

# Primers

## 2288 Non Sanding 2K Primer (W.O.W)

### Product Description






Multi-purpose primer surfacer for covering filler/existing finishes. High efficiency with light filling power and great adhesion. To be used Wet-on-wet with no sanding required. 4:1 Not suitable on bare steel.

### Technical Characteristics

Colour: Grey      Shelf life: 24 months at 25°C      Theoretical spreading rate: 250-300 m<sup>2</sup>/l (avg) at 1 µm

### Pre-treatment

Degrease with HAMR PREPSOLVE.  
Wash off residues and dry thoroughly.  
Re-clean with HAMR PREPSOLVE. The use of a tack rag is recommended.  
Wet flat with P600-800 grade paper or dry flat with P240-360 grade paper.

	<b>Mixing Ratio</b>	<table border="0"> <tr> <td><b>2288 Primer</b></td> <td><b>4</b></td> <td>100 (vol)</td> <td>100 g</td> </tr> <tr> <td><b>9x88 Hardener</b></td> <td><b>1</b></td> <td>25 (vol)</td> <td>19 g</td> </tr> <tr> <td><b>950 Thinner</b></td> <td>40-50%</td> <td>40-50 (vol)</td> <td>38-48 g</td> </tr> </table>	<b>2288 Primer</b>	<b>4</b>	100 (vol)	100 g	<b>9x88 Hardener</b>	<b>1</b>	25 (vol)	19 g	<b>950 Thinner</b>	40-50%	40-50 (vol)	38-48 g
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	<b>Spray Viscosity</b> <b>Potlife</b>	Mix well and strain before application. Note: 940 is for temperatures between 5°C – 15°C 950 is for temperatures between 15°C – 25°C 960 is for temperatures above 25°C 970 is for temperatures above 35°C.												
	<b>Sprayguns</b>	16 to 20 seconds DIN 4 cup 25°C 1.5-2 hours at 25°C  <table border="0"> <tr> <td>HVLP gravity-feed spray gun</td> <td>1.5 – 1.7 mm</td> <td>1.5 – 2.0 bar</td> <td>15 – 20 cm</td> </tr> <tr> <td>Compliant gravity-feed spray gun</td> <td>1.6 – 1.8 mm</td> <td>3.0 – 4.0 bar</td> <td>20 – 25 cm</td> </tr> </table>	HVLP gravity-feed spray gun	1.5 – 1.7 mm	1.5 – 2.0 bar	15 – 20 cm	Compliant gravity-feed spray gun	1.6 – 1.8 mm	3.0 – 4.0 bar	20 – 25 cm				
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	<b>Application</b>	Number of coats: 1 thin + 1 wet coat Flash-off: 5 – 8 mins Film thickness: 40 – 60 µm												
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<b>Further Treatment</b>	After 25 mins, apply HAMR basecoat or topcoat.													

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet directly from your supplier.