

Binders

1K100 Binder for Basecoat Colour Preparation

Product Description





Binder for HAMR basecoats. Improves leveling and enhances orientation of aluminium and pearl particles.

Technical Characteristics

Colour: transparent Shelf life: 24 months at 25°C

Pre-treatment

See process described in **TDS of HAMR Basecoat – Solid Basecoat 2c, Metallic Colours 2c, Red Pearl 2c, Xirallic / Pearlescent Basecoat 3c.**

	Mixing Ratio	Stir well before use.	1K100	1K190
		1K Solid Basecoat	100 g: 10 g	/
		1KS Coarse Alu.	100 g: 15 g	0 – 10 g
		Fine Alu.	100 g: 20 g	0 – 10 g
		1KP /1KX / BH-3-stage Pearl	100 g: 50 – 70 g	–
		1KP 2-stage Pearl	100 g: 10 g	–
		*1K190 Flip Controller may be added to ensure better results for aluminium and pearl colours as well as for colours with an aluminium mixing base content of at least 75%. Note: 1K100 should NOT be mixed into poor-covering 1K paint. Strain before application.		
	Spray Viscosity	16 to 18 seconds DIN 4 cup at 25°C		
	Application	See process described in TDS of HAMR Basecoat		
	Drying	See process described in TDS of HAMR Basecoat		
Further Treatment		See process described in TDS of HAMR Basecoat		



The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet directly from your supplier.

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