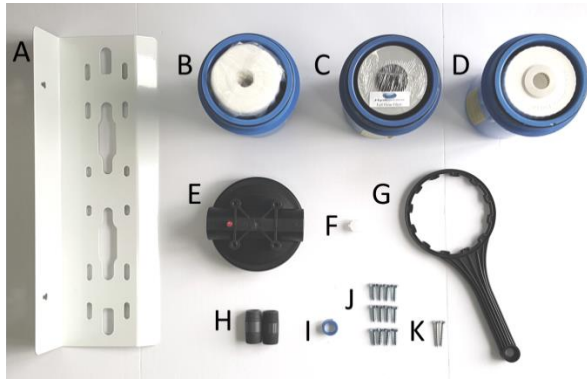




Wellmaxx

Installation, Use & Care Guide

Tools & Parts Needed



- A. Triple Mounting Bracket
- B. 3- 20" Housing
- C. 3 -Housing Lids (1 shown)
- D. Silicone Grease
- E. Housing Wrench
- F. 2 Connection Nipples
- G. Teflon® Tape
- H. 12 Lag Bolts
- I. 2 Wall Mount Screws
- Level
- Pencil
- 1/2" Nut Driver
- 7/16" Nut Driver
- Adapters from home pipe size to 1"

Filters shipping separately

Installation Requirements

- Install the system on main water line entering your location to treat the water for all outlets.
Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.
- Install in a location that is not susceptible to freezing temperatures as damage to the housings can occur. Install away from direct sunlight as prolonged exposure to ultra violet light can weaken plastic components.
- System dimensions are 27"h x 24"w x 9"d.
- The system needs to be mounted to a solid surface for use and safety.
- If your water pressure exceeds 70 psi, a pressure regulator must be installed and set at 70 psi or less.
- An optional bypass with additional shutoff valve(s) is recommended for convenience when changing your filters or needing to preserve filter life when using outdoor irrigation.

Installation Instructions

- *Use your mounting bracket, pencil and level to locate and mark your two wall mount locations.
- *Unthread the housing lids from the housings and line them up inlet to outlet, keeping the **red pressure release buttons** all on the same side, right or left (See Figure 1). The system can be set up left to right or right to left depending on the direction of the water's flow path.
***Red Pressure Release buttons will only be used when changing filters to alleviate pressure in the filter housing, before removing the lid.**
- *Use the Teflon® Tape provided to wrap each end of the two nipples in a clockwise direction overlapping the tape 5 to 6 times (See Figure 2).
- *Thread the taped nipples into the housing lids until tight (See Figure 1). Mount the housing lids to the bracket with the lag bolts provided (See Figure 3). Mount the bracket to your marked location using the wall mount screws provided.



Figure 1

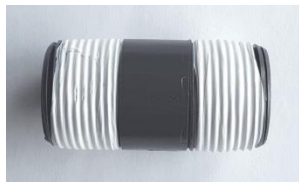


Figure 2



Figure 3

Connection Instructions

- *Installation of water shutoff valve at the unit is recommended for filter changes and for emergency shut off
- *Turn off water supply. Turning off your water heater is recommended.
- *Release water pressure by opening a faucet.
- *Attach water source to the inlet. Existing inlet pipe size smaller or greater than 1" will require an additional adapter.
- *Attach outlet. Existing outlet pipe size smaller or greater than 1" will require an additional adapter.

FILTER PLACEMENT: Remove the plastic wrappings from the filters and place the filters (labeled) in the following sequence **in order from inlet to outlet;**

Filter 1- Sediment Filter- WH-C20-PRE

This may need to be replaced more often to keep the other filters performing more efficiently, and/or if there is excessive sediment.

Filter 2- Iron, Manganese- WH-IRON

Filter 3- Hydrogen sulfides- WH-WM-POST

Using your finger, lubricate the surface of the O-ring, on each housing, with silicone grease provided in caps (See Figure 4). **NOTE:** *This step is important to ensure a proper housing seal.*

Thread each housing onto its lid and hand-tighten. Use wrench to make snug.

Close the open faucet. You may now turn your water on. Go slowly and check for leaks.

If water leaks at housings: Shut off water and release pressure. Tighten slightly with wrench. Do not over tighten. Re-apply silicon if leak persists.

If water leaks at fittings: Shut off water at the house water supply shutoff valve, disassemble, and begin Installation Instructions by re-taping the nipples.

Turn your water heater on.



Figure 4



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Filter Replacement Guide

Filter Replacement Instructions

- If pressure loss is noticed, the pre-filter (1st filter, WH-C20-PRE) needs to be replaced. This may need to be replaced more often to keep the other filters performing more efficiently, and/or if there is excessive sediment.
- If staining is noticed in the house, the iron filter (2nd filter, WH-IRON-FILT) needs to be replaced.
- Changes in the taste and/or odor of the water indicates it is time to change the post-filter (3rd filter, WH-WM-POST).

Filter Replacement Instructions

1. Turn off water supply or use bypass.
 2. Open a cold water faucet until water stops running. Leave faucet open.
 3. Press red pressure-relief buttons on top of each filter housing.
 4. Place a water receptacle under the unit. ie. A bucket or a pan.
 5. Use filter wrench, turning wrench to the left, to unscrew housing from lid (See Figure 1). Please note that they will weigh approximately 6-12 lbs. each.
 6. Remove bottom of housings by lowering straight down.
 7. Remove used filters from housings by placing your thumb in the center and your fingers on the outside of the insert (See Figure 2).
 8. Empty the water into your receptacle.
 9. Use a blunt edge. ie. butter knife or flathead screwdriver to remove large o-rings and wipe clean.
 10. Use your finger to liberally apply additional silicone grease provided to the surface of each o-ring. (See Figure 3).
- NOTE:** *This step is important to ensure a proper housing seal. Silicone is packaged in the small black plastic container.*
11. Unpack the new filters and remove the plastic. Place the filters in the proper sequence- see **FILTER PLACEMENT**
 12. Insert the new filters into the housings top up. The top is where the grommet is.
 13. The housings and their filters need to remain in line with your bracket, 1 through 3, inlet to outlet.
 14. Place housings, one at a time, level up to housing lids. Turn them to the right and hand tighten.
 15. Use filter wrench until snug.
 16. Slowly turn your main water feedback on until water returns to your open faucet.
 17. Check for leaks.

NOTE: *A carbon cartridge may contain carbon fines (very fine black powder). After installation, flush cartridges for 5 minutes before using the water*



Figure 1



Figure 2



Figure 3

Make note of your installation date and record your filter replacement dates

You can order refills at www.hydrocareusa.com. Save 10% on auto refill subscription.
Contact: HydroCare USA 888 967 9283 or email info@hydrocareusa.com.