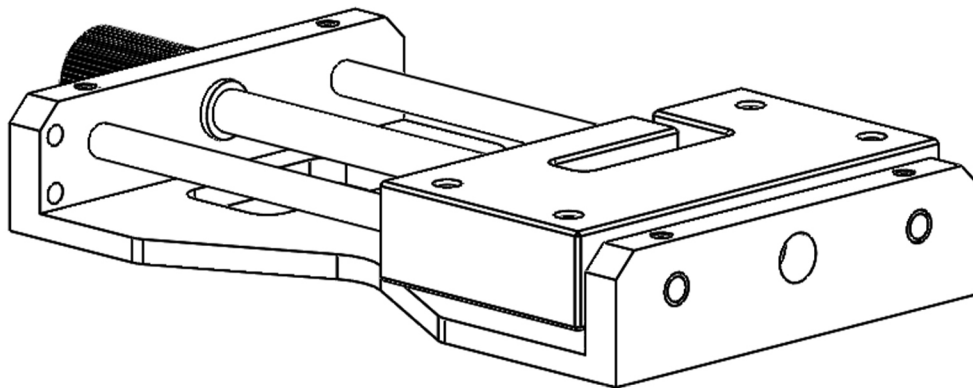
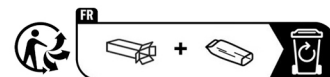




Assembly Manual <sup>v1.1</sup>  
**Z-AXIS LIFTING DEVICE**

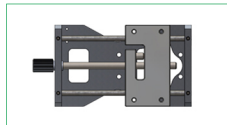


English

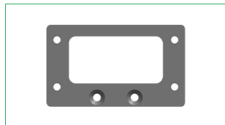
**FDA CE FC**    **RoHS** **MADE IN CHINA**

# CONTENTS

## Main Body

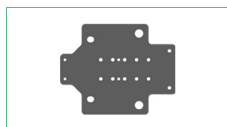


Sliding Plate ×1

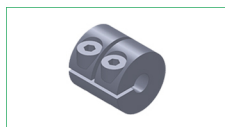


Fixing Plate ×1

## Ortur Laser Master 2



Laser Backboard ×1



Coupling ×1



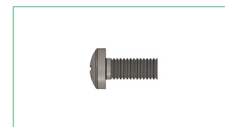
M3×7×11mm  
Pillar Washers ×2



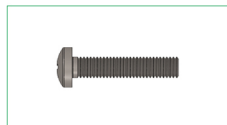
M3×20mm  
Self-tapping Screws ×4



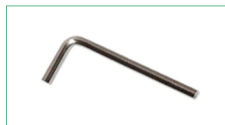
M3x6mm  
Flat Cup Screws ×2



M3x10mm  
Screws ×4



M3x20mm  
Screws ×2



2.5mm  
Allen Wrench ×1



Support Blocks  
3mm ×2



Support Blocks  
5mm ×1

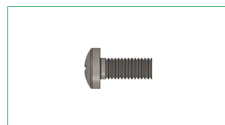
## Ortur Laser Master 2 S2



Support Blocks  
3mm ×2



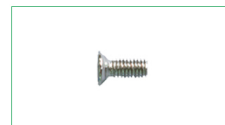
Support Blocks  
5mm ×1



M3x10mm  
Screws ×4



M3×20mm  
Self-tapping Screws ×4



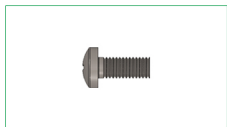
M3x6mm  
Flat Cup Screws ×2

Not all parts will be used, there are parts that are not needed for different models of machines.

## Ortur Laser Master 2 Pro



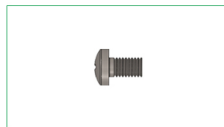
M3x6mm  
Flat Cup Screws ×2



M3x10mm  
Screws ×8

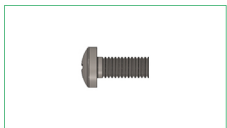


Y-axis  
Extension Plate ×1



M2x4mm  
Screws ×2

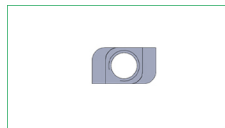
## Aufero Laser 1



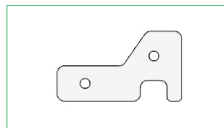
M3x10mm  
Screws ×4



M3x16mm  
Screws ×2

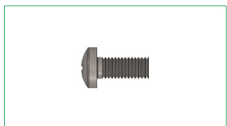


M3 T Nuts ×2



Limit Plate ×2

## Aufero Laser 2



M3x10mm  
Screws ×8



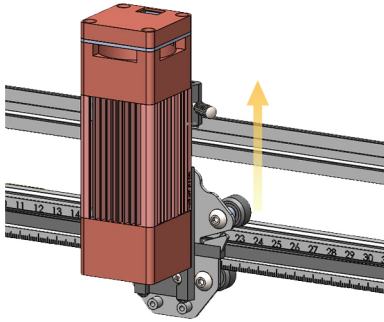
M3x6mm  
Flat Cup Screws ×2

Not all parts will be used, there are parts that are not needed for different models of machines.

# Aufero Laser 2

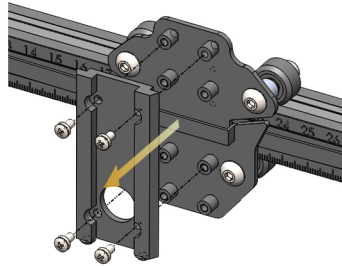
## Assembly Steps

1



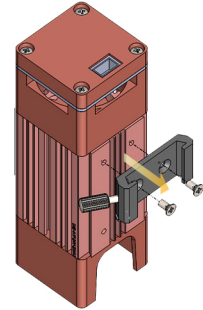
Remove the laser module

2



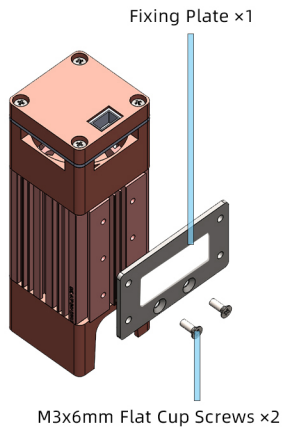
Remove the slide rail

3



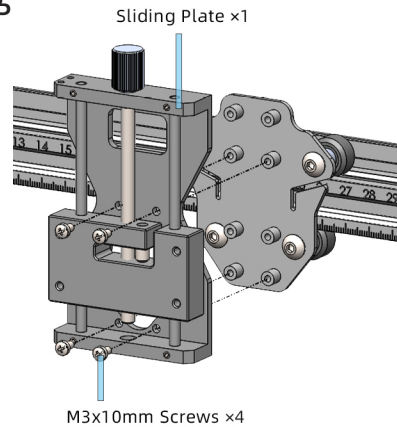
Remove the slider

4



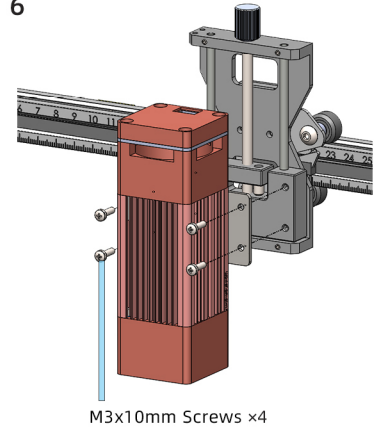
M3x6mm Flat Cup Screws x2

5



M3x10mm Screws x4

6



M3x10mm Screws x4