



# Primers

## First & Final

### Product Description

First and Final is a 2 part Polyester, Surfacer and sealer in one. It exhibits a great build and is easy to sand. Can be applied directly to clean bare metal, fibreglass, plastic and other substrates. Not to be applied over acid-based etch primers or enamels.






### Technical Characteristics

Colour: Grey, Black, White, Dark Grey, Red.

Due to the nature of these polyesters, giving an accurate shelf life is difficult. We recommend using this product within 3 months of purchase. Storage conditions play a huge role in how long this product will last on the shelf. Fluctuating temperatures will dramatically reduce the shelf life.

### Pre-treatment

Substrates must be clean and free of contaminants. Use the appropriate cleaning process for the substrate being applied to. Steel : Apply to abraded surface, clean with acetone directly prior to application.  
Fibreglass and existing finishes: Sand complete substrate with a minimum of 120g and clean surface thoroughly.

 <b>Mixing Ratio</b>	<b>Primer</b> 100 (vol) 133g <b>Hardener</b> 2 (vol) 2g Mix well and strain before application.
 <b>Spray Viscosity</b> <b>Potlife</b>	Only mix required quantities, do not make large batches at once.  1- hour at 25°C
 <b>Sprayguns</b>	HVLP gravity-feed spray gun 2 – 2.5 mm 1.5 – 2.0 bar 15 – 20 cm Compliant gravity-feed spray gun 2 mm 3.0 – 4.0 bar 20 – 25 cm
 <b>Application</b>	Number of coats: 1 medium coat, up to 4 coats Flash-off: 10 min Film thickness: 100 – 400 um
 <b>Drying</b>	Drying 25°C Dust free after 12 hours Fully cured after Overnight (Final cure dependent upon film thickness)
<b>Further Treatment</b>	After fully cured, sanding is required before colour application.