

MID - HEIGHT BED RACK

INSTALL INSTRUCTIONS

HARDWARE CHECKLIST

Quantaties marked in blue may be used in the preassembly of front adjustable mounts. Exact hardware color counts may vary based on the options selected at checkout.

Hex bolt (3/8"-16 x 1")

32Carriage bolt (5/16"-18 x 1.0)

Carriage bolt (1/4"-20 x 1")

8

32 Nylock nut

(5/16"-18)

Nylock nut (1/4"-20) 3/8" Flat washer

8

32

8

ACCESSORY CROSSBARS

5/16" Flat washer 1/4" Flat washer

















1

MID-HEIGHT TOWERS

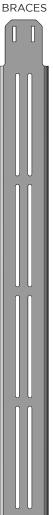


CHAIR BRACKETS



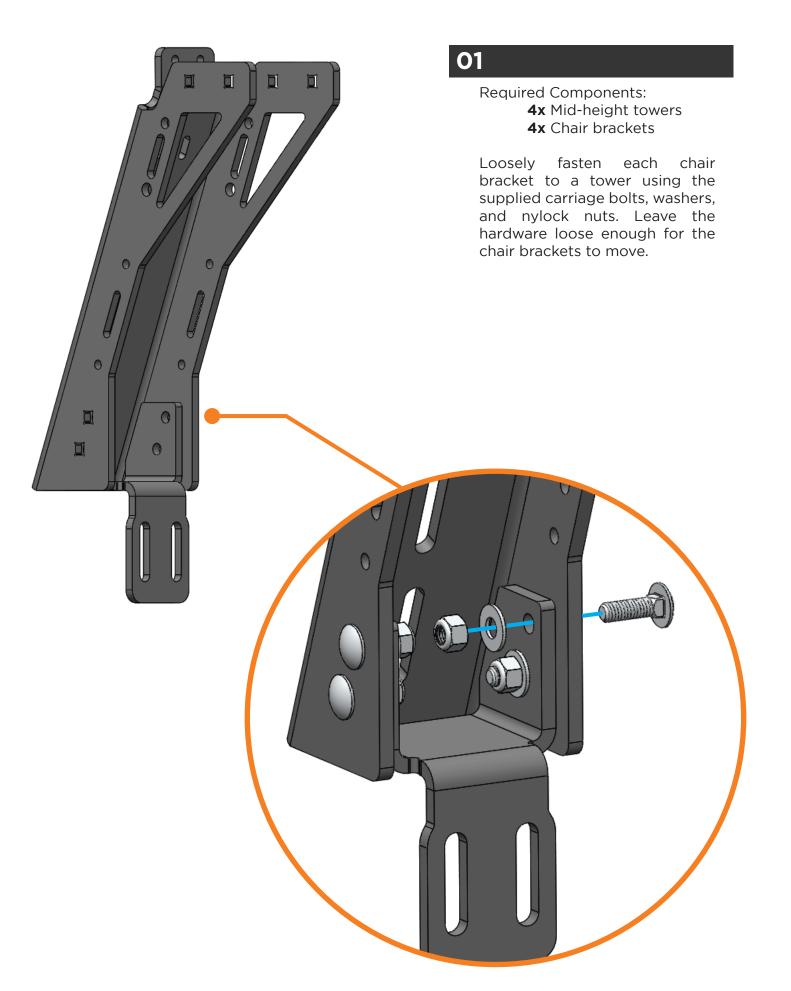












Required Components:

4x Bed nut

Remove (or move) any existing accessories or tie-down points in the factory bed rail and insert two of the supplied bed nuts per rail. Space these approximately 42" apart along the length of the rail.

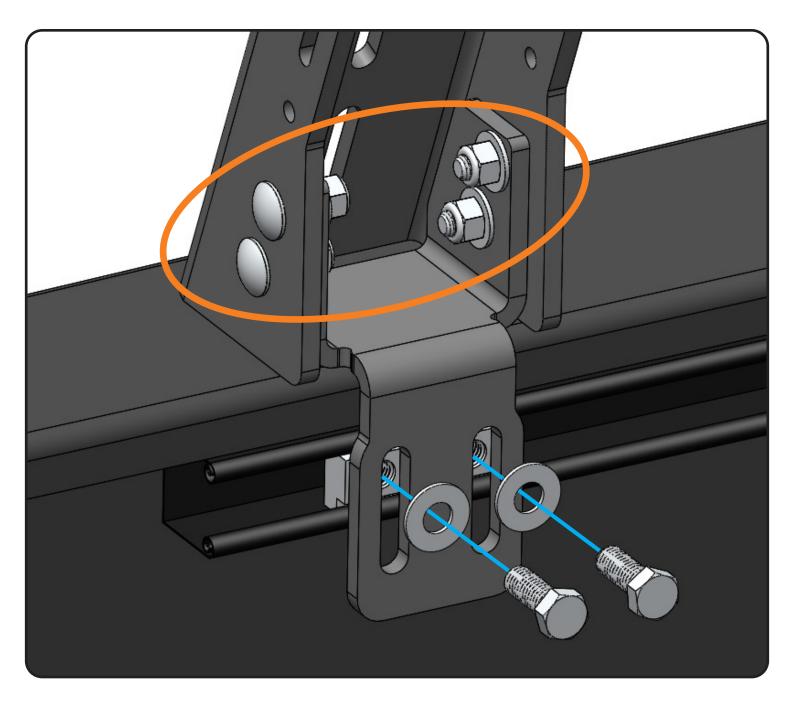
Required Components:

8x 3/8"-16 x 1.0 Hex bolt

8x 3/8" Flat washer

Fasten each tower to the factory bed rail by bolting through the chair brackets into the bednut using the supplied 3/8"-16 x 1.0" hex bolts and corresponding washers.

With the towers sitting flat on the surface of the bed, finish tightening the 5/16" nylock nuts from step 01.



04

Required Components:

16x 5/16"-18 Carriage bolt

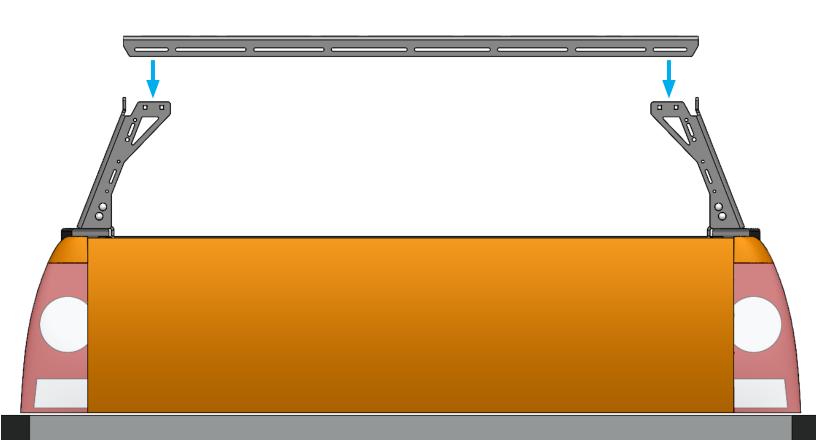
16x 5/16"-18 Nylock nut

16x 5/16" Flat washer

Insert a crossbar between the towers and center it by lining up the ends of the bar with the upward-facing flanges of the towers. Fasten with the supplied carriage bolts, washers, and nylock nuts.

Repeat this for the second set of crossbar and towers.





05

Required Components:

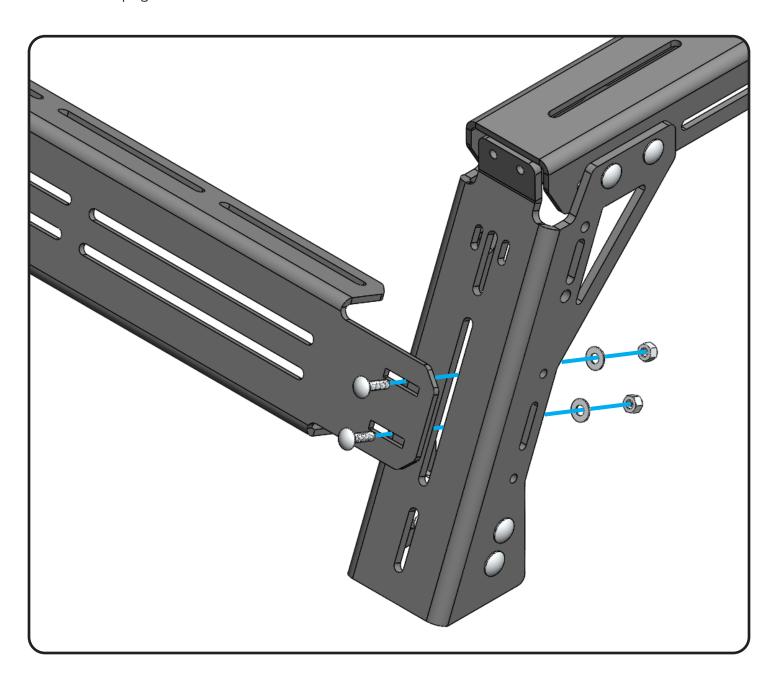
8x 1/4"-20 Carriage bolt

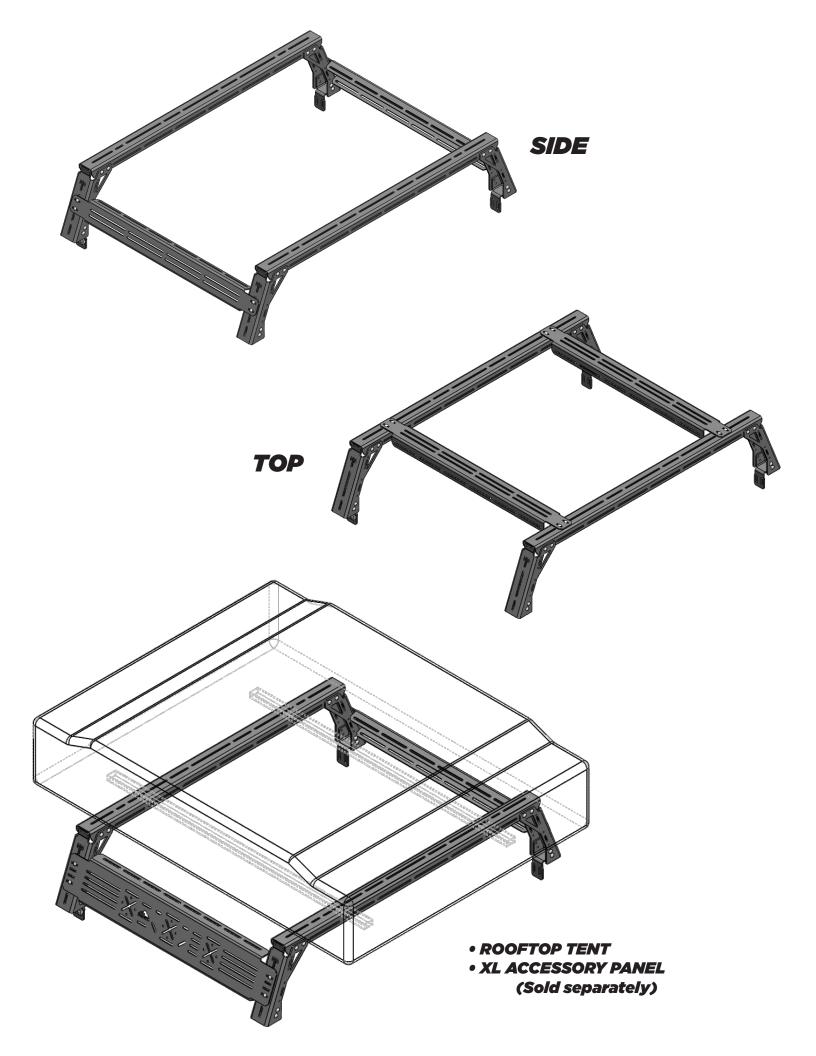
8x 1/4"-20 Nylock nut

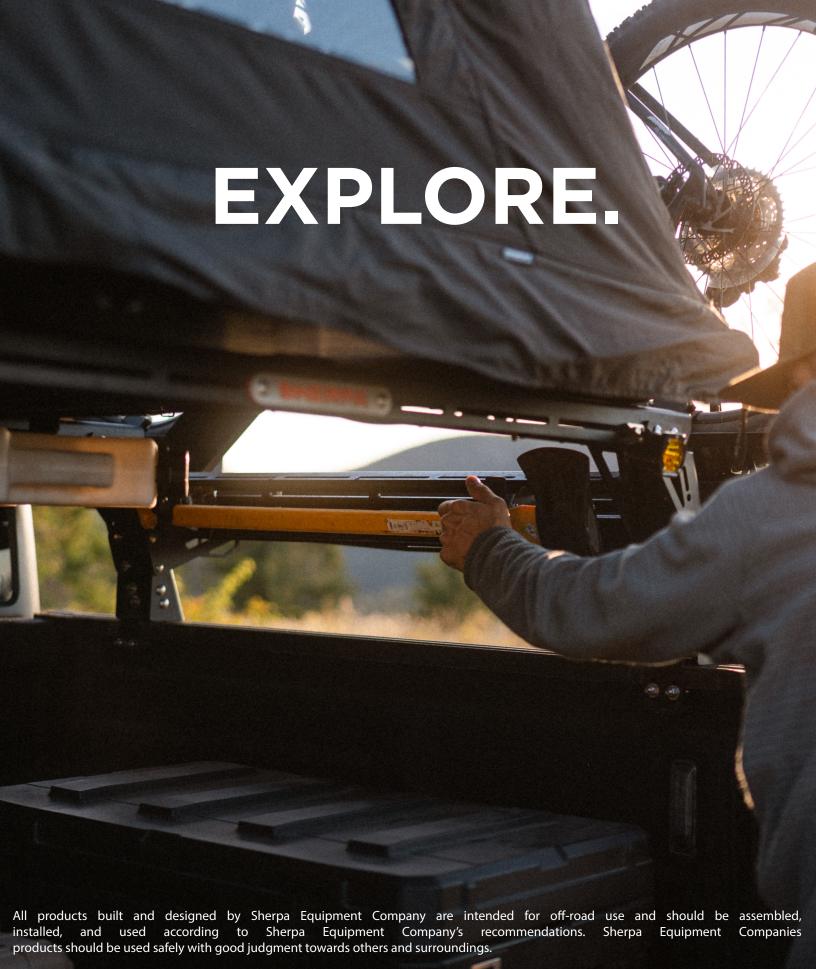
8x 1/4" Flat washer

Install the accessory braces along the length of the bed rack assembly using the supplied 1/4"-20 carriage bolts, washers, and nylock nuts.

These can be added to the sides of the towers or on top of the crossbars. Example configurations are supplied on the next page.







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