



Basecoat

1K190 Flip Controller – Aluminium/Pearl Effect-Adjusting Agent

Product Description


1K190 is developed for HAMR aluminium colours to give silver toners a flash-like effect. Used to lighten up the side face and darken the front face of aluminium flakes.

Technical Characteristics

Colour: Milky Shelf life: 24 months at 25°C

Pre-treatment

See process described in **TDS of HAMR Basecoat** – Solid Basecoat 2c, Metallic Colors 2c, Red Pearl 2c, Xirallic / Pearlescent Basecoat 3c.

	Mixing Ratio	Stir well before use.	1K100	1K190
		1KS Coarse Alu.	100 g:	15 g
		Fine Alu.	100 g:	20 g
		1KP 3-stage Pearl	100 g:	50 – 70 g
		2-stage Pearl	100 g:	10 g
				0 – 10 g
				0 – 10 g
				–
				–
	Spray Viscosity	*1K190 Flip Controller may be added to ensure better results for aluminium and pearl colours as well as for colours with an aluminium mixing base content of at least 75%. Strain before application.		
		16 to 18 seconds DIN 4 cup at 25°C		
	Application	 See process described in TDS of HAMR Basecoat		
	Drying		See process described in TDS of HAMR Basecoat	
Further Treatment		See process described in TDS of HAMR Basecoat		

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet directly from your supplier.

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