



# Special Effects

## 3850 Chrome Shadow

### Product Description

3850 Shadow Chrome is a three layer coating system that gives a shadow chrome look for wheels, grills and interior components.

### Technical Characteristics






Colour: Chrome.

Shelf life: 24 months at 25°C

It must be emphasized that the paint system to be used on road wheels should be fully evaluated to make sure that it is suitable for the particular end use application. Automotive paints of the type outlined below have excellent durability, however the system cannot be expected to perform in an extreme environment where the road wheels are exposed to loose gravel, impact from cement gutters, etc. Due to this extreme environment, Chrome Shadow is not covered under our Standard HAMR Guarantee Scheme.

### Pre-treatment

Substrates must be clean and free of contaminants. Use appropriate HAMR products for the substrate. Clean with HAMR Final Clean  
Recommend to apply over 1099HS, 2289 or 503 Etch Primer.

 <b>Mixing Ratio</b>	3850 Shadow Chrome READY FOR USE
 <b>Spray Viscosity</b>	13 seconds DIN 4 CUP at 20 Deg.C
 <b>Potlife</b>	N/A
 <b>Sprayguns</b>	1.0mm - 1.2mm
 <b>Application</b>	<p>Apply 2K24 Super Deep black over suitably prepared parts (See Single Stage Topcoat TDS for preparation) Achieve coverage and a smooth final finish without excessive product build. Bake for 15 minutes at 60 degrees C.</p> <p>Wait until the substrate has cooled. Apply the shadow chrome (RFU) with a consistent spraying process to achieve desired level of chrome effect (test panel is highly recommended to match desired effect). Light coats up to 4 coats to achieve effect. (6-8 microns maximum Film Build) Flash off in between coats for 5 minutes.</p> <p>Follow with any HAMR Clear coat, a very light first coat to not change effect. See the clear coat of choice TDS for information on clear.</p>

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of the technical data sheet directly from your supplier.