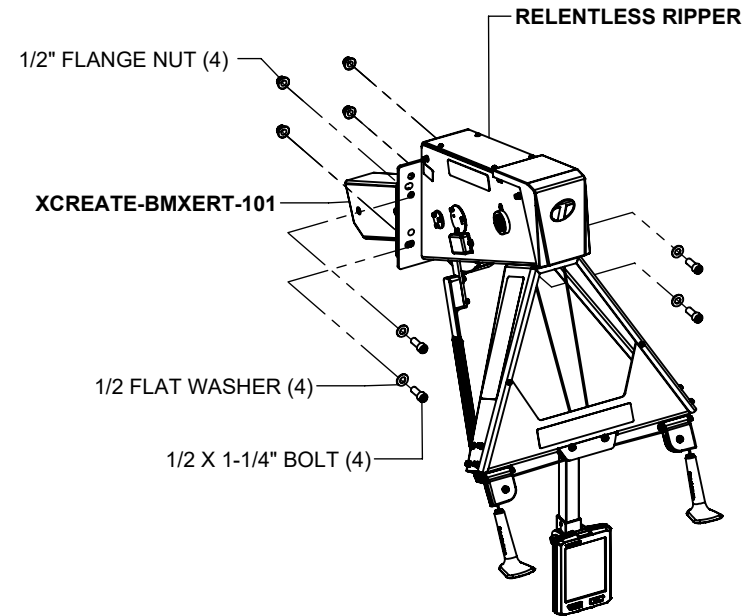
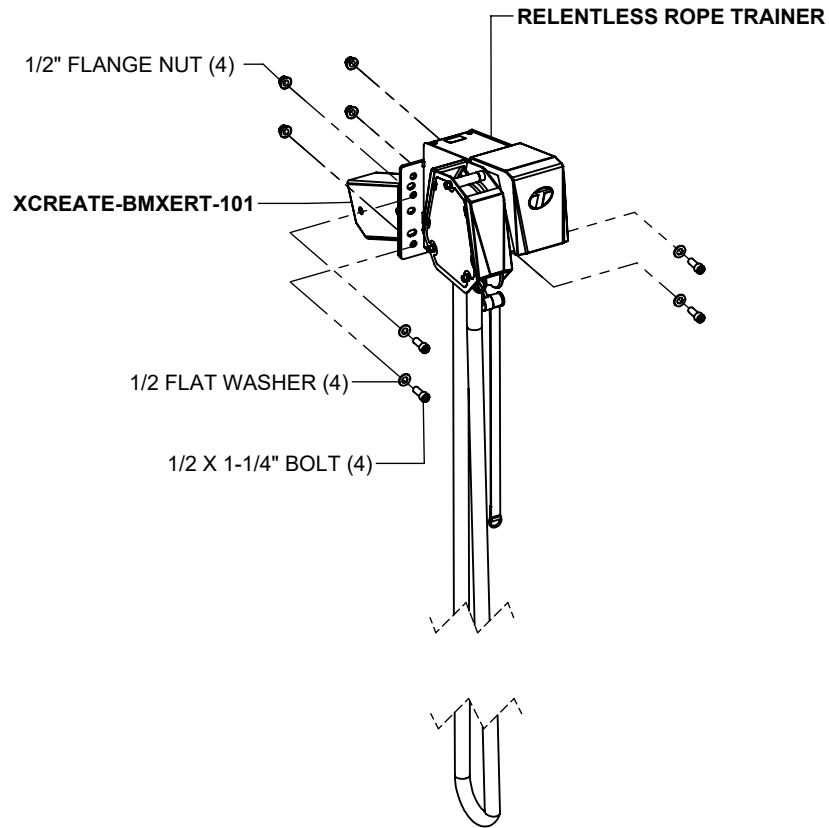
The **Relentless Rope Trainer** is shown, follow the exact same steps to assemble the **Relentless Ripper**.

(\*\*) **HARDWARE COVERS** **CANNOT** be used in place of washers in this step.

XCREATE has been hidden for assembly clarity.



# XCREATE-BMXERT RELENTLESS ROPE TRAINER / RELENTLESS RIPPER

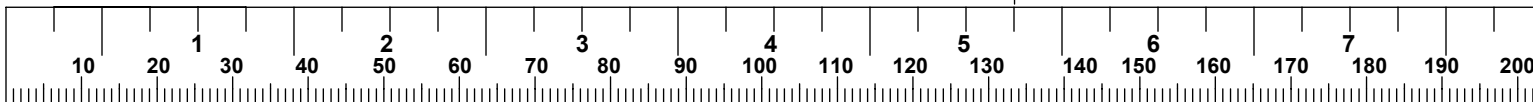


## **NOTE:**

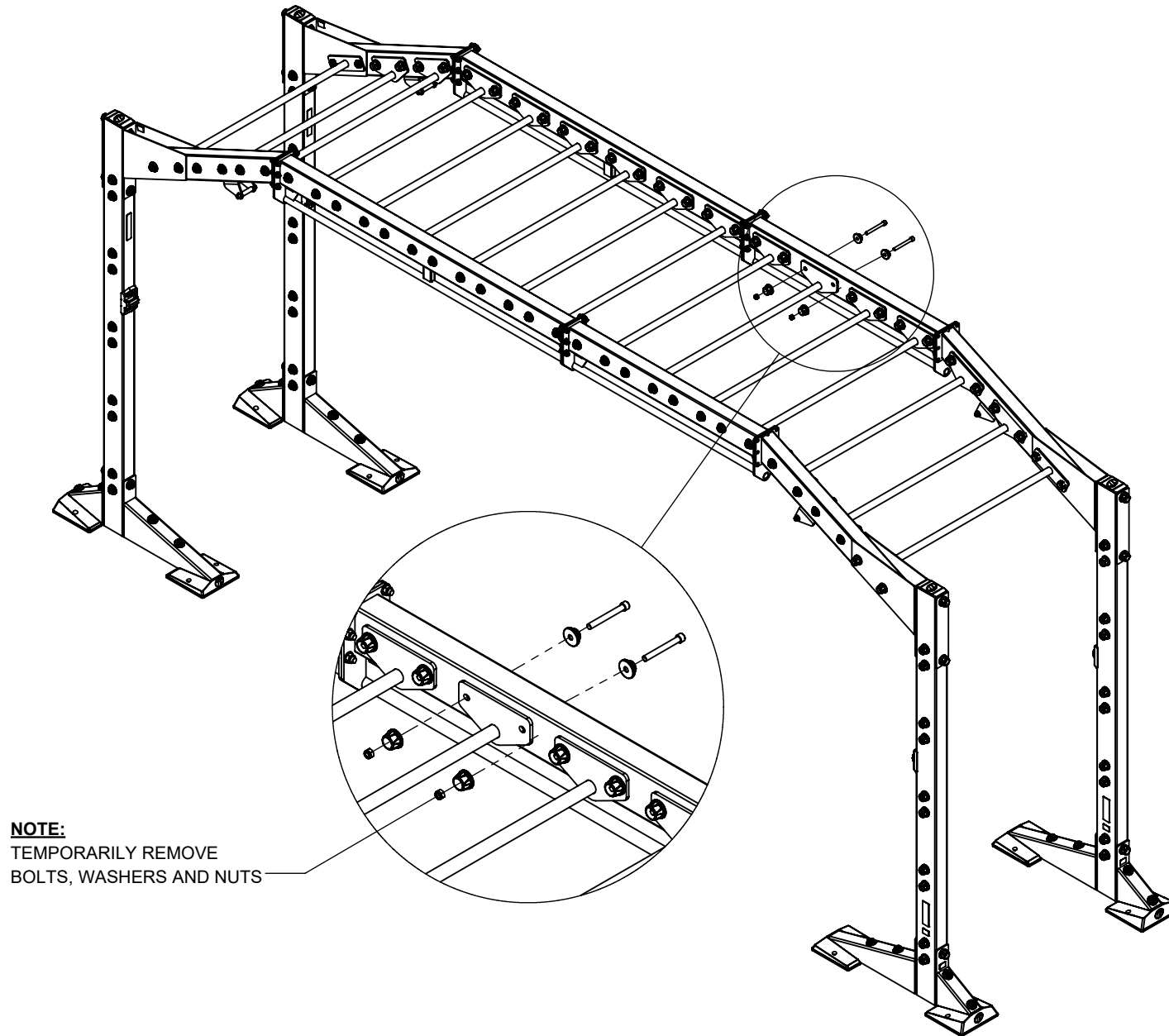
**SECURELY** tighten all bolt connections in this step, Including the bolts from the previous step.

(\*\*) **HARDWARE COVERS CANNOT** be used in place of washers in this step.

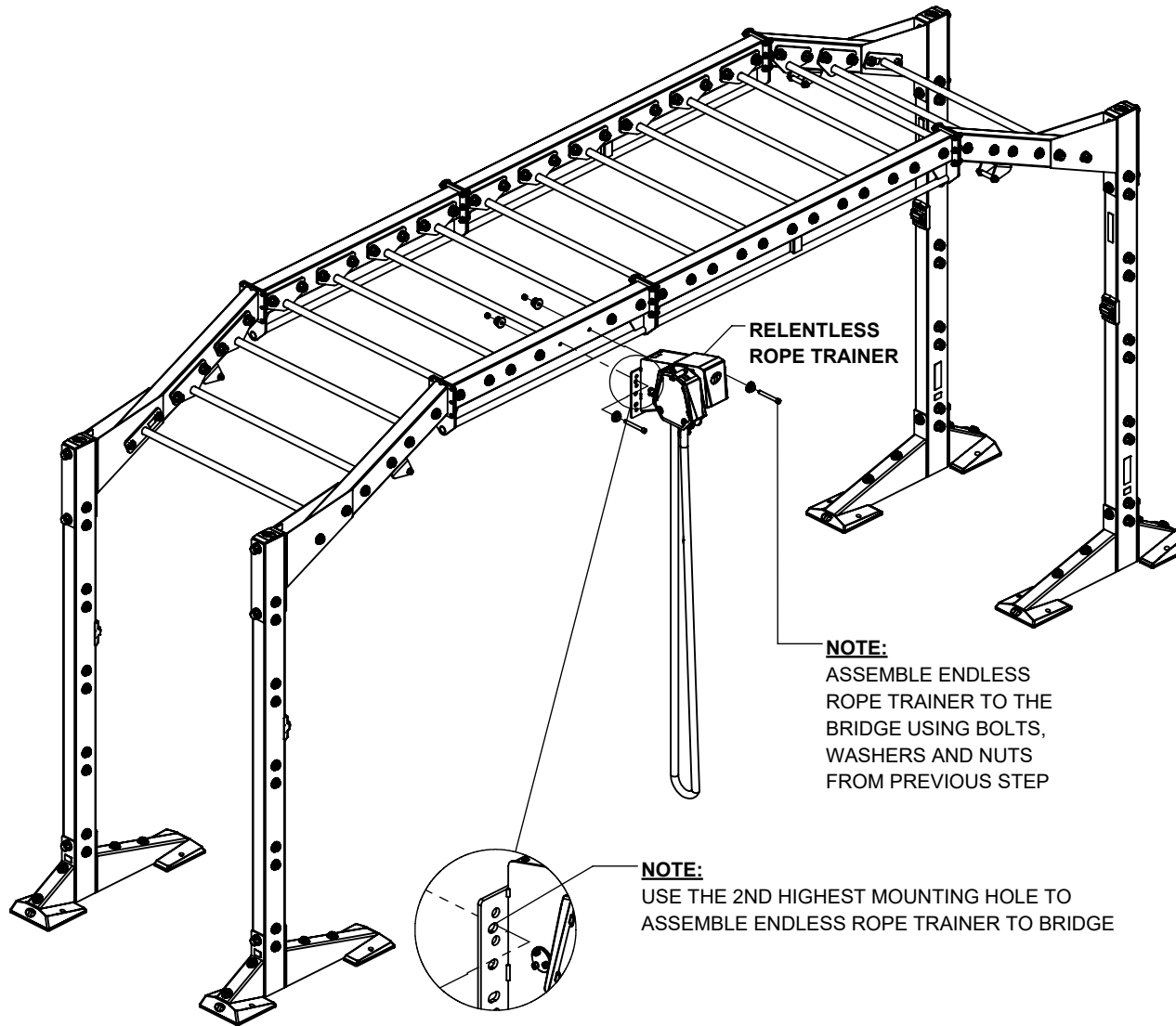
**XCREATE** has been hidden for assembly clarity.



**XERT/XRR-SKI  
RELENTLESS ROPE TRAINER / RELENTLESS RIPPER  
(BRIDGE MOUNT)**



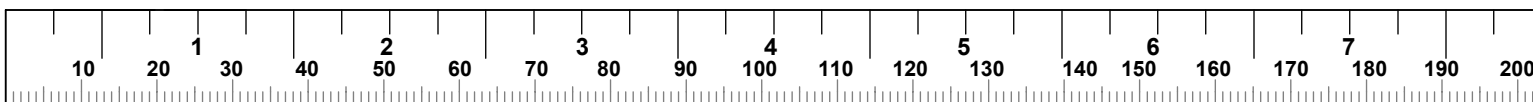
**XERT  
RELENTLESS ROPE TRAINER (BRIDGE MOUNT)**



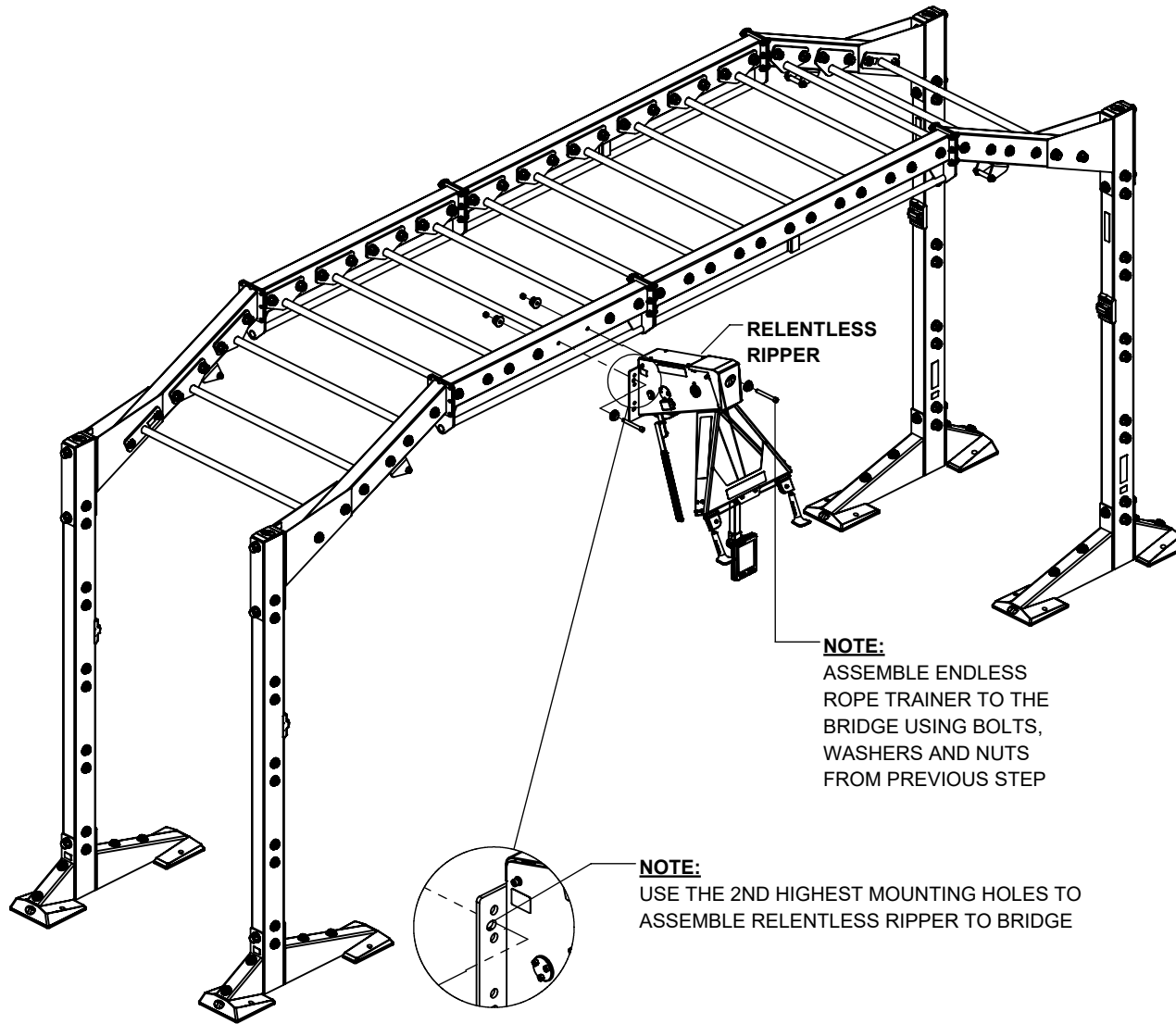
**NOTES:**

**SECURELY** assemble bolt connections in this step.

See next step for assembly of the **RELENTLESS RIPPER**.

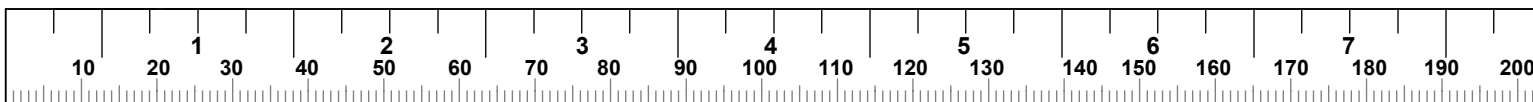


**XRR-SKI  
RELENTLESS RIPPER (BRIDGE MOUNT)**

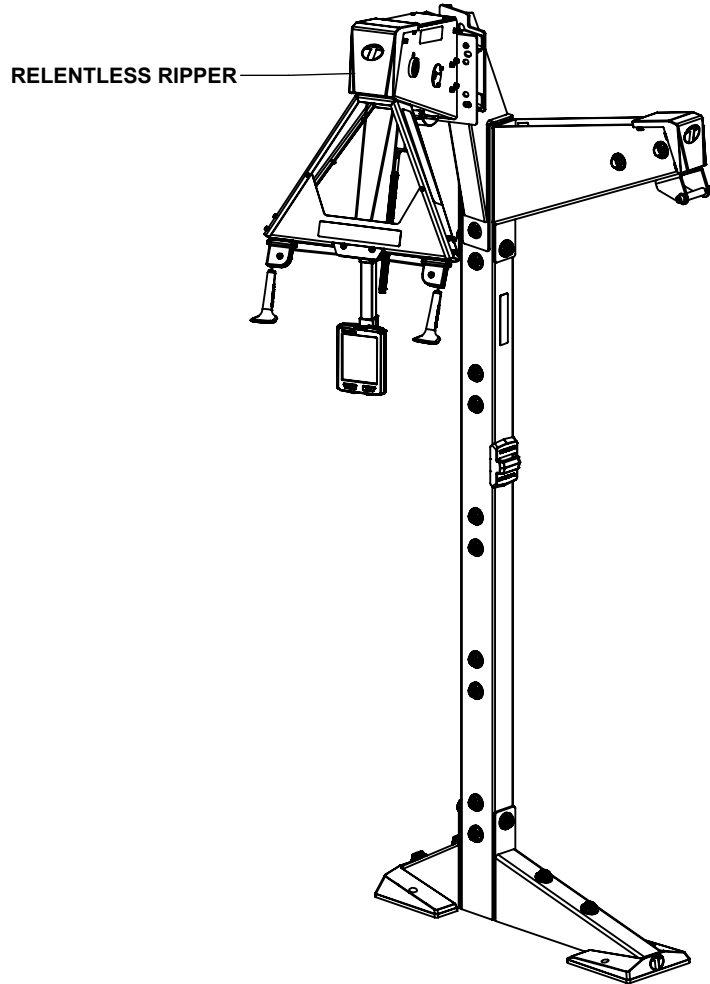


**NOTES:**

**SECURELY** assemble bolt connections in this step.

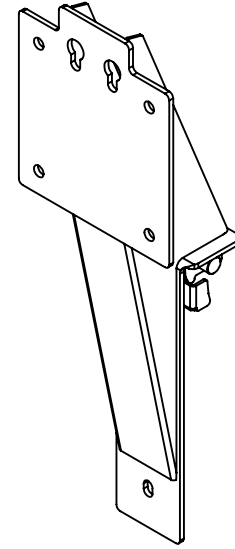


# XCREATE-SAM XCREATE SIDE ATTACHMENT MOUNT



RELENTLESS RIPPER

XCREATE-SAM  
SIDE ATTACHMENT MOUNT



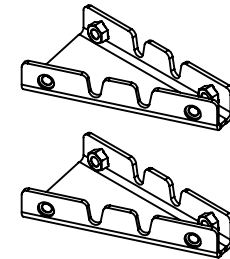
## NOTE:

The **Relentless Ripper** is shown, **Relentless Rope** may be assembled the same way.

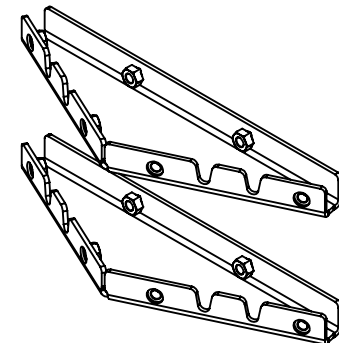
Assembly instructions for the attachments above are included with the **XCREATE-SAM**.

The instructions can also be downloaded at <https://commercial.torquefitness.com/pages/assembly-manuals>

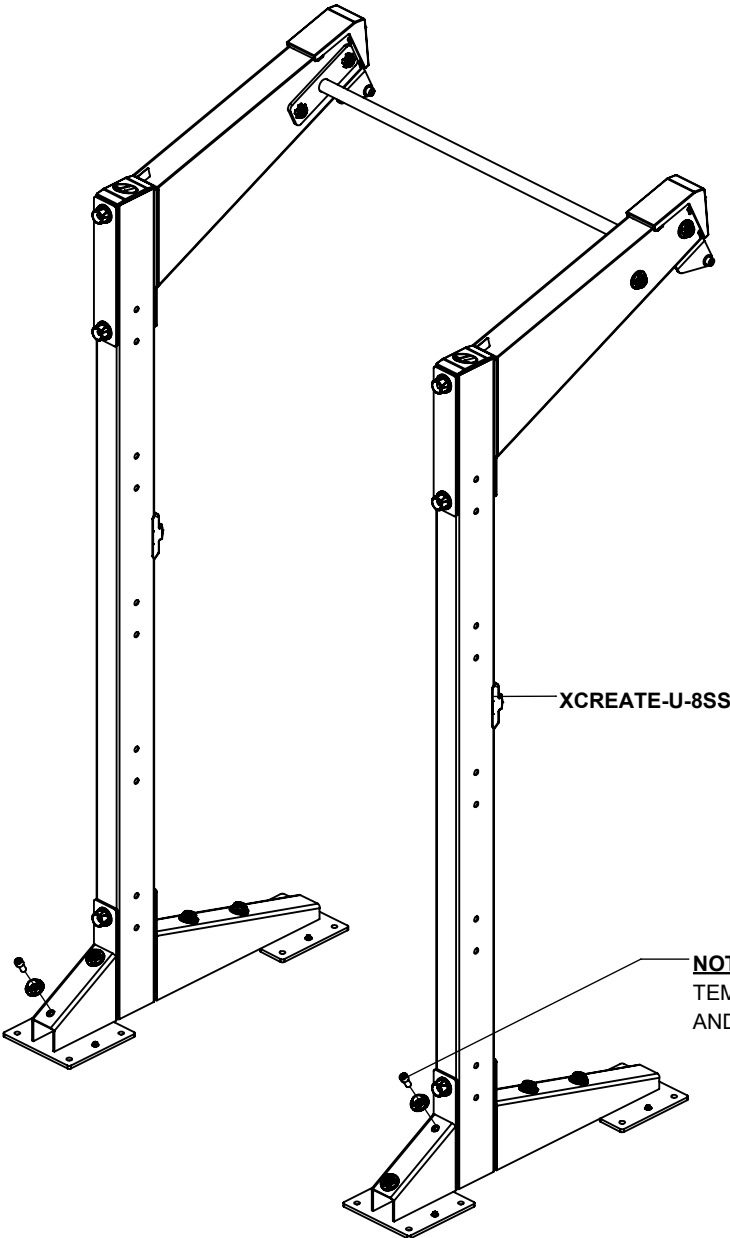
XCREATE-SUW  
SINGLE UNIT WEDGE



XCREATE-DUW  
DOUBLE UNIT WEDGE

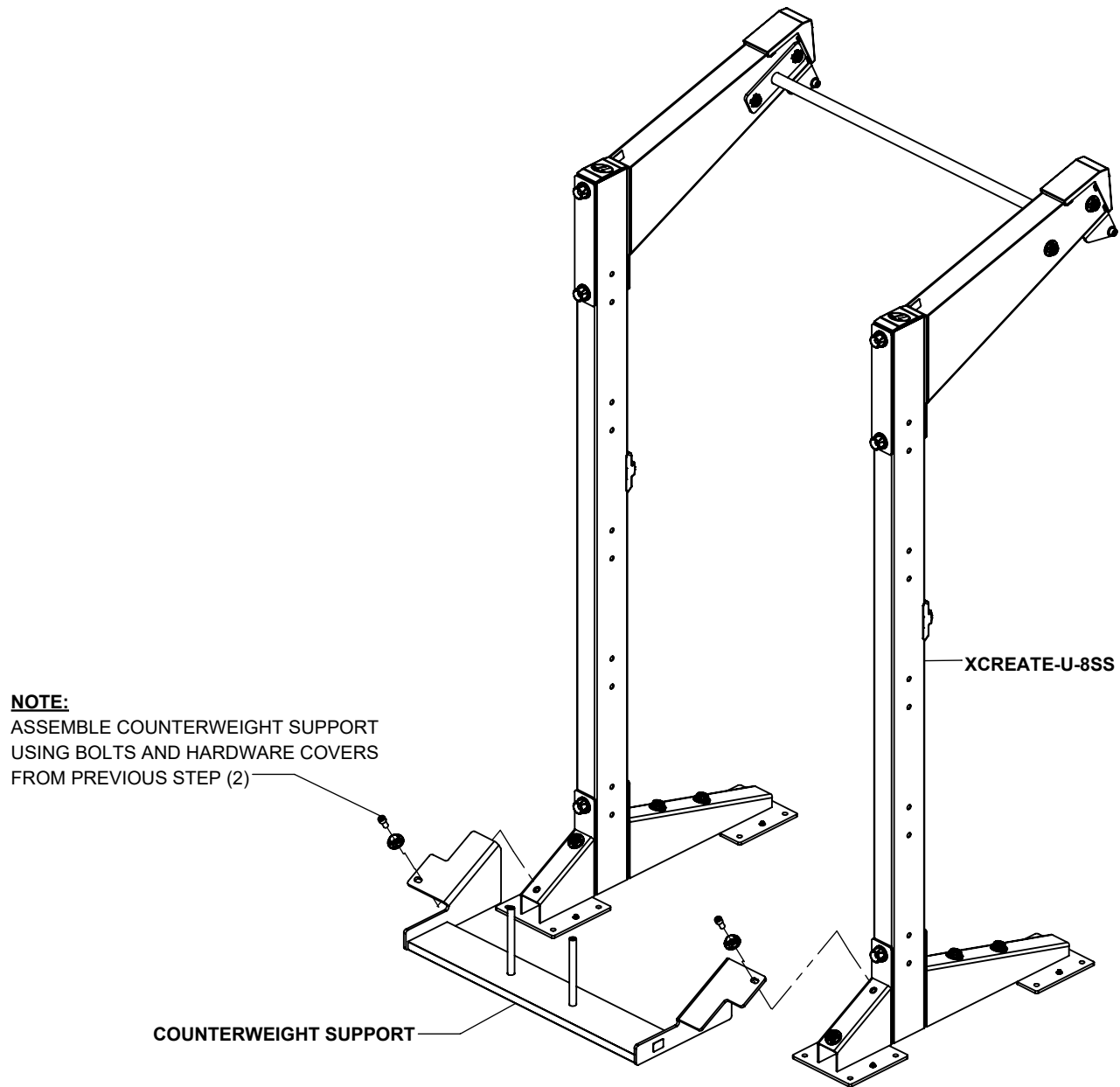


**XCREATE-4CWS  
4' COUNTERWEIGHT SUPPORT**



**NOTE:**  
TEMPORARILY REMOVE BOLTS  
AND HARDWARE COVERS (2)

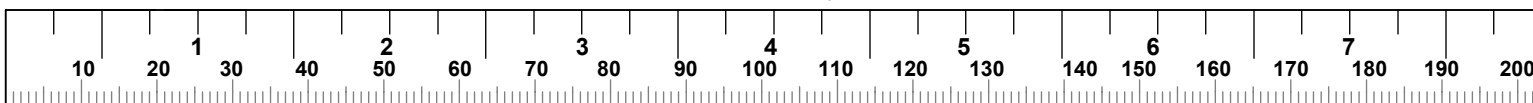
**XCREATE-4CWS**  
**4' COUNTERWEIGHT SUPPORT**



**NOTES:**

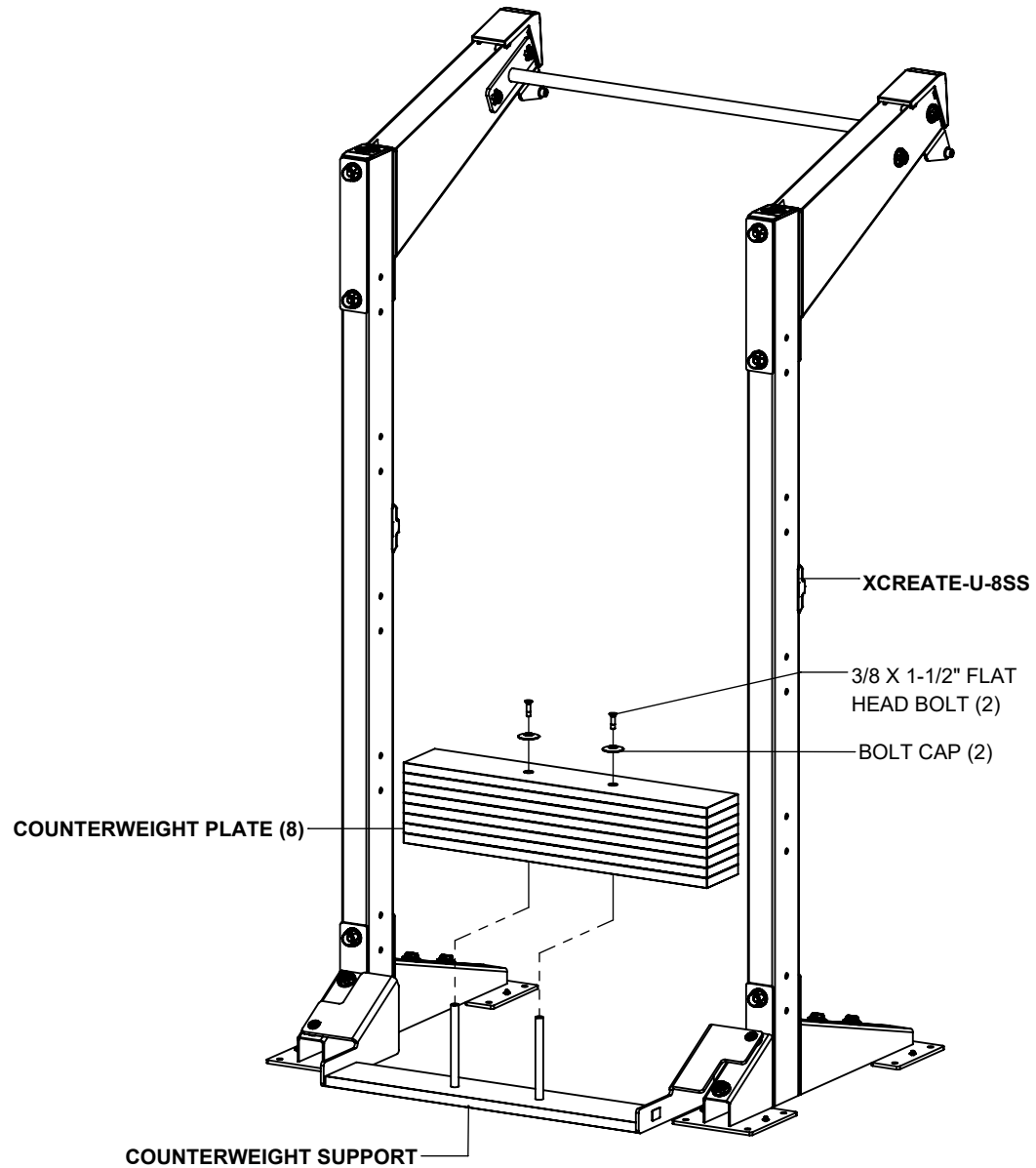
**SECURELY** assemble bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.





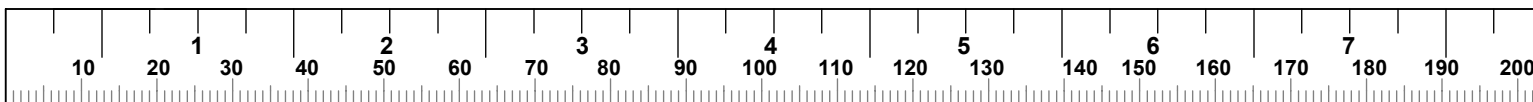
**XCREATE-4CWS**  
**4' COUNTERWEIGHT SUPPORT**



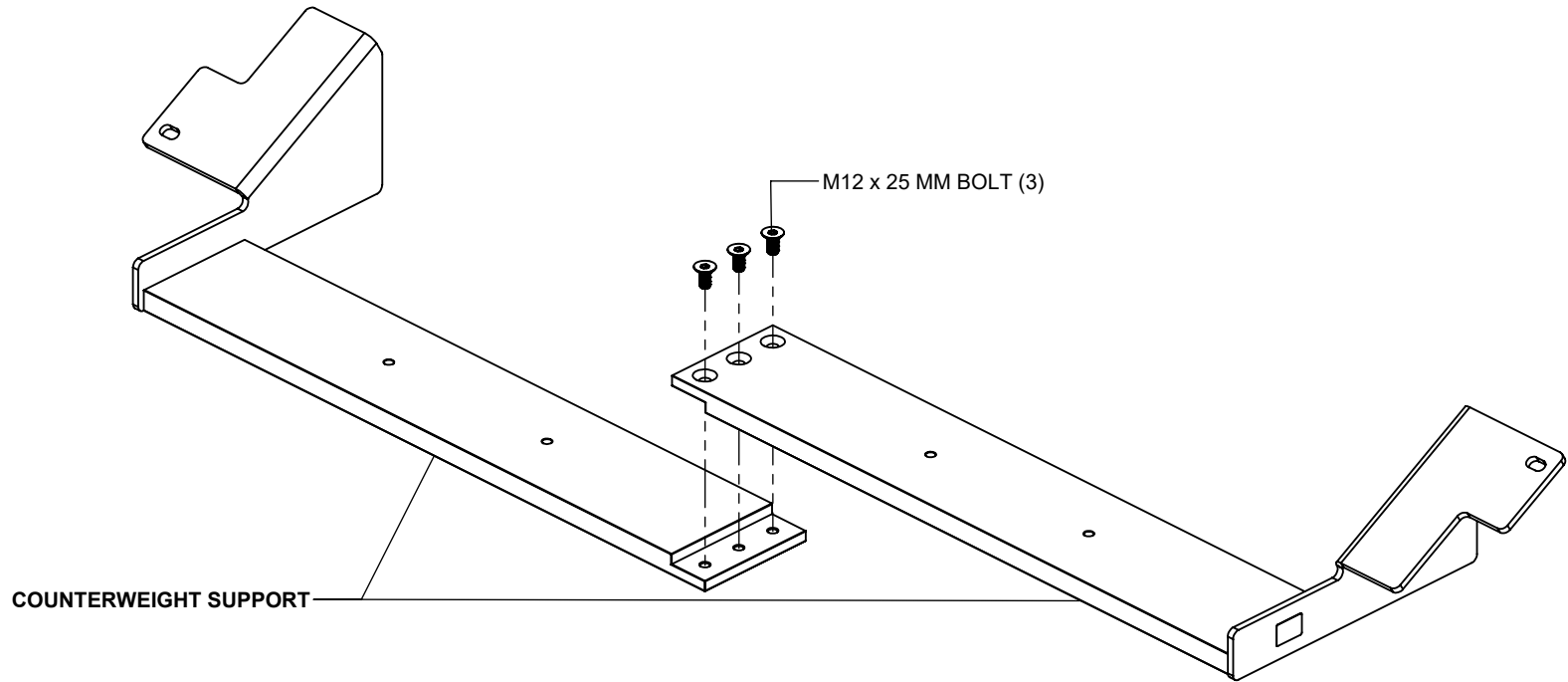
**NOTES:**

**SECURELY** assemble bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.

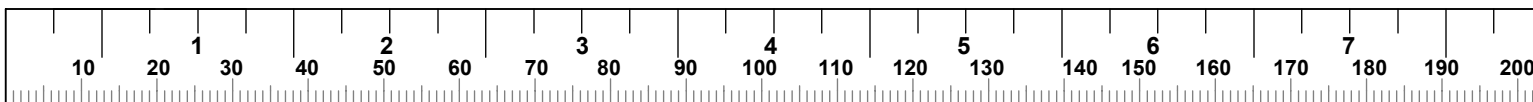


**XCREATE-6CWS**  
**6' COUNTERWEIGHT SUPPORT**

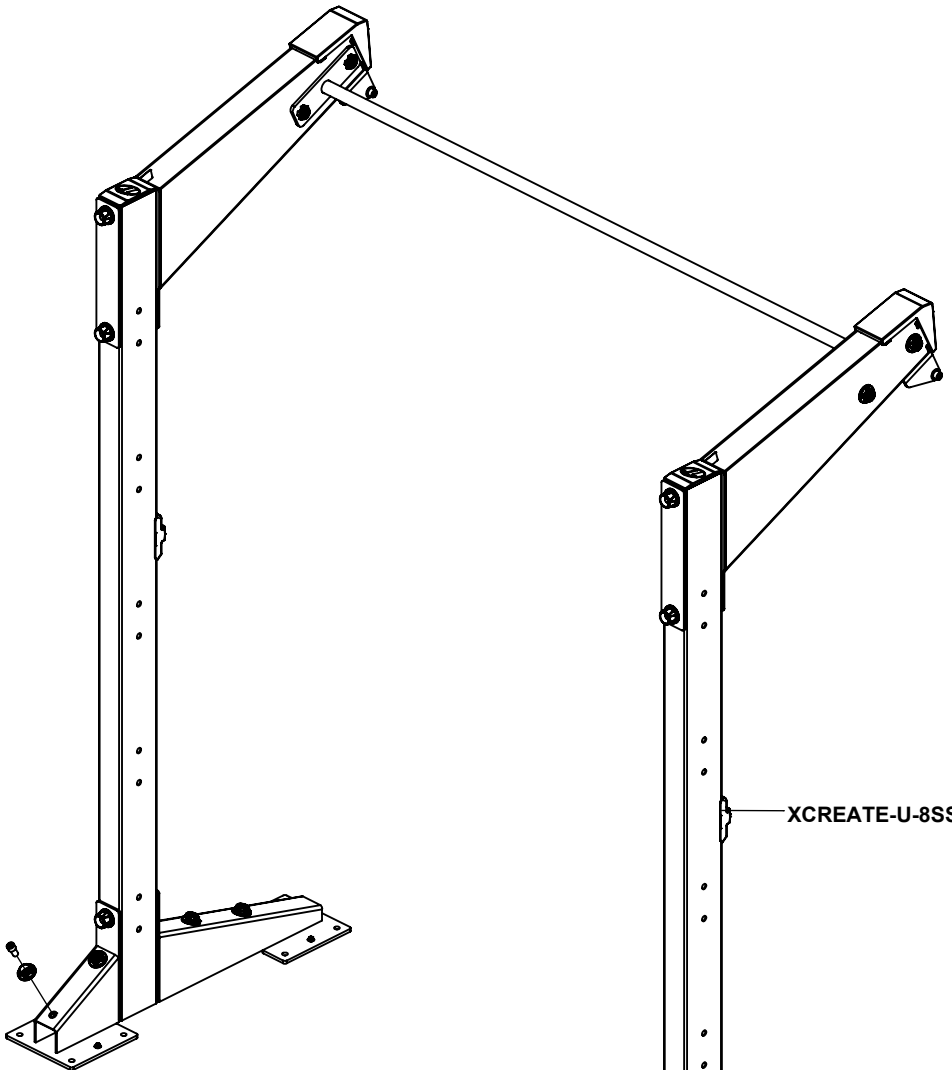


**NOTES:**

**SECURELY** assemble bolt connections in this step.



**XCREATE-6CWS  
6' COUNTERWEIGHT SUPPORT**



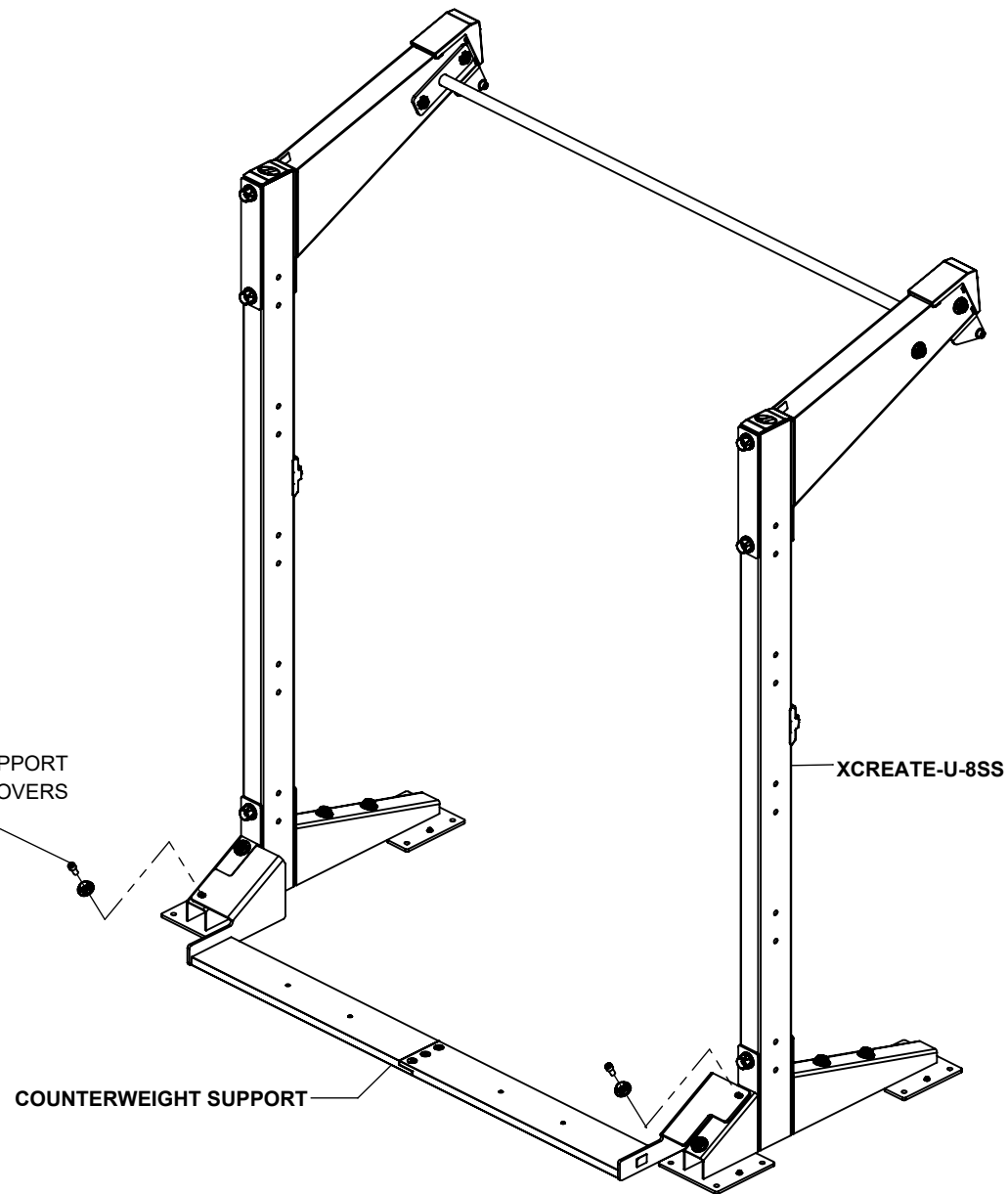
XCREATE-U-8SS

**NOTE:**  
TEMPORARILY REMOVE BOLTS  
AND HARDWARE COVERS (2)

# **XCREATE-6CWS** **6' COUNTERWEIGHT SUPPORT**

**NOTE:**

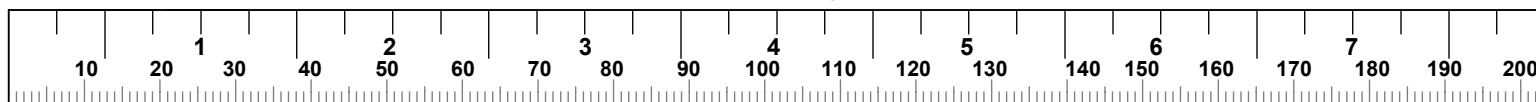
ASSEMBLE COUNTERWEIGHT SUPPORT  
USING BOLTS AND HARDWARE COVERS  
FROM PREVIOUS STEP (2)



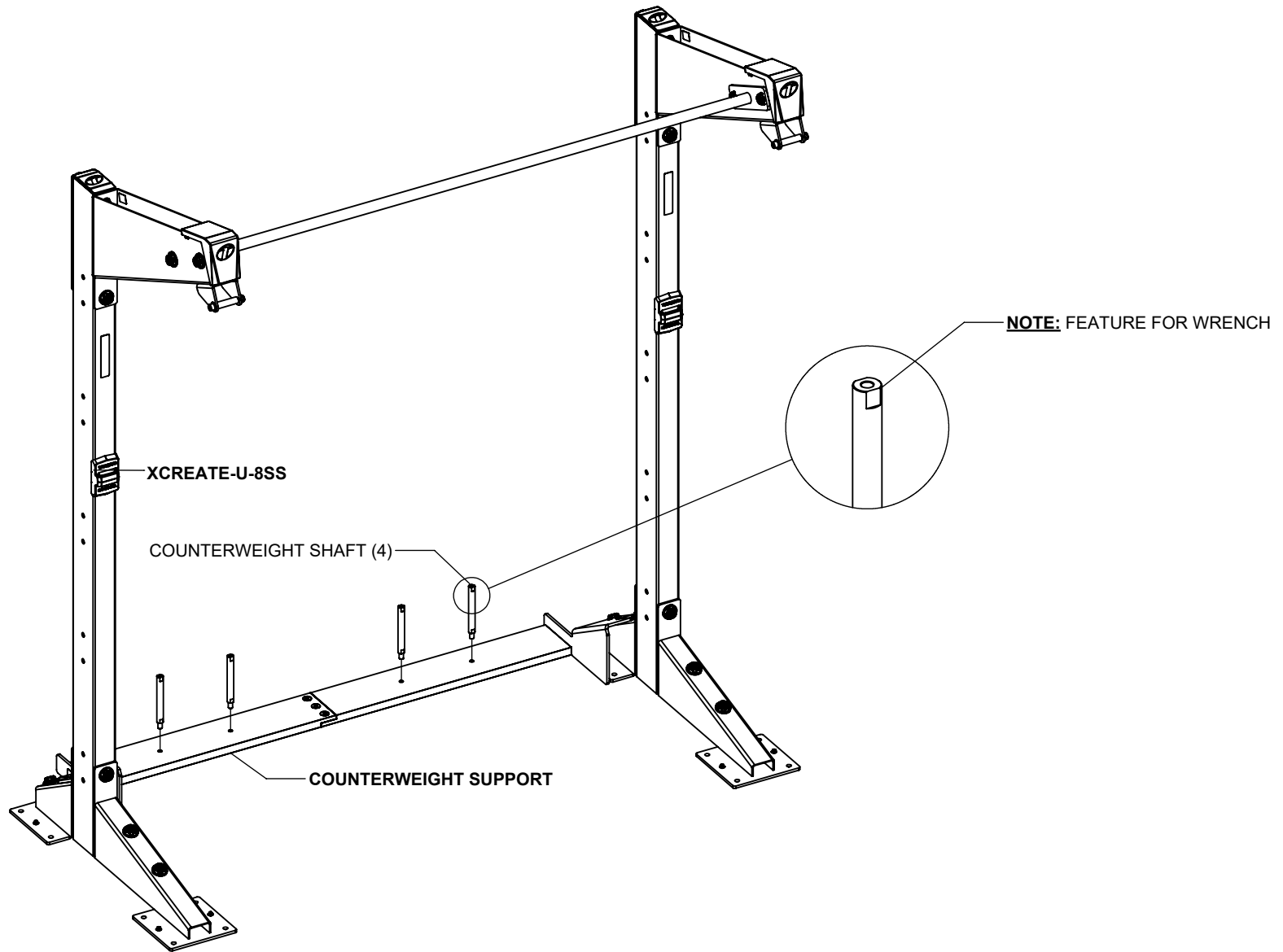
**NOTES:**

**SECURELY** assemble bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.



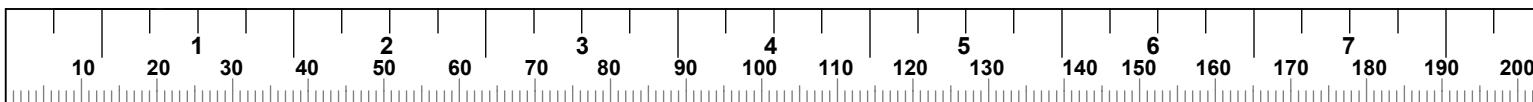
**XCREATE-6CWS**  
**6' COUNTERWEIGHT SUPPORT**



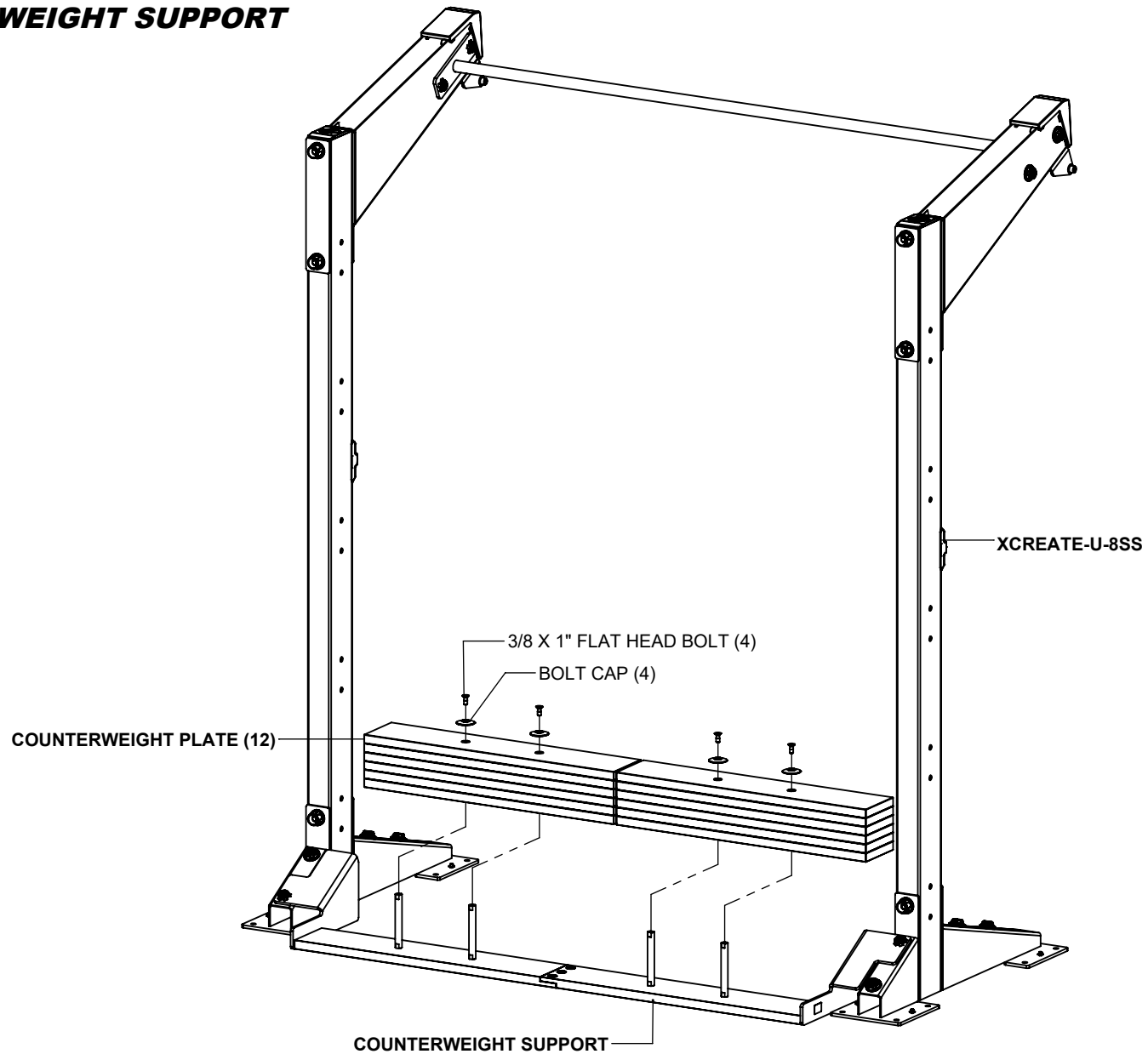
**NOTES:**

**SECURELY** assemble bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.



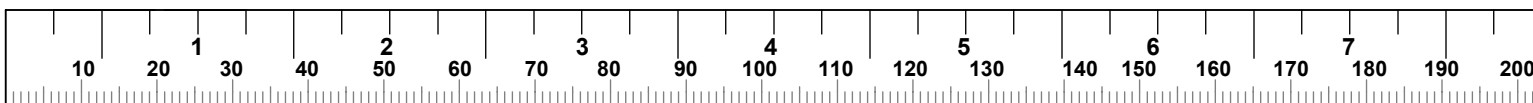
**XCREATE-6CWS**  
**6' COUNTERWEIGHT SUPPORT**



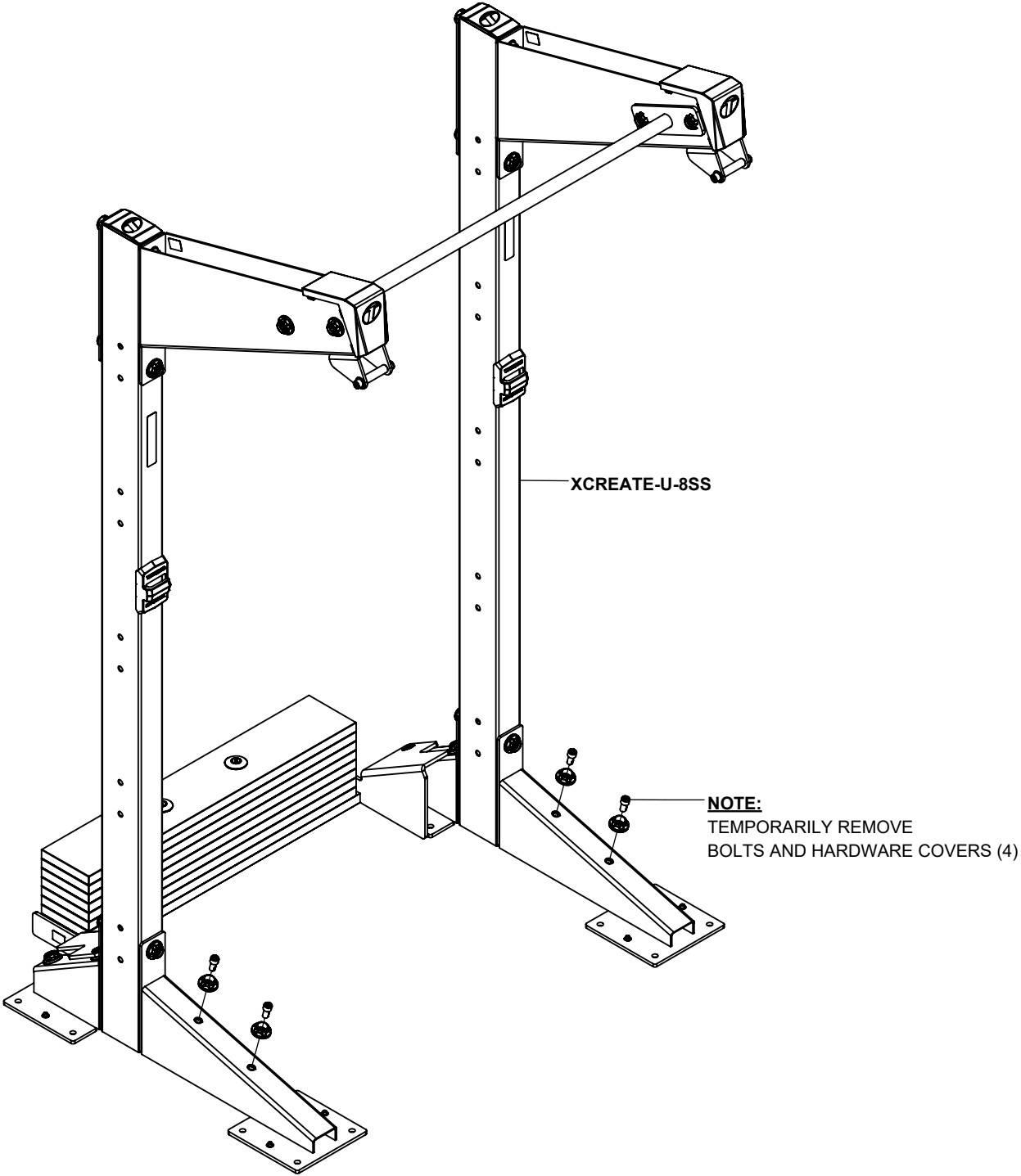
**NOTES:**

**SECURELY** assemble bolt connections in this step.

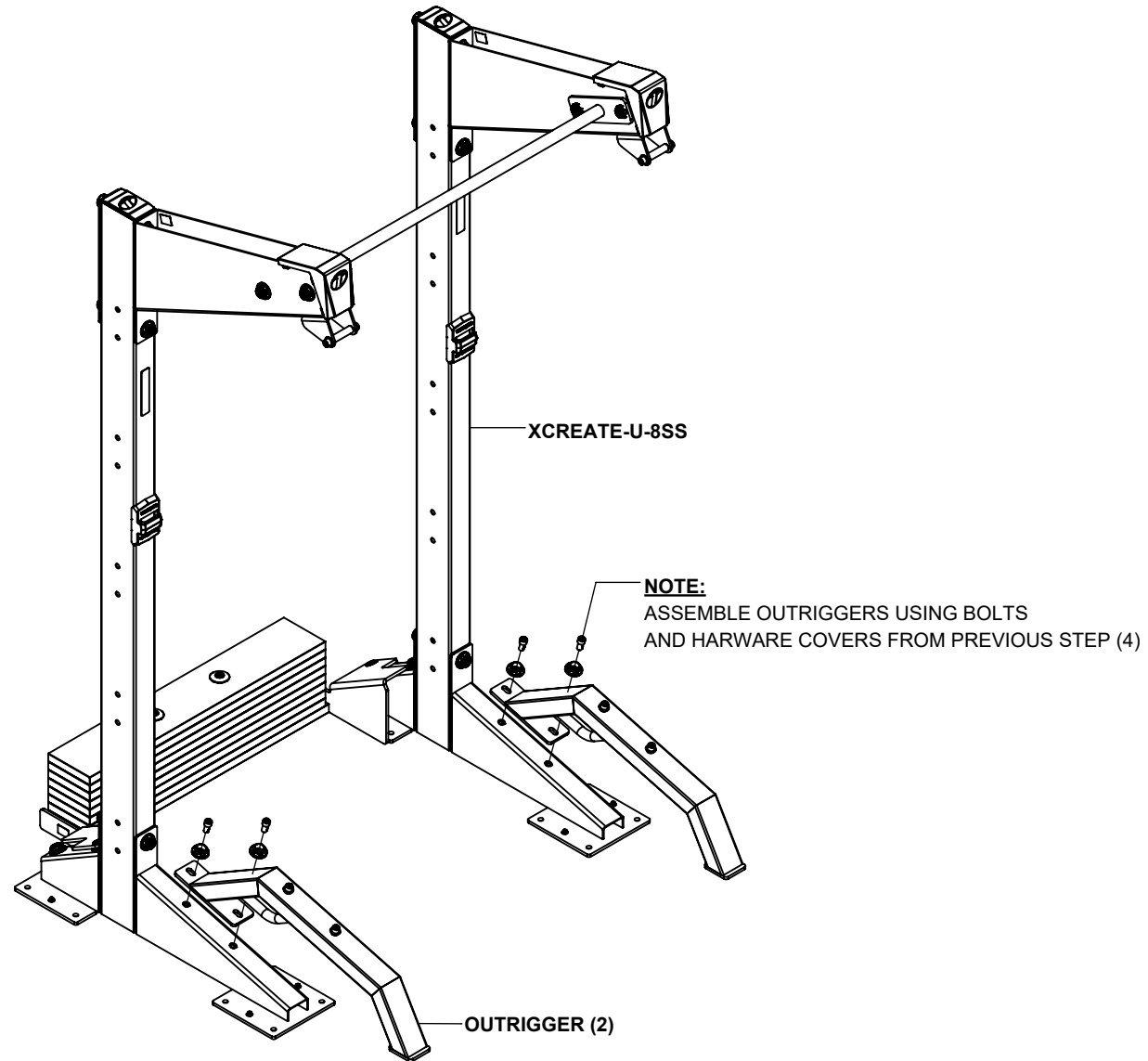
The **XCREATE-U-7SS** is assembled the exact same way.



**XCREATE-OR  
OUTRIGGER**



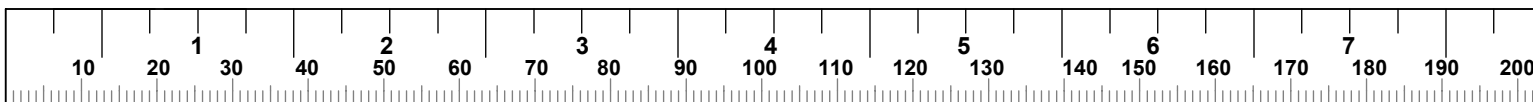
# **XCREATE-OR OUTRIGGER**



## **NOTES:**

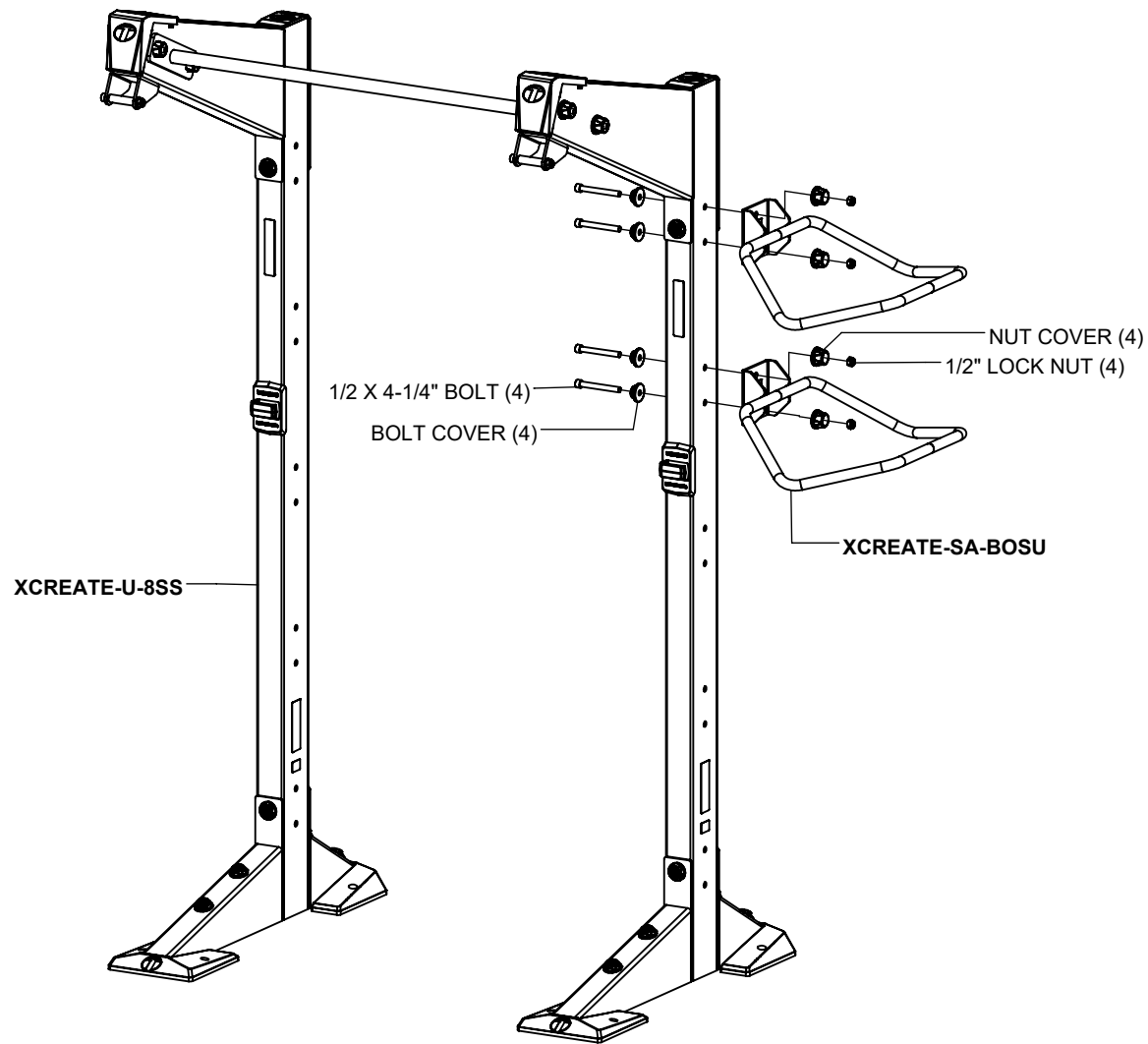
**SECURELY** assemble bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.





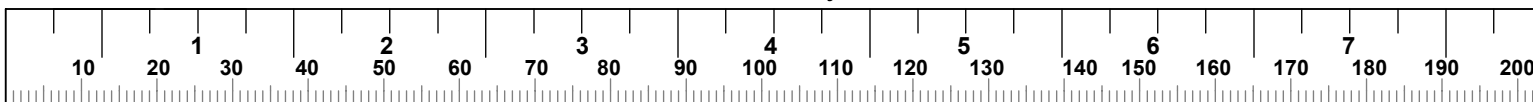
**XCREATE-SA-BOSU  
BOSU STORAGE ATTACHMENT**



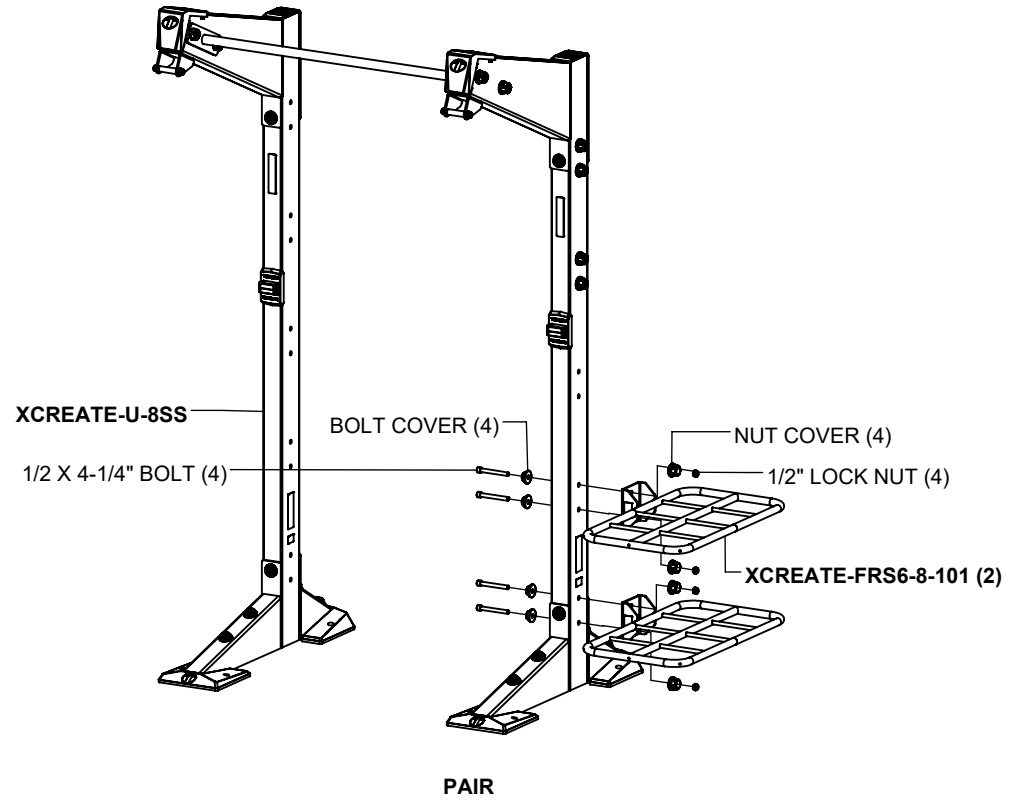
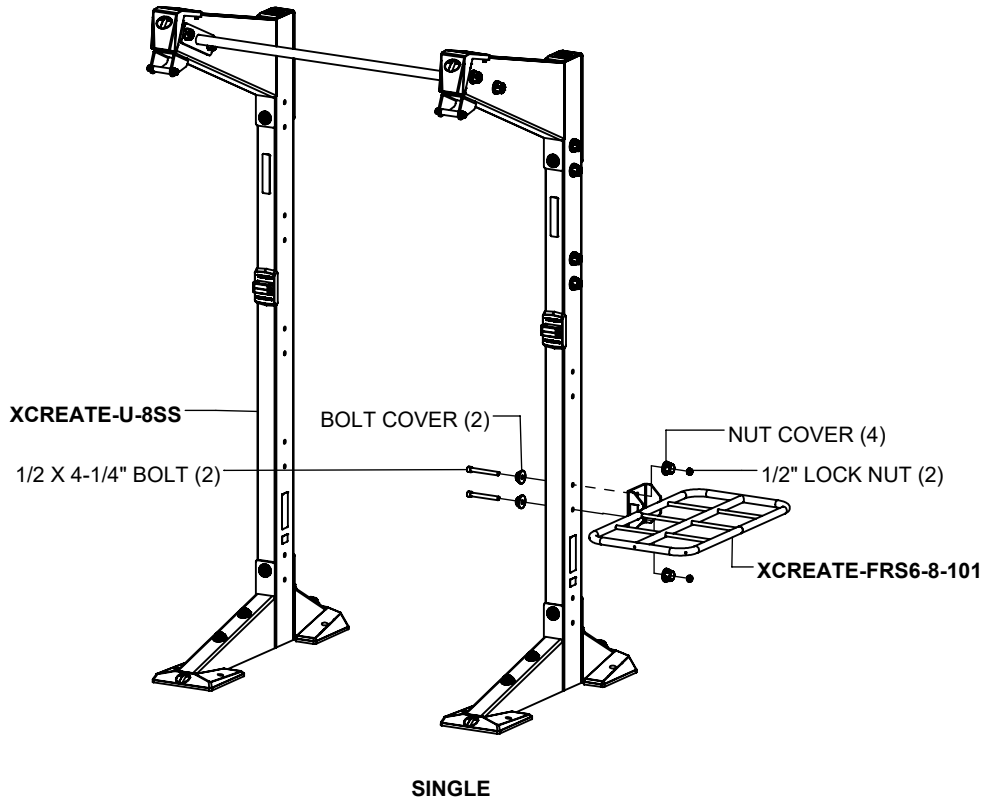
**NOTES:**

**SECURELY** tighten all bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.



**XCREATE-FRS6-8  
FOAM ROLLER STORAGE ATTACHMENT**

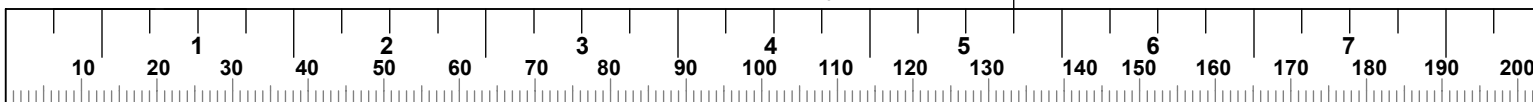


**NOTES:**

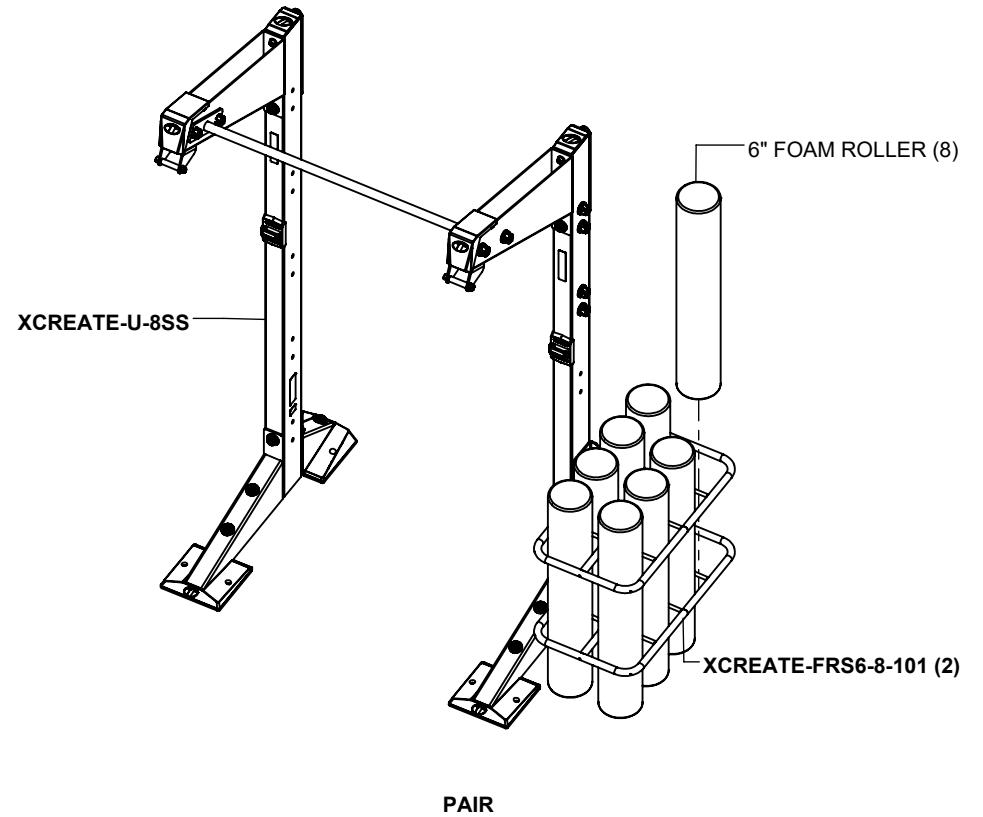
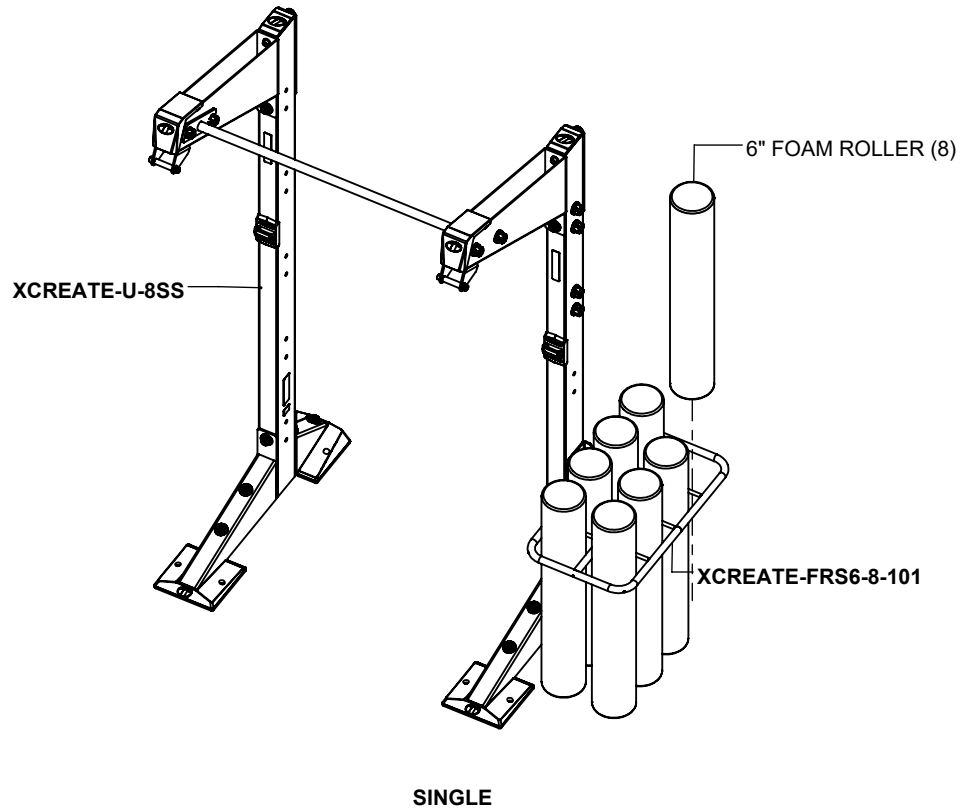
Assembly steps show a single and pair. For additional foam roller stability a pair is recommended.

**LEVEL ATTACHMENT AND SECURELY** tighten all bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.



# **XCREATE-FRS6-8 FOAM ROLLER STORAGE ATTACHMENT**

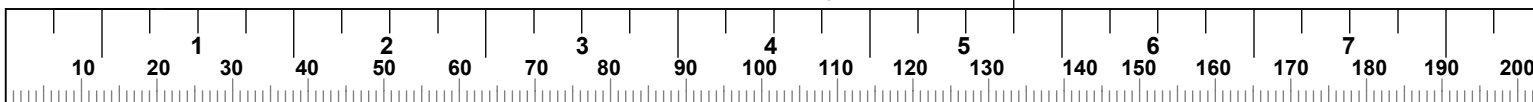


## **NOTES:**

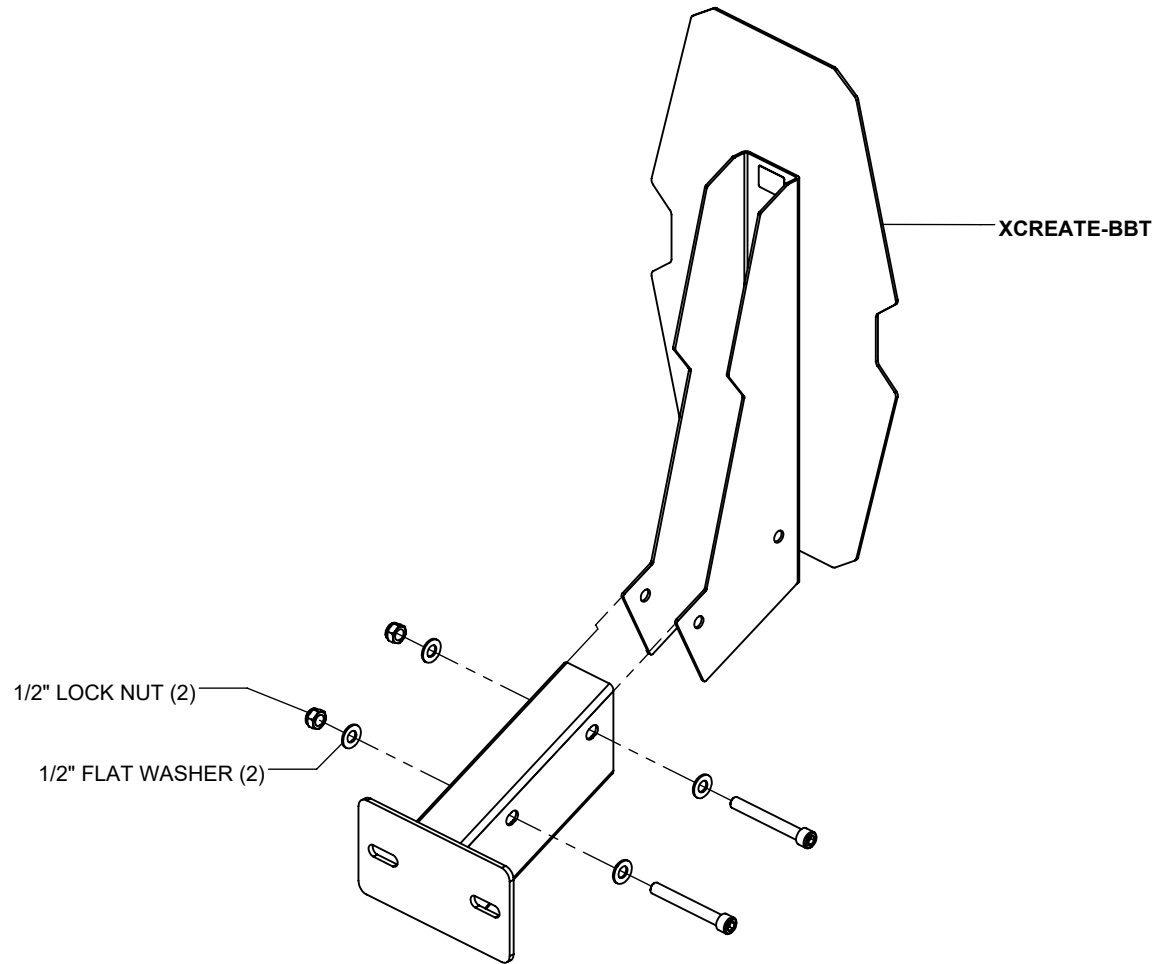
Assembly steps show a single and pair. For additional foam roller stability a pair is recommended.

**LEVEL ATTACHMENT AND SECURELY** tighten all bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.

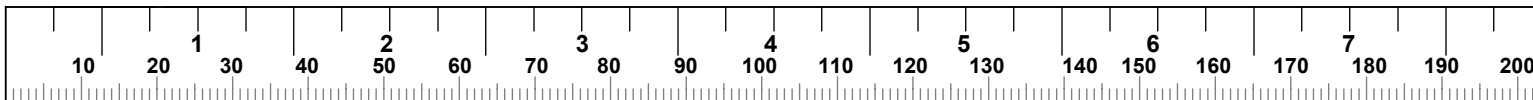


**XCREATE-BBT  
BRIDGE BALL TARGET**

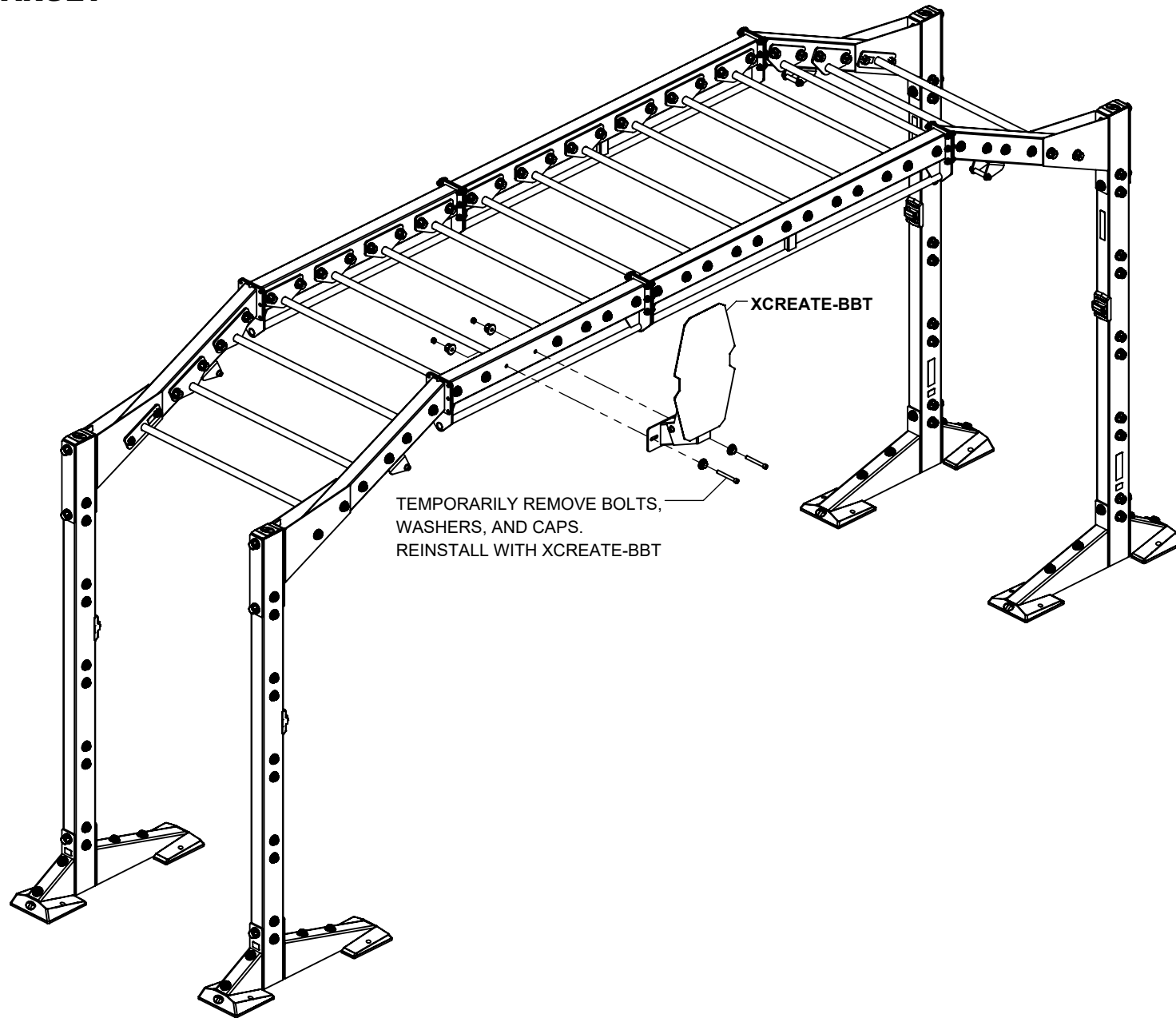


**NOTES:**

**SECURELY** assemble bolt connections in this step.

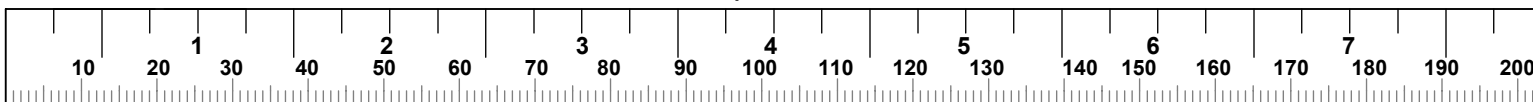


**XCREATE-BBT  
BRIDGE BALL TARGET**

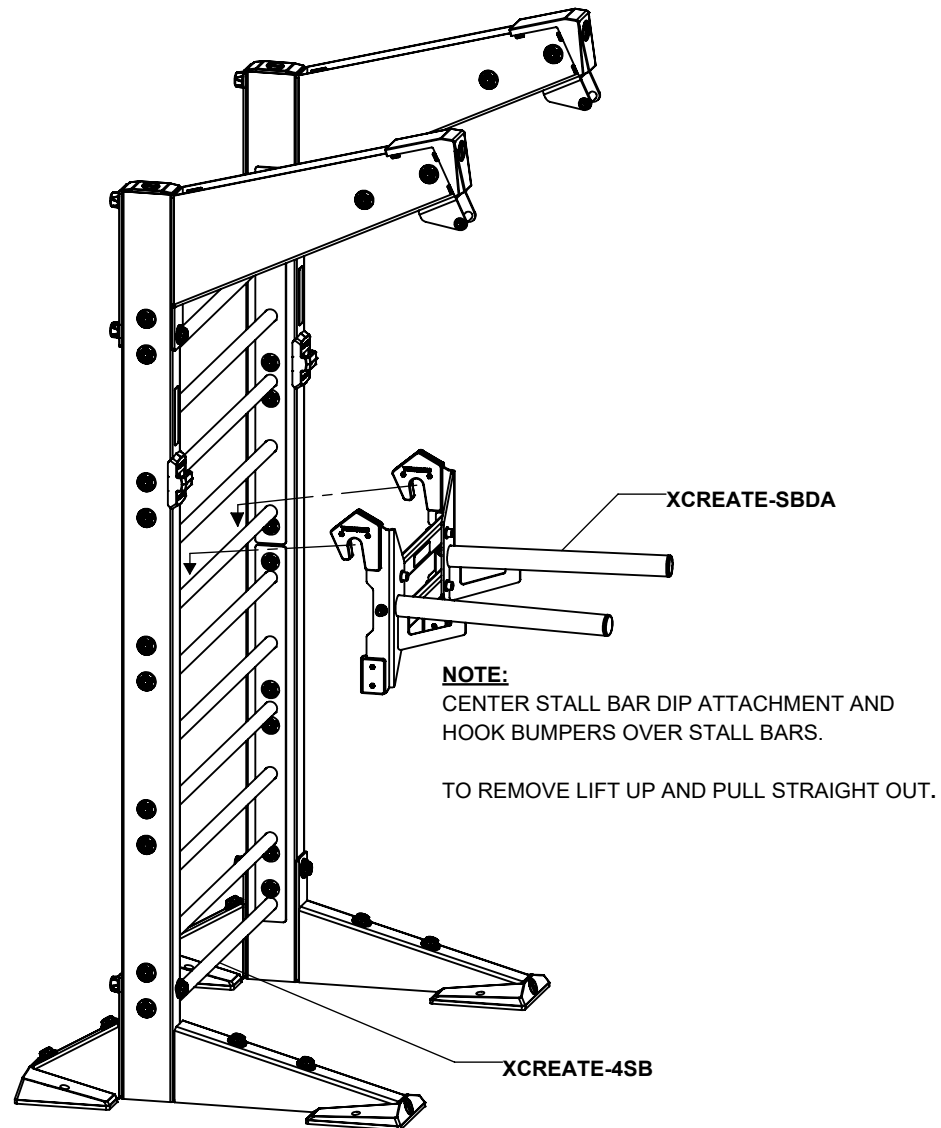


**NOTES:**

**SECURELY** assemble bolt connections in this step.



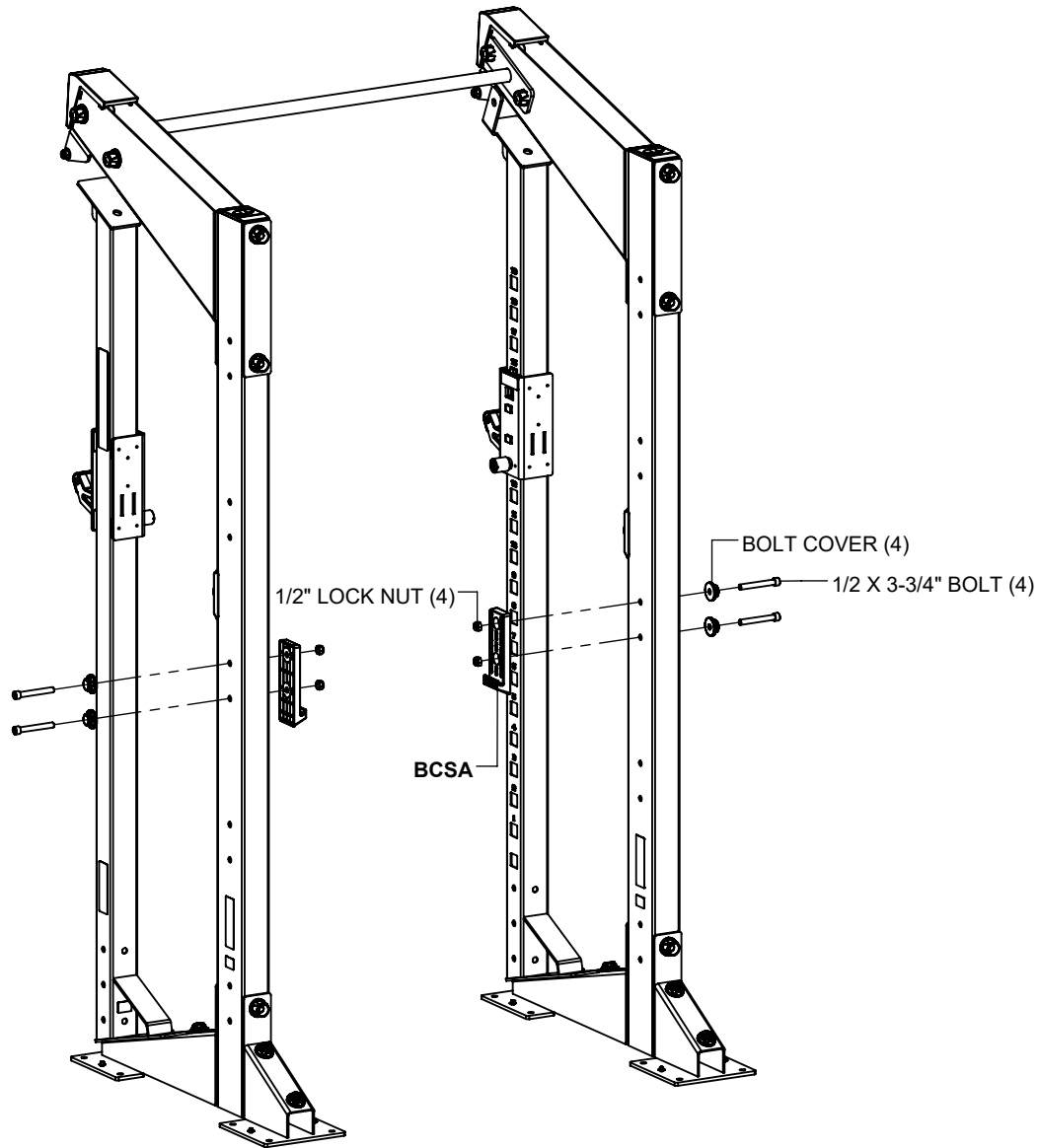
## STALL BAR DIP ATTACHMENT



### NOTES:

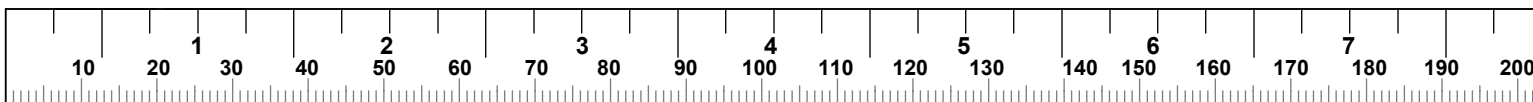
The XCREATE 4' stall bar module is required in this step. For module assembly see previous steps.

**BCSA**  
**BAR CATCH STORAGE ATTACHMENT**

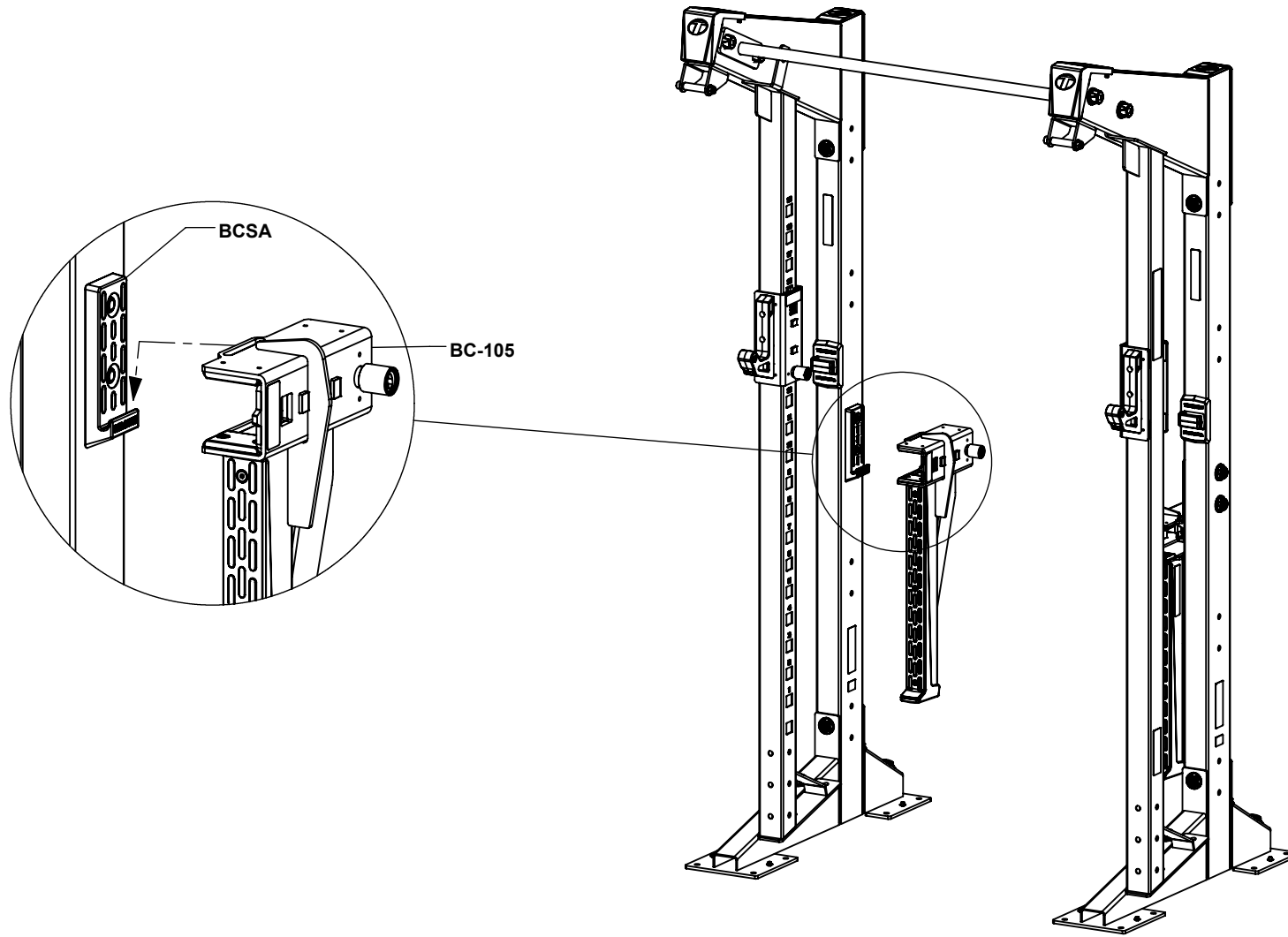


**NOTES:**

**SECURELY** tighten all bolt connections in this step.

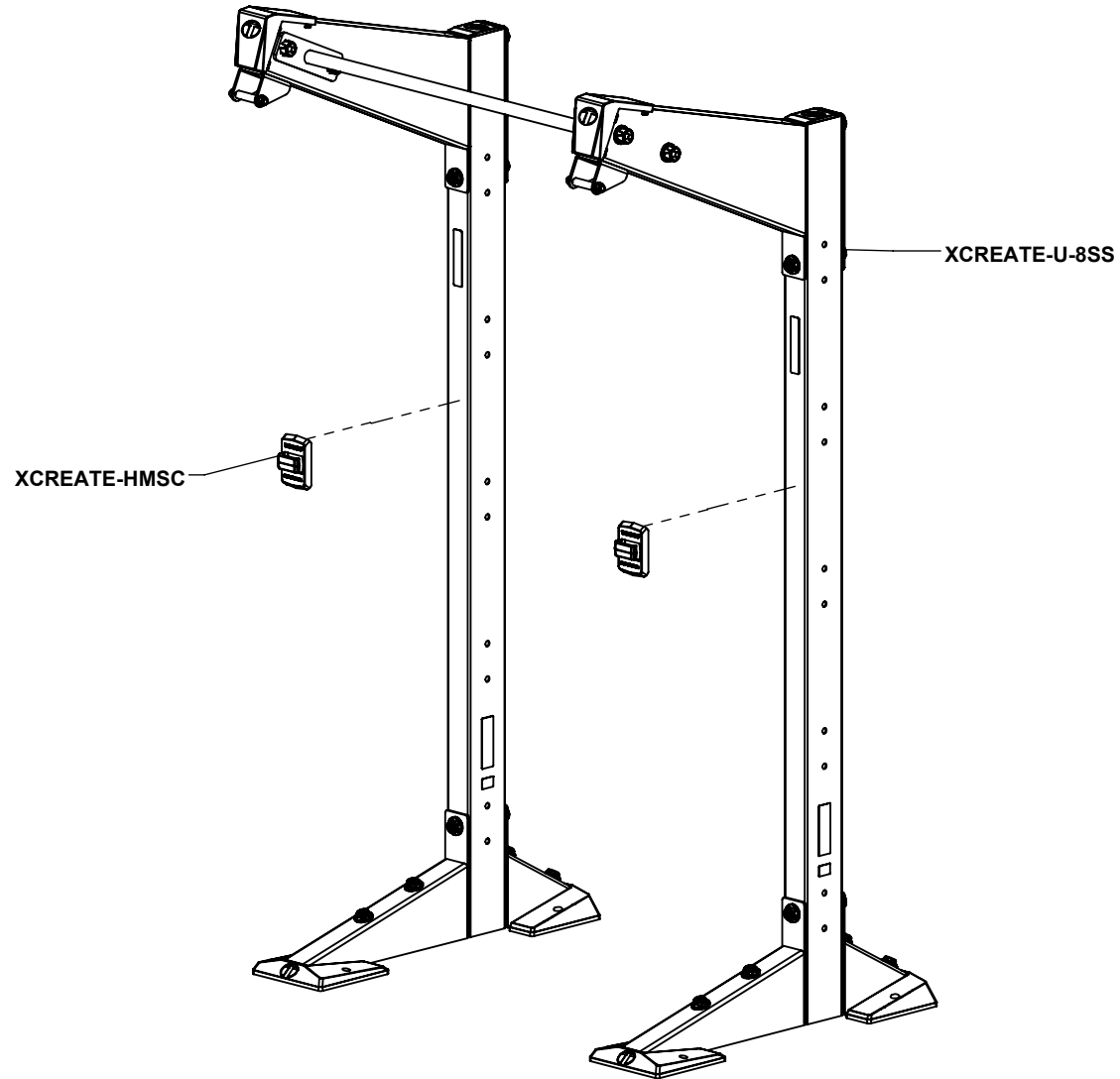


**BCSA**  
**BAR CATCH STORAGE ATTACHMENT**



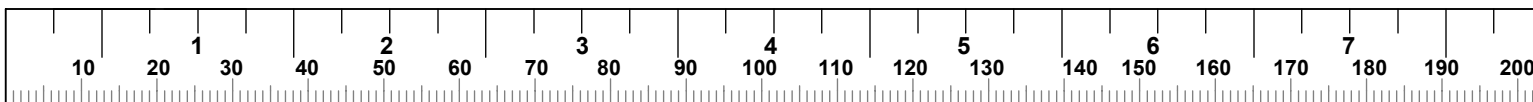


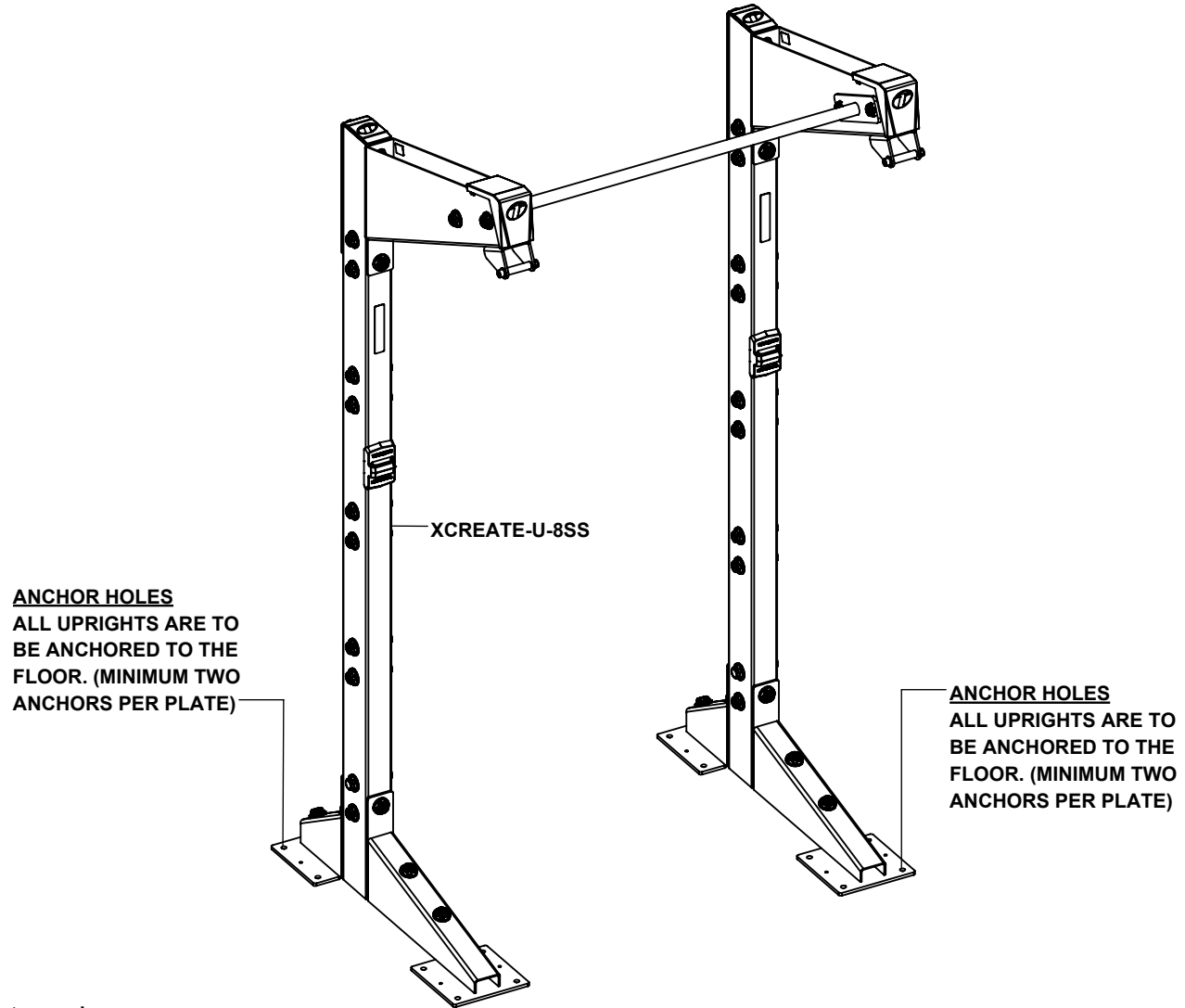
**XCREATE-HMSC**  
**MAGNETIC SUSPENSION CLIP**



**NOTES:**

Suspension storage clip can be positioned to desired height.





**NOTES:**

Make sure all bolts are **SECURELY** tightened.

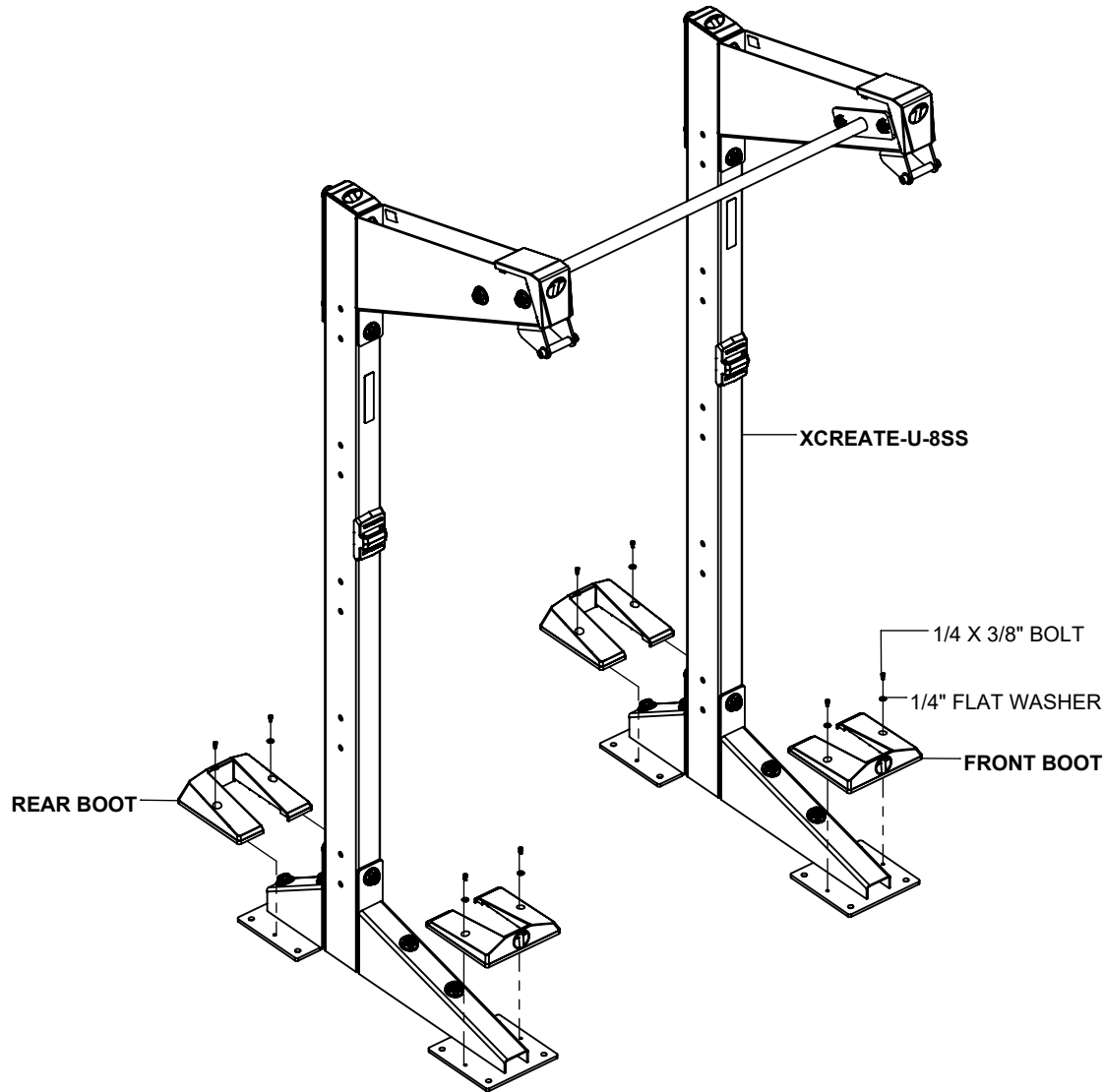
Position system to desired location in the room.

Anchor system to the floor referencing X-CREATE ANCHORING INSTRUCTIONS which can be downloaded at [www.torquefitness.com/assembly-manuals](http://www.torquefitness.com/assembly-manuals)

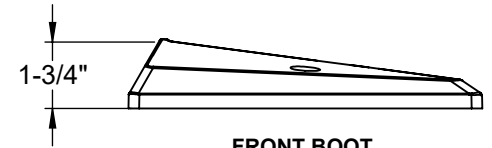
**WARNING!**

**ALL X-CREATE ARE REQUIRED TO BE ANCHORED TO THE FLOOR TO PREVENT ROCKING OR TIPPING DURING USE.**

# XCREATE-URETHANE BOOTS



REAR BOOT



FRONT BOOT

## NOTES:

The URETHANE BOOTS and hardware are packaged with the upright boxes

**SECURELY** tighten bolt connections in this step.

The **XCREATE-U-7SS** is assembled the exact same way.

Repeat this step for every upright.

