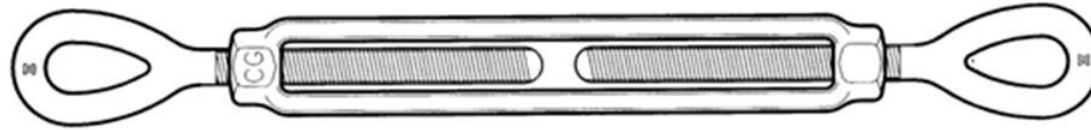
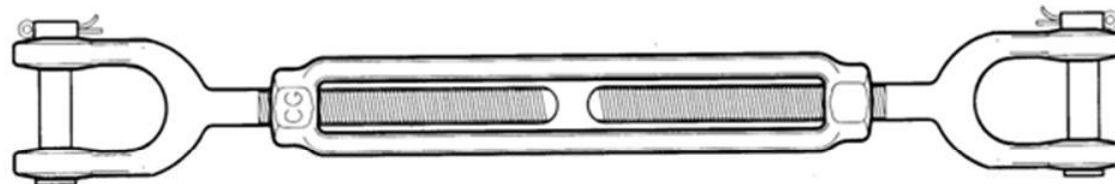


# TURNBUCKLES



**EYE AND EYE TURNBUCKLE**



**JAW AND JAW TURNBUCKLE**

**HOOK TURNBUCKLES SHOULD  
BE USED ONLY IN NON-LIFTING APPLICATIONS**

## Crosby WIRE ROPE CLIPS



## Crosby TURNBUCKLES



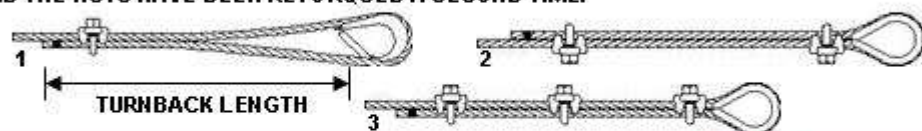
SIZE		EFFICIENCY	NUMBER OF CLIPS	TURNBACK LENGTH MM	TORQUE Nm
INCH	MM				
1/8	3 - 4	80%	2	85	6.1
3/16	5	80%	2	95	10.2
1/4	6 - 7	80%	2	120	20.3
5/16	8	80%	2	133	40.7
3/8	9 - 10	80%	2	165	61
7/16	11	80%	2	178	88
1/2	12 - 13	80%	3	292	88
9/16	14 - 15	80%	3	305	129
5/8	16	80%	3	305	129
3/4	18 - 20	80%	4	460	176
7/8	22	80%	4	480	305
1	24 - 26	90%	5	660	305

SIZE		WLL (t) JAW AND EYE D.F. 5/1	WLL (t) HOOK END FITTING D.F. 5/1
INCH	MM		
1/4	6.3	230	180
5/16	8	360	320
3/8	9.5	540	450
1/2	13	1,000	680
5/8	16	1,590	1,020
3/4	19	2,360	1,360
7/8	22	3,270	1,810
1	25	4,540	2,270
1-1/4	32	6,890	-
1-1/2	38	9,710	-
1-3/4	45	12,700	-
2	51	16,780	-

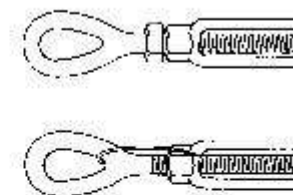
•APPLY U-BOLT OVER DEAD END OF THE WIRE ROPE, LIVE END OF THE ROPE RESTS IN THE SADDLE; **NEVER SADDLE A DEAD HORSE!**

•USE THE RECOMMENDED NUMBER OF CLIPS AND APPLY THE RECOMMENDED TORQUE AS SPECIFIED IN THE TABLE.

•A TERMINATION IS ONLY FINISHED WHEN IT HAS BEEN LOADED AT THE REQUIRED WLL AND THE NUTS HAVE BEEN RETORQUED A SECOND TIME.



THE USE OF LOCKNUTS OR MOUSING IS AN EFFECTIVE METHOD OF PREVENTING TURNBUCKLES FROM ROTATING.



REFER TO THE **Crosby** CATALOG FOR ADDITIONAL INFORMATION

# **RIGGING PRACTICES TURNBUCKLES**

**END FITTING THREADS SHALL BE FULLY  
ENGAGED, VERIFY BEFORE LOADING**

**COMPONENTS, INCLUDING PINS, BOLTS, NUTS,  
OR COTTER PINS USED WITH JAW ENDS,  
SHALL BE IN GOOD WORKING CONDITION**

**LOCKING NUTS SHALL BE COMPATIBLE WITH  
THE THREADS OF THE TURNBUCKLE END**

**AVOID CONTACT WITH OBSTRUCTIONS THAT  
COULD DAMAGE OR BEND THE TURNBUCKLE**

**(POH193M)**

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**MODULE SLIDE 5-30**

# **RIGGING PRACTICE TURNBUCKLES**

**LOAD APPLIED SHOULD BE IN LINE AND IN TENSION, TURNBUCKLES SHOULD NOT BE SIDE LOADED**

**SHOULD BE RIGGED OR SECURED TO PREVENT UNSCREWING DURING THE LIFT**

**FOR LONG-TERM INSTALLATIONS, SECURE TO PREVENT UNSCREWING**

**SHOULD BE ADJUSTED WITH A PROPERLY SIZED WRENCH, USED ON THE WRENCH FLATS OF THE TURNBUCKLE BODY**

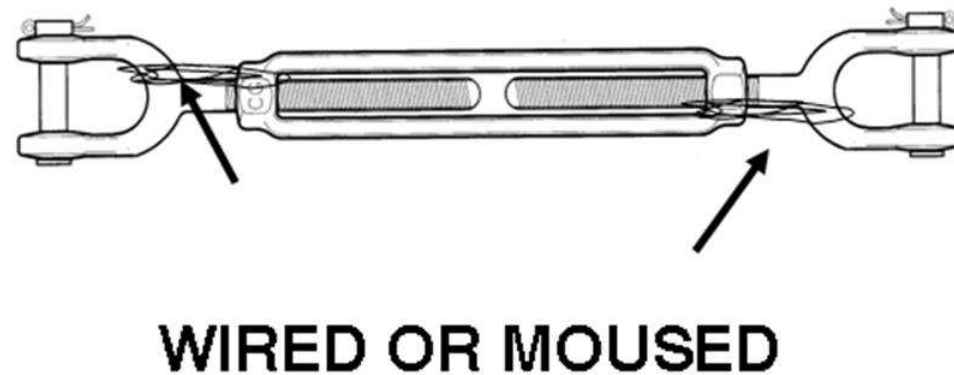
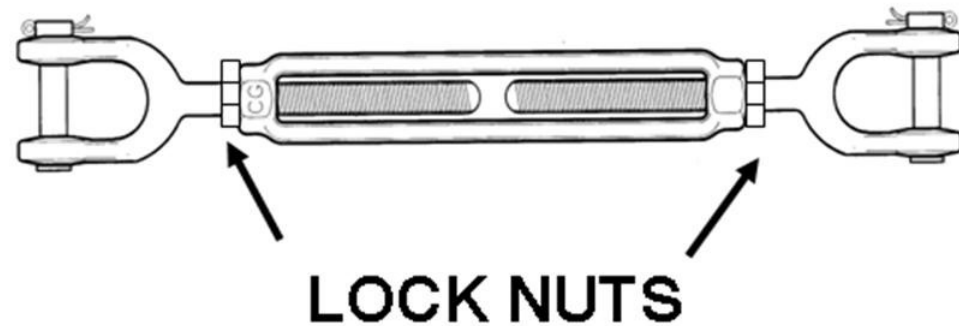
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**MODULE SLIDE 5-31**

# SECURING TURNBUCKLES



(POH660A)

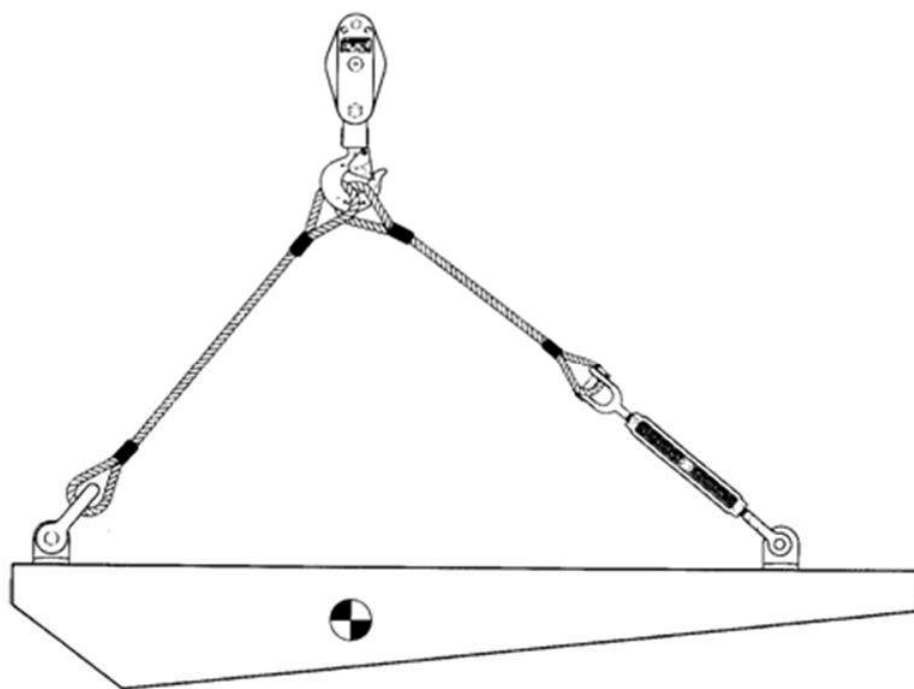
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MODULE SLIDE 5-32



# MULTIPLE LEG SLINGS LOAD EQUALIZATION



THE LOADS CAN BE EQUALIZED IF THE  
SLING LENGTH CAN BE ADJUSTED.

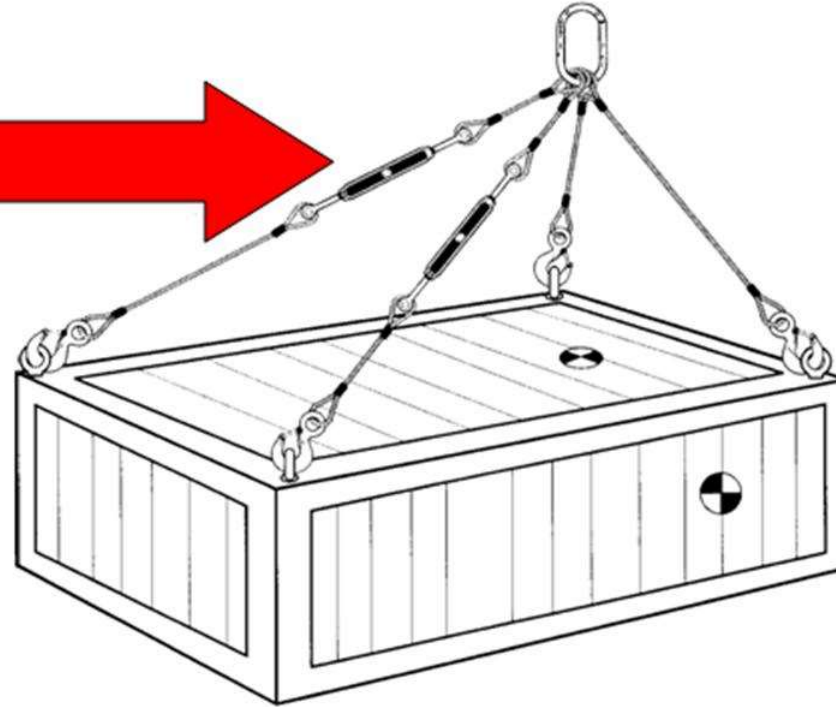
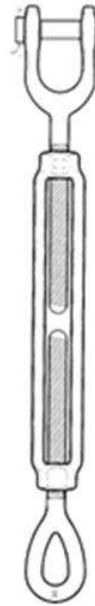
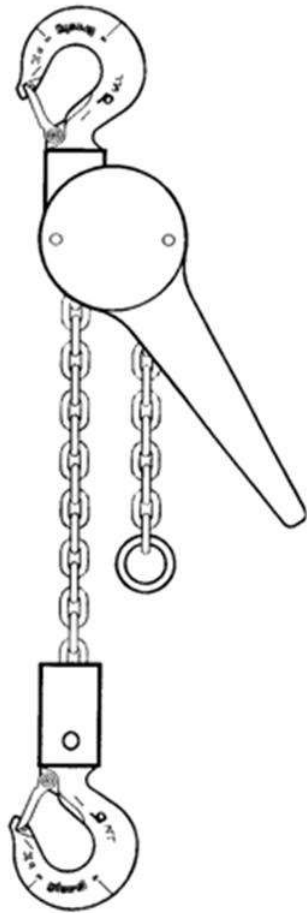
(POH297B)

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MODULE SLIDE 5-34

# MULTIPLE LEG SLINGS LOAD DISTRIBUTION



THE LOADS CAN BE PROPERLY DISTRIBUTED IF THE  
SLING LENGTH CAN BE ADJUSTED.

(POH297D)

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