

TECHNICAL DATA SHEET **APPLE ASEPTIC PUREE**

| PRODUCT NAME | APPLE PUREE | | | | |
|--|--|----------------------|---|-------------|-----------------------|
| PRODUCT DESCRIPTION | Natural product, undiluted, not concentrated, not fermented, preservative-free, obtained from the disintegration and sieving of the edible fraction of the ripe, healthy and clean apple fruit. | | | | |
| DAWAATERIAL ORIGINI | Naturally fat-free and cholesterol-free, low content in sodium. Chile. | | | | |
| RAW MATERIAL ORIGIN | | | | | |
| PRODUCT COMPOSITION | Apple puree reconstituted from concentrate. | | | | |
| CONDITIONS UPON RECEIPT OF THE FRUIT | The vehicle (floors, ceilings, tarps, etc.) and the packages must be clean and in good condition, to guarantee the preservation of the desired characteristics of the fruit. Likewise, the personnel transporting the products must comply with the minimum food-handling requirements, such as cleanliness, refrain from using jewelry at the time of unloading, etc. Raw material (fruits) arriving to our production facilities is selected by quality control and either accepted or rejected. Fruits are accepted at their optimum state of maturity, healthy, fresh looking and with a firm consistency, free of insect attacks and diseases impairing the internal quality of the fruit, free of any abnormal external humidity and of any strange odor and /or flavor. After, fruits are cleaned and disinfected. Non-compliance with any of the above-mentioned aspects can be cause of rejection of the raw material. | | | | |
| PROCESS DESCRIPTION | Receipt of raw materials, weighing, cleaning and disinfection, pureeing, refining, pasteurization, aseptic packaging, labeling, packaging, storage, distribution. | | | | |
| CRITICAL CONTROL POINTS | Mixing phase (pH) Pasteurization (Temperature and holding time) Peroxide (Only applies for shelf stable product) | | | | |
| | | PHYSICOCH | EMICAL CHAR | ACTERISTICS | |
| DESCRIPTION | | UNIT | MINIMUM | MAXIMUM | TESTING METHOD |
| SOLUBLE SOLIDS TO 20 °C | | °Brix | 16.0 | 18.0 | NTC 440 Year1971 |
| pH TO 20 °C | | - | 3.20 | 3.50 | NTC 4592 Year 1999 |
| ACIDITY | | % Citric acid m/m | 0.40 | 0.96 | NTC 440 Year 1971 |
| MICROBIOLOGICAL CHARACTERISTICS | | | | | |
| DESCRIPTION | ESPECIFICATION | | ICATION | UNIT | TESTING METHOD |
| Commercial sterility test (Aerobic and Anaerobic Microorganisms) | | Satisf | actory | Cualitative | NTC 4433 |
| L. monocytogenes | Absence | | Absence/Presenc (Cualitative) | AUAC 061506 | |
| Salmonella sp Absence | | ence | Absence/Presence (Cualitative AOAC 960801 | | |



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| E. Coli count | <10 | <10 | | | AOAC 070901 |
|------------------------------|---|--------------------------|------------------|----------------|----------------------------------|
| ORGANOLEPTIC CHARACTERISTICS | | | | | |
| DESCRIPTION | ESPECIFICATION | | TE | TESTING METHOD | |
| AROMA | Intense and characteristic of the ripe and healthy fruit | | Sensory Analysis | | |
| FLAVOR | Intense and characteristic of the ripe and healthy fruit, Free of any strange flavor. | | Sensory Analysis | | |
| APPEARANCE | Uniform, free of matters, admittir separation of phate and the minimum presence of piece dark particles into the fruit. | ng a ases n es, | | | |
| COLOR | Intense and homogeneous, characteristic of fruit, can present a slight change of color due to the natural process of oxidation. | | Sensory Analysis | | |
| TEXTURE | Caracteristic of the fruit. | | Sensory Analysis | | |
| SAFETY REQUIREMENTS | | | | | |
| HEAVY METALS | UNIT | UNIT MAXIMUM | | TE | STING METHOD |
| Arsenic | ppm | 0,1 | | AOAC | 986.15 Ed.19:2012 |
| Iron | ppm | 15 | | AOAC | 985.35 Ed.19:2012 |
| Mercury | ppm | | 0,01 | AOAC | 977.15 Ed.19:2012 Modificated |
| Cadmium | ppm | | 0,05 | AOAC | 985.35 Ed.19:2012 |
| Zinc | ppm | | 5 | AOAC | 985.35 Ed.19:2012 |
| Cooper | ppm | | 5 | AOAC | 985.35 Ed.19:2012 |
| Lead | ppm | | 0,05 | AOAC | 985.35 Ed.19:2012 |
| PESTICIDES | Multi-waste method for 211 components, isomer, quantification of organochlorine pesticides, organophosphates, carbamates and pyrethrodes. Including Ditianon and Metidiation and multiresiduous method for the determination of Dithiocarbamates: Ferban, Mancozeb, | | | | |
| | Maneb, Metiram, Propineb, Thiram, Zineb and other dithiocarbama | | | | her dithiocarbamates, |



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| | according to the Permissible Limits Codex Alimentarius, European | | | | | |
|------------------------------------|---|--|--|--|--|--|
| Community (MRL, MLS). | | | | | | |
| | SAFETY REQUIREMENTS-PHYSICAL HAZARDS | | | | | |
| DESCRIPTION | ESPECIFICATION | TESTING METHOD | | | | |
| (Particles and objects such as | | | | | | |
| glass, splinters, dust, plastic, | | | | | | |
| others) | | | | | | |
| Cascara, seed, fiber, remains of | Absence of strange materials | Sieve 0.5, 1.0 and 1.5 mm according | | | | |
| leaves | | to customer's requirements | | | | |
| GENETICALLY MODIFIED | Does this product contain GMOs? Yes Not _X | | | | | |
| ORGANISMS | Are the GMOs supplied labeled to facilitate their management? Yes | | | | | |
| (If the product is, contains or is | Not X | | | | | |
| made from GMOs) | | | | | | |
| ALERGENS | Is this product considered an allergen? Yes: _ Not _X_ | | | | | |
| 7121102110 | May contain traces of sulphytes comir | ng from agricultural activities < 10 ppm | | | | |
| | Nutritional Amount per serving Energy Energy of fat | information 80 g 38 kcal 0 kcal | | | | |
| | Amount per serving | | | | | |
| NUTRITIONAL INFORMATION | Total Fat Saturated Fat Trans fat Cholesterol Sodium Total Carbohydrate Dietary Fiber Total Sugars Protein Vitamin A Vitamin C Calcio Iron | 0 g 0 g 0 mg 0 mg 0 mg 10,21 g 1 g 8,08 g 0,22 g | | | | |



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| PACKAGING AND COMMERCIAL PRESENTATION. | Polyethylene high-barrier bag, 100, 150, 200 and 1000 grams bags. Seven-layer coextruded film composed of LDPE + LLDPE, adhesive, EVOH, pigments, barrier polymers and adhesive resins that meet FDA regulations. | | | |
|---|---|------------------------------|--|--|
| | Preformed bag with single-use filling valve, 20, 5 and 200kg bags. Outer layer: Polyethylene: 30μm, Polyester: 12μm, Polyethylene: 50μm; Inner lining: Polyethylene + EVOH: 69μm; Contact layer: Polyethylene: 30μm. | | | |
| | The packaging materials comply with the applicable legal standards | | | |
| SANITARY REGISTRATION | PSA-0002466-2020 | | | |
| SHELF LIFE | * 8 months at room temperature for Polyethylene high-barrier bags, stored at room temperature. * 18 months for "Bag-in-Box" packaging, stored at room temperature. * 24 months in the previous packing materials, stored at freezing temperature -18°C * 12 months stored at refrigeration temperature, in the previous packing materials. | | | |
| IDENTIFICATION: BATCH – TRACEABILITY | The lot is identified with the expiration date as: Day (numbers) Month (letters) Year (numbers). The batch number is a code assigned by Alimentos SAS to guarantee product traceability. | | | |
| FORM OF CONSUMPTION AND INTENDED USE | This puree can be used to prepare sauces, ice creams, desserts, etc., in accordance with the established formulations. To prepare juice, it is recommended to use a dilution of one part of puree adding two parts of water or milk*, plus sugar according to consumer's taste. * SUGGESTED PREPARATION | | | |
| HANDLING AND TRANSPORTATION | Product suitable for population older than one year of age. once opened; it should be consumed in the shortest possible time and kept refrigerated or frozen. The transport and distribution conditions are carried out in accordance with the specifications described in resolution 2674 of 2013. | | | |
| | The apple is rich in vitamins and minerals, reduces cholesterol levels and | | | |
| HEALTH INFORMATION | blood glucose because it has substances su | cn as methionine and pectin. | | |
| APPLICABLE REGULATIONS | | | | |
| NAME ENTITY | | YEAR | | |
| Resolution 3929 Ministerio de Salud y Protección Social | | 2013 | | |
| Resolution 5109 Ministerio de Salud y Protección Social | | 2005 | | |
| Resolution 2674 Ministerio de Salud y Protección Social | | 2013 | | |
| Decree 60 Ministerio de Salud y Protección Social | | 2002 | | |
| Resolution 333 | , | | | |
| Resolution 2505 | Ministerio de Transporte 2004 | | | |



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| Resolution 2906 | Ministerio de Salud y Protección Social | 2007 |
|----------------------|---|-------------|
| Resolution 3709 | Ministerio de Salud y Protección Social | 2015 |
| Resolution 4143 | Ministerio de Salud y Protección Social | 2012 |
| Codex CAC/RCP 1-1969 | Secretaría del Programa Conjunto FAO/OMS sobre Normas Alimentarias Organización de las Naciones Unidas para la Agricultura y la Alimentación | Rev. 4-2003 |

| Produced by | Reviewed By | Approved by | |
|----------------------------------|---------------------|-------------------------------|--|
| Alejandro Zapata Suarez | Rocio Duque Jamaica | Daniel Gaviria Valenzuela | |
| QUALITY ASSURANCE COORDINATOR | QUALITY DIRECTOR | GENERAL MANAGER APPROVAL DATE | |
| LUCKDINATUR | | May 14th, 2020 | |

| CONTROL CHANGES | | | | | |
|-----------------|----------------------------------|-----------------|-------------------------|--|--|
| VERSION | DESCRIPTION OF THE CHANGE | DATE | RESPONSIBLE | | |
| 0 | Creation of technical data sheet | July 19th, 2019 | Alejandro Zapata Suarez | | |
| 1 | renewal of sanitary permit | May 14th, 2020 | Alejandro Zapata Suarez | | |