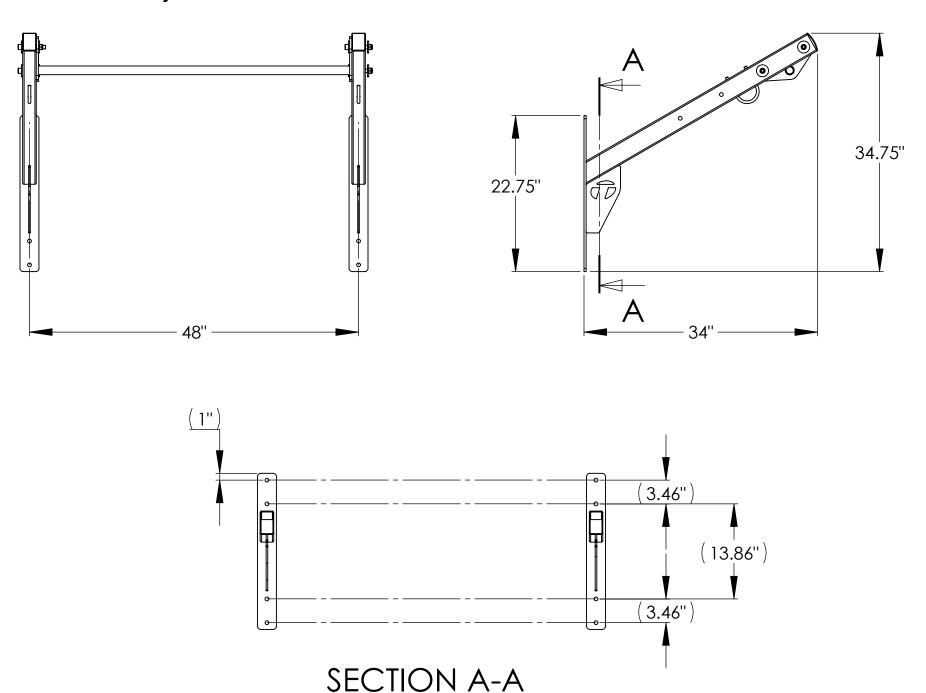




Assembly Guide

VERSION: XWMPU-101 PART #: 5572801-A

Important Installation & Safety Information



Important Installation & Safety Information

1. <u>IMPORTANT!</u> Professional Installation Is Strongly Recommended

It is important that the Wall Mounted Pull-up be <u>SECURELY</u> attached to a wall that can bear the weight of the exercisers who will use it. Failure to <u>SECURELY</u> attach the Wall Mounted Pull-up to a load-bearing wall could cause serious injury. We strongly recommend that the Wall Mounted Pull-up be professionally installed.

2. Required Maintenance

Check regularly the tightness of the bolts used to assemble the Wall Mounted Pull-up to the wall. **SECURELY** tighten with a wrench if necessary.

3. Anchoring to walls with metal studs

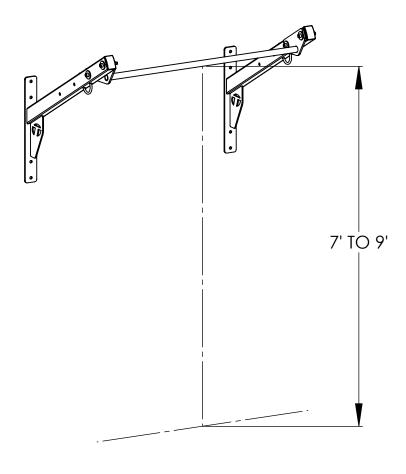
Anchoring the Wall Mounted Pull-up to a wall with metal studs will require different tools and anchoring hardware. Please consult a professional contractor.

4. Required tools:

- a. Hammer
- b. Socket wrench
- c. Allen Wrench
- d. Drill motor
- e. Drill bits (for pilot holes)
- f. Pencil
- g. Level
- й. Tape measure
- i. Stud finder
- j. Ladder

5. **Before Installation:**

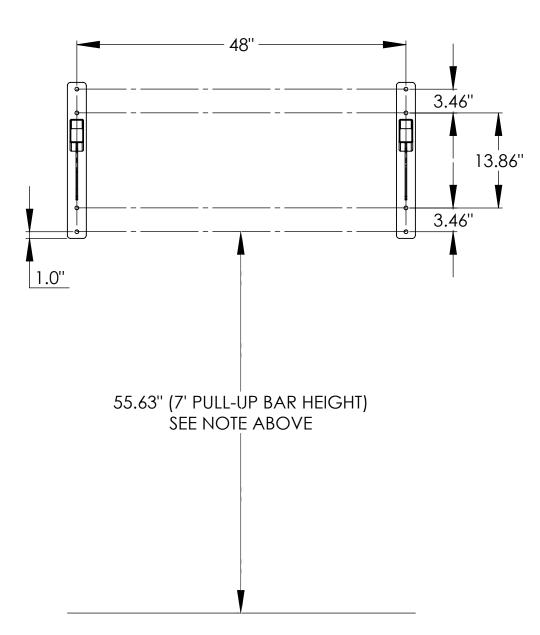
- a. **GET HELP!** Installing the Wall Mounted Pull-up requires two people, minimum.
- b. Make sure to select a load bearing wall strong enough to support the weight of the Wall Mounted Pull-up and the exercisers who will use it. Make sure that there is enough user space around the Wall Mounted Pull-up for suspension training.



Important Installation & Safety Information

Step 1: Mark location of mounting holes.

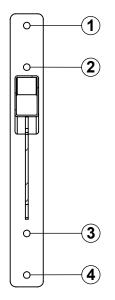
1. Using a pencil and a level, mark the eight hole locations on the wall as shown. (NOTE: the dimension from the floor to the first set of holes is set for a 7' pull-up bar height. Adjust this dimension proportionally if a higher pull-up height is desired.)

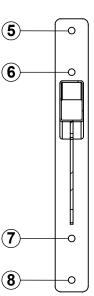


Important Installation & Safety Information

Step 2: Anchoring the Pull-up Sides to wall.

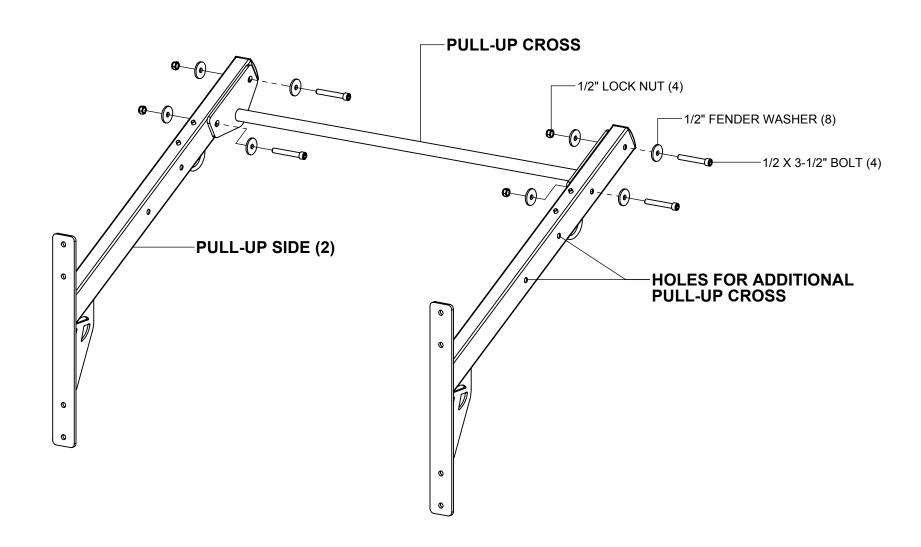
- 1. For wooden stud assembly, 3/8" Lag Screws should be used. Drill eight pilot holes in the markings from the previous step using a 1/4" drill bit. Attach the two Pull-up Sides to the wall using eight 3/8 X 3" Lag Screws and eight 3/8" fender washers. (Note: Do not tighten the Lag Screws completely at this time)
- 2. For metal stud assembly, a header board may need to be anchored to the wall first. Consult a professional contractor for the best solution to anchor the Pull-up Sides to metal stud walls. (Note: Do not tighten the Bolts or Screws completely at this time)
- 3. For concrete wall assembly, 1/2" concrete Anchors should be used. Drill eight pilot holes in the markings from the previous step using the drill bit recommended on the Anchor package. Attach the two Pull-up Sides to the wall using eight 1/2 X 3" Anchors and eight 1/2" washers. (Note: Do not tighten the Anchors completely at this time)



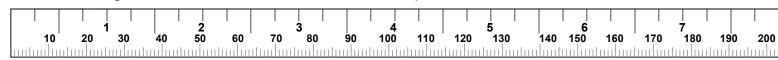


Important Installation & Safety Information

Step 3: Pull-up Cross assembly.



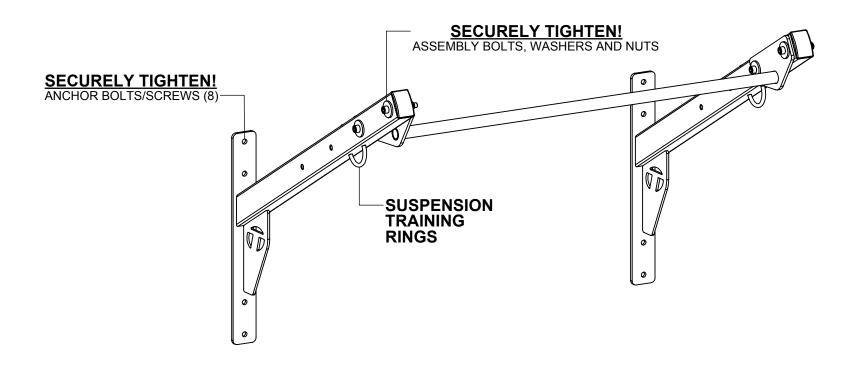
SECURELY tighten all bolt connections made it this step.



Important Installation & Safety Information

Step 4: Tighten wall hardware and weight test.

- 1. SECURELY tighten all eight Anchor Bolts or Screws that attach the Pull-up Side to the wall.
- 2. The Wall Mounted Pull-up will accommodate one user for pull-ups and two users for suspension training using the rings underneath each Pull-up Side.
- Conduct a weight test on the Wall Mounted Pull-up to ensure proper installation before training. Have two users hang from the Pull-up Cross to test the installation. All Anchor Bolts or Screws as well as the assembly Bolts and Nuts should be tight without movement. The Wall Mounted Pull-up shoud feel securely attached to the wall.
- 4. Regularly check the tighteness of all Anchor Bolts or Screws and Nuts used to assemble and anchor the Wall Mounted Pull-up. Tighten bolts with a wrench if necessary.



Important Installation & Safety Information

Two or more Wall Mounted Pull-ups

- 1. Install the first Wall Mounted Pull-up to the wall using these installation instructions.
- 2. Using a pencil and a level, mark four hole locations for the Pull-up Side at the exact same height as the other Pull-up sides. See page 4.
- 3. Anchor one Pull-up Side to the wall following the instructions from page 5. (Note: Do not tighten the Toggle Bolts completely at this time).
- 4. **SECURELY** assemble the Pull-up Cross in between the two Pull-up Sides using the hardware provided as shown on Page 6.
- 5. SECURELY tighten all four Anchor Bolts or Screws that attach the Pull-up Side to the wall.
- 6. The Wall Mounted Pull-up will accomidate one user for pull-ups and two users for suspension training using the rings underneath each Pull-Up Side.
- 7. Conduct a weight test on the Wall Mounted Pull-up to ensure proper installation before training. Have two users hang from the Pull-up Cross to test the installation. All Anchor Bolts or Screws as well as the assembly Bolts and Nuts should be tight without movement. The Wall Mounted Pull-up should feel securely attached to the wall.
- 8. Regularly check the tightness of all Anchor Bolts or Screws and Nuts used to assemble and anchor the Wall Mounted Pull-up. Tighten bolts with a wrench if necessary.

