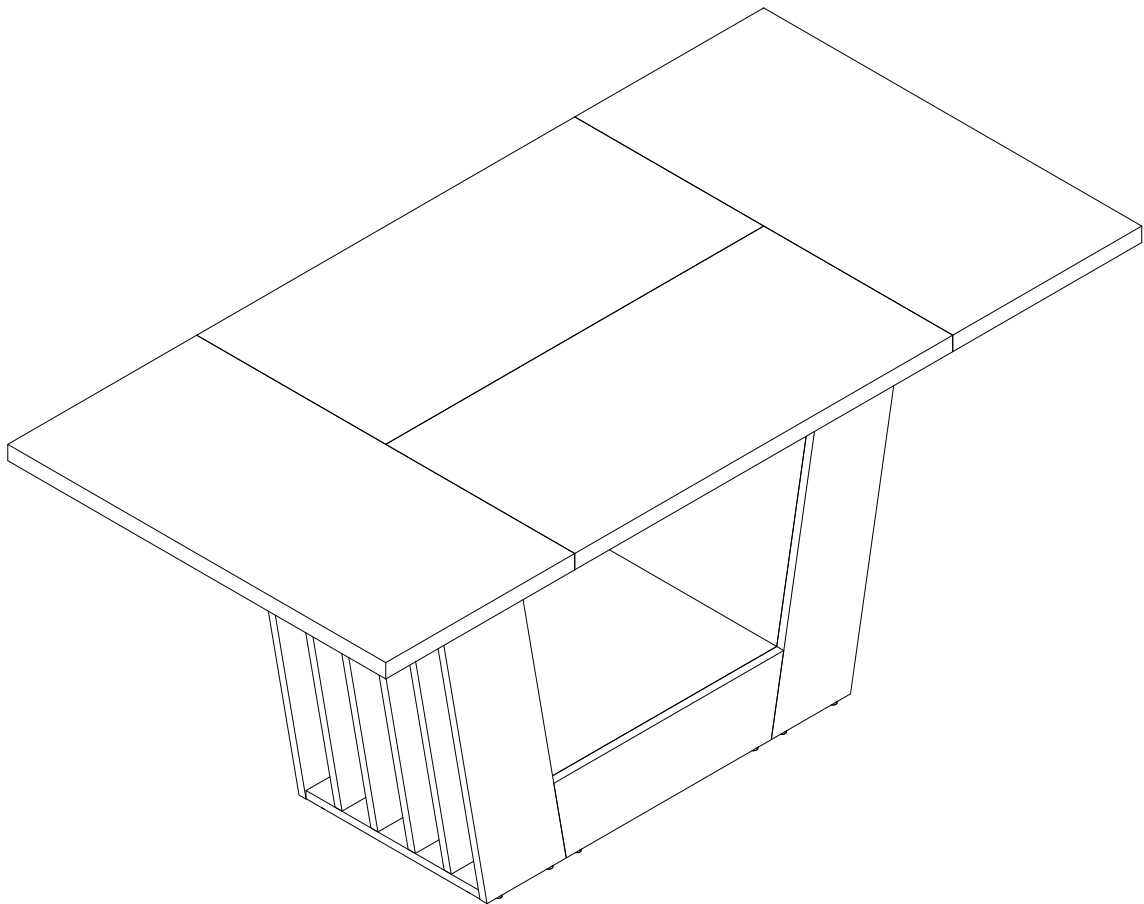


Assembly Instructions

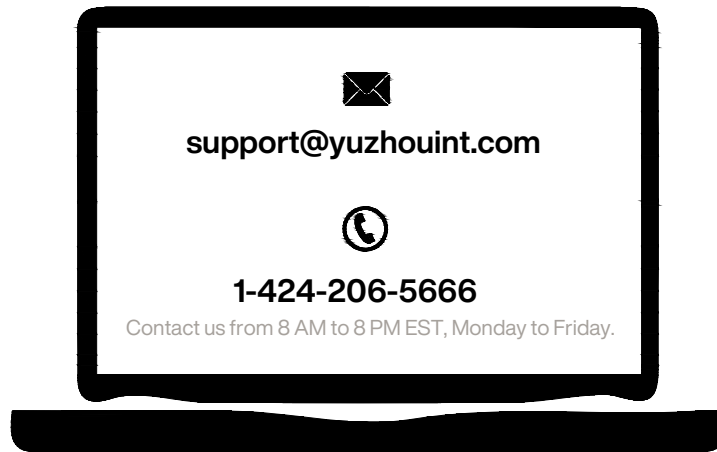


Conference Table

Model No.
HOGA J0415

Contact Us

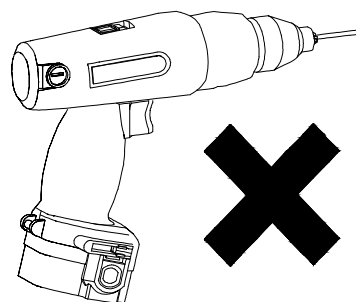
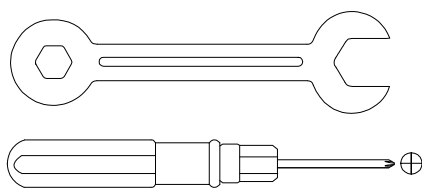
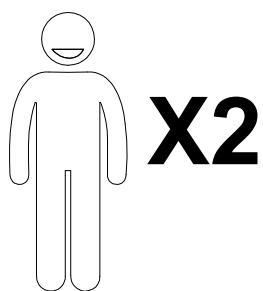
We're here to help you.



Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

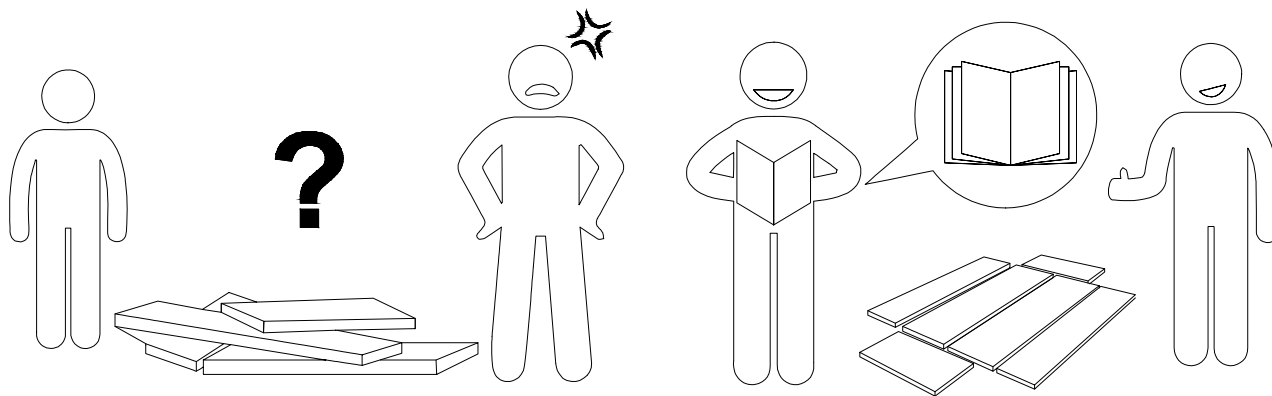
Warm Tips

1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.



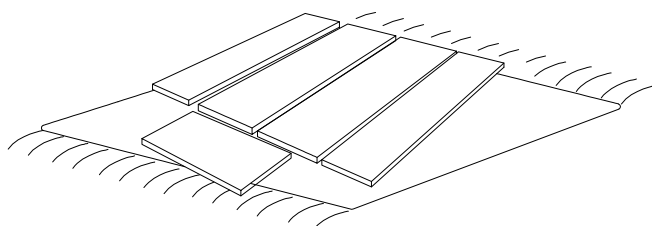
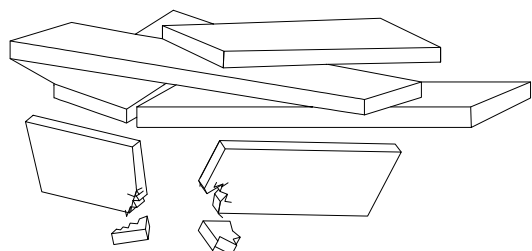
We recommend using hand tools for assembly.

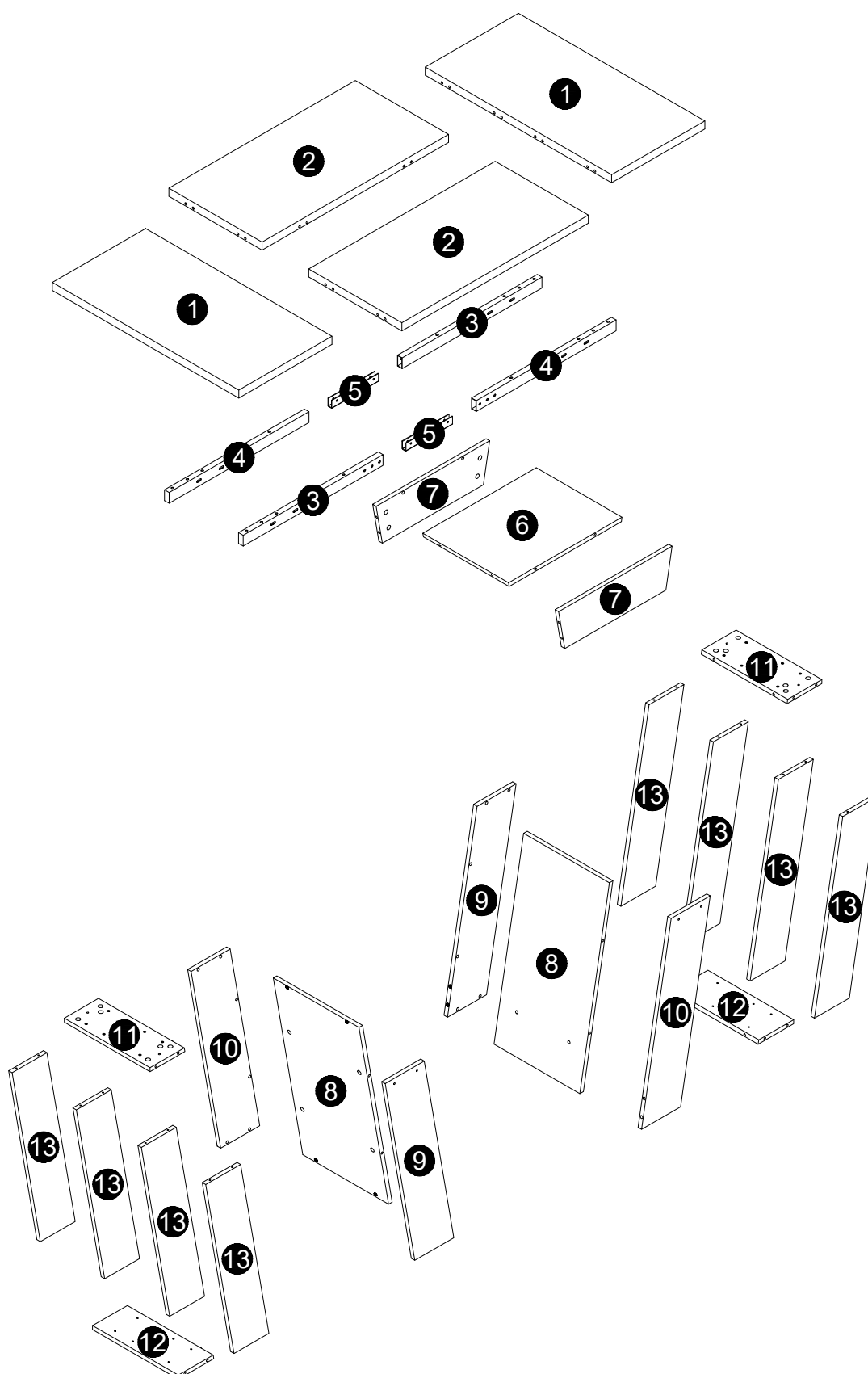
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.



AVOID SCRATCHES

In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.

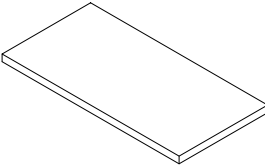
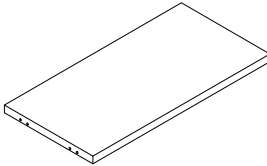
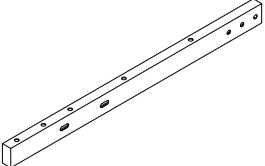
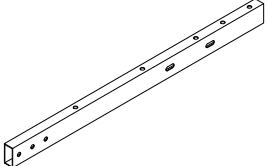
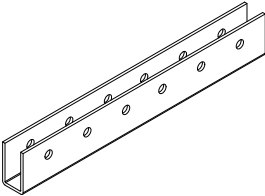
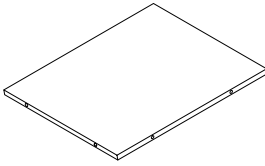
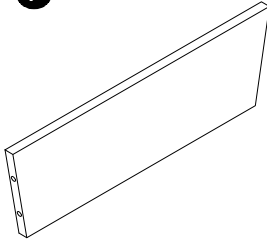
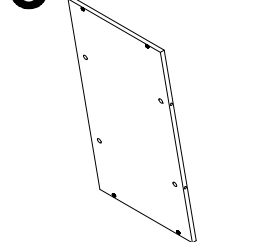
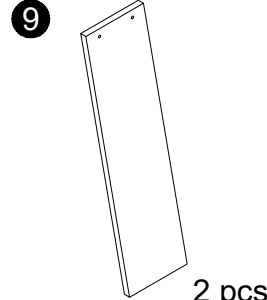
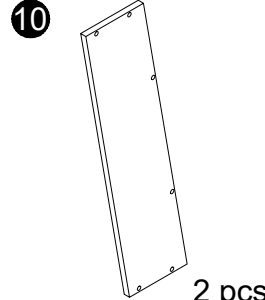
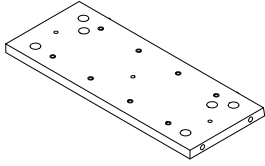
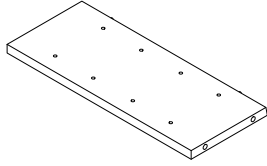
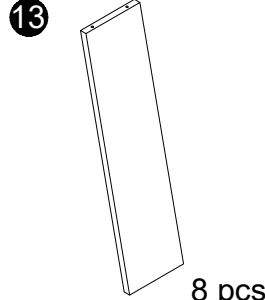




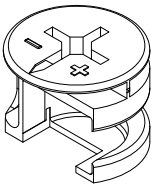
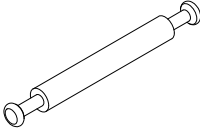
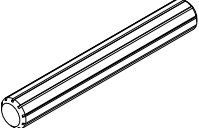
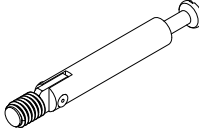
⚠ Caution

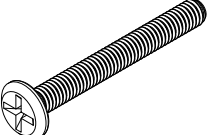
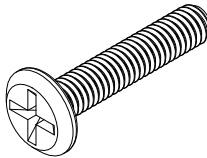
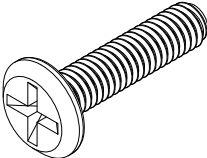
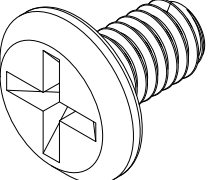
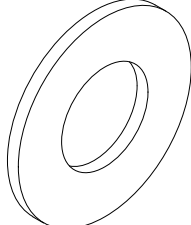
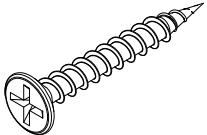
Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Contact us for a free replacement if you encounter any damaged or missing parts.

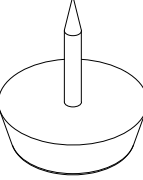
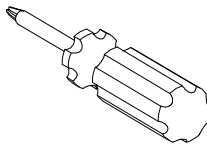
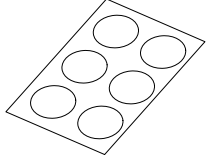
Parts List

1  2 pcs	2  2 pcs	3  2 pcs	4  2 pcs	5  2 pcs
6  1 pc	7  2 pcs	8  2 pcs	9  2 pcs	10  2 pcs
11  2 pcs	12  2 pcs	13  8 pcs		

Hardware List

A	B	C	D	E	F
					
Ø6x45mm	Ø15x12mm	Ø6x45mm	Ø5x65mm	Ø8x60mm	Ø6x55mm
28 pcs	68 pcs	8 pcs	10 pcs	10 pcs	12 pcs

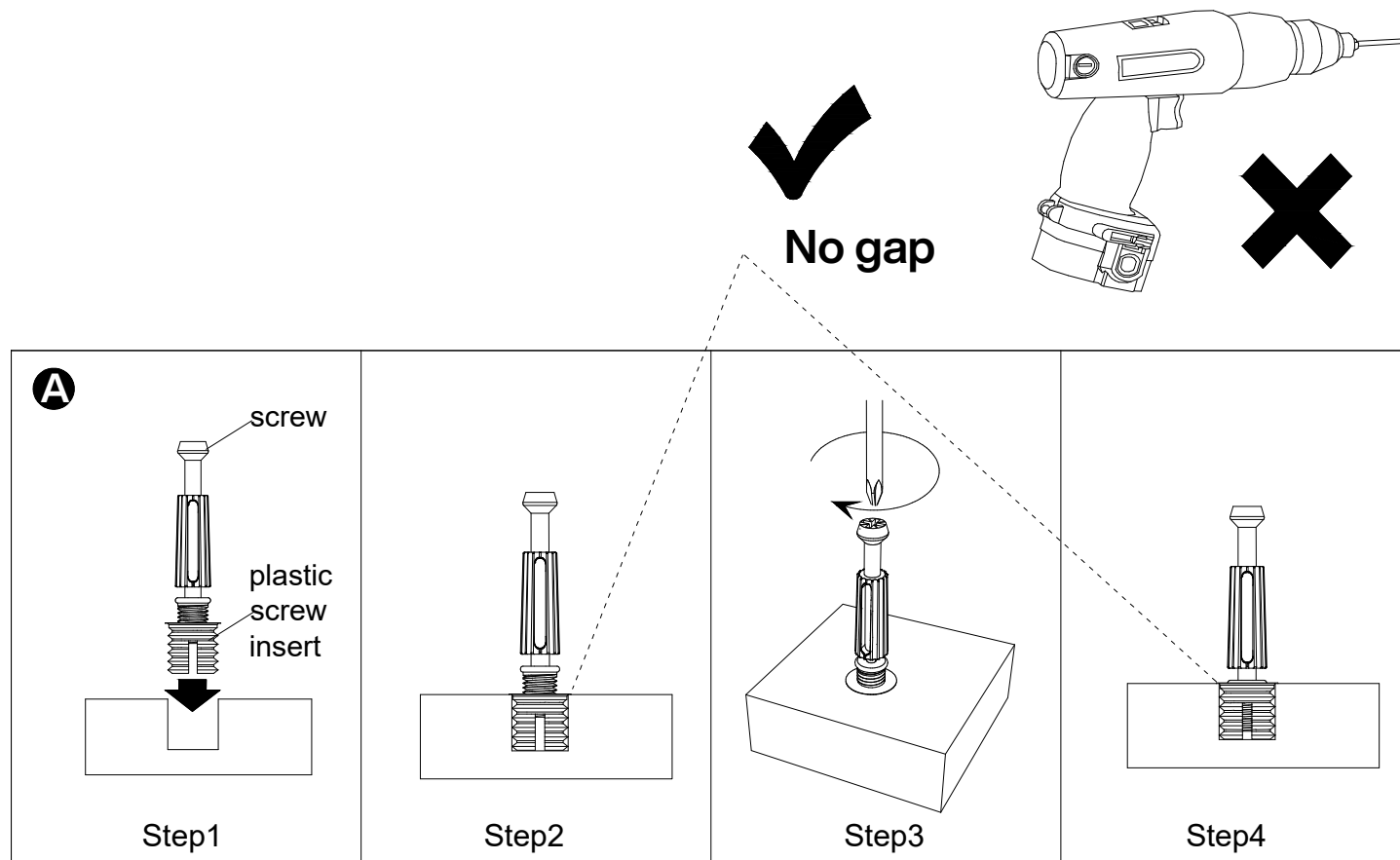
G	H	I	J	K	L
					
M6x50mm	M6x30mm	M6x25mm	M6x10mm	Ø16x1mm	4x30mm
20 pcs	8 pcs	6 pcs	24 pcs	8 pcs	32 pcs

M	N	O			
					
Ø12x5mm	80mm	Ø21MM			
20 pcs	1 pc	8 pcs			

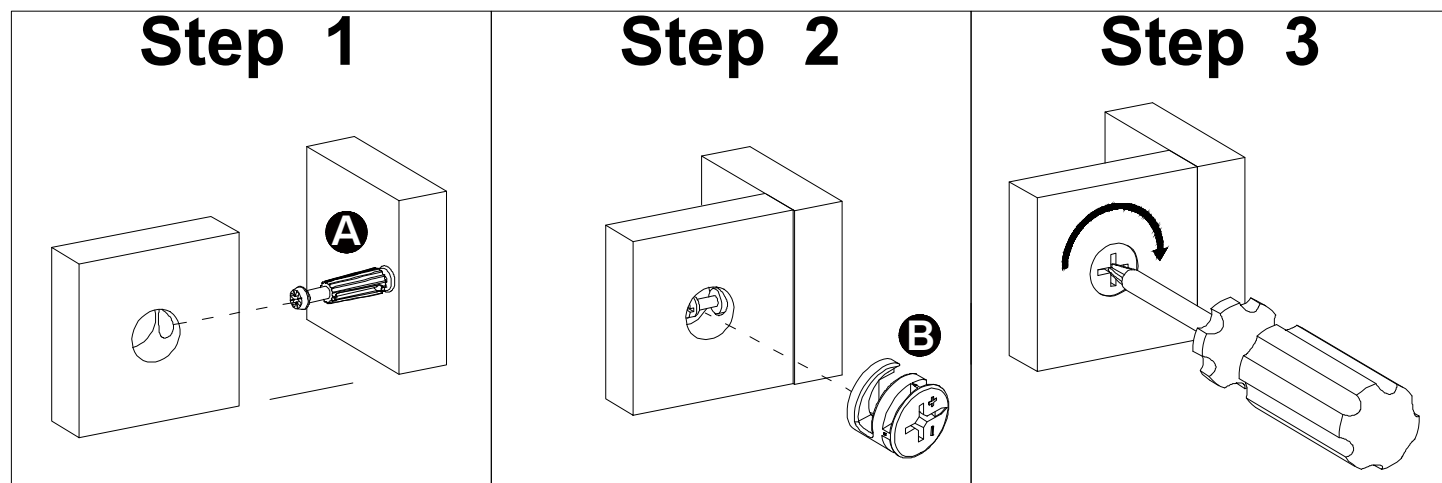
Installation of Cams and Pins

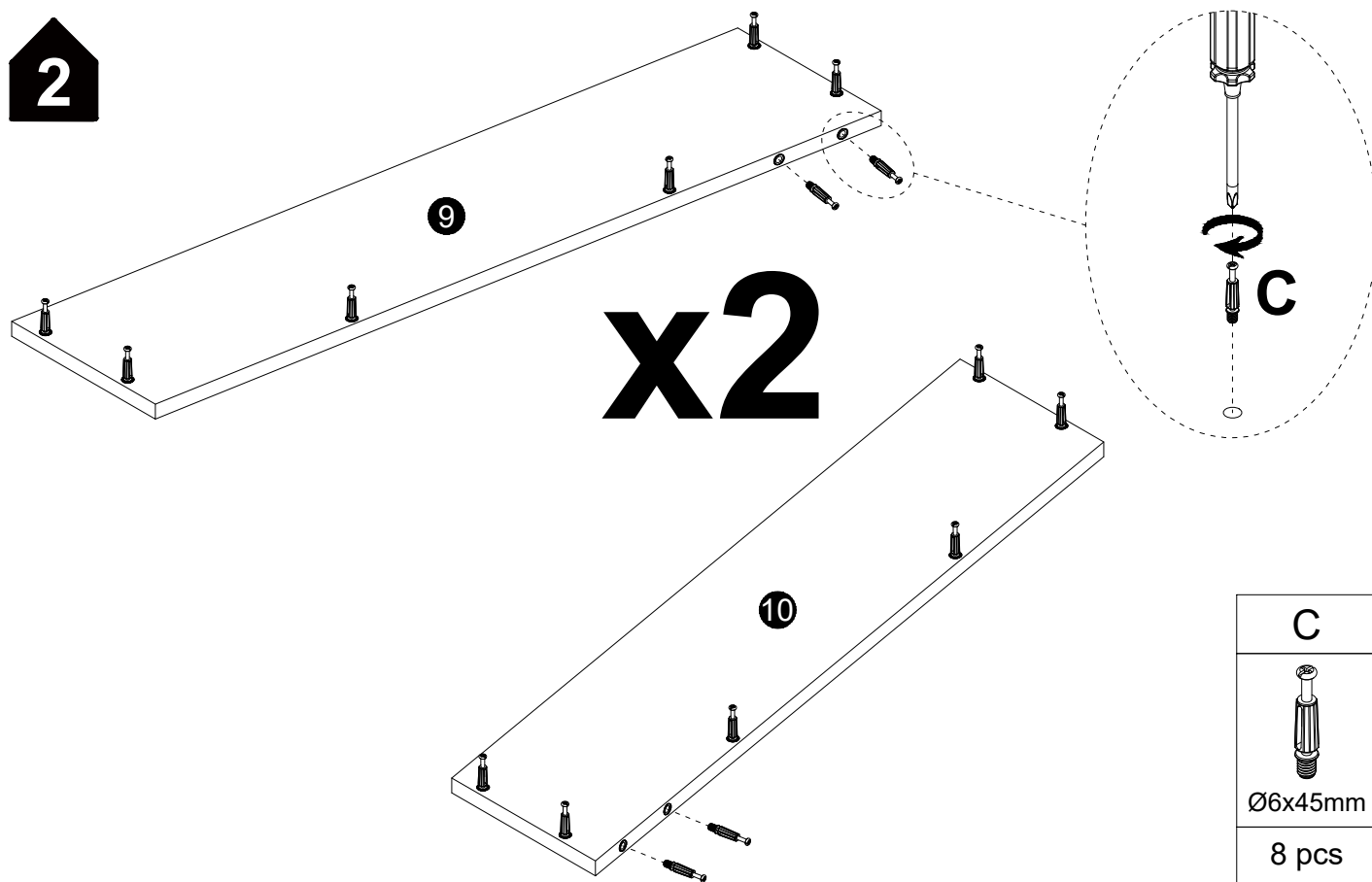
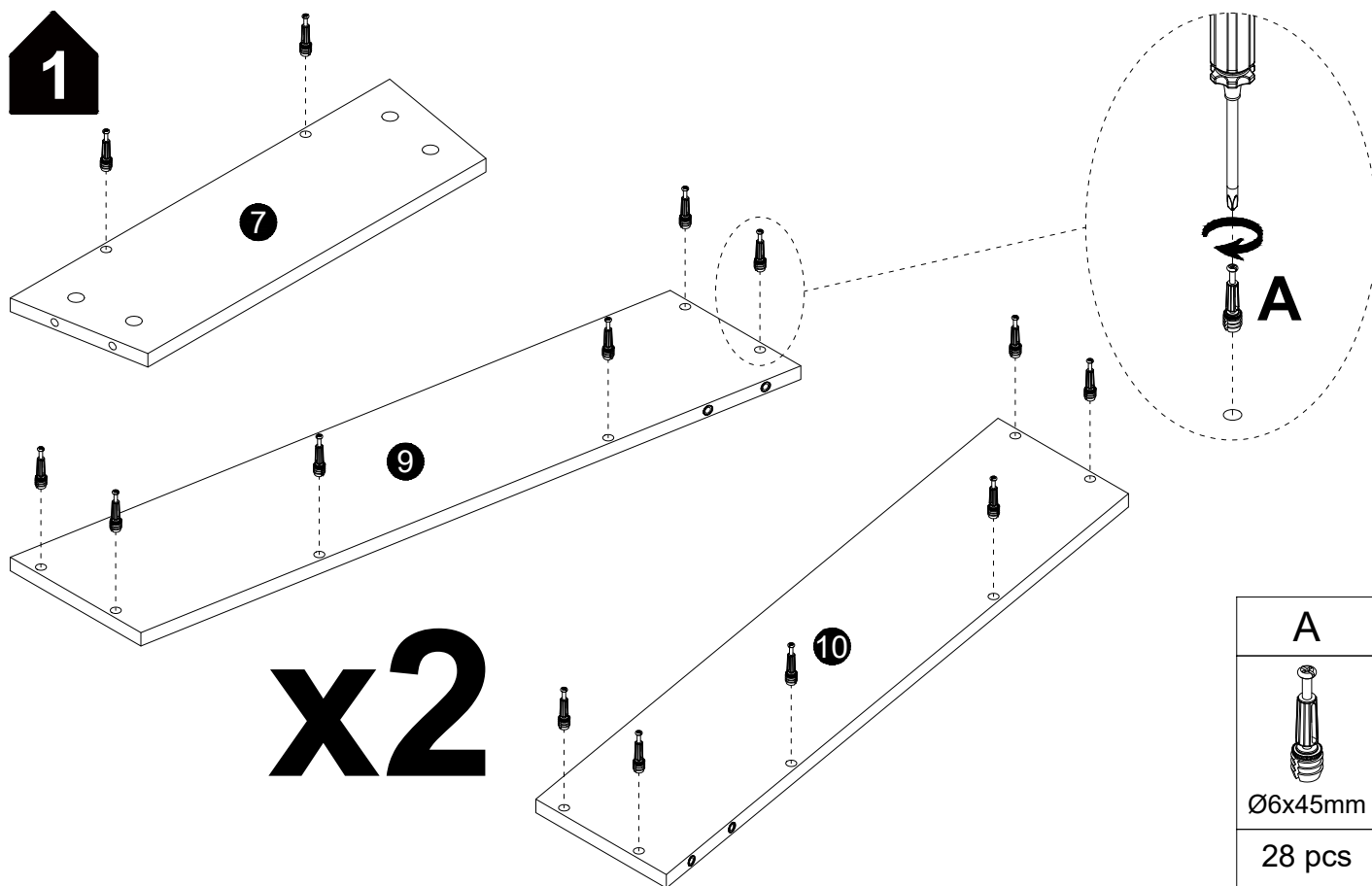
Step 1-2: Align the plastic part with the mounting hole and press it in. If you can't press it in, loosen the screw counter clockwise or completely remove the screw from the plastic part and try again.

Step 3-4: After pressing the plastic part into place, use a screwdriver to tighten the screw clockwise.

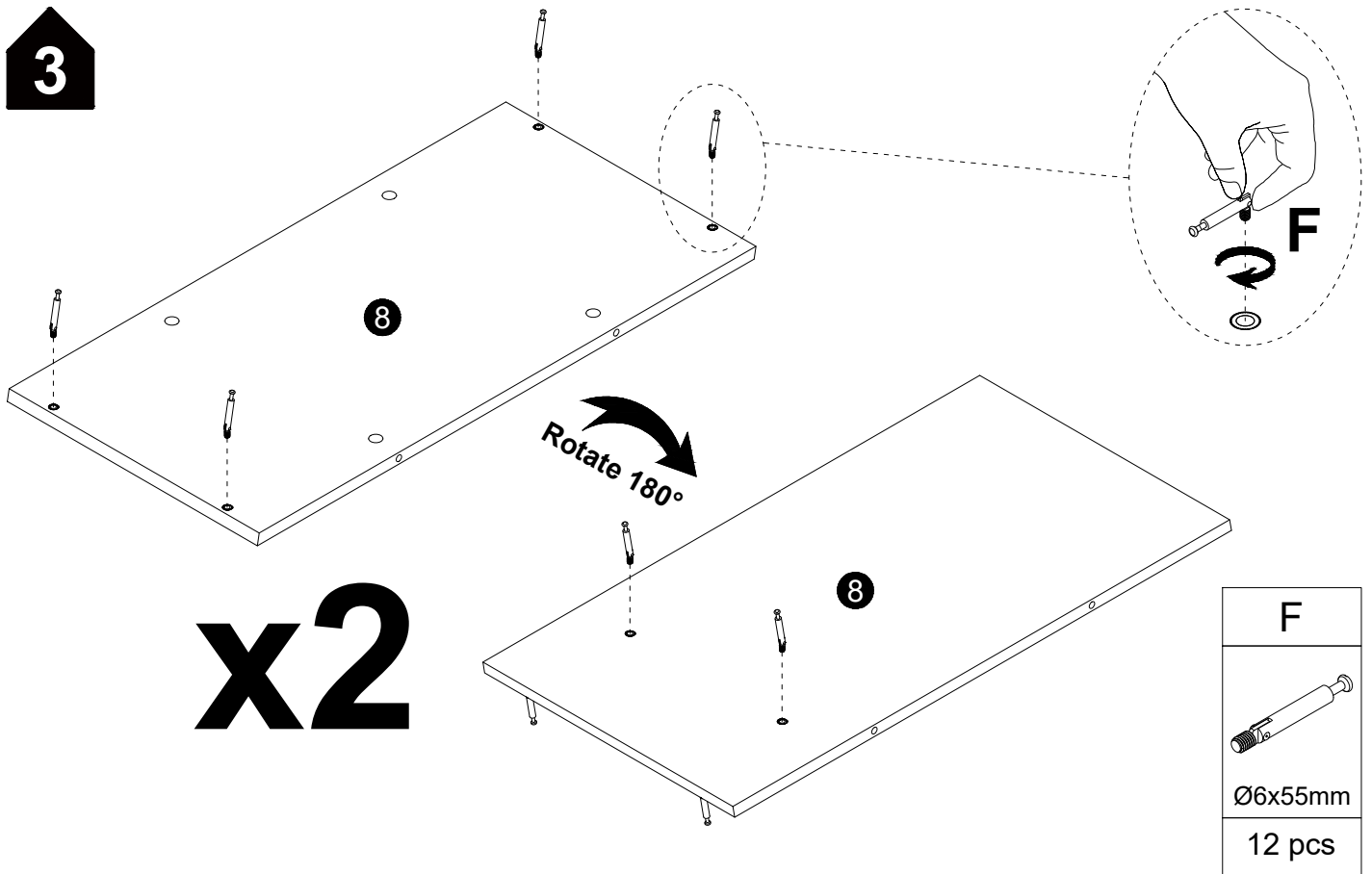


Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins. Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.

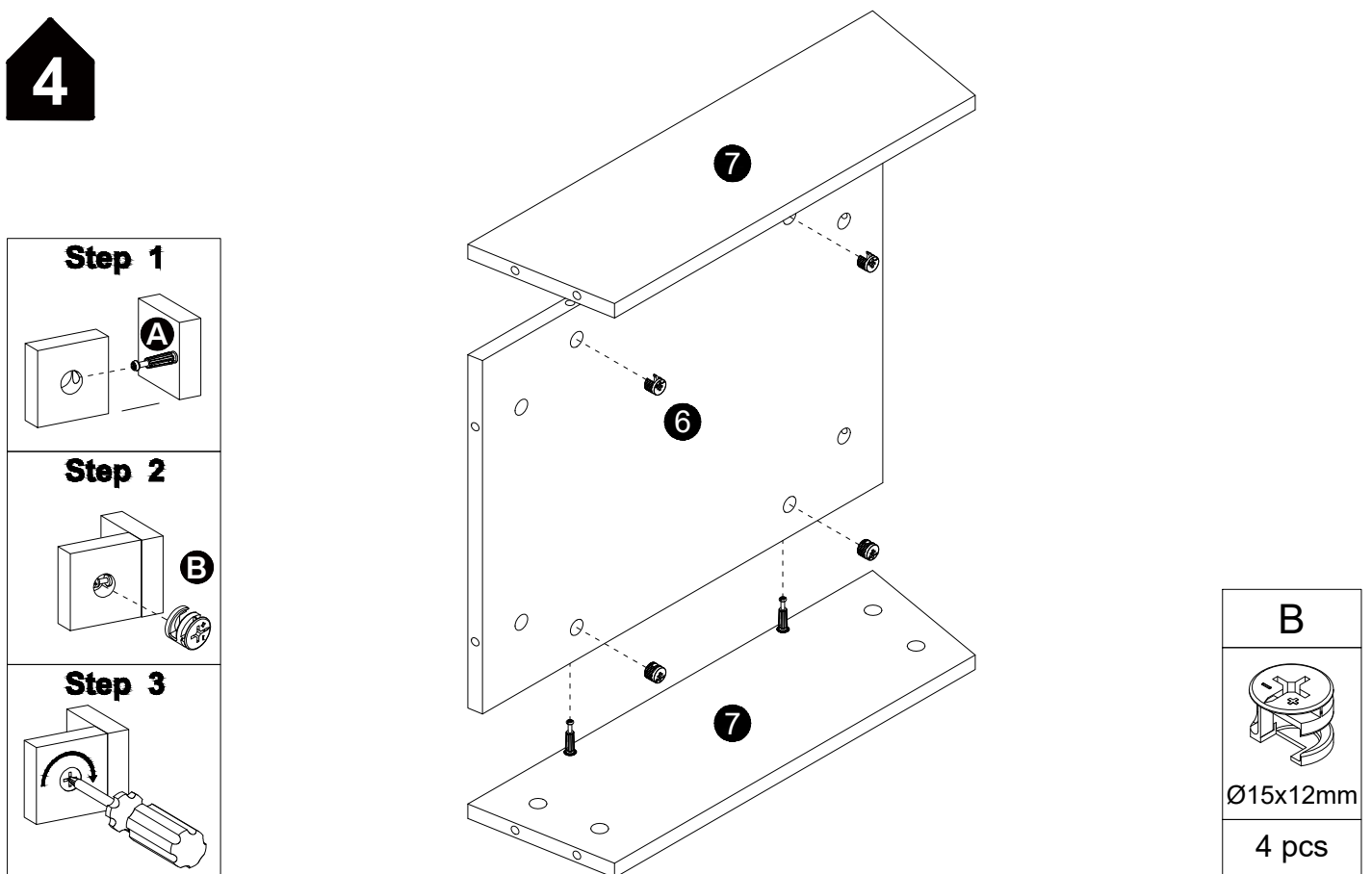




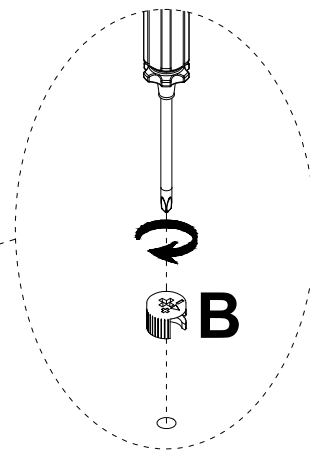
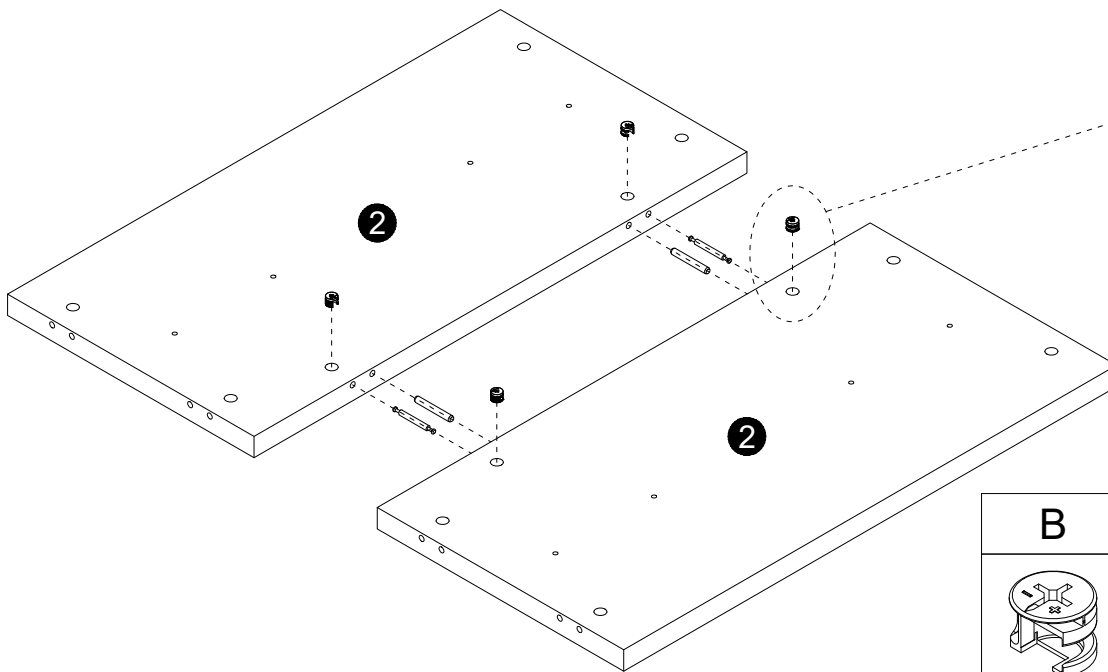
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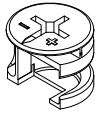
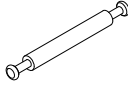
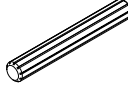


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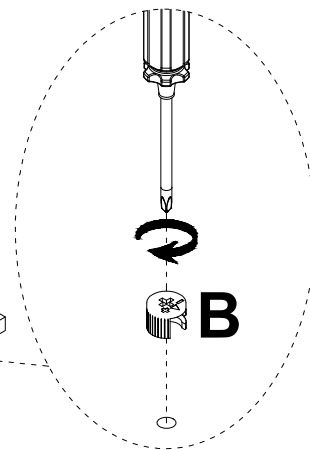
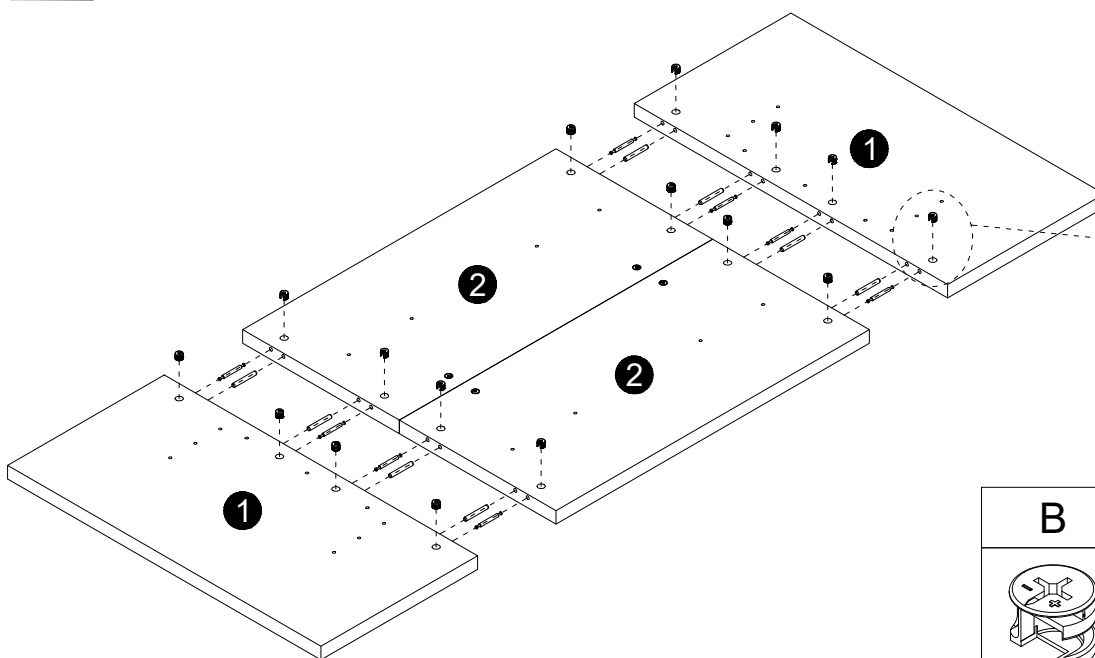


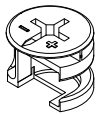
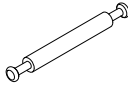
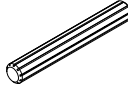
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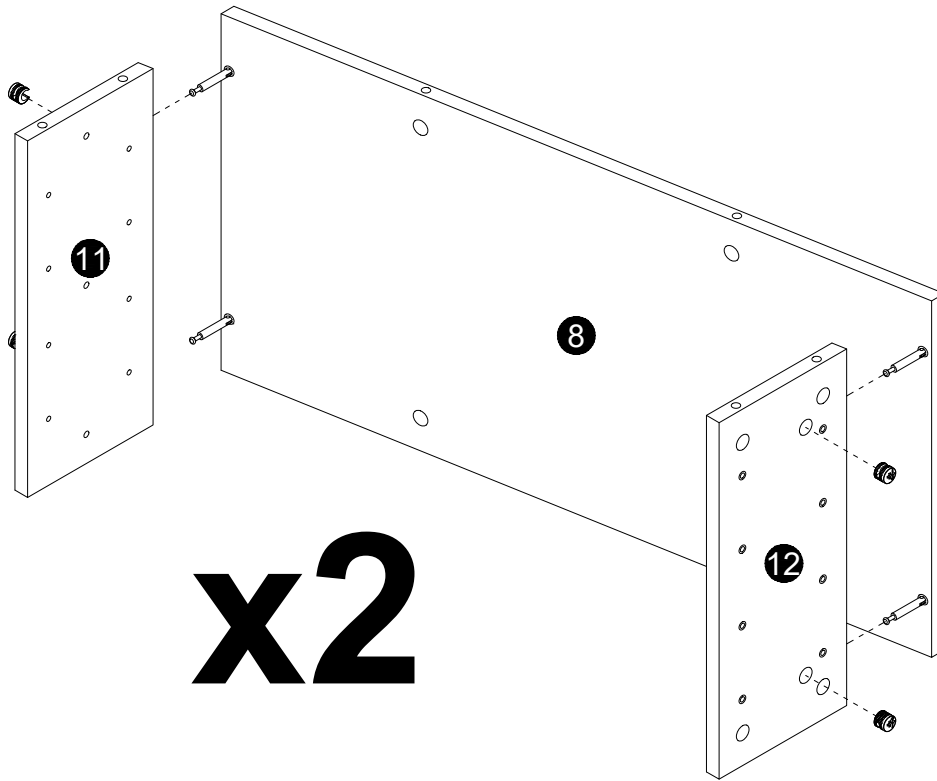
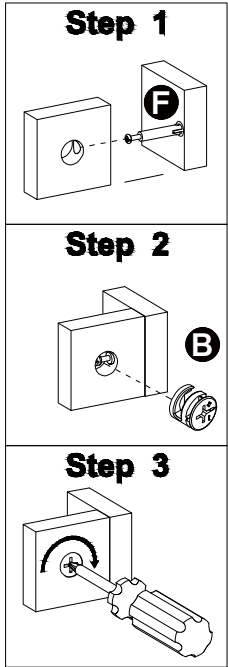
B	D	E
		
Ø15x12mm	Ø5x65mm	Ø8x60mm
4 pcs	2 pcs	2 pcs

6



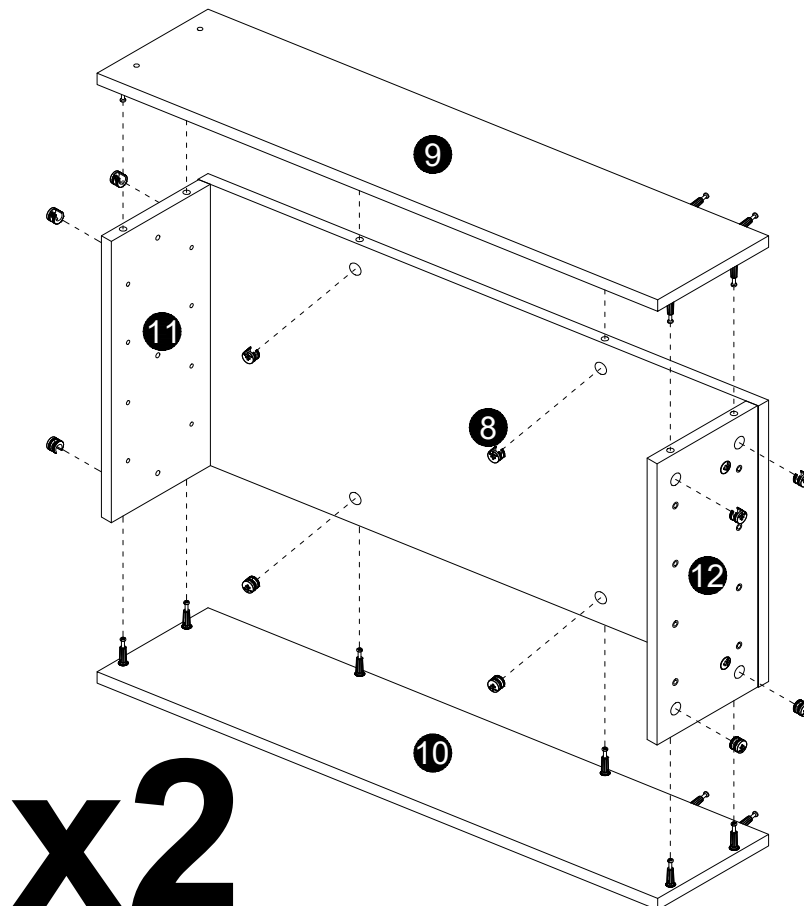
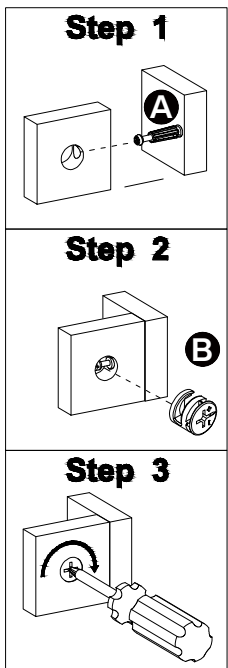
B	D	E
		
Ø15x12mm	Ø5x65mm	Ø8x60mm
16 pcs	8 pcs	8 pcs

7



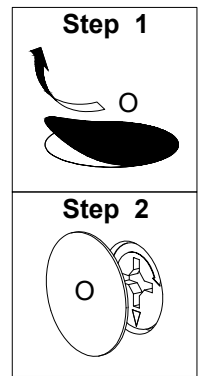
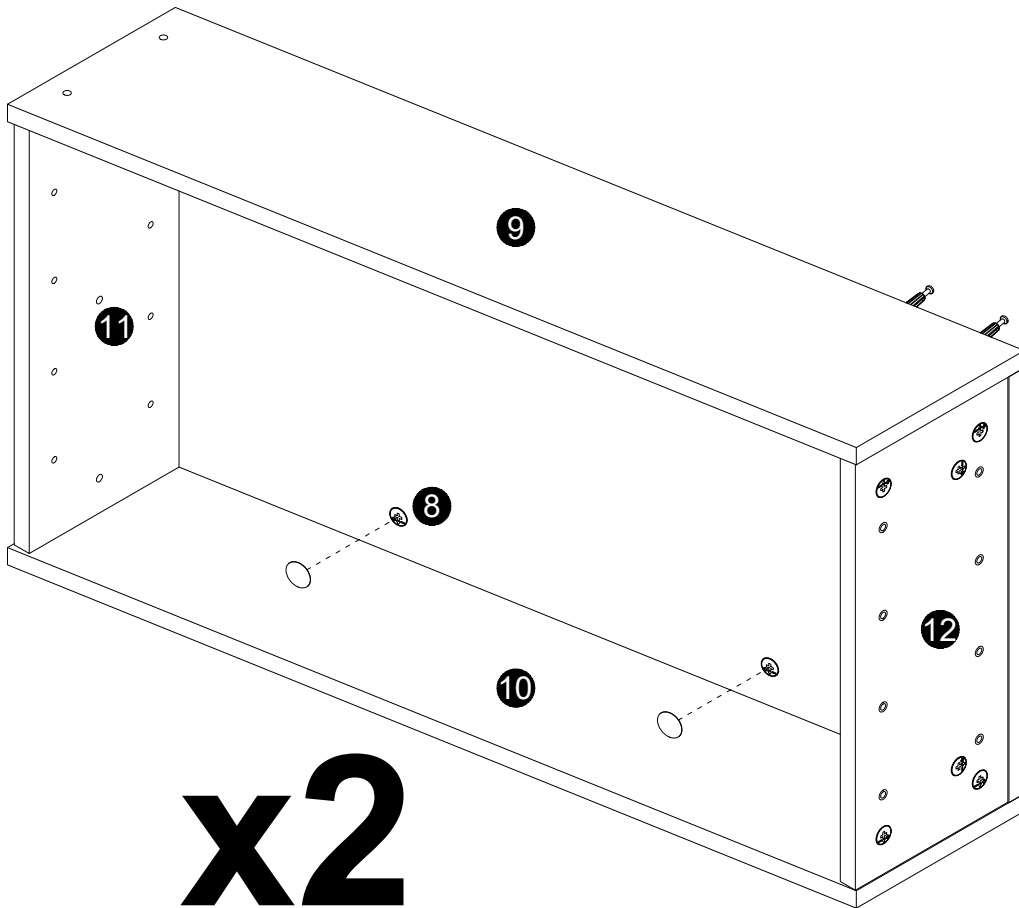
B
Ø15x12mm
8 pcs

8

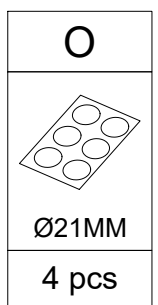
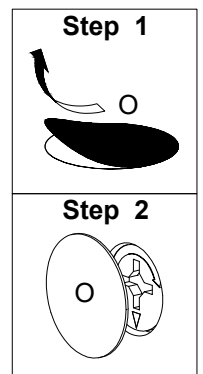
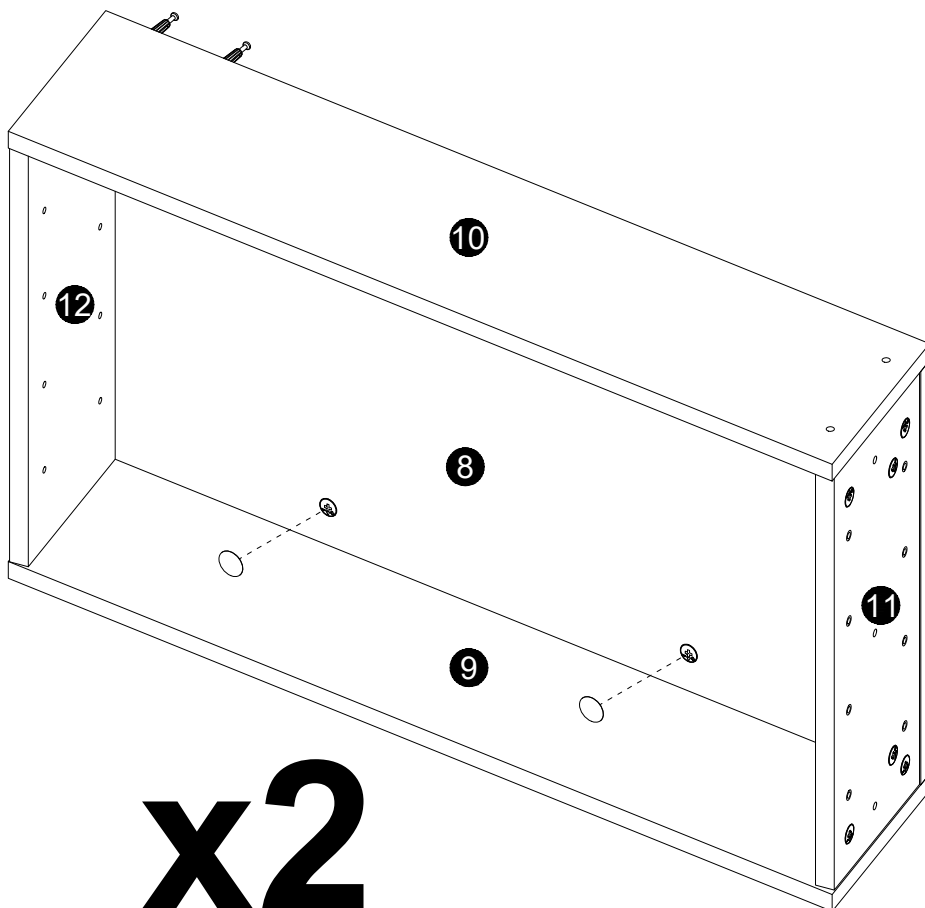


B
Ø15x12mm
24 pcs

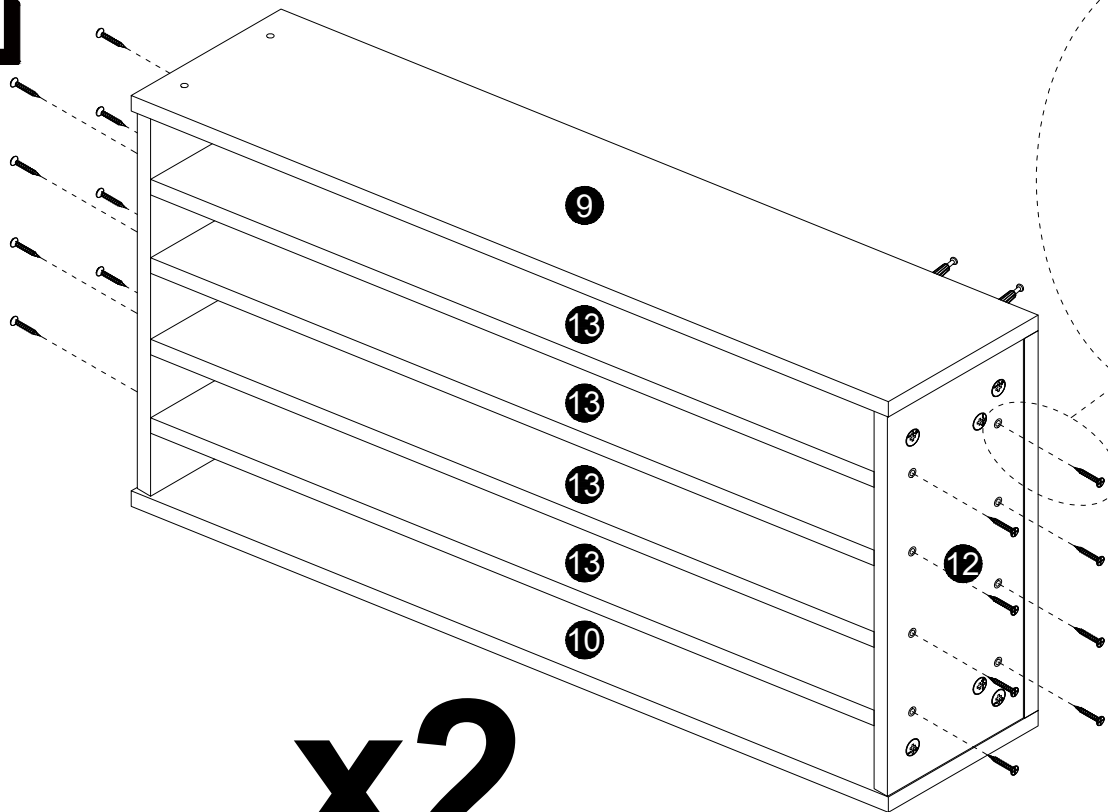
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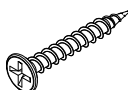
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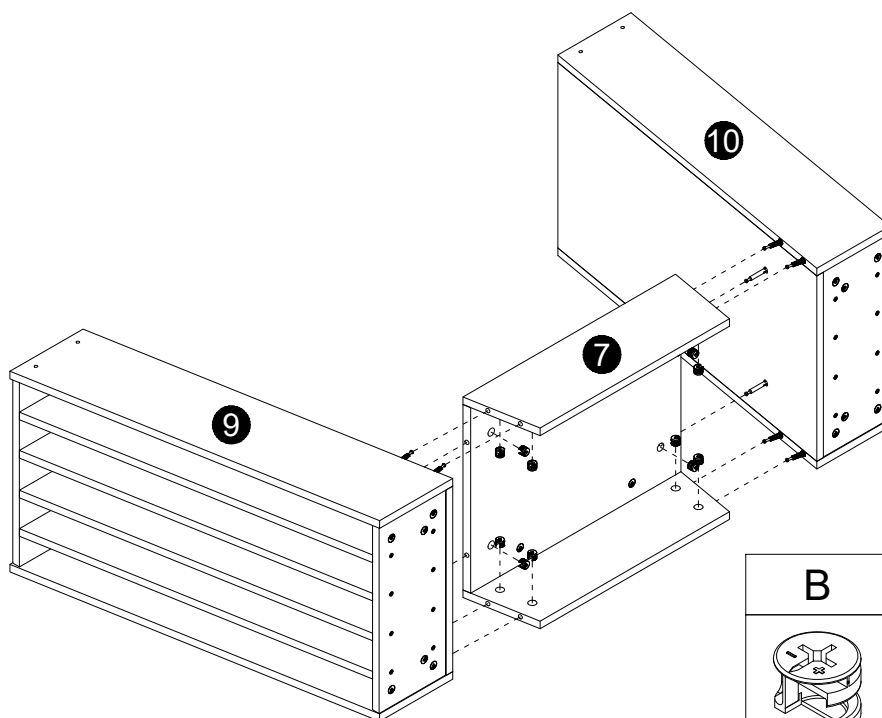
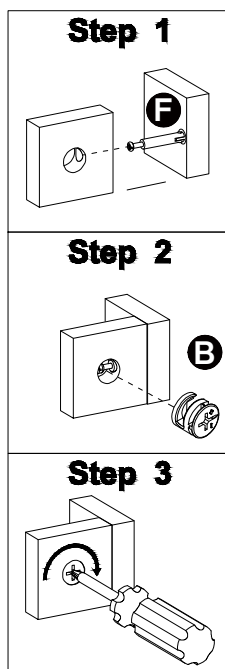
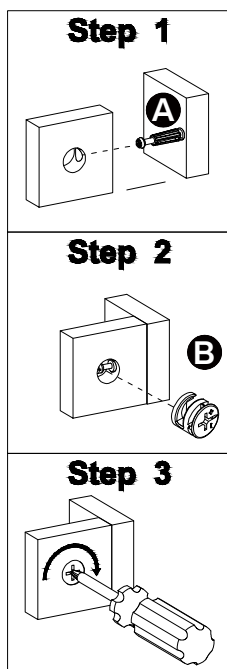
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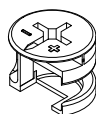


x2

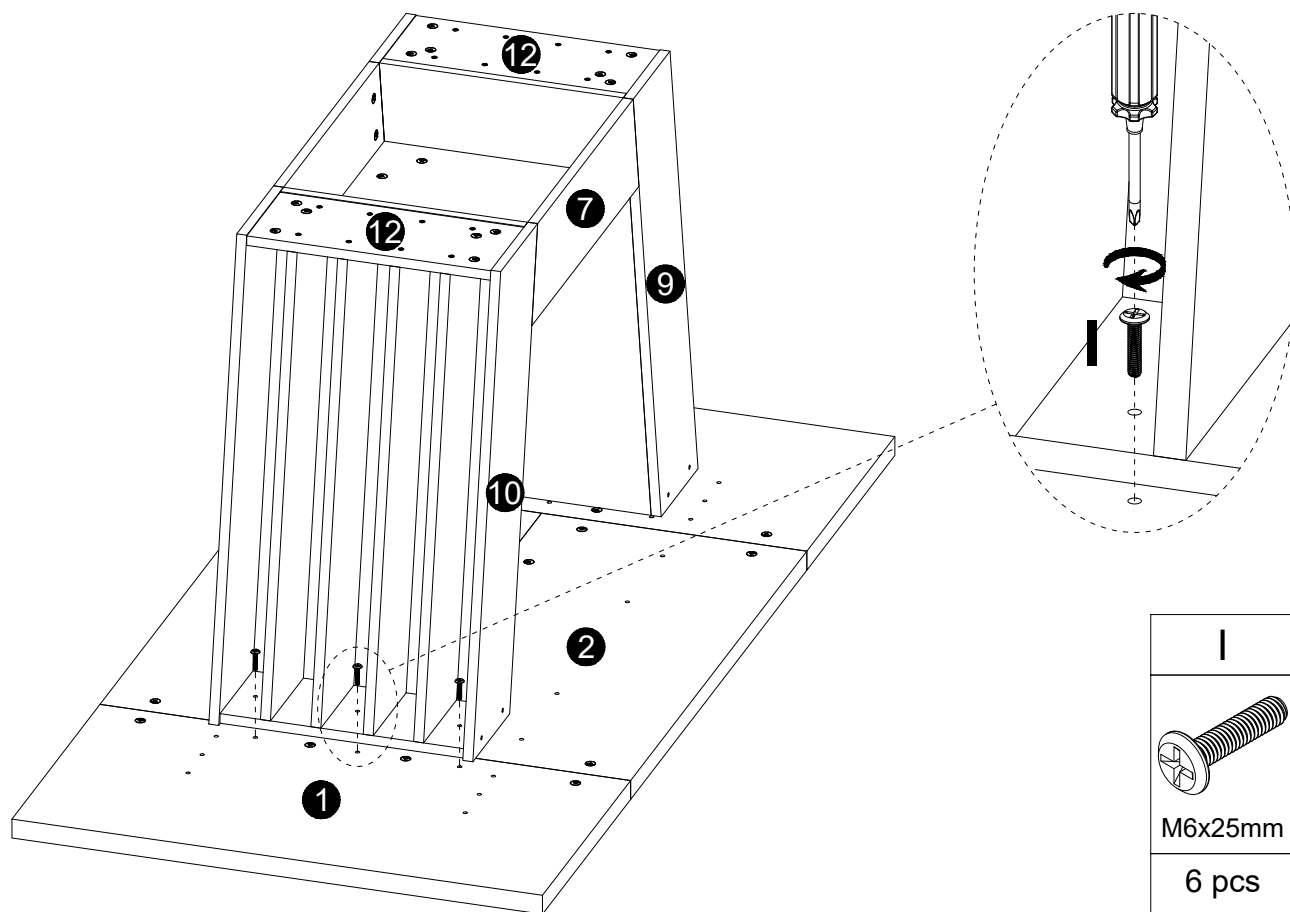
L

4x30mm
32 pcs

12

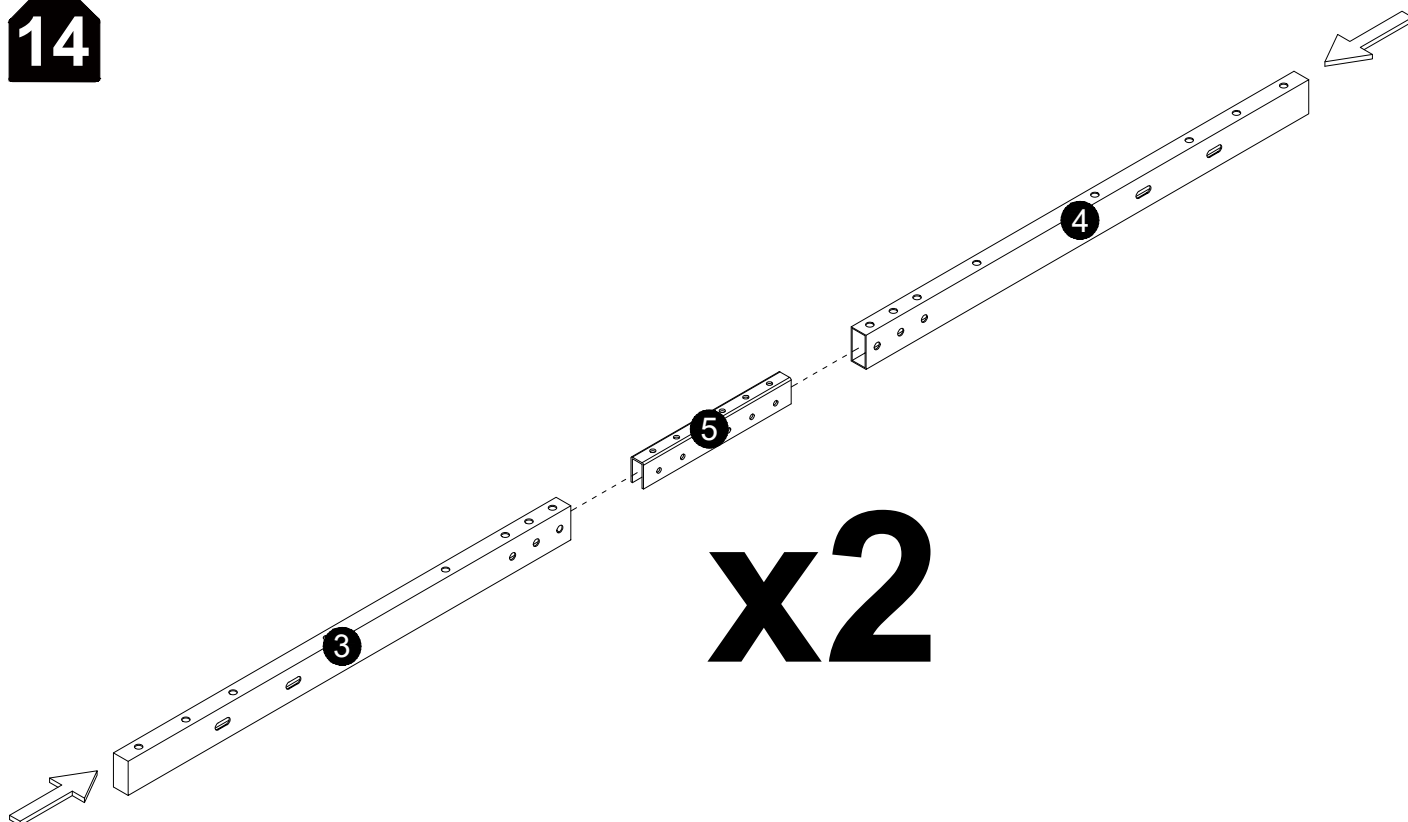


B

Ø15x12mm
12 pcs

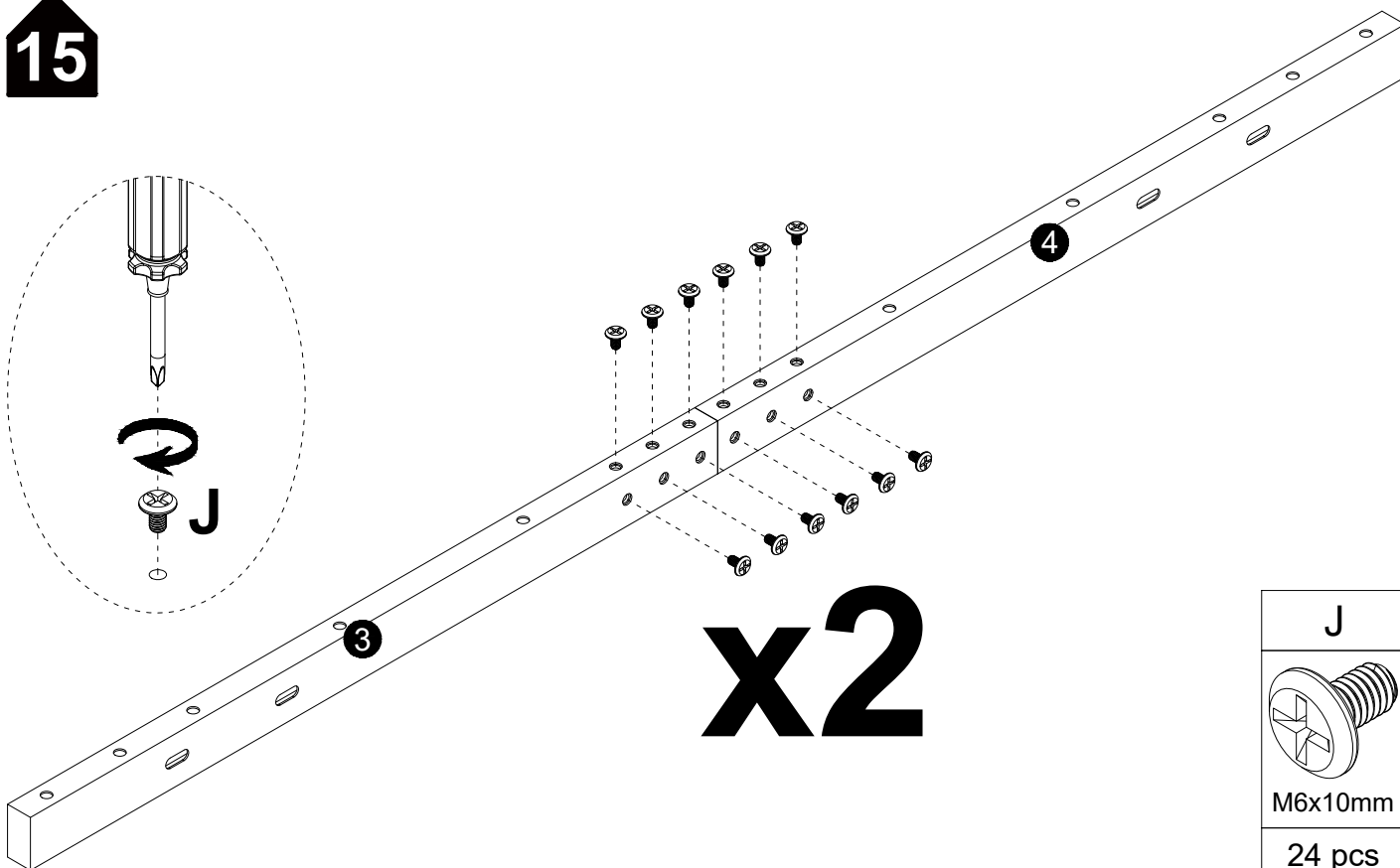
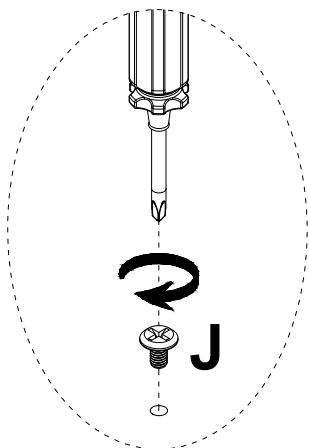
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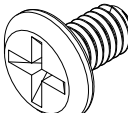


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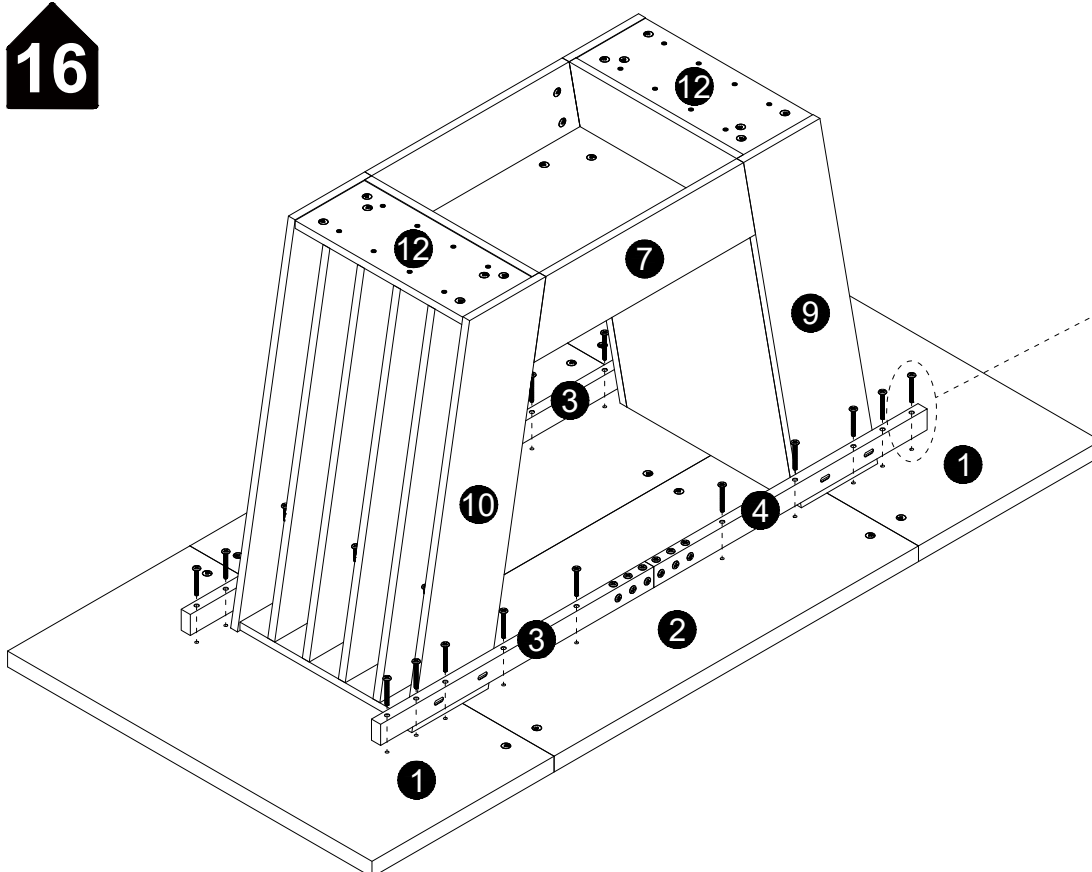
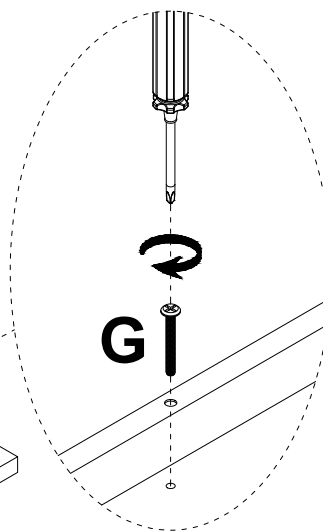


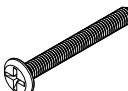
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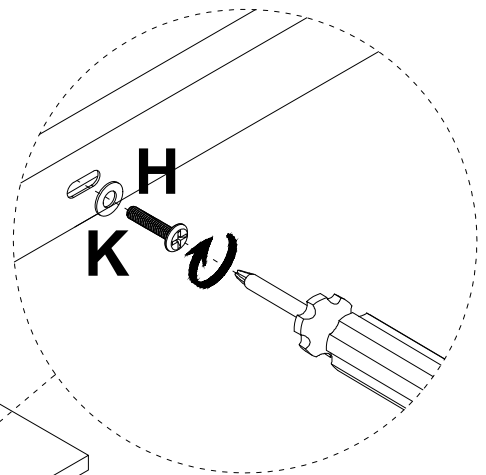
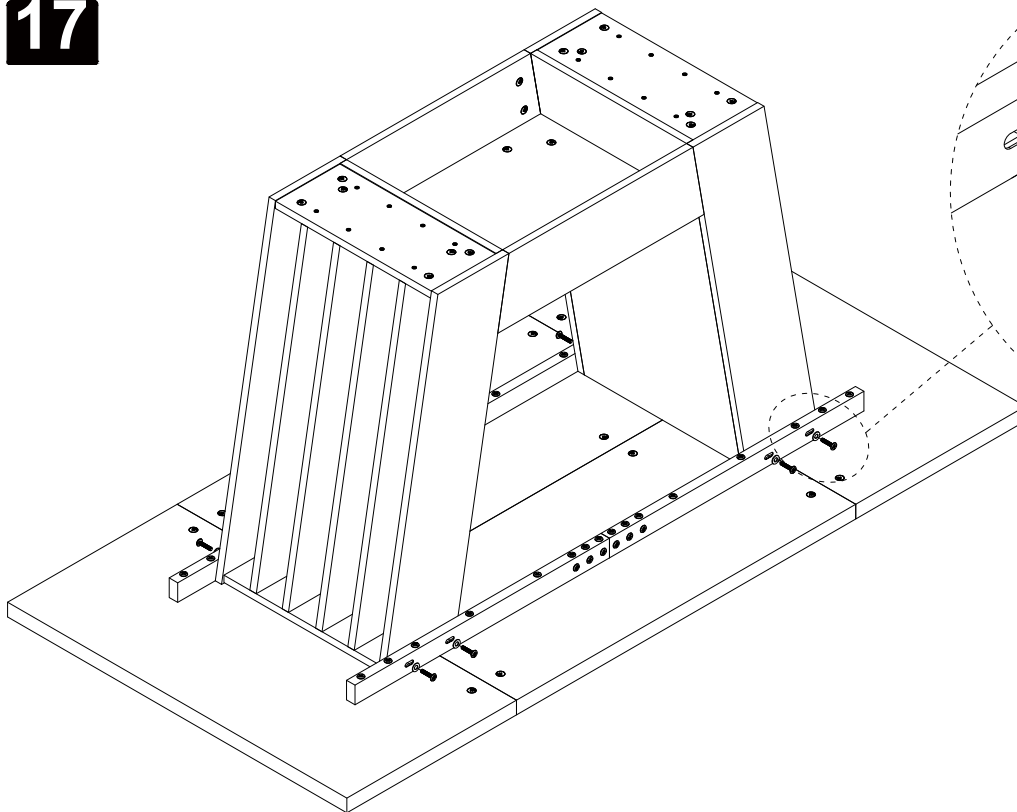
J

M6x10mm
24 pcs

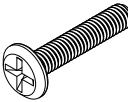
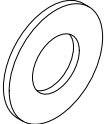
16



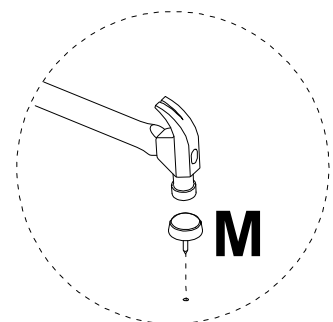
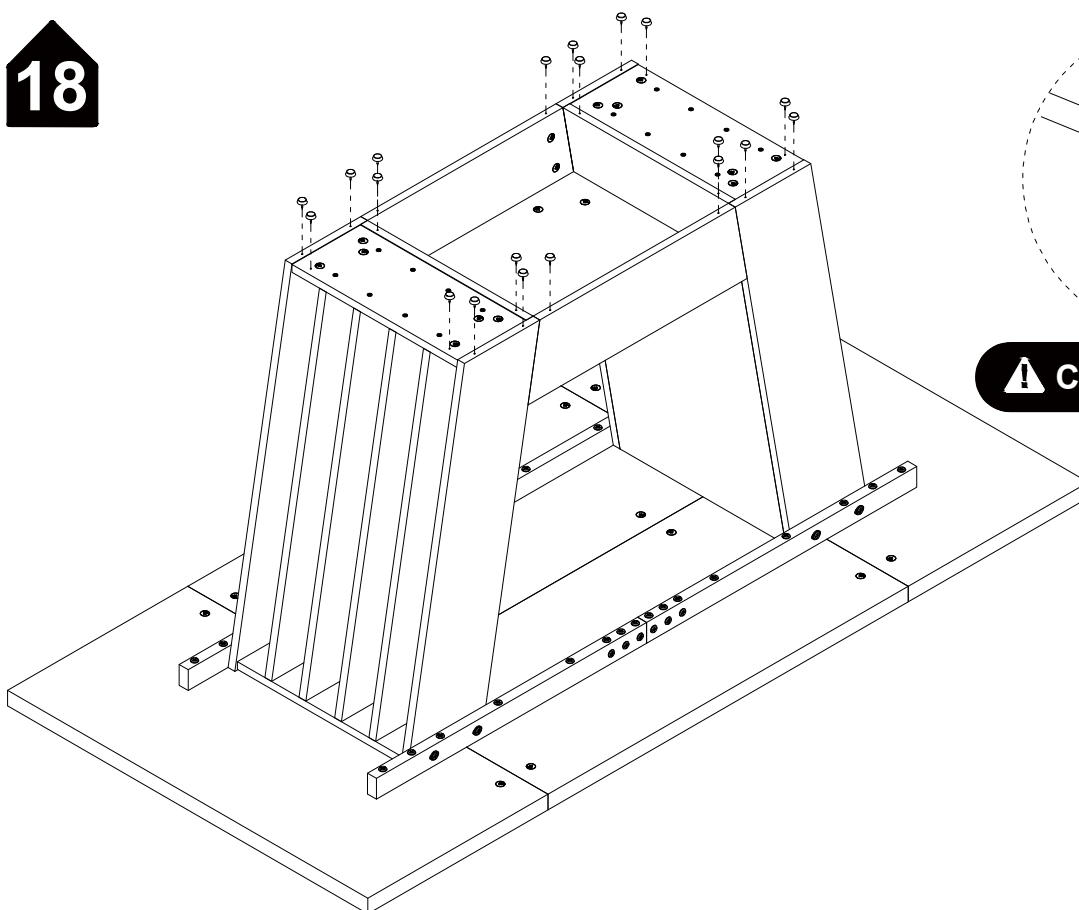
G

M6x50mm
20 pcs

17

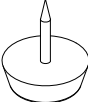


H	K
	
M6x30mm	Ø16x1mm
8 pcs	8 pcs

18



⚠ Caution! Tap lightly

M

Ø12x5mm
20 pcs

Thank you for your support!

