

Topcoat

2K290 Matting Agent

Product Description
 Matting agent which allows reducing the gloss level of HAMR 2K solid colours and clears.

Technical Characteristics
 Colour: transparent Shelf life: 24 months at 25°C

Pre-treatment
 As specified in the TDS of the product in which 2K290 is being used – Solid Topcoat, 2K Clears.

<p>Mixing Ratio</p>	<p>Stir well before use.</p> <p>Option 1: When 2k290 is contained in the mixing formula: Mix the components respecting the amounts specified in the mixing formula. Prepare the paint for application by adding hardener and thinner as indicated in the TDS of the topcoat/clearcoat being adjusted.</p> <p>Option 2: When matting an original glossy topcoat/clearcoat: Add 2K290 to produce the desired degree of matting.</p>																																				
<p>Sprayguns</p>	<table border="1"> <tr> <td colspan="2">Semi Gloss:</td> <td colspan="2"></td> </tr> <tr> <td>2K Topcoat</td> <td>100 (vol)</td> <td>2K Clears</td> <td>100 (vol)</td> </tr> <tr> <td>2K290</td> <td>30 (vol)</td> <td>2K290</td> <td>30 (vol)</td> </tr> <tr> <td colspan="2">Satin Gloss:</td> <td colspan="2"></td> </tr> <tr> <td>2K Topcoat</td> <td>100 (vol)</td> <td>2K Clears</td> <td>100 (vol)</td> </tr> <tr> <td>2K 290</td> <td>50 (vol)</td> <td>2K 290</td> <td>50 (vol)</td> </tr> <tr> <td colspan="2">Silky Matte:</td> <td colspan="2"></td> </tr> <tr> <td>2K Topcoat</td> <td>100 (vol)</td> <td>2K Clears</td> <td>100 (vol)</td> </tr> <tr> <td>2K 290</td> <td>100 (vol)</td> <td>2K 290</td> <td>100 (vol)</td> </tr> </table>	Semi Gloss:				2K Topcoat	100 (vol)	2K Clears	100 (vol)	2K290	30 (vol)	2K290	30 (vol)	Satin Gloss:				2K Topcoat	100 (vol)	2K Clears	100 (vol)	2K 290	50 (vol)	2K 290	50 (vol)	Silky Matte:				2K Topcoat	100 (vol)	2K Clears	100 (vol)	2K 290	100 (vol)	2K 290	100 (vol)
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<p>Further Treatment</p>	<p>Number of coats: 1 half wet + 1 wet coat Film thickness: 40 – 60 µm</p> <p>As specified in the TDS of the product, in which 2K290 is being used.</p>																																				

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet directly from your supplier.

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