

2K Clears

9905 Speed Clear (M.S)

Product Description
 Speed clear for application ranging from spot repair, panel repair to overall refinish. Dry to polish time is 2.5 hours. Mix at 2:1

Technical Characteristics
 Colour: transparent Shelf life: 24 months at 25°C Theoretical spreading rate: 250-300 m²/l (avg) at 1 µm

Pre-treatment
 9905 Speed Clear is suitable to be applied on top of a clean and dust-free HAMR basecoat. See TDS of basecoat for other preparation of substrate.

Mixing Ratio Spray Viscosity Potlife Sprayguns Application Drying IR Drying Further Treatment	9905 Clear 2 100 (vol) 100 g 9788 Hardener 1 50 (vol) 50 g 950 Thinner 0-5% 0 – 5 (vol) 0 – 5 g											
	Mix well and strain before application. Normally, thinner is not needed. Only when temperature is very low or viscosity is high, thinner can be used. Note: 9688/ 940 is for temperatures between 5°C – 15°C 9788/ 950 is for temperatures between 15°C – 25°C 9888/ 960 is for temperatures above 25°C 970 Thinner is for temperatures above 35°C or when refinishing large surfaces.											
	14 to 17 seconds DIN 4 cup at 25°C 2-3 hours at 25°C											
	<table border="0"> <tr> <td>HVLP gravity-feed spray gun</td> <td>1.2 – 1.3mm</td> <td>1.5 – 2.0 bar</td> <td>10 – 15 cm</td> </tr> <tr> <td>Compliant gravity-feed spray gun</td> <td>1.3 – 1.6mm</td> <td>3.0 – 4.0 bar</td> <td>15 – 20 cm</td> </tr> </table>	HVLP gravity-feed spray gun	1.2 – 1.3mm	1.5 – 2.0 bar	10 – 15 cm	Compliant gravity-feed spray gun	1.3 – 1.6mm	3.0 – 4.0 bar	15 – 20 cm			
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Number of coats: 1 half wet + 1 wet coat Flash-off: 5 – 8 mins Film thickness: 50 – 60 µm												
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IR drying after dust free Step 1 - short ware: 5 mins at a 80 cm distance												
Polish after specified drying times and cooling.												

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet directly from your supplier.

HAMR Coatings Pty Ltd. Australia. Tel (03 8797 5515) HAMRCOATINGS.COM ISSUE 15/10/2021 This supersedes all older data sheets.