

**Parts Required For All Engine Models:**

x1 Aluminum Pump housing - P/N: 271002018	\$397.99
x1 Pump Bearing - P/N: 267000900	\$89.99
x1 Outer Pump Seal - P/N: 293200089	\$22.99
x2 Main Pump Seal - P/N: 271002071	\$50.99
x2 Cone O-ring - P/N: 293300086	\$3.99
x1 O-ring - P/N: 293300090	\$7.99
x1 C-Clip - P/N: 293370038	\$12.99
x1 Pump Suction Tubes - P/N: 271000785	\$3.99
	<b>\$590.92</b>

**Impellers/Wear Rings Recommended For 215hp - 230hp Models:**

x1 Front Pump Wear Ring 159mm - P/N: 267000372	\$100.99
x1 Rear Pump Wear Ring 150mm - P/N: 267000897	\$100.99
x1 Front Pump Impeller - Solas 9/14 - P/N: SRZ-FY-09/14	\$1,000.00
x1 Rear Pump Impeller 12/14 - P/N: 267001046	\$469.99
	<b>\$1,671.97</b>

**Impellers/Wear Rings Recommended For 255hp - 260hp Models:**

x1 Front Pump Wear Ring 159mm - P/N: 267000372	\$100.99
x1 Rear Pump Wear Ring 155mm - P/N: 267001036	\$100.99
x1 Front Pump Impeller - Solas 9/14 - P/N: SRZ-FY-09/14	\$1,000.00
x1 Rear Pump Impeller 12/19 - P/N: 267000940	\$469.99
	<b>\$1,671.97</b>

**Impellers/Wear Rings Recommended For 300hp Models:**

x1 Front Pump Wear Ring 161mm - P/N: 267000917	\$100.99
x1 Rear Pump Wear Ring 155mm - P/N: 267001036	\$100.99
x1 Front Pump Impeller - Solas 9/14 - P/N: SX-FY-09/14	\$1,000.00
x1 Rear Pump Impeller 12/19 - P/N: 267000940	\$469.99
	<b>\$1,671.97</b>

**Tools required for installation/maintenance:**

Female 22 Spline Tool - P/N: 529035892	\$71.99
Male 22 Spline Tool - P/N: 529035820	\$58.99
Male 28 Spline Tool - P/N: 529035956 (Included with Solas impellers)	\$65.99
	<b>\$196.97</b>

**Total Not Including Tools** **\$2,262.89 CAD****Total Including Tools** **\$2,393.87 CAD**