







# 2K Clears

## 9909 Matte Clear

**Product Description**  
Matte Clear is suitable for both panel repair and overall refinish Mix at 4:1.

**Technical Characteristics**  
Colour: transparent      Shelf life: 24 months at 25°C      Theoretical spreading rate: 250-300 m<sup>2</sup>/l (avg) at 1 µm

**Pre-treatment**  
9909 Matte Clear is suitable to be applied on top of a clean and dust-free HAMR basecoat. See TDS of basecoat for other preparation of substrate.

 <b>Mixing Ratio</b>   <b>Spray Viscosity Potlife</b>   <b>Spray guns</b>   <b>Application</b>   <b>Drying</b>   <b>IR Drying</b>  <b>Further Treatment</b>	<p><b>4:1</b></p> <table border="0"> <tr> <td><b>9909 Clear</b></td> <td><b>4</b></td> <td>100 (vol)</td> <td>100 g</td> </tr> <tr> <td><b>9910 Hardener</b></td> <td><b>1</b></td> <td>25 (vol)</td> <td>27 g</td> </tr> <tr> <td><b>950 Reducer</b></td> <td><b>35%</b></td> <td>35 (vol)</td> <td>32 g</td> </tr> </table> <p>Mix well and strain before application. Note: 940 is for temperatures between 5°C – 15°C 950 is for temperatures between 15°C – 25°C 960 is for temperatures above 25°C</p>	<b>9909 Clear</b>	<b>4</b>	100 (vol)	100 g	<b>9910 Hardener</b>	<b>1</b>	25 (vol)	27 g	<b>950 Reducer</b>	<b>35%</b>	35 (vol)	32 g
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	<p>14 to 17 seconds DIN 4 cup at 25°C 2-3 hours at 25°C</p>												
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<p>Number of coats: 1 half wet + 1 wet coat Flash-off: 8-10 Minutes. Film thickness: 40 – 50 µm</p>													
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<p>IR drying after dust free Step 1 - short wave: 5 mins at a 80 cm distance Step 2 - medium wave: 20 mins at a 80 cm distance</p>													
<p>Polish after specified drying times and cooling.</p>													

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet directly from your supplier.

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