Auxiliaries



311 Anti-Silicon

Product Description

Traces of grease, oils and particularly silicone oils on the surface to be painted, in paint products or in the spraying air can cause surface defects such as "craters" or "fish eyes" in the paint film. In the medium and long term the root cause of cratering has to be identified and eliminated.

311 is a short-term remedy to prevent cratering in individual repairs.

Technical Characteristics

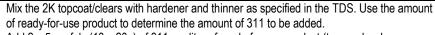
Colour: transparent Shelf life: 36 months at 25°C

Pre-treatment

Clean with HAMR PREPSOLVE.

Sand (well-cured old paintwork and fillers with P400).

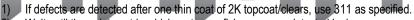
Clean with HAMR PREPSOLVE.



Add 2 – 5 capfuls (10 – 20g) of 311 per litre of ready-for-use product (toner + hardener + thinner)

Note:

- 1) Use 311 only when necessary.
- Never use more than recommended amounts. Excess addition may cause defect of small bubbles or affect the transparency of paint.
- 3) In serious problems, fisheyes affected paint film must be sanded out and filled. When it is hard dried, refinish with paint mixed with 311.
- 4) In small problems, put 1 2 drop(s) of 311 on a fine brush and directly drop to the fisheye affected areas.



- Wait until the paint coat in which craters or fisheyes were detected is dry.
- 3) Apply one wet coat of paint containing 311 to the affected areas and allow the solvents to evaporate between coats.
- 4) Continue to apply the clear or topcoat as indicated in the TDS of the product concerned.



Mixing Ratio



The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet directly from your supplier.