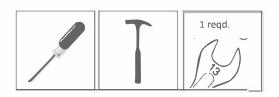
KETTLER

OUTDOOR FOOSBALL TABLE MODEL 7399-600



KETTLER® International Inc. • 1355 London Bridge Road • Virginia Beach, VA 23453 USA www.kettlerusa.com info@kettlerusa.com

Please do not return this product to the store.
Contact KETTLER® for parts and service: call toll free 866.804.0440 or send email to parts @ kettlerusa.com.





ATTENTION: Images in manual may vary from product

Before Assembly

Before assembling or using the foosball table, please read the following instructions carefully. They contain important information for use and maintenance of the equipment as well as for your personal safety. Keep these instructions in a safe place for maintenance purposes or for ordering spare parts.

All KETTLER® products are designed in accordance with the latest safety regulations and undergo a constant process of quality control during manufacturing. The knowledge gained in this process is used to constantly improve and develop our products. In order to offer our customers the very best in product quality, we reserve the right to make technical changes at any time. In spite of this, should you have any cause for complaint, please contact KETTLER®.

Note on Safety

- The foosball table should be used only for its intended purpose, i.e. for playing with suitable balls.
- All other uses are prohibited and may be dangerous. The manufacturer cannot be held liable for damage or injury caused be improper use of the table.
- Damaged or worn components may endanger your safety or shorten the lifespan of the foosball table. Replace worn or damaged components immediately and remove the table from use until this has been done. Use only spare parts manufactured by KETTLER®.
- The foosball table complies with all safety regulations. Incorrect repairs, alterations to the design (removal of original parts, addition of other components etc.) may endanger the safety of the user.
- Instruct other persons (in particular children)
 using the table in its correct use, and draw their
 attention to any potential source of danger,
 especially when setting up or dismantling the
 table.

- Caution: During assembly, keep all items out of children's reach (choking hazard-contains small parts).
- Regularly check all screws, bolts etc. to ensure they are in good condition.
- Warning: This is a heavy product. Do not attempt to move or maneuver without adequate help and safety measures. May result in injury. Children should not move table.

Handling the Equipment

- Do not use the foosball table until it has been fully and correctly assembled and checked.
- Set the table up on a level surface.
- When not playing or storing the table, always use the included protective cover.
- Do not use corrosive or abrasive materials to clean the equipment. Ensure that such materials are not allowed to pollute the environment. In most cases a damp cloth is sufficient.
- Waste disposal: KETTLER® products are recyclable. At the end of its useful life, please dispose of correctly and safely complying with your local facilities and guidelines.
- Once the table is assembled it may not fit through your doorways. For this reason you should assemble the table where you intend to use the table. Should you wish to move the table some disassembly may be required.

Before Assembly (continued)

General Assembly Instructions

- The equipment must be assembled with care by two adults.
- Separate all the parts including the hardware.
 Compare quantities with the package contents section and that all items are undamaged. If there are any problems, please contact KETTLER®.
- Before assembling the equipment, study the drawings and photos carefully then assemble in the order shown.
- Please note that there is always a danger of injury when working with tools or doing manual work.
 Therefore, please be careful during assembly.
- Ensure that your working area is free of possible sources of danger, for example don't leave any tools lying around. Always dispose of packaging material in such a way that it may not cause any danger.
 There is always a risk of suffocation if children play with plastic bags!
- The fastening items required for each assembly step are shown at the beginning of the step. Use the fastening items exactly as instructed.

- Bolt all the parts together loosely at first, and check that they have been assembled correctly. Then use spanner for final tightening. Then check that all screw connections have been tightened firmly.
- For technical reasons, we reserve the right to carry out preliminary assembly work (e.g. addition of tubing plugs).
- Please keep original packaging, so that it may be used for transport at a later date, if necessary.
 Goods may only be returned after prior arrangement and in packaging that is safe for transportation (in the original box if possible). It is important to provide a detailed defect description/damage report.

Package Contents



Number Included-1



Number Included-8



Number Included-2



Number Included-2



Number Included-1



Number included: 5x Cork Balls 10x Resin Balls

Package Contents (continued)



Number Included-8



Number Included-8 (M8 Hexflange nut)



Number Included-8 (M8x40 Carriage Bolt)



Number Included-6 (M2.8 X 11.5 Screw)



Number Included-44 (M4 X 25 Screw)



Number Included-4 (M3.9X35 Screw)



Number Included-10x Color 1 10x Color 2



Number Included-2x Color 1 2x Color 2



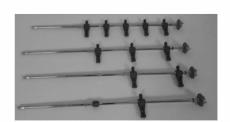
Number Included-8



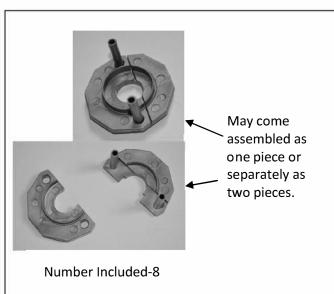
Number Included-4



Number Included-8



Number Included-1 Set Color 1 1 Set Color 2





Number Included-2

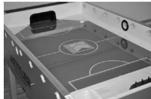
Step 1



2 each required



1 required



1 required



1 required

Leg Assembly



A

Place legs inside cabinet.



B

Ensure holes in side of cabinet align with holes in leg. Install large resin washers and carriage bolts from the outside in towards leg.(B)



C

Using hammer, lightly tap bolt heads into side(C), ensuring they are flush with the large washer.

Step 1 (continued)



D

Place hexflange nuts onto carriage bolt ends and tighten.



E

Screw floor leveler into leg post.

REPEAT STEP 1 A-G FOR EACH LEG

Assembly Pictures Similar

Step 2 Setting the table upright

IMPORTANT: Have two people complete Step 2.





Turn the table onto its feet to prepare for the next assembly step.

Warning: This is a heavy product. Do not attempt to move or maneuver without adequate help and safety measures. May result in injury.

Step 3 Rod Assembly



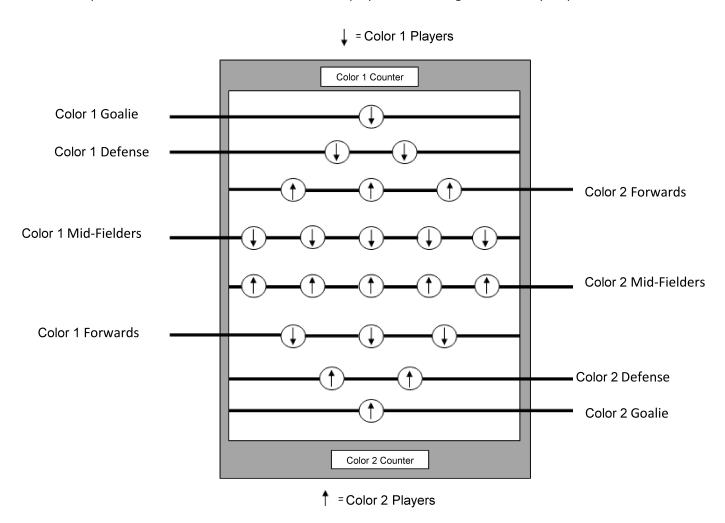
The foosball table comes with 4 telescopic rods for each team.

2 sets required

The bar scheme is as follows:

Rod with 1x player color 1 (Goalie)
Rod with 2x players color 1 (Defense)
Rod with 3x players color 2 (Forwards)
Rod with 5x players color 1 (Mid-Fielders)
Rod with 5x players color 2 (Mid-Fielders)
Rod with 3x players color 1 (Forwards)
Rod with 2x players color 2 (Defense)
Rod with 1x player color 2 (Goalie)

Take special care to ensure the direction that the player faces during this assembly step.



Step 3 (continued)



Insert Goalie into first rod holes at the end of table. Insert rod end without bushing by tilting rod as shown.



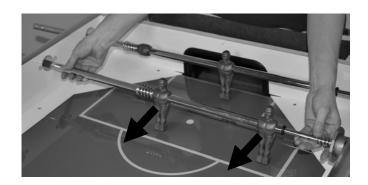
Ensure that player faces direction of the arrow as shown.

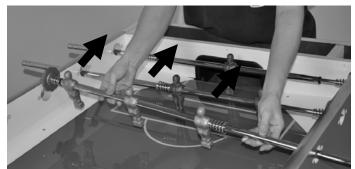


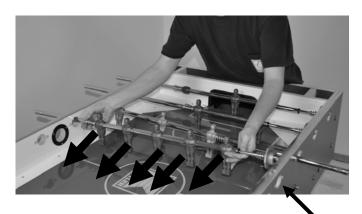
Insert the opposite end with bushing into rod hole lining pins with screw holes in cabinet.

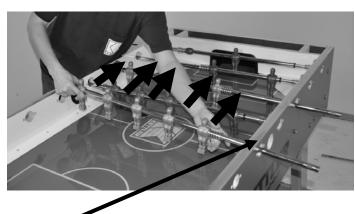
REPEAT STEP 3 A-C FOR EACH ROD AS **SHOWN BELOW**

Use the diagram on Page 6 for additional assistance.

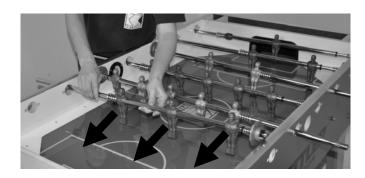


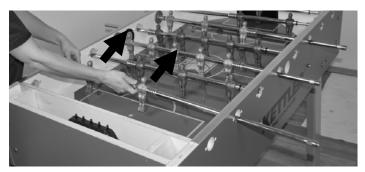






SKIP BALL DROP HOLE







Step 4

Rod Bushing Assembly







16 required M4 X 25





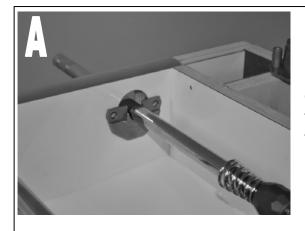




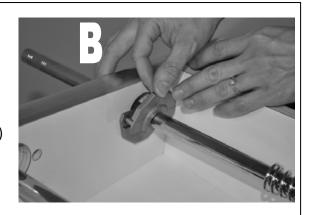
May be necessary to complete before proceeding with Step 4

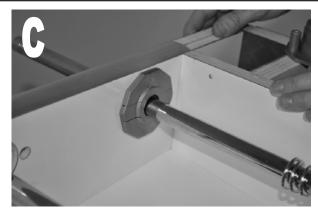


8 required



Insert the 2 part inner bushing in the open cabinet hole (which has the rod extending through) as shown. (A, B)





Ensure that it is flush with the inside of the cabinet wall. (C)



Install the outer bushing with pins on the outside of cabinet, lining it up with pins from inner bushing. (D)

Ensure that it is flush with the outside of the cabinet wall. (E)



Step 4

Rod Bushing Assembly (Continued)



Using 2 of the M4 x 25 screws, fasten the bushing into place.



REPEAT STEP 4 A-G FOR EACH ROD

Step 5 Rod Bearing Assembly



8 required

16 required M4 x 25

8 required

On the opposite cabinet hole, slide bearing over the end of rod. (A,B)





Insert the end cap into hole. (C)

Ensure that it is flush with the cabinet's wall. (D)





Using two M4x25 screws, fasten the end cap into place.

REPEAT STEP 5 A-E FOR EACH ROD

Step 6 Rod Handle Assembly





Place the rod handle onto the end of the telescopic rod. (A)

Lightly tap handle using a hammer until the handle end reaches the line on the rod closest to the table. (B)



REPEAT THE STEP 6 A-B FOR EACH ROD

Step 7 Ball Drop Assembly



3 required M2.8 x 11.5



1 required



Locate the ball drop assembly hole on the side of cabinet wall. It will be directly in the middle of table and will have 3 punched pilot holes surrounding it. (A)



Place ball drop into the hole. (B)

Ensure that the screw holes align with the pilot holes. (C)





Using three M2.8 x 11.5 screws, fasten the ball holder to the table. (D,E)



REPEAT STEP 7 A-E FOR THE BALL DROP ON THE OTHER SIDE OF THE TABLE

Step 8 Counter Assembly



2 required M3.9 x 35



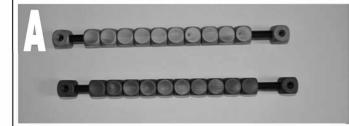
10 required



2 required



1 required







Build color 1 and 2 counters.
Separate the color 1 and color 2 cubes with screw holes; these need to be installed at each end of the counter rods. Place all like colored cubes on counter rod with cubes having screw holes on each end of both rods. (A, B)

Place color 1 counter into slot on shroud behind the color 1 goalie. (C)



Using two M3.9x35 screws, fasten the counter to shroud. (D)

REPEAT STEP 9 C-D FOR Color 2 COUNTER.

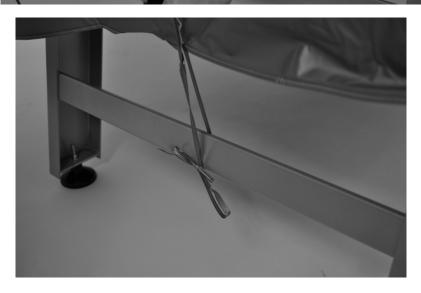
FOOSBALL TABLE COVER





The foosball table comes with a cover included when purchased. Always cover your foosball table when not using. This protects the table from the elements and increases the life of the product to provide many years of enjoyment!

The cover is equipped with a Velcro side opening for ease of use and a tie down to ensure that the cover stays in place.



Limited Warranty

THERE ARE NO WARRANTIES, EXPRESSED OR IMPLIED, MADE BY EITHER THE DISTRIBUTOR OR THE MANUFACTURER ON KETTLER® PRODUCTS, EXCEPT THE MANUFACTURER'S LIMITED WARRANTY AGAINST DEFECTS IN MATERIAL SET OUT BELOW:

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This warranty gives you specific legal rights. Should this product become defective due to material within the warranty period, contact KETTLER® Parts & Service Dept. by phone at 866.804.0440, fax at 757.563.9273, or e-mail at parts@kettlerusa.com.

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Log onto www.kettlerusa.com/warranty and register your **KETTLER®** Foosball Table Warranty online!























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