



MAGIC-FLIGHT  
MD BOX  
FLIGHT GUIDE



MD BOX



MD NOIR

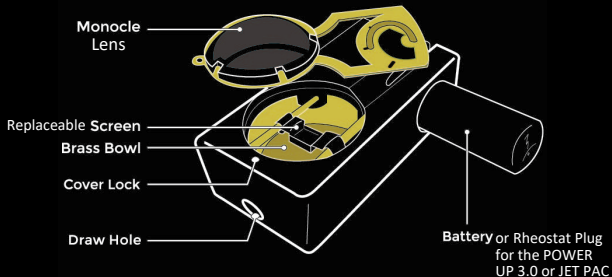


# INTRODUCTION

Welcome to the MD BOX Flight Guide. This guide is designed to lead you and encourage creative exploration.

You'll discover the benefits and nuances of this powerhouse device especially designed to make concentrates easy. You will become a dab expert with your MD BOX, we affectionately refer to as the *DOC BOX*.

# INTRODUCTION



\* NOTE: MD BETA DAB BOX does not have brass bowl

# MATERIALS

**MD BETA** - solid Maple hardwood with brass fittings & infused with non-toxic India ink

**MD NOIR** - solid Maple hardwood with brass fittings, lined with a brass bowl & infused with non-toxic India ink

**MD BOX** - solid Walnut hardwood with brass fittings, lined with a brass bowl & finished with food-grade mineral oil

- Brass lid with optical-grade MONOCLE magnification lens inset
- Replaceable screen made of surgical grade 304 stainless steel
- Draw Whip is FDA Food Grade Silicon Tubing with Brass Tips

# QUICK START GUIDE

- The MONOCLE LID can be closed or open during use.
- Apply a TINY dab to the screen, enough for a single hit, BEFORE engaging Power & you may then leave the lid open or closed...
  - Begin to draw immediately, just before engaging Power.
- **OR** you may wish to leave the lid open, engage Power & then apply a TINY dab (*like a traditional dab rig*).
  - Begin to draw immediately, once you lightly touch the hot screen with your dab.
- Your dab will vaporize INSTANTLY, do not to hesitate your draw.
- ALWAYS USE THE DRAW WHIP or try one of our popular BUBBLERS (*Water Filtration*) !

# QUICK START GUIDE

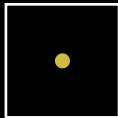
- The MD BETA BOX has a fixed screen that can be removed.
- The **MD REPLACEMENT SCREEN** restores any of three DAB BOX styles (*MD BETA, MD NOIR & MD BOX*) to its original functionality.
  - Simply unclip to remove & clip in to replace
  - DO handle the screens gently.
- You may use a variety of different types of concentrates including: wax, shatter, batter, crumble, diamonds, ice hash, rosin, shatter, budder & more.
  - Recommended: *a more creamy consistency to easily measure/apply a TINY amount.*
- Applying excess dab will ONLY create a mess & waste material.

# QUICK START GUIDE

- You want to apply a tiny dab, so you draw in all the material at one time.
- Excess will create a mess & waste material.
- BURN-OFF any remaining traces of residue after each use.
- DO handle your MD screens gently.

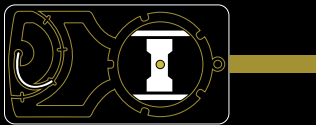


# QUICK START GUIDE



Swivel the MONOCLE LID open. Gently load a TINY amount of dab material (*enough for one hit*) in proportion to above center of the screen. Experiment to find your sweet spot.

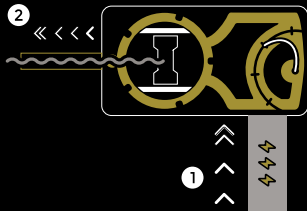
# QUICK START GUIDE



Swivel the MONOCLE LENS closed (*or it can remain open*) & ALWAYS insert the DRAW WHIP into the DRAW HOLE.

- Alternatively: you may prefer to pair with a BUBBLER option (*Orbiter, UFO or Bottle Rocket*) attachment for the smoothest vape experience.

# QUICK START GUIDE



- 1) Insert power supply into the chamber on the side:
  - A) Magic Flight Rechargeable AA Battery & press in to engage
  - B) Rheostat & push the button to engage
- 2) Begin to inhale immediately & continue drawing at a quick rate until your draw is complete. All vapor should be captured in one breath. DO NOT PAUSE.

# BATTERY SAFETY

- Recommended: Use **MAGIC FLIGHT RECHARGEABLE AA BATTERIES**
  - *(not intended for use with any other unapproved electronic devices or appliances)*
- Insert positive nipple end of battery into the side chamber of the BOX.
  - *Press in battery to engage power.*
  - *Release pressure to disengage power.*
- Disengage the battery from the MD BOX when not actively vaporizing.
  - *Cap batteries with the black protective caps when not in use.*
  - *DO NOT use battery if too hot. Remove & let cool.*
  - *Improper storage, prolonged use or contact with other batteries or metal can lead to overheating & damage the battery.*
- The MD BOX will only work with NiMH batteries, 2000 mAh or higher
  - *If using 3rd party batteries, the entire outer label & any adhesive must be removed to ensure proper contact.*

# LOAD & DRAW

The MD BOX is exclusively intended for use with herbal concentrates that melt down to a liquid.

- *These types of concentrates fully vaporize & leave no plant matter residue behind on the screen.*

While we recommend only using herbal concentrates that melt down to a liquid, other types of concentrates can also be used.

- *This may however, sometimes leave small amounts of ash in the screen which can be gently swept clean with Magic Flight's Cleaning Brush (sold separately).*

# LOAD & DRAW

USE A TINY DAB... *SINGLE HIT only! Overloading the screen leads to a waste of your concentrate material & only makes a mess!*

Begin to draw IMMEDIATELY... *just before engaging the battery or rheostat & continue to until there is no more visible vapor.*

*The inability to capture all of the vapor that is formed in one breath is a sure sign that you've overloaded your screen with too much concentrate material.*

The screen is not meant to be scraped... *if your material is sticky, engage the power before use to warm the screen prior to loading your material.*

*Doing so will allow your concentrate to slide on & absorb optimally into the screen before vaporization.*

# BURN-OFF

**AFTER EACH USE...** simply BURN-OFF any excess concentrate to clear the screen, reduce build up & maintain optimum taste.

**To BURN-OFF...** after each hit, be sure to engage your power for a few seconds. This will heat up the screen & burn away any residue to clear the screen before your next use & maximize the longevity of your screen.

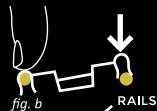
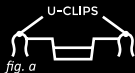
**Replacing the SCREEN:** It is time to replace the screen when the screen turns ashy white, or if it breaks or sometimes the performance may decrease.

➤ *Replacement time depends on usage... 1-3 months or longer.*

# REPLACING SCREENS

## SCREENS ARE FRAGILE - BE CAREFUL

- 1 Remove old screen & clean all residue from the rails
- 2 Prepare your new screen by making sure the U-CLIPS are facing straight down (*see fig. a*)
- 3 Align each clip with the rails & press each clip onto the rail with your finger (*see fig. b*)
- 4 Make sure the clips are fully seated on the rails (*see fig c.*)





# CLEANING

## MD BOX

Perform BURN-OFF... *Once the screen has cooled down, remove the screen.*

Clean the RAILS... *Dip a Q-Tip in Isopropyl Alcohol (ISO) & gently wipe the rails clean. Then wipe down the inside of the brass bowl.*

*If there's residue on the MONOCLE LENS, you can use a bit of ISO on it as well.*

BUILD-UP on the rails can impede heating...

*Avoid building residue on your rails, always load a tiny dab...enough for single use.*

*For Best Results: DON'T OVERLOAD material onto the screen*

# CLEANING

## WHIP

Soak in hot water for about 5 minutes to loosen buildup inside of the whip.

Hold securely from brass end and squeeze residue out of the open end like toothpaste. Apply continuous pressure as you work your fingers along the length of the whip.

Dry whip thoroughly & re-insert & enjoy your LAUNCH!

# DIAGNOSTICS

When your battery has lost its juice, insert it in to your charger to recharge.

- It generally takes between 2-4 hours to fully charge.
- Batteries do have a limited life & need to occasionally be replaced.
  - Depending on usage, suggested battery replacement is every 4-6 months.

# ABOUT MAGIC FLIGHT

Magic Flight began in 2009 with the introduction of the LAUNCH BOX for *Dried Herb* & then the MD BOX for *Concentrates* to literally help others able breathe easier in their lives because of what we do in ours. Our quality materials, solid construction, reliability & meticulous attention to detail to deliver the cleanest vape possible.

Our products are the result of our conviction to make functional art that is beautiful, useful & sustainable.

The MD DAB BOX for Concentrates is handmade in San Diego, California by talented local artisans who infuse their handcrafted work with love & care.

# CONNECT WITH US

We're eager to hear your story. Stay connected by visiting us on:



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# ORBITER

COOL YOUR VAPOR TO PERFECTION

Includes 2 Whips that connect to both the LAUNCH BOX & MD BOX

Featuring a shower head style diffusion through water

At only 4.25" tall, the Orbiter is minimal in footprint but mighty in performance

**HANDMADE WITH LOVE IN CALIFORNIA**

