

# Return Duct Kit

Part No. 4028610

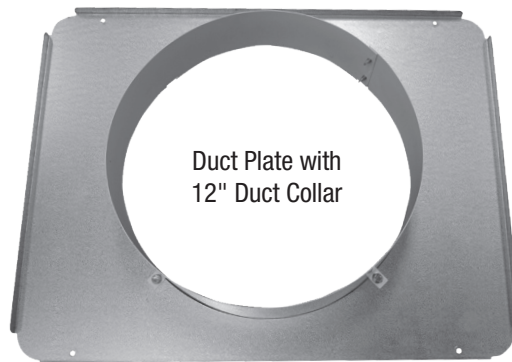
X 4 self-threading  
Hex screws



X 4 self-drilling  
Hex screws



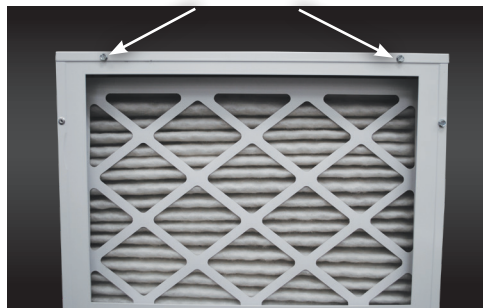
## Parts Included:



**Tools Required:** 5/16" Hex driver and drill.

**CAUTION!** Before installing duct kit, disconnect dehumidifier from electrical power and disconnect duct work if previously installed.

**Step 1:** Remove two screws from top of unit as shown.



**Step 2:** Remove backing paper from foam strip and attach around the perimeter of the air intake opening. Foam should be flush to the edge of the opening.

Note: It is best to start at the bottom left corner and work clockwise around the opening. Extra length can be overlapped or trimmed to fit.



OVER



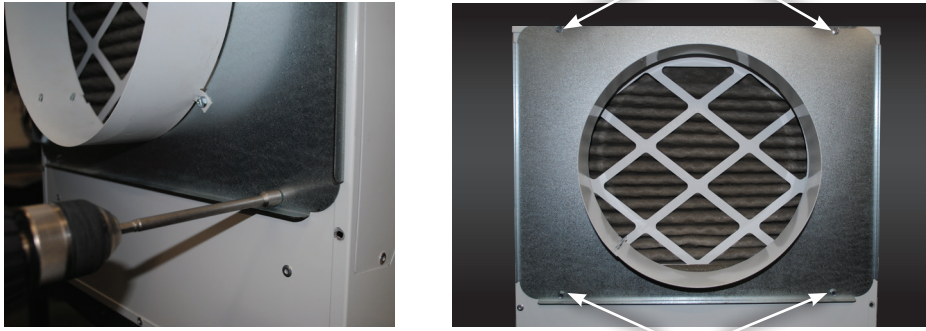
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TS-711 1/18 Rev C

**Step 3:** Using the self-drilling Hex screws, attach the duct plate with collar to the dehumidifier. Attach the top two screws first. On the top, the duct plate with collar will attach where the screws were previously removed. On the bottom, the duct plate will require new holes drilled into the unit. Do not over tighten the screws.



Note: 3/5" foam tape can be used to wrap around the duct collar to provide a seal between the duct collar and the duct plate (optional).

**Step 4:** Attach ducting as needed.