

THE MATTERHORN S

R E V . 1

HARDWARE CHECKLIST

Quantaties marked in blue may be used in the preassembly of front adjustable mounts. Exact hardware color counts may vary based on the options selected at checkout.

58 13 8 **32** 12 1/4"-20 1/4"-20 1/4" Flat M6-1.0 Carriage bolt 1/4"-20 x 1" 1/4"-20 x 0.75" 1/4"-20 1/4"-20 M6 Flat Socket button Socket button (1/4"-20 x1") (9/16") Nylock nut Washer (16mm) (1/2")Tnut washer

> REAR MOUNTING

BRACKETS



FRONT

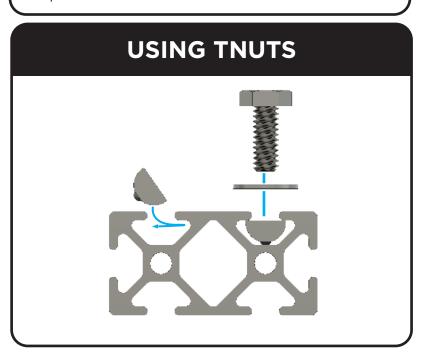
ADJUSTABLE MOUNTS

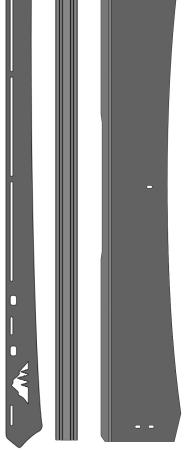
MIDDLE

MOUNTING

BRACKETS

Remove your stock roof rack (if applicable). Loosen all stock rack bolts before fully removing any of them. This will prevent the capture plates from working loose inside of the roof. Work slowly when removing the stock rack as not to break the plastic sleeves.





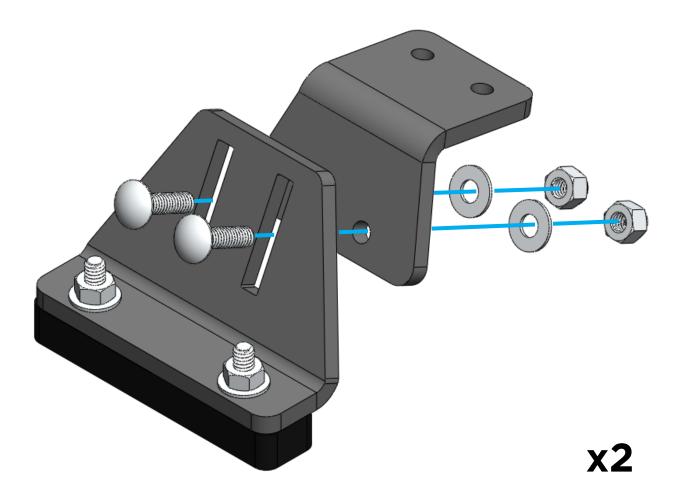
FAIRING

BRACKETS

FAIRING

BRACE

2x SIDEPLATES 7x CROSSBARS 1x FULL OR HALF FAIRING

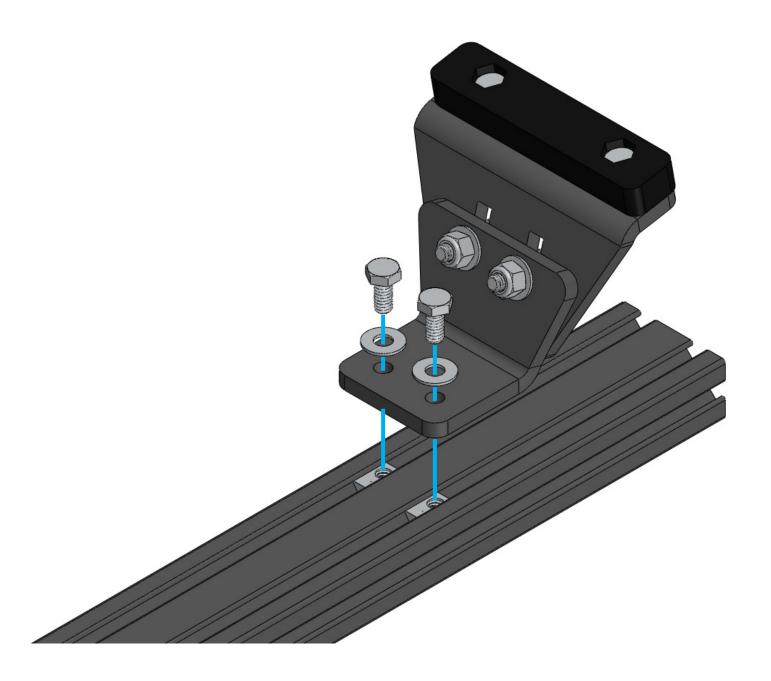


PRE-ASSEMBLY

Required Components:

- **4x** 1/4"-20 x 1" Carriage bolt
- 4x 1/4" Flat Washers
- 4x Nylon Lock Nuts

Install the hardware as pictured above, but leave the assembly loose so that it can be adjusted during a later step.



Required Components:

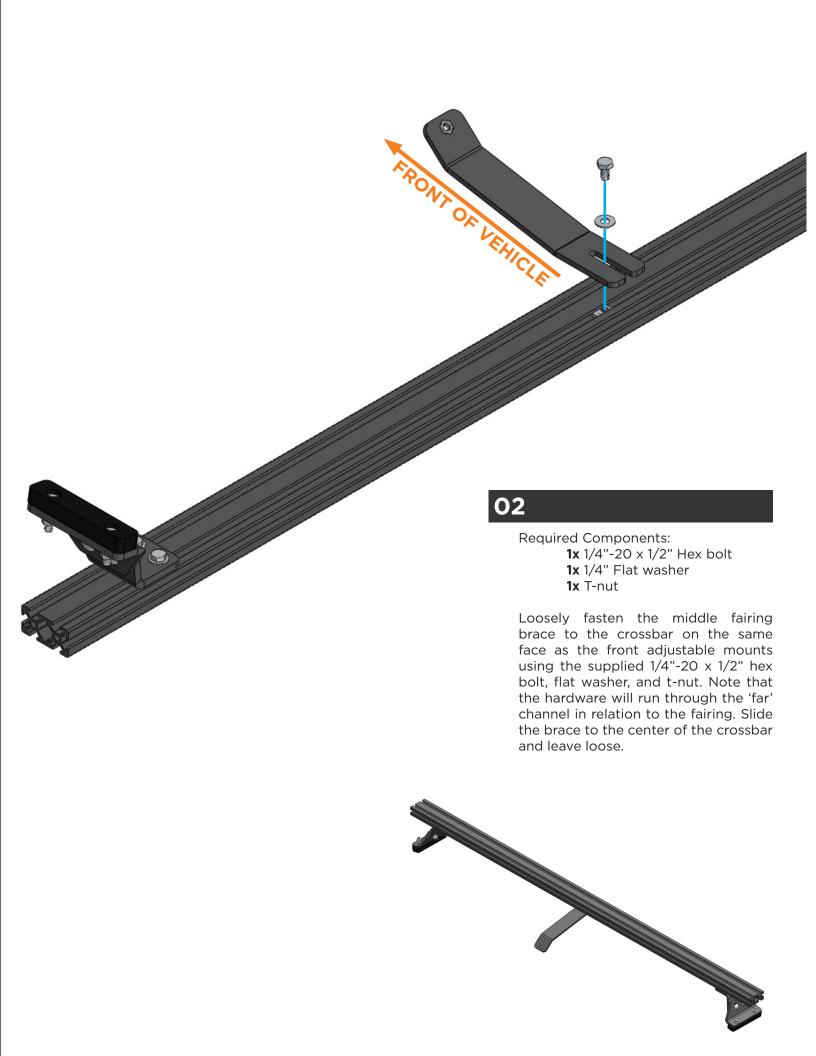
4x 1/4"-20 x 9/16" Hex bolt

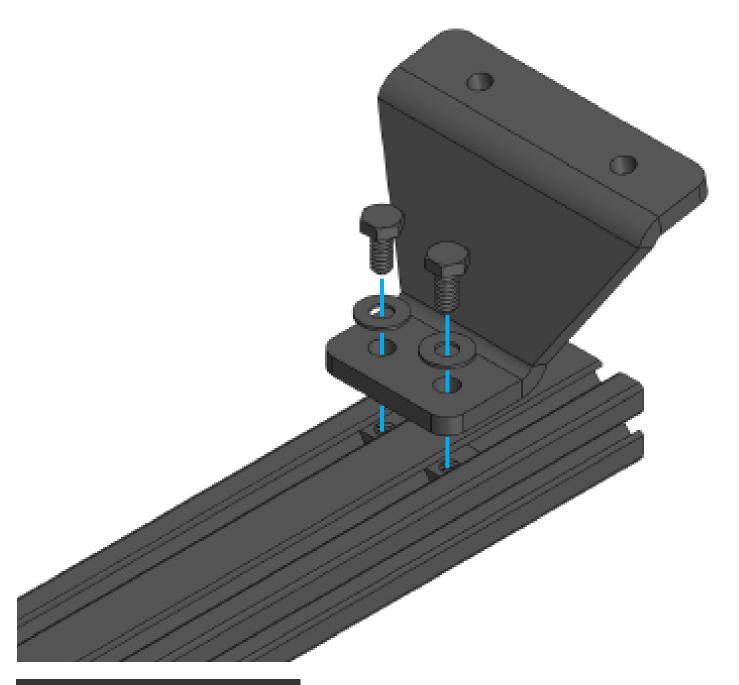
4x 1/4" Flat Washers

4x T-nuts

Drop two t-nuts into the slotted profile of the extrusion. Fasten the front leveling mounts to the crossbar by threading 4 bolts and washers through the leveling bracket and into the t-nuts. Repeat this step so that both adjustable feet are mounted to the same crossbar. This will serve as the front mount assembly.







Required Components:

8x 1/4"-20 x 9/16"

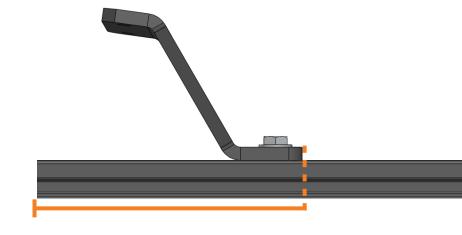
8x 1/4" Flat Washers

8x 1/4" Tnuts

Secure the tops of the mounting bracket pairs to the wide faces of the cross members using the supplied T-nuts, 9/16" hex bolts, and flat washers.

Leave the hardware that attaches the mount to the crossbar loose.

The rack can be centered on the vehicle by matching the distance from the end of the crossbar to the inner edge of the mounting bracket between the two mounts.

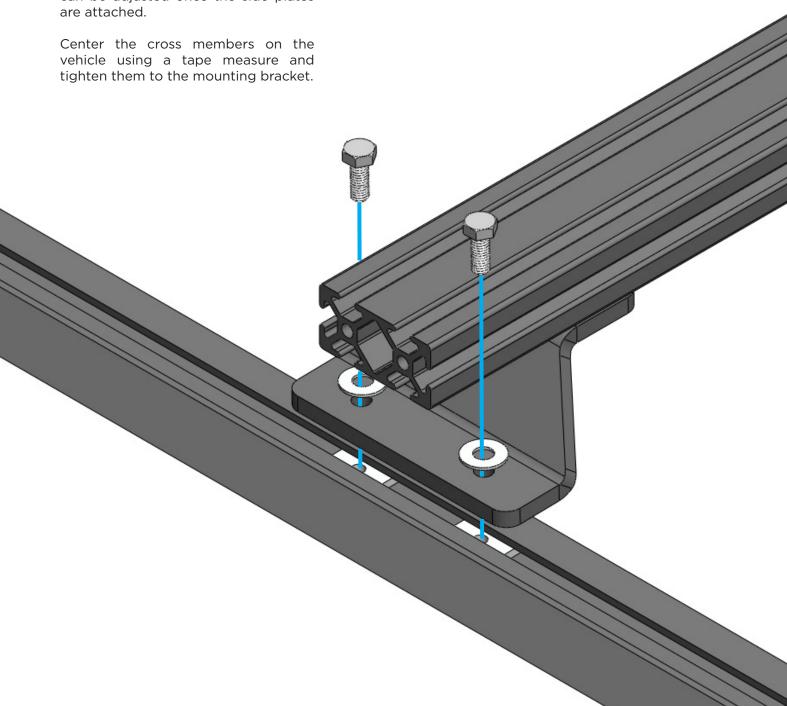


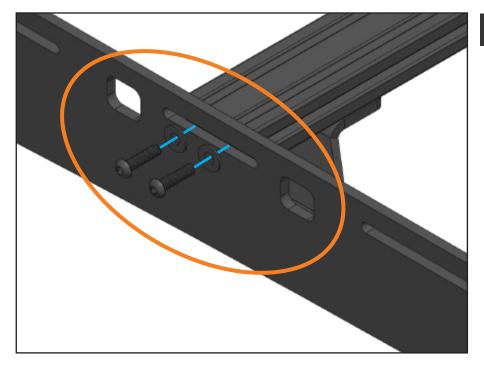
Required Components:

8x M6 Bolts

8x M6 Flat Washers

With the two main support crossbars assembled, flip them over and align the mounting brackets with the OEM roof tracks. Secure them to the vehicle using 8 M6 bolts and washers though the bottom flange and into the capture nuts in the roof track as pictured below. Leave this hardware loose so that it can be adjusted once the side plates are attached.



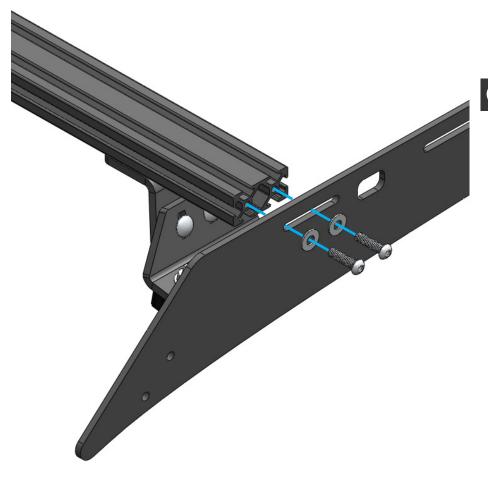


Required Components:

12x 1/4"-20 x 1" Socket Button **12x** 1/4" Flat washer

Fasten the sideplates to the ends of the three mounting-foot cross members using the supplied 1" socket buttons and flat washers in the designated mounting slots. Refer to the diagram below for which slots to use.



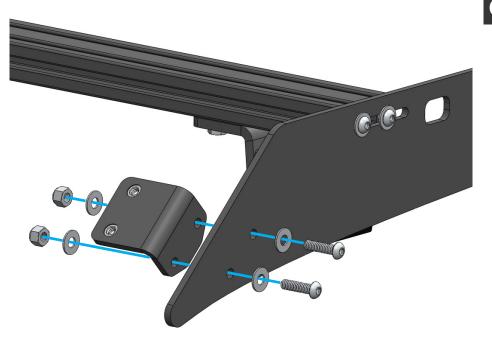


Required Components:

4x 1/4"-20 x 1" Socket buttons

4x 1/4" Flat Washers

Fasten the front adjustable mount assembly to the sideplates by bolting into the crossbar with the supplied socket buttons and washers in the designated slot (refer to the diagram in step 04).



07

Required Components:

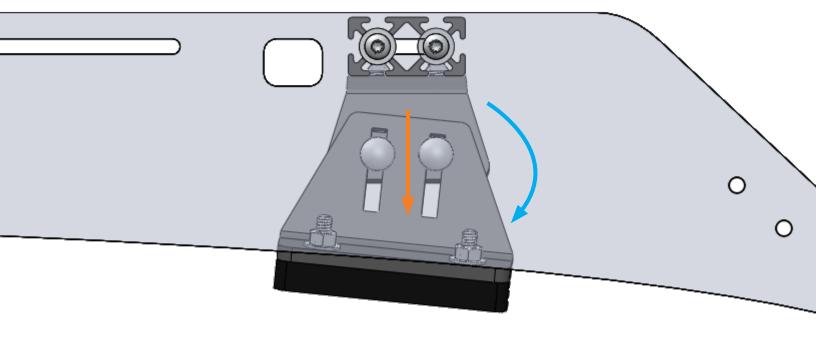
4x 1/4"-20 x 1" Socket buttons

4x 1/4"-20 Nylock nuts

8x 1/4" Flat washers

2x Fairing brackets

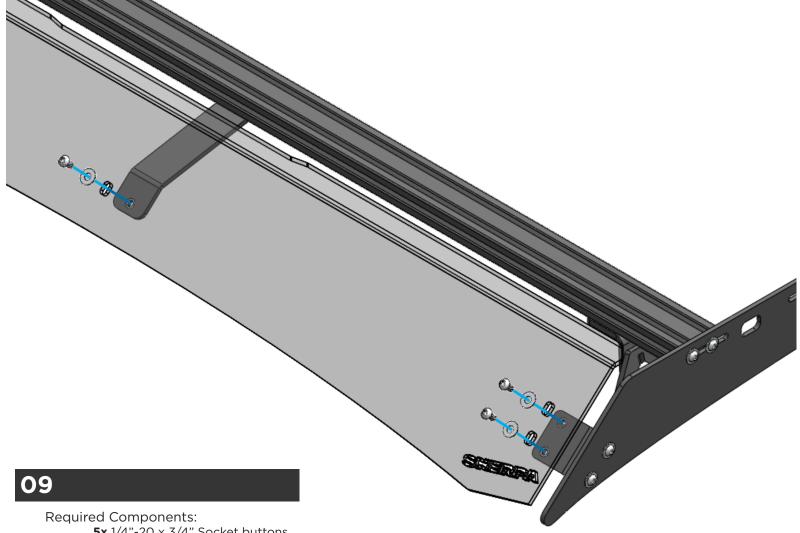
Fasten the fairing brackets to the inside face of the sideplates using the supplied socket buttons, washers, and nylock nuts, as pictured.



*We recommend an extra set of hands for this step. You may also need to loosen the middle mounts for this step depending on your configuration.

Apply upward pressure on the front of the rack and insert a microfiber towel or other soft buffer between the front of the rack and the vehicle's roof. Adjust the angle and height of the mounting foot to sit as firmly on the vehicle's roof as possible, then tighten the hardware in the center of the mount. It is recommend to position these mounts on the plastic gutter trim to prevent possible paint damage.

Once the mounts are in the correct position, remove the buffer and inspect the rack to make sure it is firm.



5x 1/4"-20 x 3/4" Socket buttons

5x 1/4" Flat washers

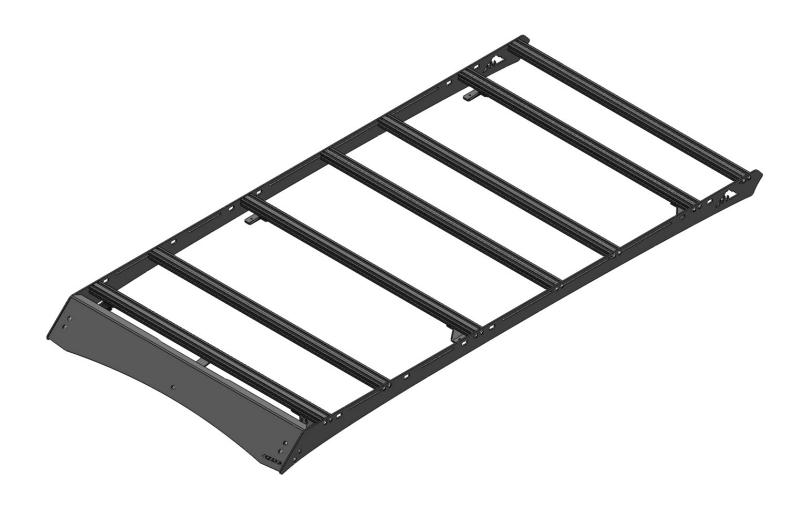
Place the fairing over the fairing brackets and fasten it to them using the supplied 1/4"-20 x 1/2" socket buttons and flat washers. Do not exceed 35 in-lbs. The hardware should be centered in the slots, but can be adjusted slightly up or down if needed. The bottom edge of the fairing should sit roughly 1/2" above the vehicle's roof and should not contact at any point.

TORQUE SPEC: 35 in-lb

Once the bracket hardware is tightened, move the fairing brace to the middle slot and install the final socket button and flat washer.

Tighten the hex bolt in the fairing brace under the front crossbar.





Required Components:

16x 1/4"-20 x 1" Socket buttons

16x 1/4" Flat Washers

4x Crossbars

Secure all of the remaining cross members to the rack system. Position according to your load requirements. Heavy loads should be evenly distributed across multiple crossbars are spaced accordingly.

