

## **MID-HEIGHT BED RACK**

INSTALL INSTRUCTIONS

## RDWARE CHECKLIST

Quantaties marked in blue may be used in the preassembly of front adjustable mounts. Exact hardware color counts may vary based on the options selected at checkout.

8 Hex bolt (3/8"-16 x 1")

40 Carriage bolt (5/16"-18 x 1.0)

Carriage bolt (1/4"-20 x 1")

40 Nylock nut (5/16"-18)

Nylock nut (1/4"-20)

3/8" Flat washer

8

40 5/16"

Flat washer

1/4" Flat washer













ACCESSORY

**BRACES** 



CROSSBARS









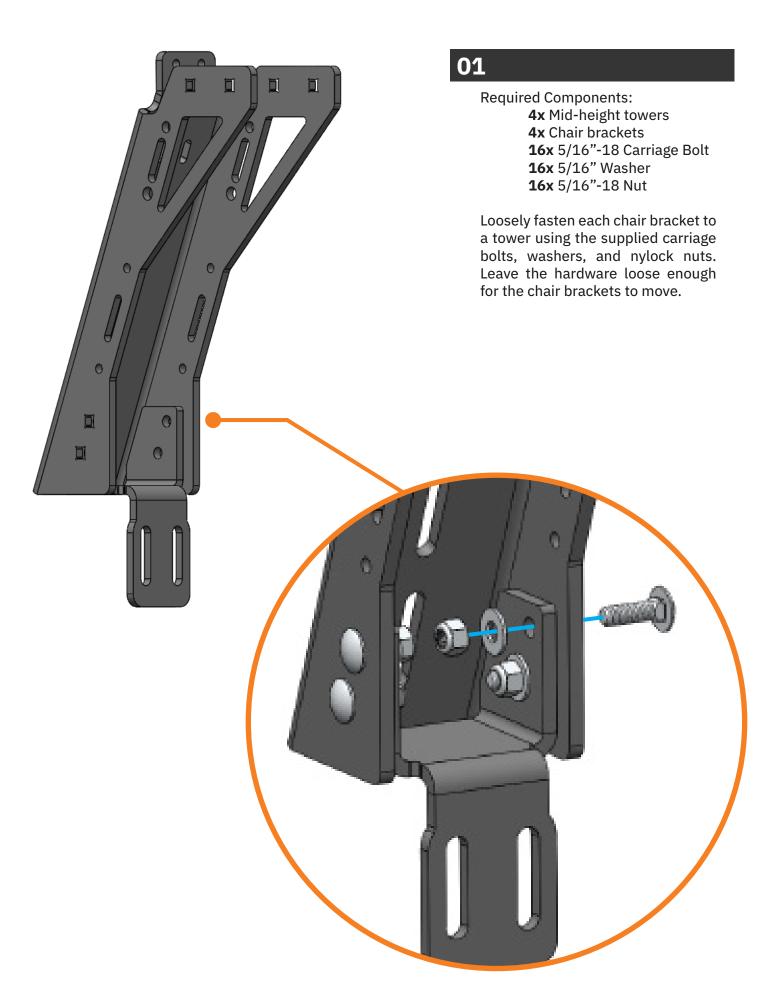








The below assembly images may differ slightly in appearance from actual product.



Required Components: **4x** Bed nut

Remove (or move) any existing accessories or tie-down points in the factory bed rail and insert two of the supplied bed nuts per rail. Space these approximately 42" apart along the length of the rail.

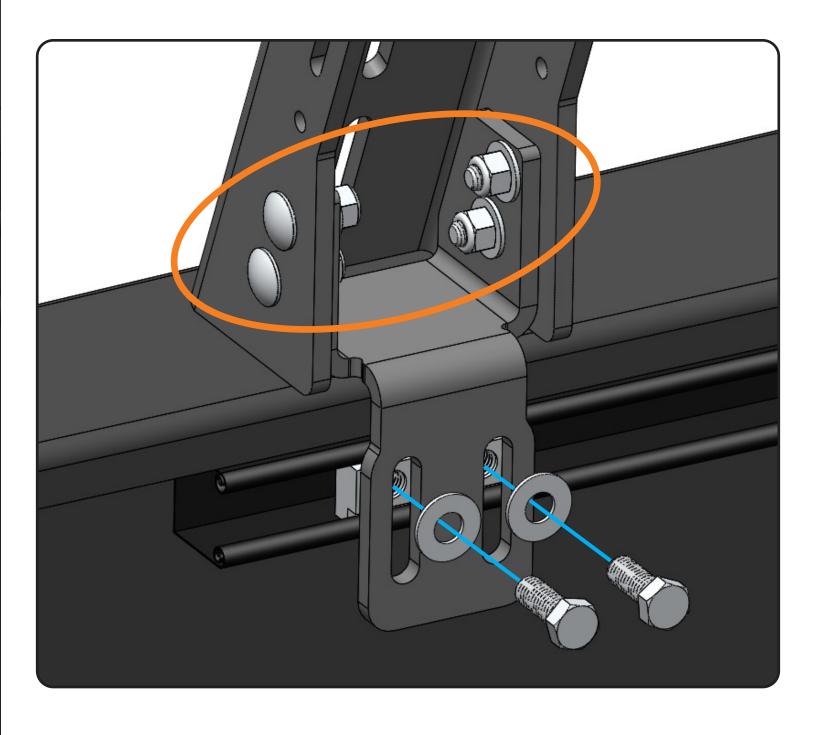
**Required Components:** 

**8x** 3/8"-16 x 1.0 Hex bolt

8x 3/8" Flat washer

Fasten each tower to the factory bed rail by bolting through the chair brackets into the bednut using the supplied 3/8"-16 x 1.0" hex bolts and corresponding washers.

With the towers sitting flat on the surface of the bed, finish tightening the 5/16" nylock nuts from step 01.



## 04

**Required Components:** 

**16x** 5/16"-18 Carriage bolt

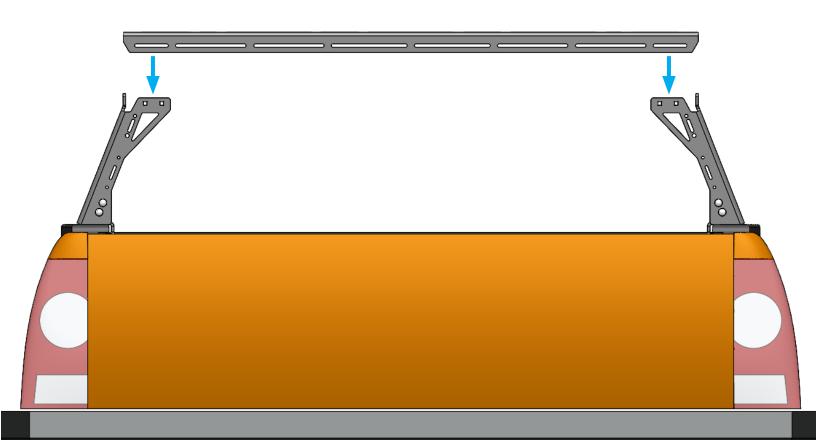
**16x** 5/16"-18 Nylock nut

**16x** 5/16" Flat washer

Insert a crossbar between the towers and center it by lining up the ends of the bar with the upward-facing flanges of the towers. Fasten with the supplied carriage bolts, washers, and nylock nuts.

Repeat this for the second set of crossbar and towers.





**Required Components:** 

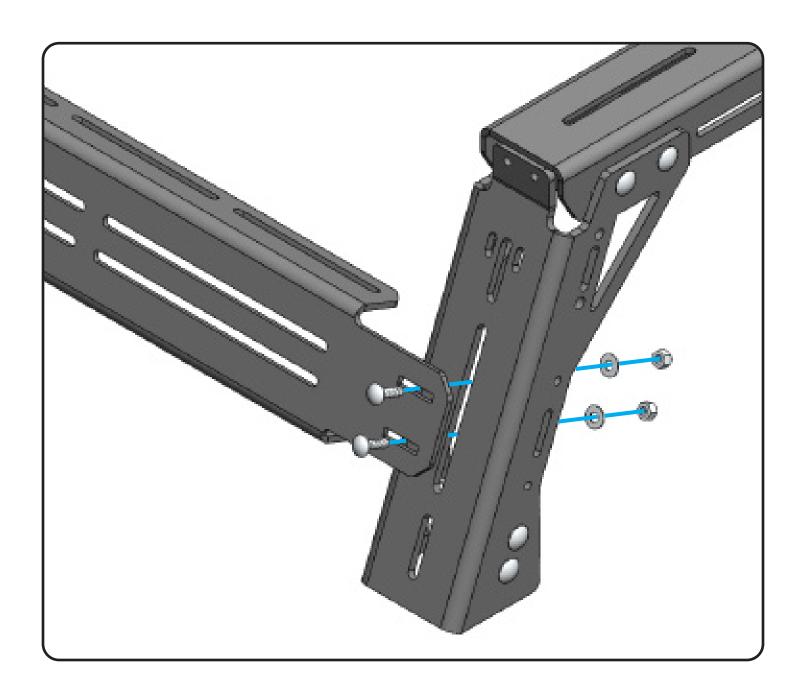
**8x** 5/16"-18 Carriage bolt

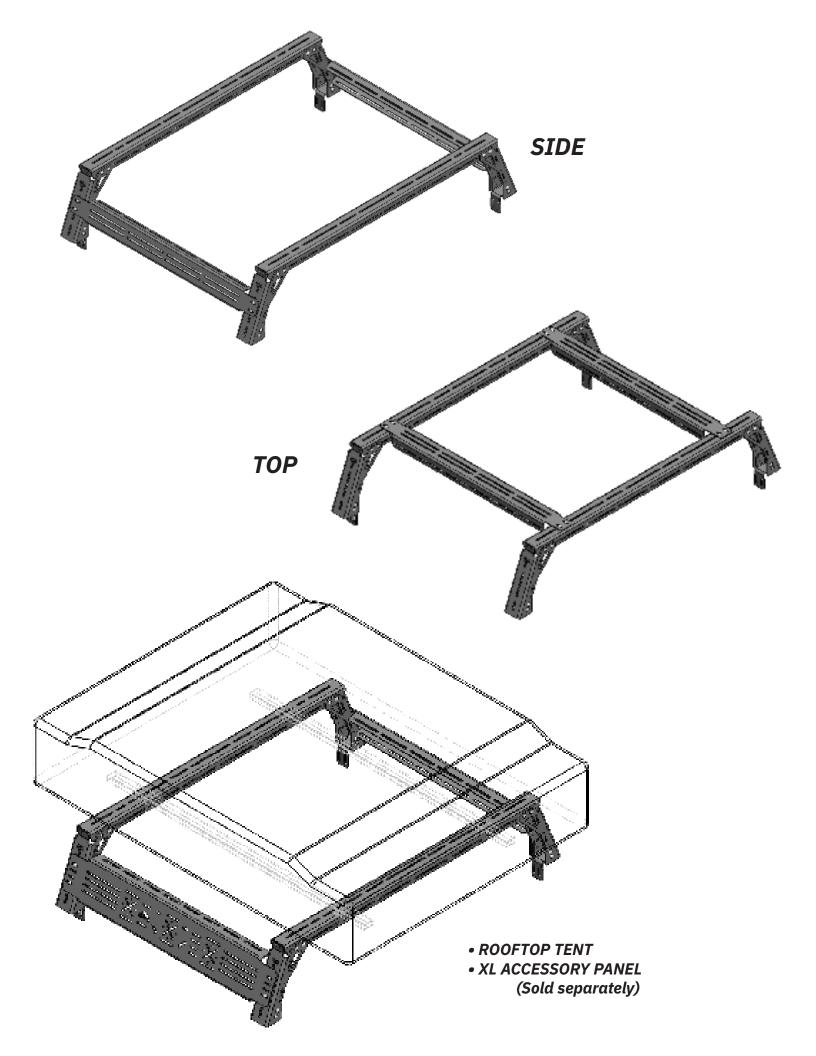
**8x** 5/16"-18 Nylock nut

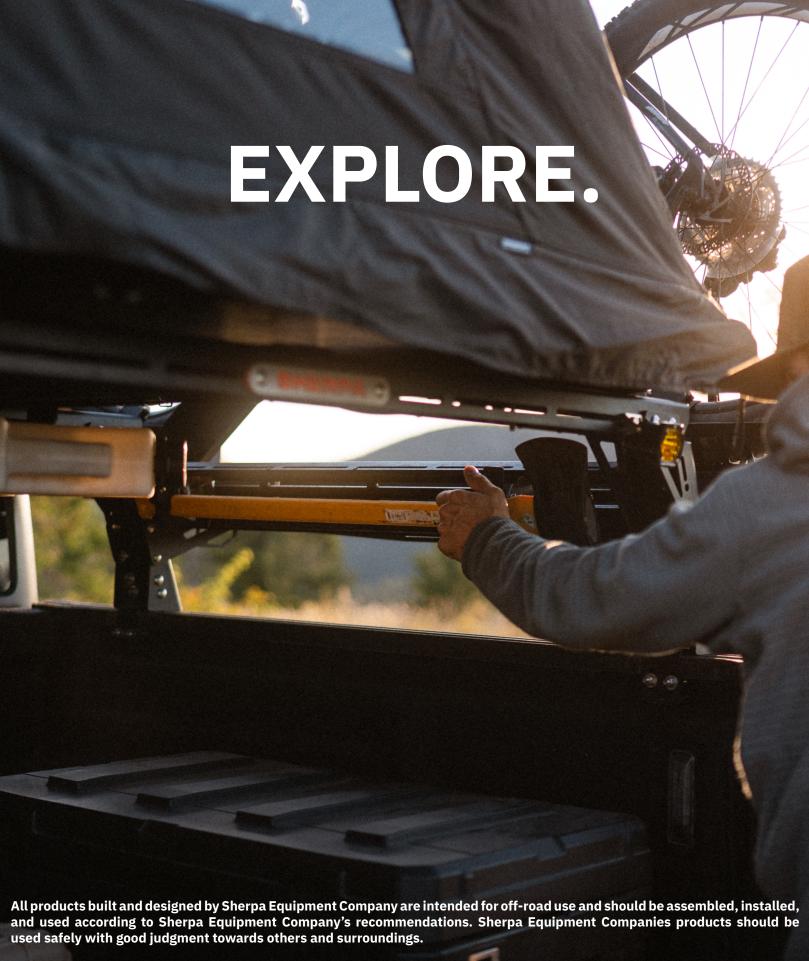
8x 5/16" Flat washer

Install the accessory braces along the length of the bed rack assembly using the supplied 1/4"-20 carriage bolts, washers, and nylock nuts.

These can be added to the sides of the towers or on top of the crossbars. Example configurations are supplied on the next page.







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