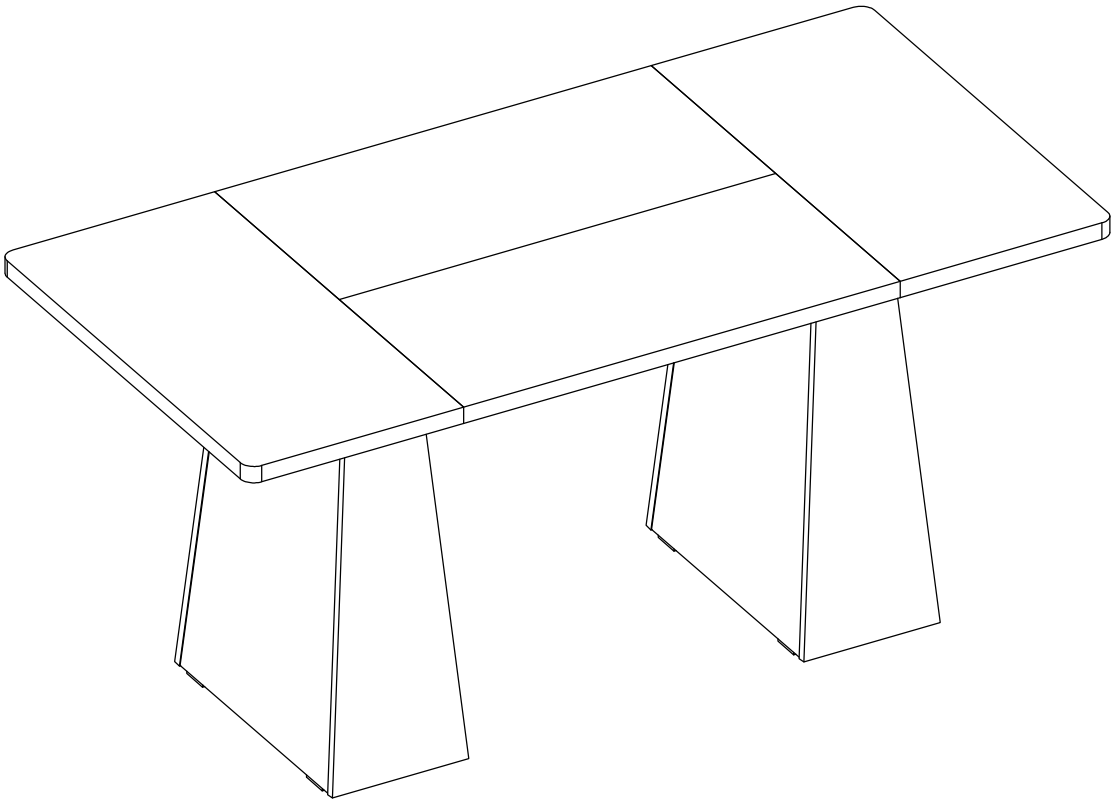
Assembly Instructions



Table/Long Table

Model No.
HOGA-F1993/F2101/F2168
HOGA-F2250/F2251

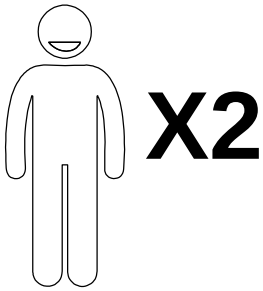
Contact Us

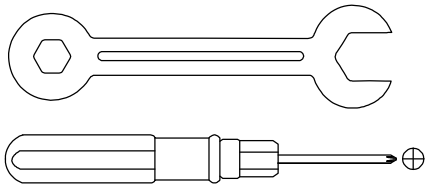
We're here to help you.

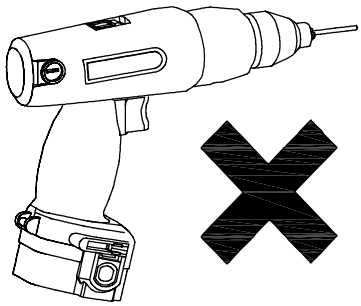
Your satisfaction is our top priority. If you encounter any issues with this product, such as missing or damaged parts, we're here to help. Please retain the original packaging and take photos of the packaging and the product, then contact us as soon as possible.

Warm Tips

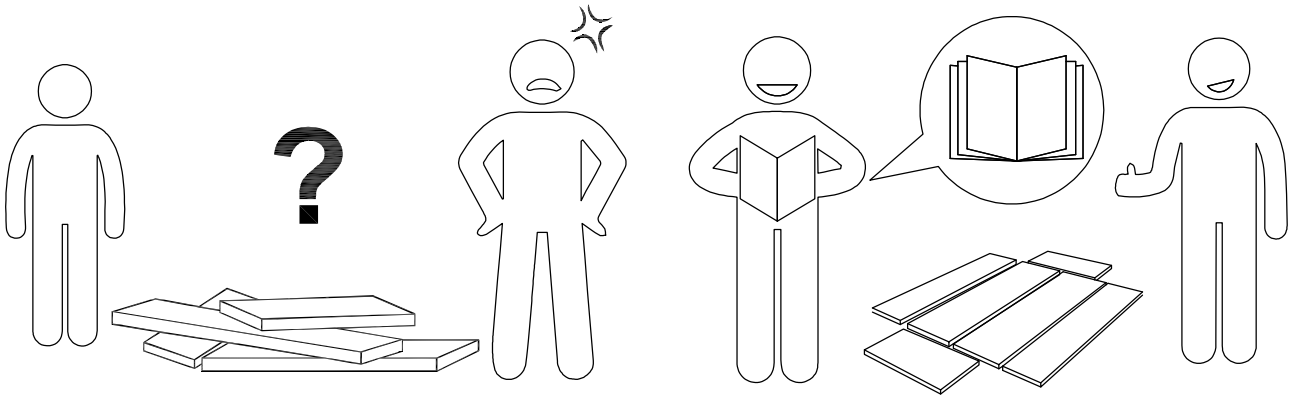
1. Carefully read these instructions and keep them for future reference.
2. Check the parts list and confirm everything's there before starting assembly.
3. When assembling, put all parts on a soft, smooth surface like a carpet to avoid scratches.
4. Don't fully tighten screws until all parts are confirmed in place to avoid misalignment.





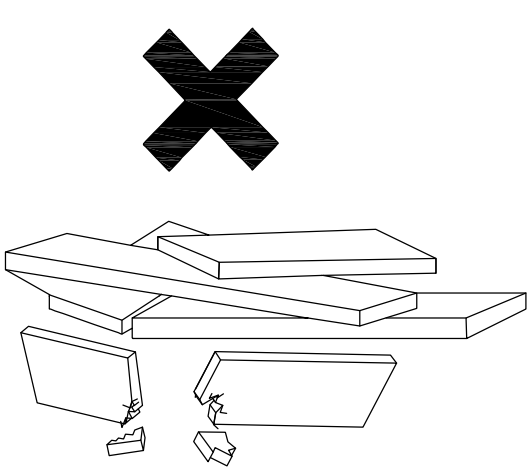


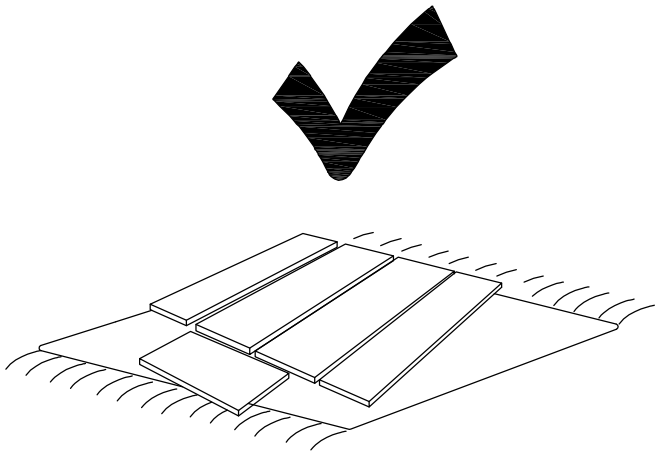
We recommend using hand tools for assembly.
If an electric screwdriver is used, reduce power and torque to avoid damage to the product.

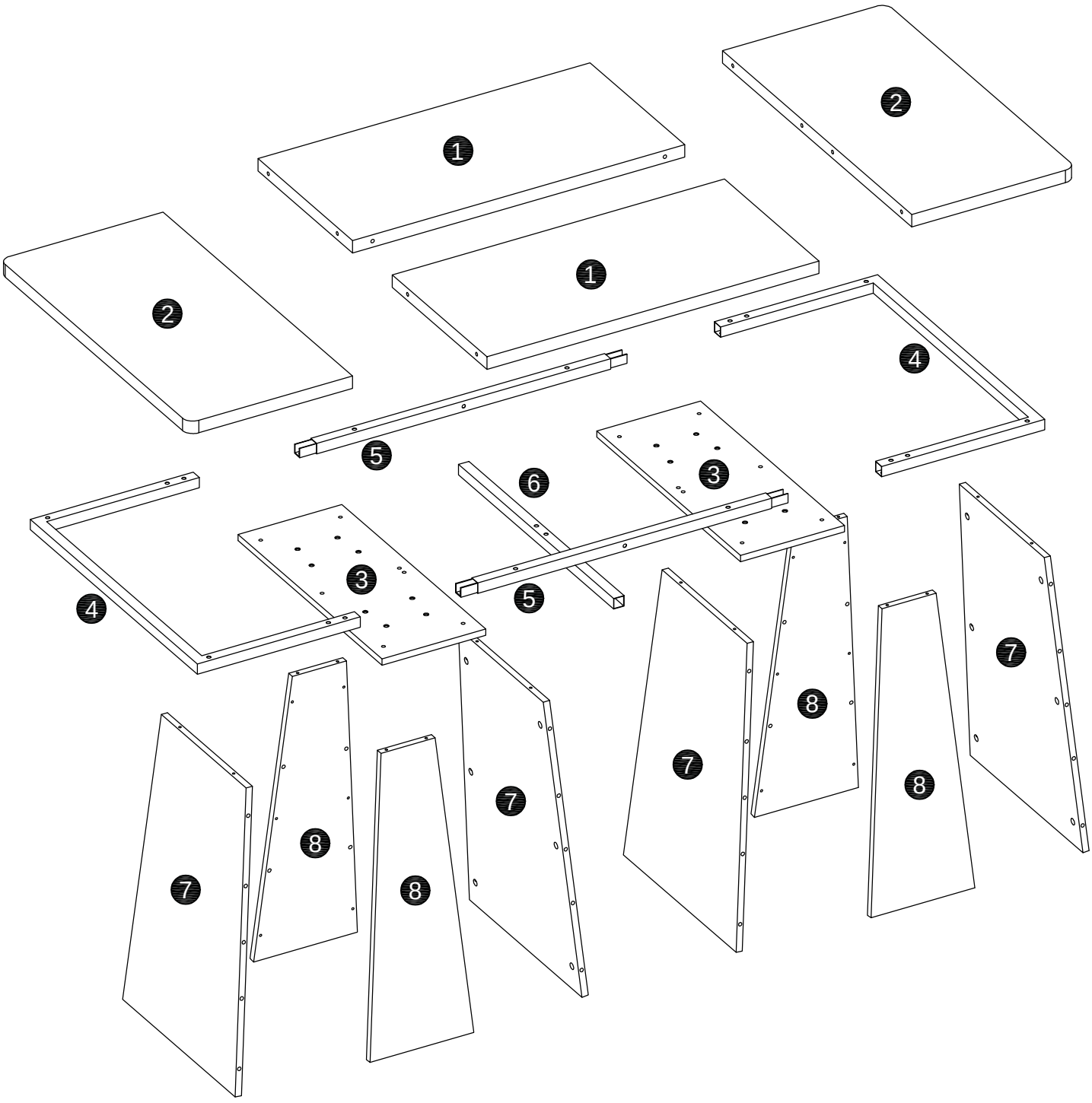


AVOID SCRATCHES

In order to avoid scratching, this furniture should be assembled on a soft surface, such as a rug.



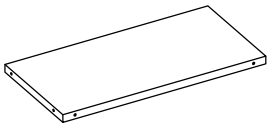
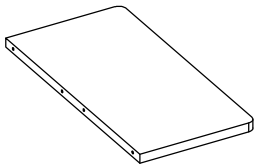
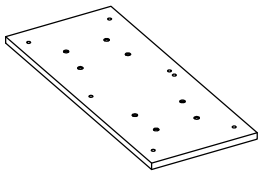
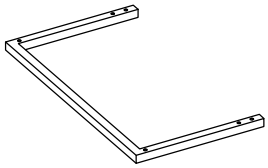
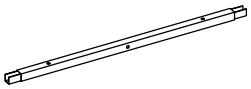
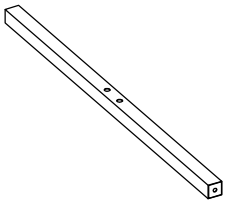
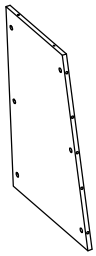
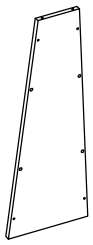




⚠ Caution

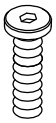
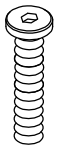
Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.
Contact us for a free replacement if you encounter any damaged or missing parts.

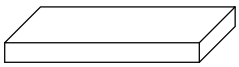
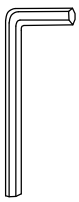
Parts List

1  2 pcs	2  2 pcs	3  2 pcs	4  2 pcs
5  2 pcs	6  1 pc	7  4 pcs	8  4 pcs

Hardware List

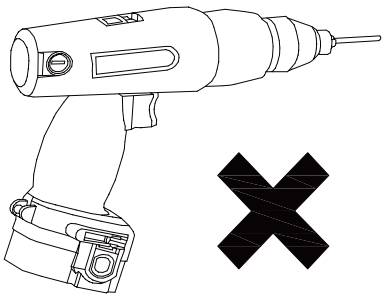
A	B	C	D
Ø6x35mm	Ø15x12mm	Ø8x30mm	Ø7x40mm
24+1 pcs	24+1 pcs	26+1 pcs	16+1 pcs

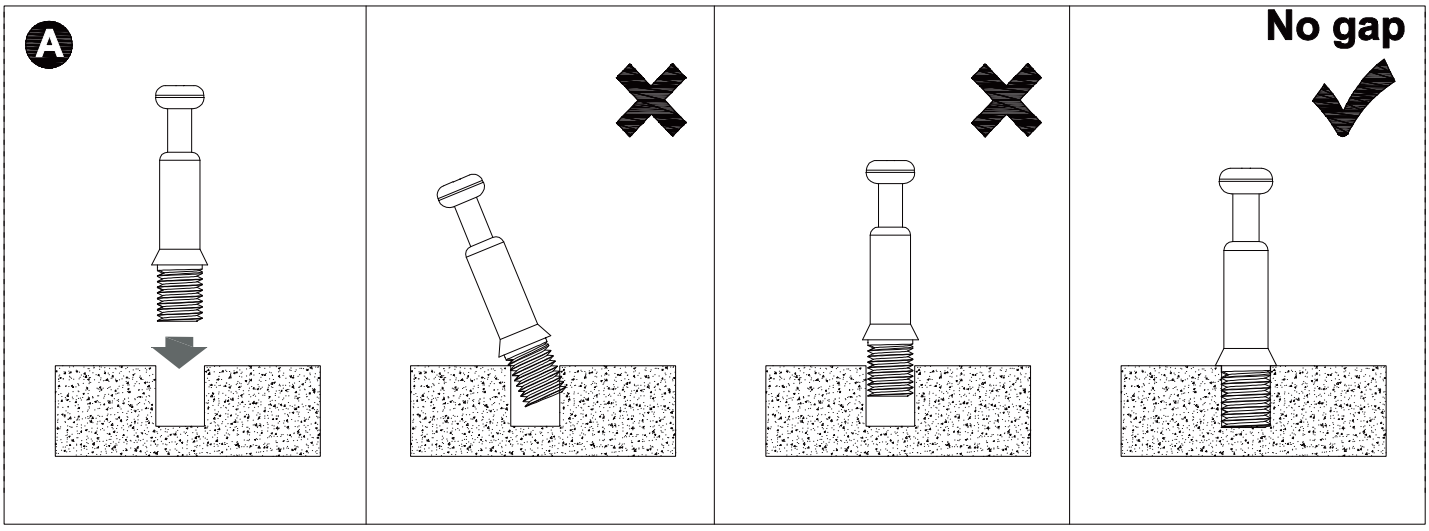
E	F	G	H
			
M6x12mm	M6x30mm	M6x40mm	M6x45mm
4+1 pcs	14+1 pcs	18+1 pcs	2+1 pcs

I	J	K
		
8 pcs	1 pc	1 pc

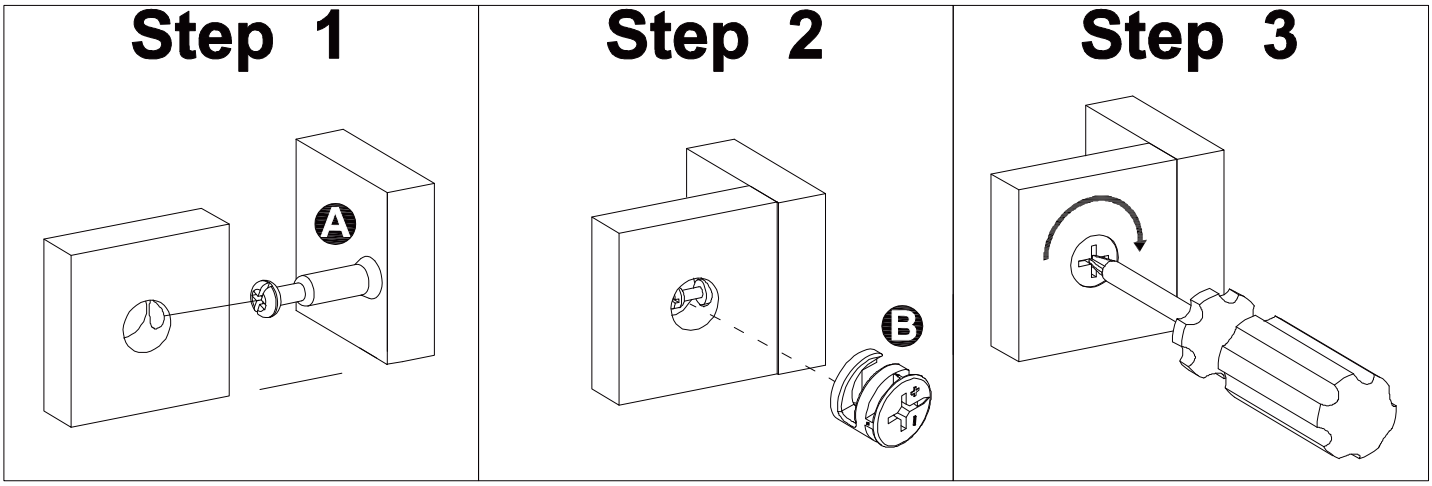
Installation of Cams and Pins

Read each step carefully before starting. Each step of instruction should be performed in the correct order. If these steps are not followed in sequence, assembly difficulties may occur.





Screw the pin into the hole. Set the cams correctly by aligning the head of the cams with the lock pins.Lock the cam by turning the cam head with a screwdriver until it is tightened. Please do not use an electric screwdriver to assemble the unit.



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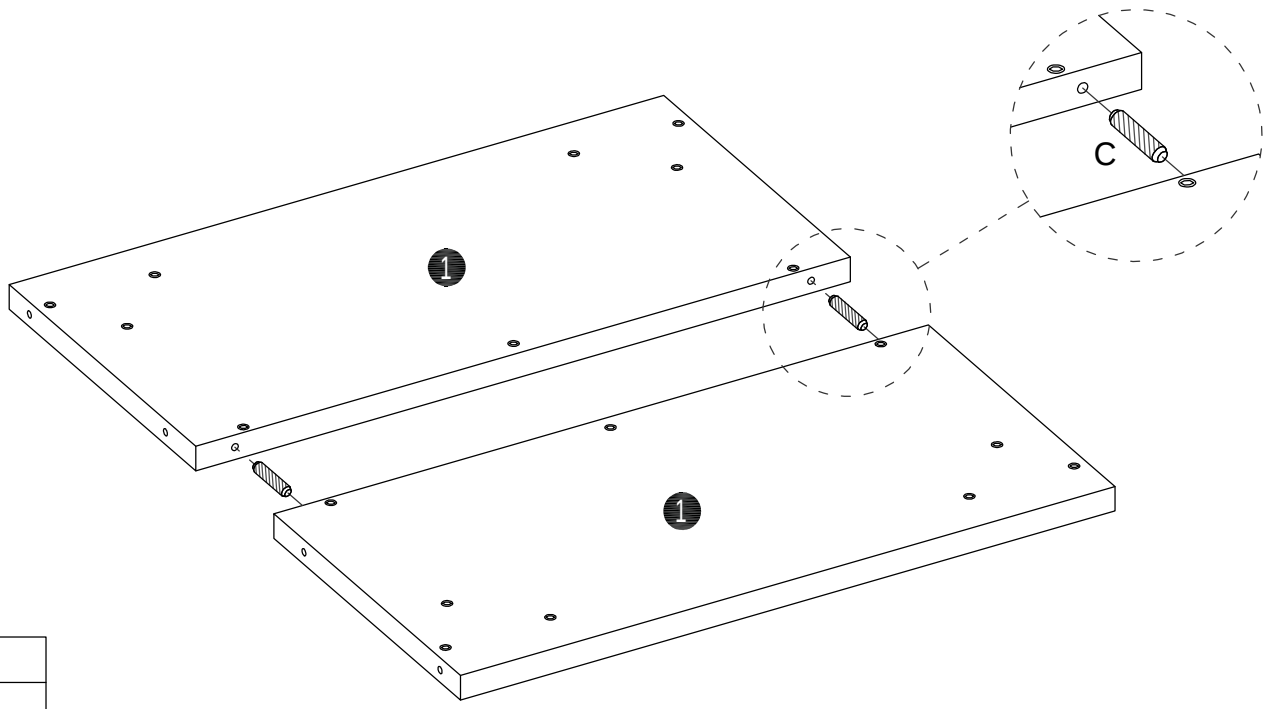
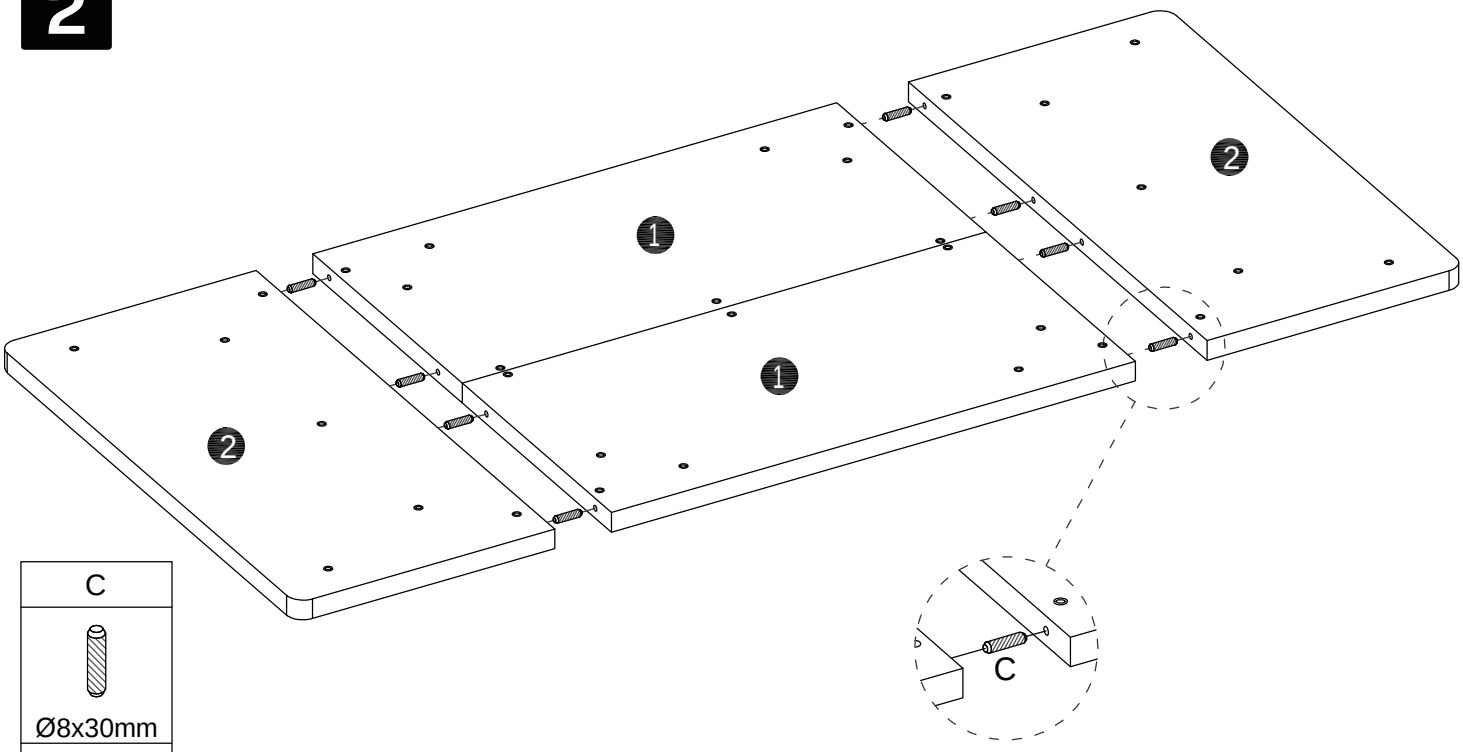


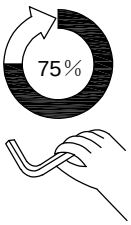
C
Ø8x30mm
2 pcs

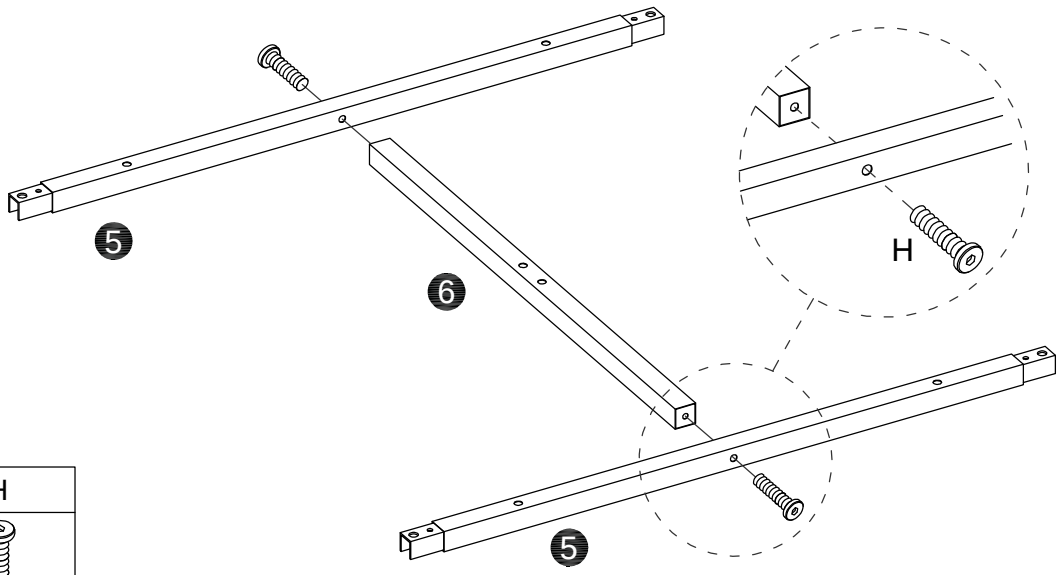
2



C
Ø8x30mm
8 pcs

3





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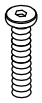
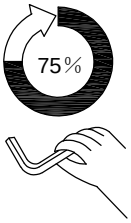
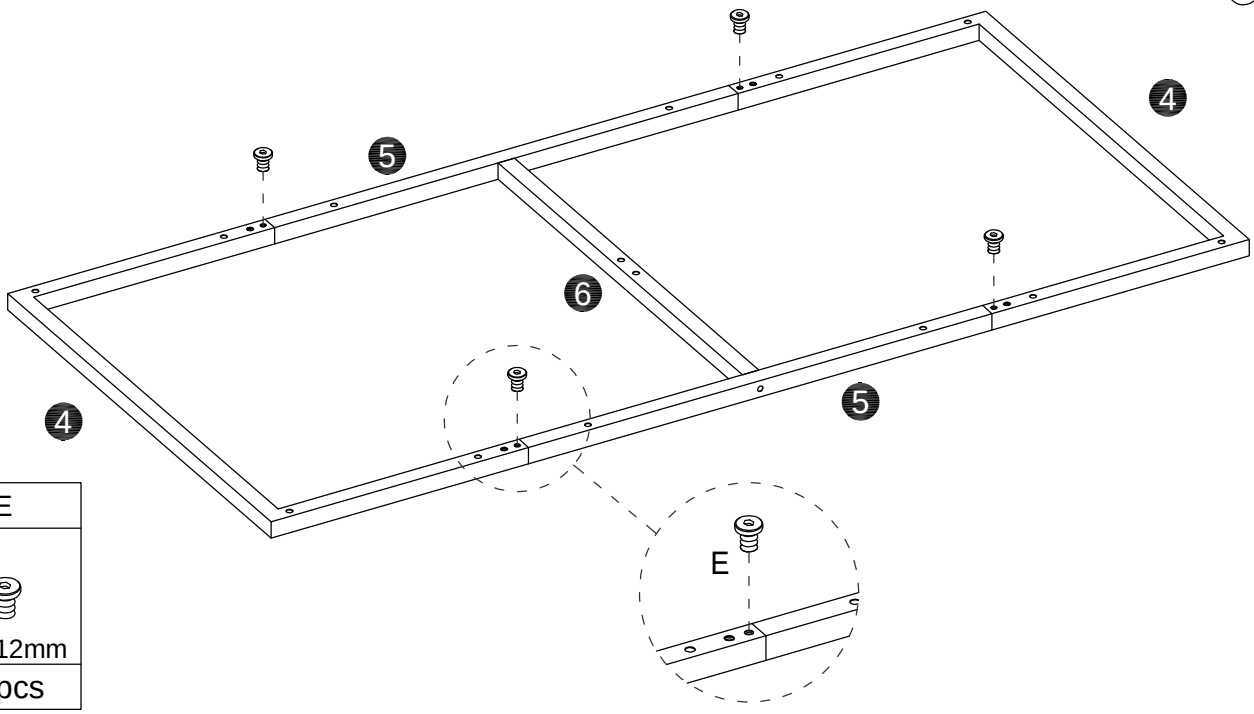

M6x45mm
2 pcs

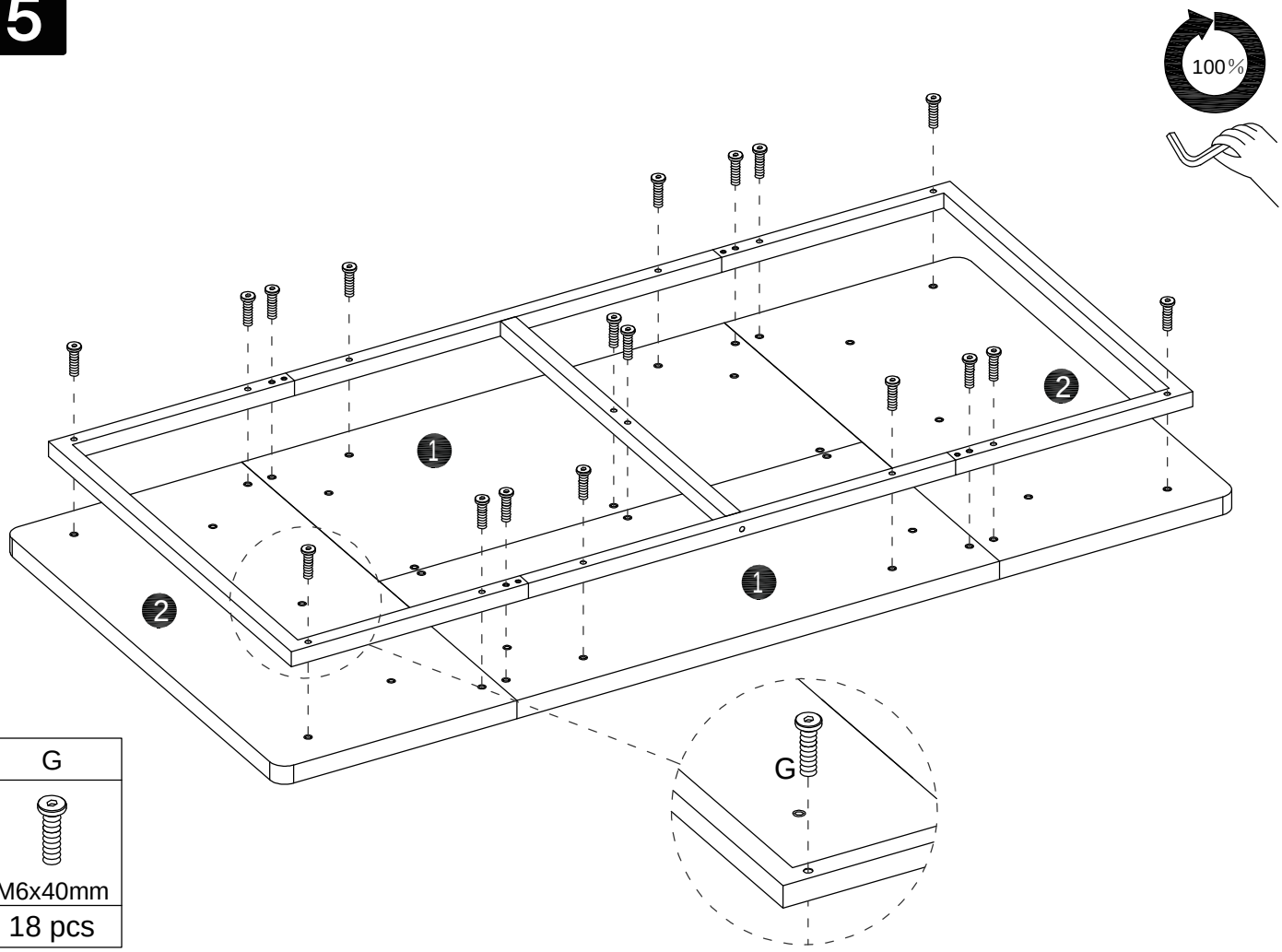
4





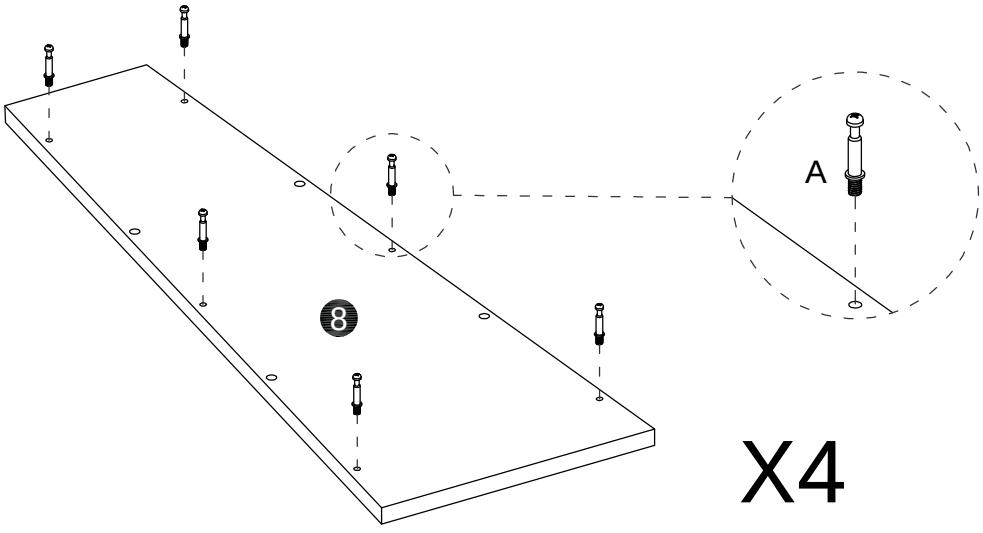
E
M6x12mm
4 pcs

5



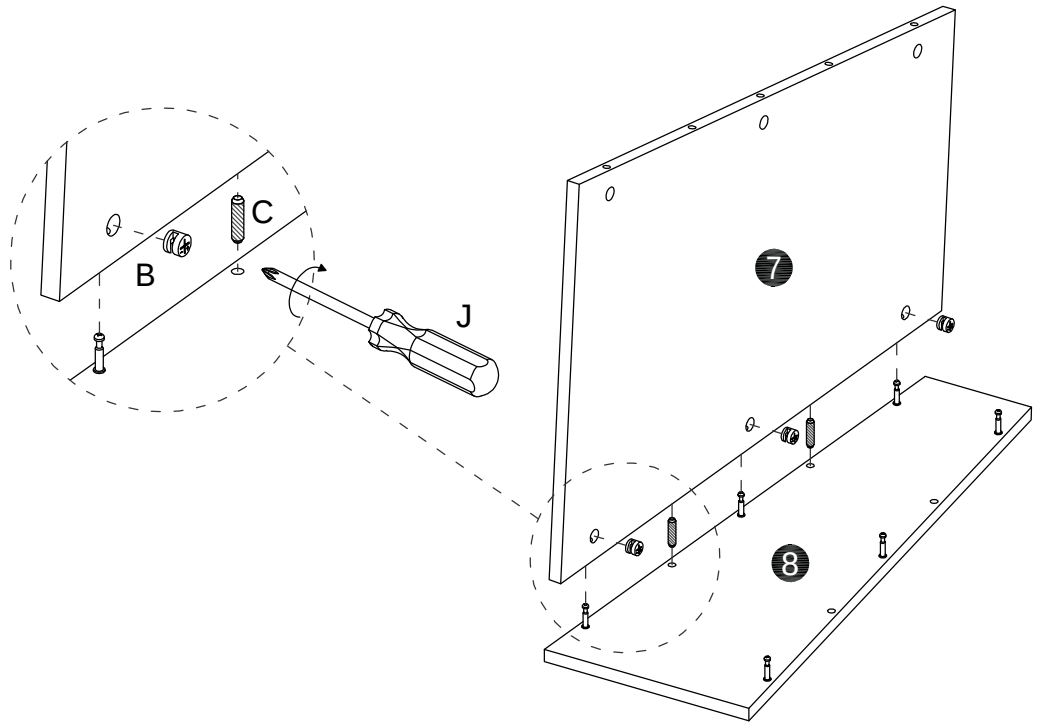
G
M6x40mm
18 pcs

6



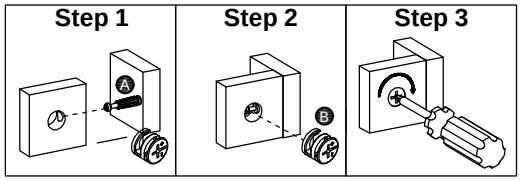
A
Ø6x35mm
24 pcs

7



X2

B	C
Ø15x12mm	Ø8x30mm
6 pcs	4 pcs



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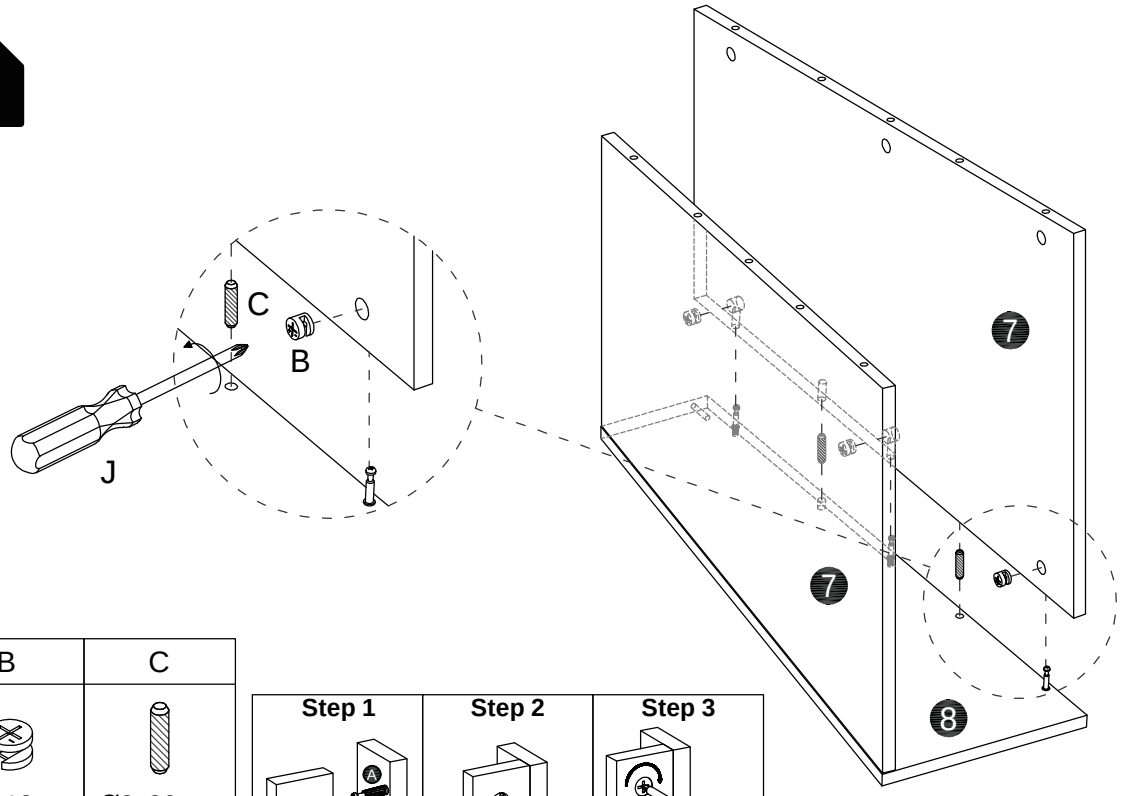
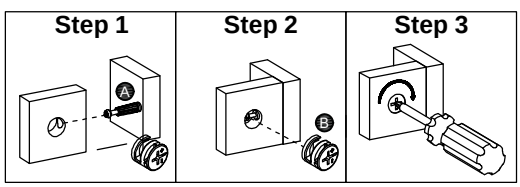


X2

B	C
Ø15x12mm	Ø8x30mm
6 pcs	4 pcs



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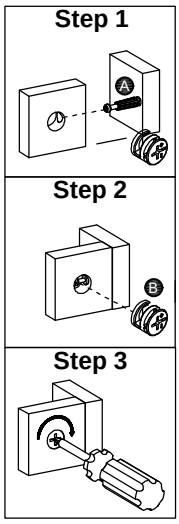
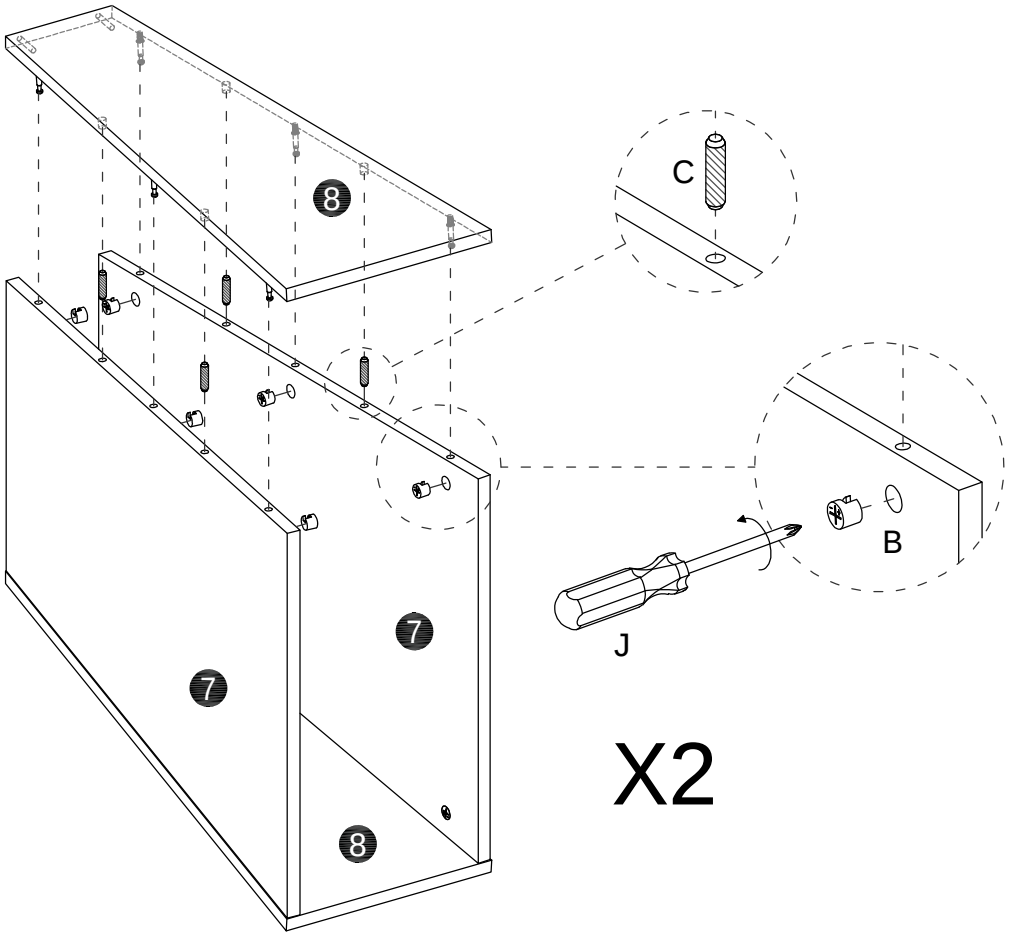


B	C
Ø15x12mm	Ø8x30mm
12 pcs	8 pcs



X2

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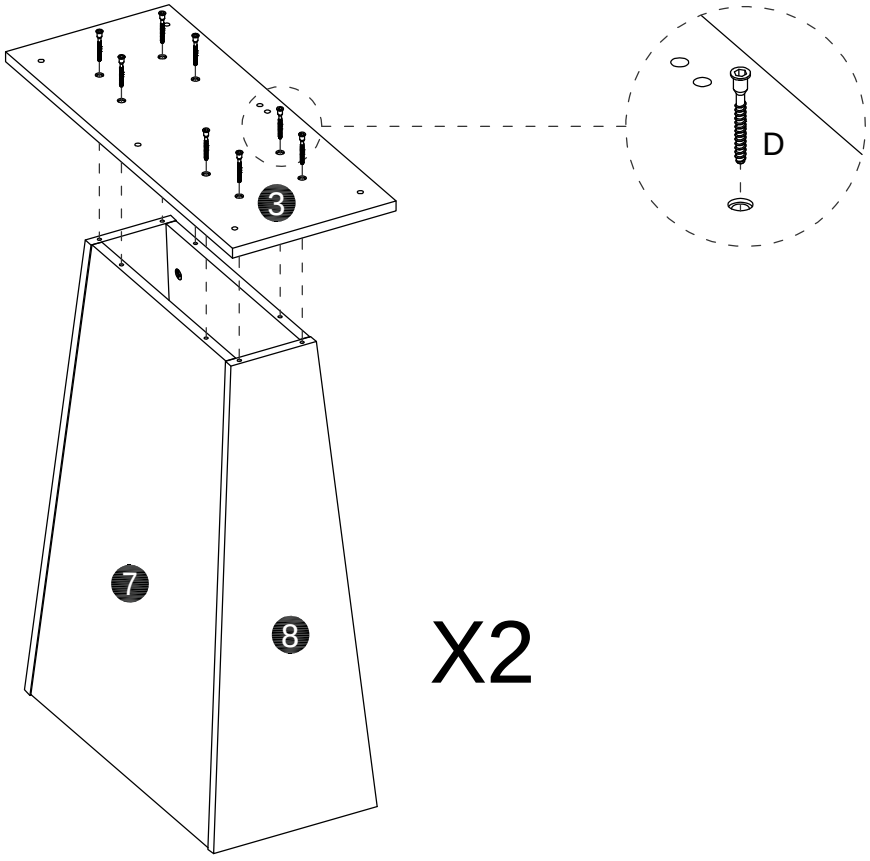
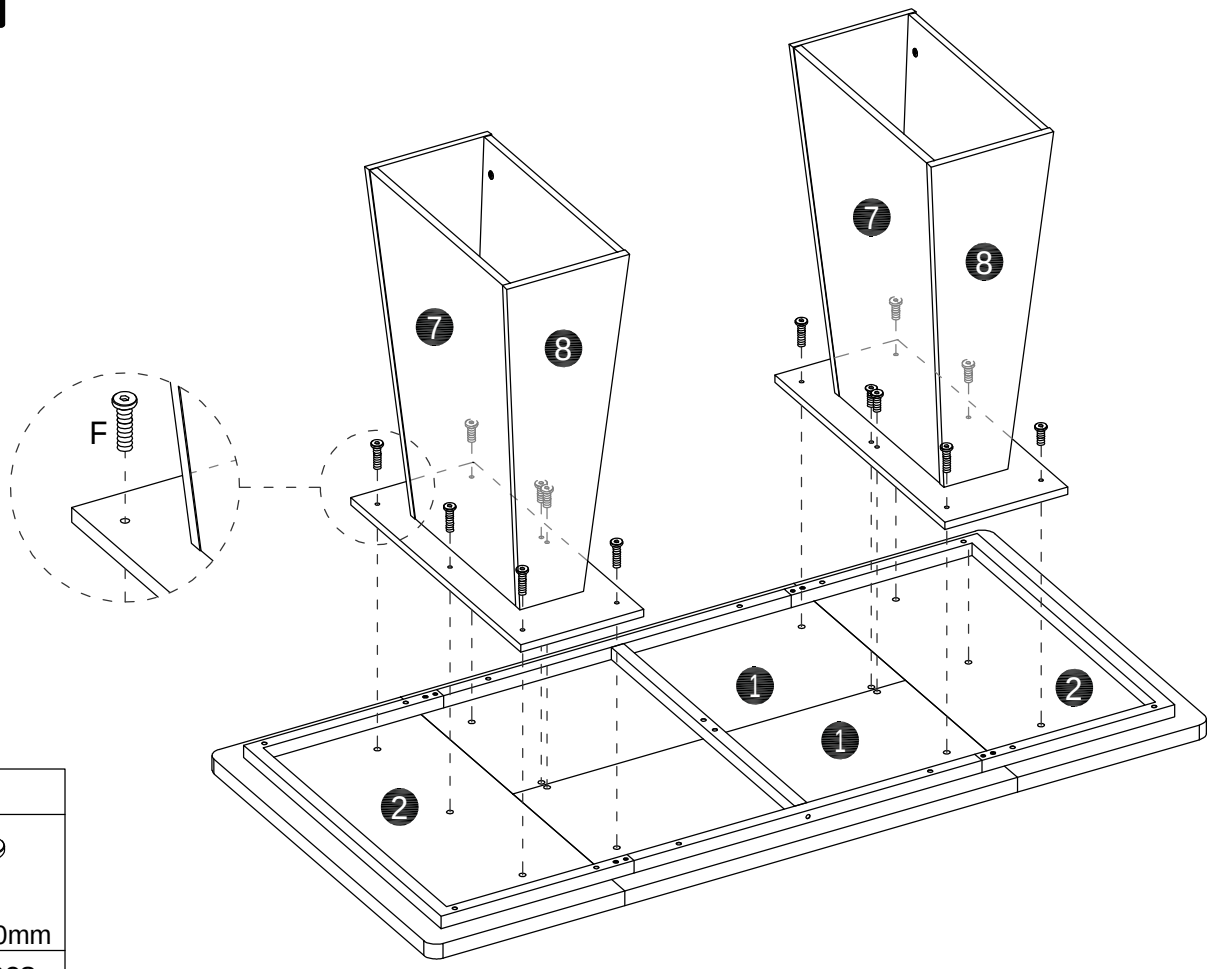


X2

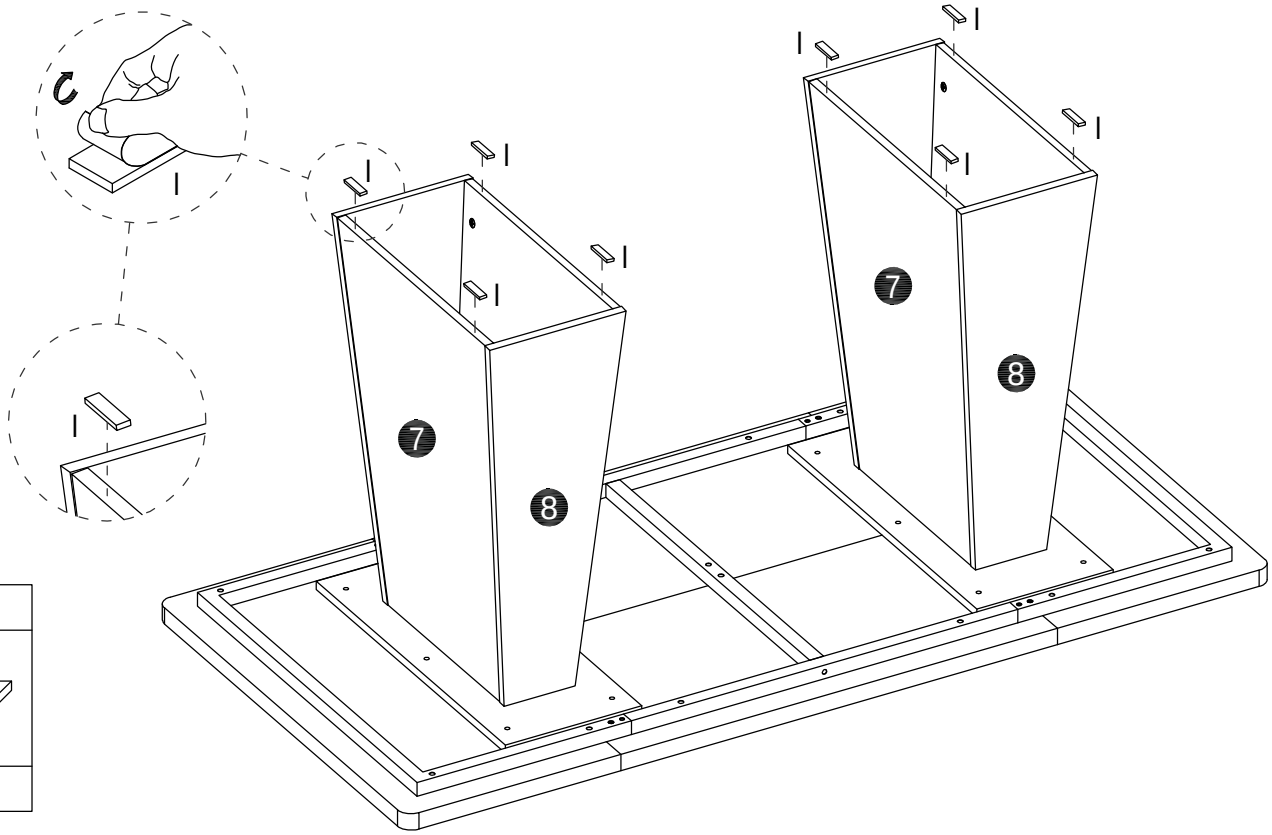
D
Ø7x40mm
16 pcs

11



F
M6x30mm
14 pcs

12



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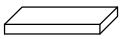
8 pcs

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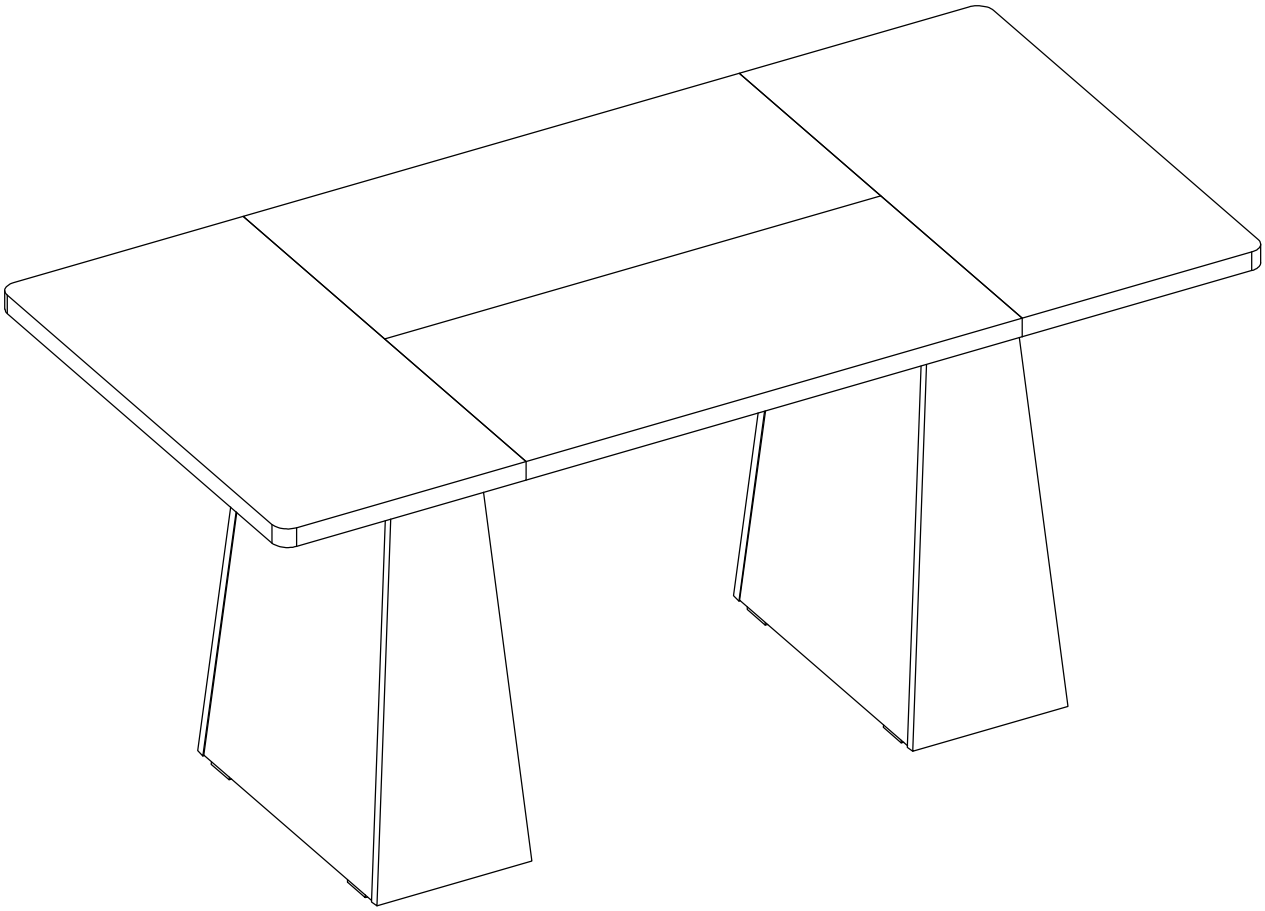
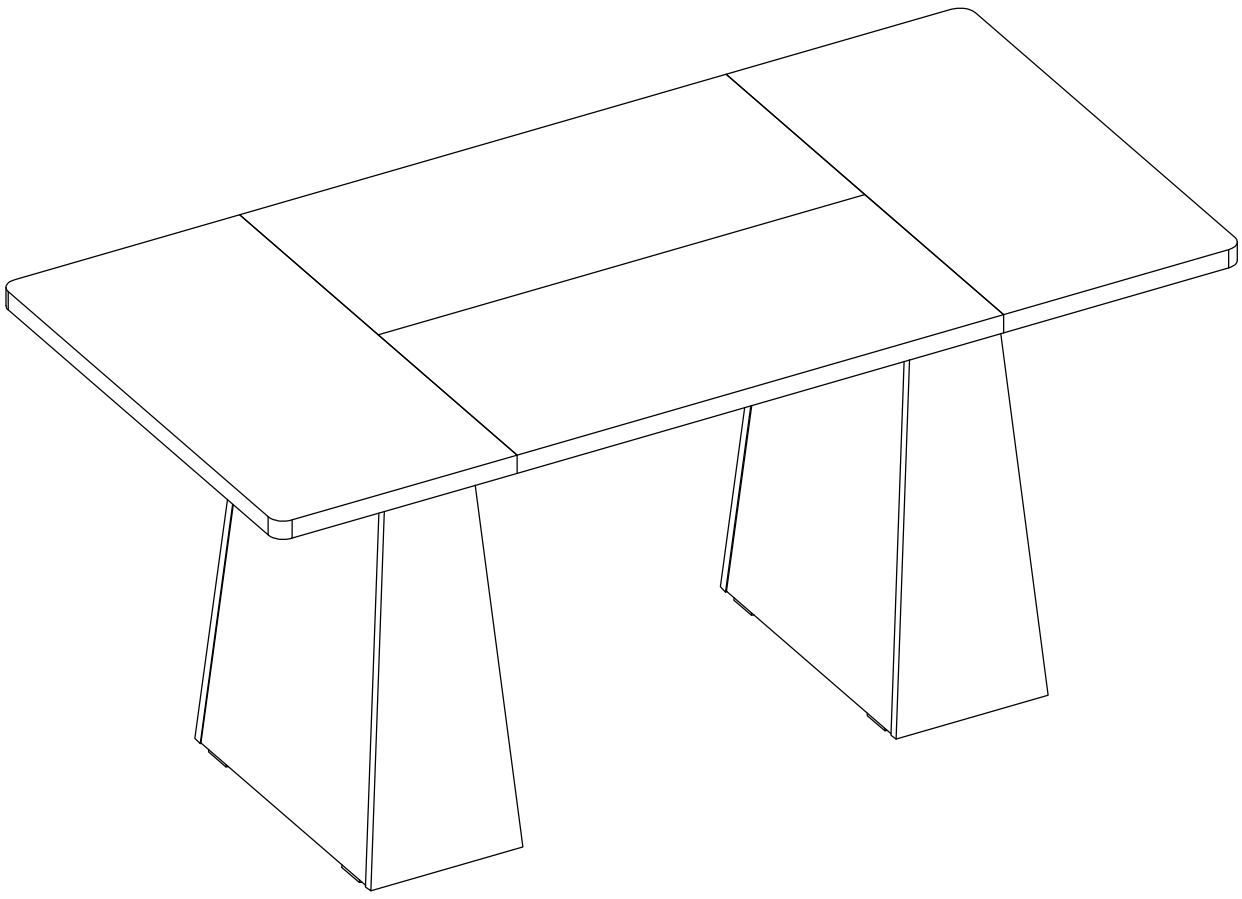
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