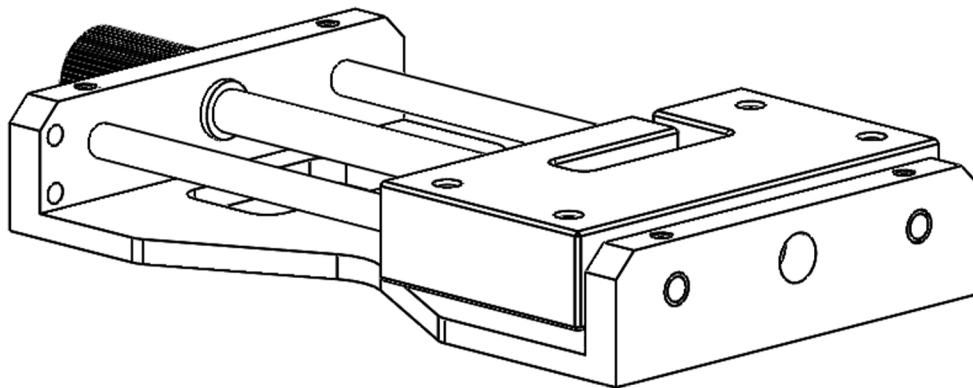
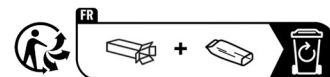




Assembly Manual ^{v1.1}
Z-AXIS LIFTING DEVICE

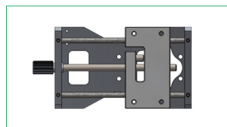


English

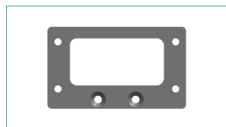
FDA CE FC    **RoHS** **MADE IN CHINA**

CONTENTS

Main Body

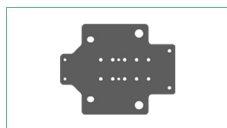


Sliding Plate ×1

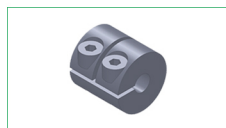


Fixing Plate ×1

Ortur Laser Master 2



Laser Backboard ×1



Coupling ×1



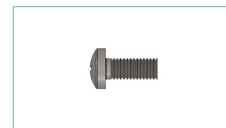
M3×7×11mm
Pillar Washers ×2



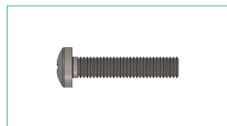
M3×20mm
Self-tapping Screws ×4



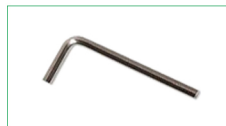
M3x6mm
Flat Cup Screws ×2



M3x10mm
Screws ×4



M3x20mm
Screws ×2



2.5mm
Allen Wrench ×1



Support Blocks
3mm ×2



Support Blocks
5mm ×1

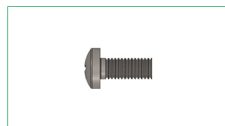
Ortur Laser Master 2 S2



Support Blocks
3mm ×2



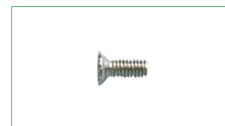
Support Blocks
5mm ×1



M3x10mm
Screws ×4



M3×20mm
Self-tapping Screws ×4



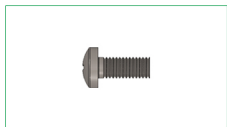
M3x6mm
Flat Cup Screws ×2

Not all parts will be used, there are parts that are not needed for different models of machines.

Ortur Laser Master 2 Pro



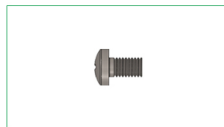
M3x6mm
Flat Cup Screws ×2



M3x10mm
Screws ×8

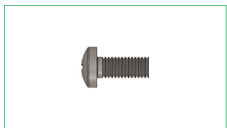


Y-axis
Extension Plate ×1



M2x4mm
Screws ×2

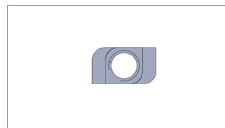
Aufero Laser 1



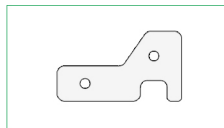
M3x10mm
Screws ×4



M3x16mm
Screws ×2

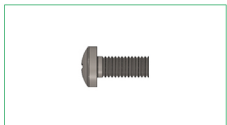


M3 T Nuts ×2



Limit Plate ×2

Aufero Laser 2



M3x10mm
Screws ×8



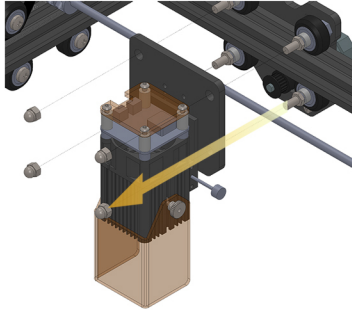
M3x6mm
Flat Cup Screws ×2

Not all parts will be used, there are parts that are not needed for different models of machines.

Ortur Laser Master 2 S2

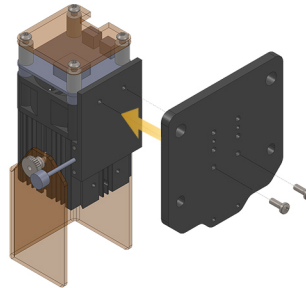
Assembly Steps (**NOTE:** The working area of the machine will be shortened to X390 x Y380 due to the addition of the Z-axis Lifting Device.)

1



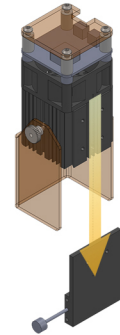
Remove the laser module

2



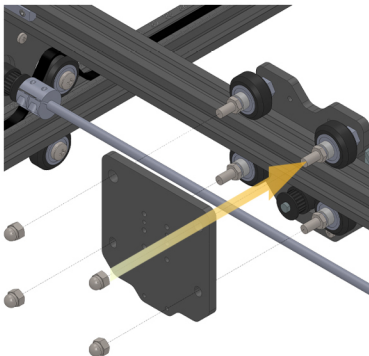
Remove the laser module

3



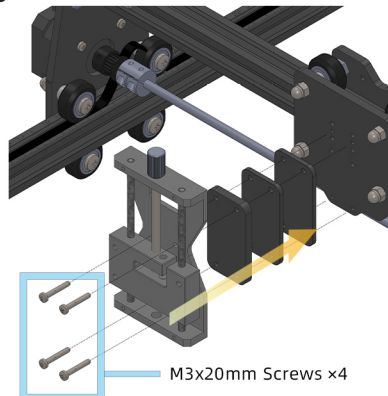
Remove the slider

4



Install the laser backboard

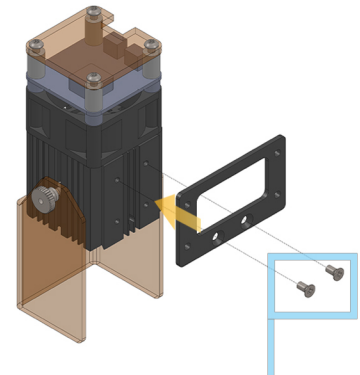
5



M3x20mm Screws ×4

Install the sliding Plate

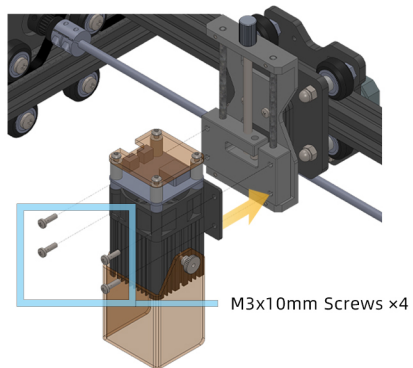
6



M3x6mm Flat Cup Screws ×2

Install the fixing plate

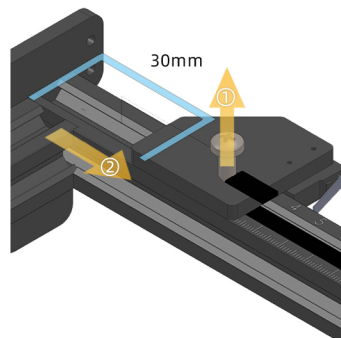
7



M3x10mm Screws x4

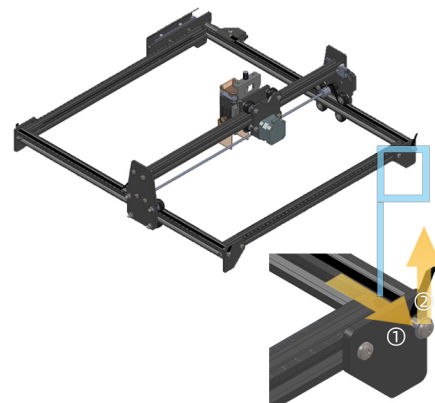
Install the laser module with the
fixing plate to the sliding plate

8



Loosen the screw, move the Y
limit switch back 30 mm, and
then tighten the screw to fix it

9



Loosen the screw, tighten the
timing belt, and then tighten
the screw to fix it